



Safety Data Sheet

Copyright, 2015, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilising 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	27-0203-3	Version number:	6.00
Revision date:	29/05/2015	Supersedes date:	05/11/2014
Transportation version number:	11.00 (04/08/2015)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

Product Identification Numbers

FS-9100-5030-1 FS-9100-5032-7

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225
Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336
Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

Indication of danger

Highly flammable; F; R11
Irritant; Xi; R36/38
R67
Dangerous for the environment; N; R51/53

For full text of R phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS02 (Flame) |GHS07 (Exclamation mark) |

Pictograms



Ingredient	CAS Nbr	% by Wt
Acetone	67-64-1	15 - 40
Naphtha (petroleum), hydrodesulphurised light, dearomatised	92045-53-9	10 - 30

HAZARD STATEMENTS:

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H336	May cause drowsiness or dizziness.
H412	Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P210A	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261E	Avoid breathing vapour or spray.

Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P370 + P378G	In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
------	--

SUPPLEMENTAL INFORMATION

Supplemental Hazard Statements:

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

EUH208 Contains Rosin. May produce an allergic reaction.

23% of the mixture consists of components of unknown acute oral toxicity.

Contains 49% of components with unknown hazards to the aquatic environment.

Notes on labelling

H304 is not required on the label due to the product's viscosity

Nota P applied to CASRNs 92045-53-9 & 64742-49-0.

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

Symbol(s)



Highly
Flammable



Irritant



Dangerous
for the
environment

Contains:

No ingredients are assigned to the label.

Risk phrases

R11 Highly flammable.
R36/38 Irritating to eyes and skin.
R67 Vapours may cause drowsiness and dizziness.
R51/53 Toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

Safety phrases

S16 Keep away from sources of ignition - No Smoking.
S23A Do not breathe vapour.
S51 Use only in well ventilated areas.
S24 Avoid contact with skin.
S62 If swallowed, do not induce vomiting: Seek medical advice immediately and show this container or label.
S61 Avoid release to the environment. Refer to special instructions/safety data sheets.

Special provisions concerning the labelling of certain substances

Contains rosin. May produce an allergic reaction.

Notes on labelling

R65 is not required on the label due to the product's viscosity.

Nota P applied to CASRNs 92045-53-9 & 64742-49-0.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EU Inventory	% by Wt	Classification
Acetone	67-64-1	EINECS 200-	15 - 40	F:R11; Xi:R36; R66; R67 (EU)

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

		662-2		Flam. Liq. 2, H225; Eye Irrit. 2, H319; STOT SE 3, H336; EUH066 (CLP)
Naphtha (petroleum), hydrodesulphurised light, dearomatised	92045-53-9	EINECS 295-434-2	10 - 30	Xn:R65 - Nota 4,P (EU) F:R11; Xi:R38; R67 (Vendor) Asp. Tox. 1, H304 - Nota P (CLP) Flam. Liq. 2, H225; Skin Irrit. 2, H315; STOT SE 3, H336 (Vendor)
Naphtha (petroleum), hydrotreated light	64742-49-0	EINECS 265-151-9	10 - 30	Xn:R65 - Nota 4,P (EU) F:R11 (Vendor) Xi:R38; R67 (Self Classified) Asp. Tox. 1, H304 - Nota P (CLP) Flam. Liq. 2, H225; Skin Irrit. 2, H315; STOT SE 3, H336 (Self Classified)
Propyl acetate	109-60-4	EINECS 203-686-1	10 - 30	F:R11; Xi:R36; R66; R67 - Nota C (EU) R52 (Self Classified) Flam. Liq. 2, H225; Eye Irrit. 2, H319; STOT SE 3, H336; EUH066 - Nota C (CLP)
Magnesium resinate	Trade Secret		7 - 13	
Polychloroprene	9010-98-4		7 - 13	
n-hexane	110-54-3	EINECS 203-777-6	0.1 - 2	Repr.Cat.3:R62; F:R11; Xn:R48/20; Xn:R65; Xi:R38; N:R51/53; R67 - Nota 4 (EU) Flam. Liq. 2, H225; Asp. Tox. 1, H304; Skin Irrit. 2, H315; Repr. 2, H361f; STOT SE 3, H336; STOT RE 2, H373; Aquatic Chronic 2, H411 (CLP)
Cyclohexane	110-82-7	EINECS 203-806-2	0.1 - 1.0	F:R11; Xn:R65; Xi:R38; N:R50/53; R67 - Nota 4 (EU) Flam. Liq. 2, H225; Asp. Tox. 1, H304; Skin Irrit. 2, H315; STOT SE 3, H336; Aquatic Acute 1, H400,M=1; Aquatic Chronic 1, H410,M=1 (CLP)
Rosin	8050-09-7	EINECS 232-475-7	0.1 - 1.0	R43 (EU) R52 (Self Classified) Skin Sens. 1B, H317 (CLP)
Talc	14807-96-6	EINECS 238-877-9	0.1 - 1.0	
Zinc Oxide	1314-13-2	EINECS 215-222-5	0.1 - 1.0	N:R50/53 (EU) Aquatic Acute 1, H400,M=10;

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

Aquatic Chronic 1, H410,M=1
(CLP)

Please see section 16 for the full text of any R phrases and H statements referred to in this section

Please refer to section 15 for the any applicable Notas that have been applied to the above components

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Hydrocarbons.	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen Chloride	During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR-AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Propyl acetate	109-60-4	UK HSC	TWA:849 mg/m3(200 ppm);STEL:1060 mg/m3(250	

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

n-hexane	110-54-3	UK HSC	ppm) TWA:72 mg/m ³ (20 ppm)	
Cyclohexane	110-82-7	UK HSC	TWA:350 mg/m ³ (100 ppm);STEL:1050 mg/m ³ (300 ppm)	
Talc	14807-96-6	UK HSC	TWA(as respirable dust):1 mg/m ³	
Acetone	67-64-1	UK HSC	TWA:1210 mg/m ³ (500 ppm);STEL:3620 mg/m ³ (1500 ppm)	
Rosin	8050-09-7	UK HSC	TWA(as fume):0.05 mg/m ³ ;STEL(as fume):0.15 mg/m ³	Respiratory Sensitizer

UK HSC : UK Health and Safety Commission
TWA: Time-Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Specific Physical Form:	Liquid.
Appearance/Odour	Yellow with solvent odour.
Odour threshold	No data available.
pH	No data available.
Boiling point/boiling range	48 - 105 °C [Test Method: Tested per ASTM protocol]
Melting point	Not applicable.
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	-26 °C
Autoignition temperature	No data available.
Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Vapour pressure	No data available.
Relative density	0.803 - 0.851 [Ref. Std: WATER=1]
Water solubility	No data available.
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Evaporation rate	No data available.
Vapour density	No data available.
Decomposition temperature	No data available.
Viscosity	0.5 - 0.9 Pa-s [@ 23 °C]
Density	0.803 - 0.851 g/ml

9.2. Other information

Percent volatile	77 - 79 %
------------------	-----------

SECTION 10: Stability and reactivity

10.1 Reactivity

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Sparks and/or flames.

10.5 Incompatible materials

Strong acids.

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause target organ effects:

Peripheral neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Inhalation-		No data available; calculated ATE10 - 20 mg/l

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

	Vapor(4 hr)		
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Acetone	Dermal	Rabbit	LD50 > 15,688 mg/kg
Acetone	Inhalation-Vapor (4 hours)	Rat	LC50 76 mg/l
Acetone	Ingestion	Rat	LD50 5,800 mg/kg
Naphtha (petroleum), hydrotreated light	Dermal	Rabbit	LD50 > 3,160 mg/kg
Naphtha (petroleum), hydrotreated light	Inhalation-Vapor (4 hours)	Rat	LC50 > 14.7 mg/l
Naphtha (petroleum), hydrotreated light	Ingestion	Rat	LD50 > 5,000 mg/kg
Propyl acetate	Dermal	Rabbit	LD50 > 17,760 mg/kg
Propyl acetate	Inhalation-Vapor (4 hours)	Rat	LC50 < 3.4 mg/l
Propyl acetate	Ingestion	Rat	LD50 > 8,700 mg/kg
Polychloroprene	Dermal		LD50 estimated to be > 5,000 mg/kg
Polychloroprene	Ingestion	Rat	LD50 > 20,000 mg/kg
Magnesium resinate	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
n-hexane	Dermal	Rabbit	LD50 > 2,000 mg/kg
n-hexane	Inhalation-Vapor (4 hours)	Rat	LC50 170 mg/l
n-hexane	Ingestion	Rat	LD50 > 28,700 mg/kg
Rosin	Dermal	Rabbit	LD50 > 2,500 mg/kg
Rosin	Ingestion	Rat	LD50 7,600 mg/kg
Zinc Oxide	Dermal		LD50 estimated to be > 5,000 mg/kg
Zinc Oxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.7 mg/l
Zinc Oxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-Vapor (4 hours)	Rat	LC50 > 32.9 mg/l
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Talc	Dermal		LD50 Not available
Talc	Ingestion		LD50 Not available

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Acetone	Mouse	Minimal irritation
Naphtha (petroleum), hydrotreated light	Rabbit	Irritant
Polychloroprene	Human	No significant irritation
n-hexane	Human and animal	Mild irritant
Rosin	Rabbit	No significant irritation
Zinc Oxide	Human and animal	No significant irritation
Cyclohexane	Rabbit	Mild irritant
Talc	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Acetone	Rabbit	Severe irritant
Naphtha (petroleum), hydrotreated light	Rabbit	Mild irritant
Polychloroprene	Professional judgement	No significant irritation

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

n-hexane	Rabbit	Mild irritant
Rosin	Rabbit	Mild irritant
Zinc Oxide	Rabbit	Mild irritant
Cyclohexane	Rabbit	Mild irritant
Talc	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Naphtha (petroleum), hydrotreated light	Guinea pig	Not sensitising
n-hexane	Human	Not sensitising
Rosin	Guinea pig	Sensitising
Zinc Oxide	Guinea pig	Some positive data exist, but the data are not sufficient for classification

Respiratory Sensitisation

Name	Species	Value
Rosin	Human	Some positive data exist, but the data are not sufficient for classification
Talc	Human	Not sensitising

Germ Cell Mutagenicity

Name	Route	Value
Acetone	In vivo	Not mutagenic
Acetone	In Vitro	Some positive data exist, but the data are not sufficient for classification
Naphtha (petroleum), hydrotreated light	In Vitro	Not mutagenic
n-hexane	In Vitro	Not mutagenic
n-hexane	In vivo	Not mutagenic
Zinc Oxide	In Vitro	Some positive data exist, but the data are not sufficient for classification
Zinc Oxide	In vivo	Some positive data exist, but the data are not sufficient for classification
Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Acetone	Not specified.	Multiple animal species	Not carcinogenic
Naphtha (petroleum), hydrotreated light	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
n-hexane	Dermal	Mouse	Not carcinogenic
n-hexane	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
Acetone	Ingestion	Not toxic to female reproduction	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
Acetone	Ingestion	Some positive male reproductive data	Rat	NOAEL	13 weeks

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

		exist, but the data are not sufficient for classification		1,700 mg/kg/day	
Acetone	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 5.2 mg/l	during organogenesis
n-hexane	Ingestion	Not toxic to development	Mouse	NOAEL 2,200 mg/kg/day	during organogenesis
n-hexane	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 0.7 mg/l	during gestation
n-hexane	Ingestion	Toxic to male reproduction	Rat	NOAEL 1,140 mg/kg/day	90 days
n-hexane	Inhalation	Toxic to male reproduction	Rat	LOAEL 3.52 mg/l	28 days
Zinc Oxide	Ingestion	Some positive reproductive/developmental data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL 125 mg/kg/day	prematuring & during gestation
Cyclohexane	Inhalation	Not toxic to female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not toxic to male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 6.9 mg/l	2 generation
Talc	Ingestion	Not toxic to development	Rat	NOAEL 1,600 mg/kg	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Acetone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Acetone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Acetone	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 1.19 mg/l	6 hours
Acetone	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL Not available	
Acetone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Naphtha (petroleum), hydrotreated light	Inhalation	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	
Naphtha (petroleum), hydrotreated light	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
n-hexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
n-hexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL Not available	8 hours
n-hexane	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 24.6 mg/l	8 hours
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Acetone	Dermal	eyes	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL Not available	3 weeks
Acetone	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 3 mg/l	6 weeks
Acetone	Inhalation	immune system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL 1.19 mg/l	6 days
Acetone	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Guinea pig	NOAEL 119 mg/l	not available
Acetone	Inhalation	heart liver	All data are negative	Rat	NOAEL 45 mg/l	8 weeks
Acetone	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 900 mg/kg/day	13 weeks
Acetone	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 200 mg/kg/day	13 weeks
Acetone	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 3,896 mg/kg/day	14 days
Acetone	Ingestion	eyes	All data are negative	Rat	NOAEL 3,400 mg/kg/day	13 weeks
Acetone	Ingestion	respiratory system	All data are negative	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Acetone	Ingestion	muscles	All data are negative	Rat	NOAEL 2,500 mg/kg	13 weeks
Acetone	Ingestion	skin bone, teeth, nails, and/or hair	All data are negative	Mouse	NOAEL 11,298 mg/kg/day	13 weeks
n-hexane	Inhalation	peripheral nervous system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
n-hexane	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Mouse	LOAEL 1.76 mg/l	13 weeks
n-hexane	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 months
n-hexane	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 1.76 mg/l	6 months
n-hexane	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 35.2 mg/l	13 weeks
n-hexane	Inhalation	auditory system immune system eyes	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
n-hexane	Inhalation	heart skin endocrine system	All data are negative	Rat	NOAEL 1.76 mg/l	6 months
n-hexane	Ingestion	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,140 mg/kg/day	90 days
n-hexane	Ingestion	endocrine system hematopoietic system liver immune system kidney and/or	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	13 weeks

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

Zinc Oxide	Ingestion	bladder nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 600 mg/kg/day	10 days
Zinc Oxide	Ingestion	endocrine system hematopoietic system kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Other	NOAEL 500 mg/kg/day	6 months
Cyclohexane	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	All data are negative	Rat	NOAEL 8.6 mg/l	30 weeks
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 18 mg/m ³	113 weeks

Aspiration Hazard

Name	Value
Naphtha (petroleum), hydrotreated light	Aspiration hazard
n-hexane	Aspiration hazard
Cyclohexane	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Acetone	67-64-1	Algae other	Experimental	96 hours	EC50	11,493 mg/l
Acetone	67-64-1	Water flea	Experimental	48 hours	EC50	13,500 mg/l
Acetone	67-64-1	Rainbow trout	Experimental	96 hours	LC50	5,540 mg/l
Cyclohexane	110-82-7	Fathead minnow	Experimental	96 hours	LC50	4.53 mg/l
Cyclohexane	110-82-7	Green Algae	Experimental	72 hours	EC50	3.4 mg/l
Cyclohexane	110-82-7	Water flea	Experimental	48 hours	EC50	0.9 mg/l
n-hexane	110-54-3	Fathead minnow	Experimental	96 hours	LC50	2.5 mg/l
n-hexane	110-54-3	Water flea	Experimental	48 hours	EC50	>3.9 mg/l
Propyl acetate	109-60-4	Water flea	Experimental	24 hours	EC50	318 mg/l

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

Propyl acetate	109-60-4	Fathead minnow	Experimental	96 hours	LC50	56 mg/l
Rosin	8050-09-7	Zebra Fish	Estimated	96 hours	LC50	5 mg/l
Rosin	8050-09-7	Water flea	Estimated	48 hours	EC50	76 mg/l
Zinc Oxide	1314-13-2	Chinook Salmon	Experimental	96 hours	LC50	0.23 mg/l
Zinc Oxide	1314-13-2	Water flea	Experimental	48 hours	EC50	3.2 mg/l
Zinc Oxide	1314-13-2	Green Algae	Experimental	72 hours	EC50	0.046 mg/l
Acetone	67-64-1	Water flea	Experimental	21 days	NOEC	1,000 mg/l
Zinc Oxide	1314-13-2	Green Algae	Experimental	72 hours	NOEC	0.021 mg/l
Magnesium resinate	Trade Secret		Data not available or insufficient for classification			
Magnesium resinate	Trade Secret		Insufficient to classify			
Naphtha (petroleum), hydrotreated light	64742-49-0		Data not available or insufficient for classification			
Naphtha (petroleum), hydrodesulphurised light, dearomatised	92045-53-9		Data not available or insufficient for classification			
Polychloroprene	9010-98-4		Data not available or insufficient for classification			
Talc	14807-96-6		Data not available or insufficient for classification			

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Acetone	67-64-1	Estimated Photolysis		Photolytic half-life (in air)	80 days (t 1/2)	Other methods
n-hexane	110-54-3	Experimental Photolysis		Photolytic half-life (in air)	5.4 days (t 1/2)	Other methods
Acetone	67-64-1	Experimental Photolysis		Photolytic half-life (in air)	147 days (t 1/2)	Other methods
Cyclohexane	110-82-7	Experimental Photolysis		Photolytic half-life (in air)	4.14 days (t 1/2)	Other methods
Naphtha (petroleum), hydrodesulphurised light, dearomatised	92045-53-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Magnesium resinate	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

Polychloroprene	9010-98-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
n-hexane	110-54-3	Experimental Bioconcentration	28 days	BOD	100 % weight	OECD 301C - MITI test (I)
Rosin	8050-09-7	Estimated Biodegradation	21 days	BOD	70 % weight	Other methods
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Naphtha (petroleum), hydrotreated light	64742-49-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Zinc Oxide	1314-13-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Acetone	67-64-1	Experimental Biodegradation	28 days	BOD	78 % weight	OECD 301D - Closed bottle test
Cyclohexane	110-82-7	Experimental Biodegradation	28 days	BOD	77 % weight	OECD 301F - Manometric respirometry
Propyl acetate	109-60-4	Experimental Biodegradation	14 days	BOD	81 % weight	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polychloroprene	9010-98-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Naphtha (petroleum), hydrodesulphurised light, dearomatised	92045-53-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Magnesium resinate	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Cyclohexane	110-82-7	Experimental BCF-Carp	56 days	Bioaccumulation factor	<129	Other methods
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Naphtha (petroleum), hydrotreated light	64742-49-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

Zinc Oxide	1314-13-2	Experimental BCF - Other	56 days	Bioaccumulation factor	<217	OECD 305E - Bioaccumulation flow-through fish test
Acetone	67-64-1	Experimental BCF - Other		Bioaccumulation factor	0.65	Other methods
n-hexane	110-54-3	Modeled Bioconcentration		Bioaccumulation factor	138	Other methods
Rosin	8050-09-7	Experimental BCF - Rainbow Tr	10 days	Bioaccumulation factor	220	Other methods
Propyl acetate	109-60-4	Experimental Bioconcentration		Log Kow	1.24	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

No information available at this time, contact manufacturer for more details

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

See Section 11.1 Information on toxicological effects

Incinerate in a permitted waste incineration facility. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transportation information

FS-9100-5030-1, FS-9100-5032-7

ADR/RID: UN1133, ADHESIVES, LIMITED QUANTITY, 3., II, (E), ADR Classification Code: F1.

IMDG-CODE: UN1133, ADHESIVES, 3., II, IMDG-Code segregation code: NONE, LIMITED QUANTITY, EMS: FE,SD.

ICAO/IATA: UN1133, ADHESIVES, 3., II.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Polychloroprene	9010-98-4	Gr. 3: Not classifiable	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information.

15.2. Chemical Safety Assessment

Not applicable

SECTION 16: Other information

List of relevant H statements

EUH066	Repeated exposure may cause skin dryness or cracking.
H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H361f	Suspected of damaging fertility.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

List of relevant R-phrases

R11	Highly flammable.
R36	Irritating to eyes.
R36/38	Irritating to eyes and skin.
R38	Irritating to skin.
R43	May cause sensitisation by skin contact.
R48/20	Harmful: danger of serious damage to health by prolonged exposure through inhalation.
R50/53	Very toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.
R51/53	Toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.
R52	Harmful to aquatic organisms.
R62	Possible risk of impaired fertility.
R65	Harmful: May cause lung damage if swallowed.
R66	Repeated exposure may cause skin dryness or cracking.
R67	Vapours may cause drowsiness and dizziness.

Revision information:

Revision Changes:

Section 01: 1.3. Details of the supplier of the safety data sheet heading information was modified.

Section 1: Product identification numbers information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 9: Boiling point information information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.
Section 12: Bioaccumulative potential information information was modified.
Copyright information was modified.
Section 9: Flash point information information was modified.
Section 9: Property description for optional properties information was modified.
Label: Signal Word information was modified.
Label: CLP Precautionary - Prevention information was modified.
Label: CLP Precautionary - Response information was modified.
Contains statement for sensitizers information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Germ Cell Mutagenicity Table information was modified.
Section 11: Additional Health Effects heading information was modified.
Section 11: Skin Sensitization Table information was modified.
Section 11: Respiratory Sensitization Table information was modified.
Section 11: Reproductive Toxicity Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Health Effects - Skin information information was modified.
Section 11: Health Effects - Inhalation information information was modified.
Section 11: Health Effects - Ingestion information information was modified.
Section 6: Accidental release personal information information was modified.
Section 6: Accidental release clean-up information information was modified.
Section 7: Precautions safe handling information information was modified.
Section 8: Personal Protection - Skin/hand information information was modified.
Section 11: Single exposure may cause target organ effects heading information was modified.
Section 11: Prolonged or repeated exposure may cause target organ effects heading information was modified.
Section 11: Aspiration Hazard table - Name heading information was added.
Section 11: Aspiration Hazard table - Value heading information was added.
Section 11: Respiratory Sensitization table - Name heading information was added.
Section 11: Respiratory Sensitization table - Species heading information was added.
Section 11: Respiratory Sensitization table - Value heading information was added.
Section 11: Skin Sensitization table - Name heading information was added.
Section 11: Skin Sensitization table - Species heading information was added.
Section 11: Skin Sensitization table - Value heading information was added.
Section 11: Serious Eye Damage/Irritation table - Name heading information was added.
Section 11: Serious Eye Damage/Irritation table - Species heading information was added.
Section 11: Serious Eye Damage/Irritation table - Value heading information was added.
Section 11: Skin Corrosion/Irritation table - Name heading information was added.
Section 11: Skin Corrosion/Irritation table - Species heading information was added.
Section 11: Skin Corrosion/Irritation table - Value heading information was added.
Section 11: Germ Cell Mutagenicity table - Name heading information was added.
Section 11: Germ Cell Mutagenicity table - Route heading information was added.
Section 11: Germ Cell Mutagenicity table - Value heading information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure table - Name heading information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure table - Route heading information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure table - Target Organ(s) heading information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure table - Value heading information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure table - Species heading information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure table - Test Result heading information was added.
Section 11: Specific Target Organ Toxicity - repeated exposure table - Exposure Duration heading information was added.
Section 11: Specific Target Organ Toxicity - single exposure table - Name heading information was added.
Section 11: Specific Target Organ Toxicity - single exposure table - Route heading information was added.
Section 11: Specific Target Organ Toxicity - single exposure table - Target Organ(s) heading information was added.
Section 11: Specific Target Organ Toxicity - single exposure table - Value heading information was added.
Section 11: Specific Target Organ Toxicity - single exposure table - Species heading information was added.

3M Scotch-Weld 10 Universal Contact Adhesive, Sprayable

Section 11: Specific Target Organ Toxicity - single exposure table - Test Result heading information was added.
Section 11: Specific Target Organ Toxicity - single exposure table - Exposure Duration heading information was added.
Section 11: Reproductive and/or Developmental Effects table - Name heading information was added.
Section 11: Reproductive and/or Developmental Effects table - Route heading information was added.
Section 11: Reproductive and/or Developmental Effects table - Value heading information was added.
Section 11: Reproductive and/or Developmental Effects table - Species heading information was added.
Section 11: Reproductive and/or Developmental Effects table - Test Result heading information was added.
Section 11: Reproductive and/or Developmental Effects text information was added.
Section 11: Carcinogenicity table - Name heading information was added.
Section 11: Carcinogenicity table - Route heading information was added.
Section 11: Carcinogenicity table - Species heading information was added.
Section 11: Carcinogenicity table - Value heading information was added.
Section 8: glove data - Material heading information was added.
Section 8: glove data - Thickness heading information was added.
Section 8: glove data - Breakthrough Time heading information was added.
Section 8: glove data value information was added.
Section 8: Skin protection - recommended gloves information was deleted.
Section 11: Exposure Duration table heading information was deleted.
Section 11: Test Result table heading information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk

For inspection purposes only. No consent of copyright owner required for any reuse.