

Comparison of drainage available vrs potential incoming Firewater

Room	PrD <sup>(2)</sup>	Strength		Type <sup>(1,3)</sup>					Flow to drain when sprinkler is activated (m <sup>3</sup> /hr)		Flow from the sprinkler system to room(s)			Water hold up per minute in the room		Water hold up (m <sup>3</sup> /min) is associated with:					ADC Storage	
		High	Low	Pop Up	Closed	Open	Tundish	Trench	High Strength	Low Strength	Area (m <sup>2</sup> )	Density (mm/min)	Flowrate (m <sup>3</sup> /hr)	Drain Flow <= Sprinkler Flow	m <sup>3</sup>	mm	Lyo	Con/Form	Fill	Low		Inspection
Buffer Prep	1		L		C				0	0												
Buffer Prep	2		L		C				0	0												
Buffer Prep	3		L		C				0	0												
Buffer Prep (New)	N/A	H		P					63	0												
<b>TOTAL</b>									<b>63</b>	<b>0</b>	<b>105</b>	<b>8</b>	<b>50.4</b>	No	-0.21	-2						
Conjugation	3	H			C				0	0												
Conjugation	4	H			C				0	0												
Conjugation	5	H			C				0	0												
Conjugation	7	H			C				0	0												
<b>TOTAL</b>									<b>0</b>	<b>0</b>	<b>133</b>	<b>8</b>	<b>63.84</b>	Yes	1.06	8						1.06
Conjugation Service corridor	6	H			C				0	0												
Conjugation Service corridor	XX		L		C				0	0												
Conjugation Service corridor	XX		L		C				0	0												
Conjugation Service corridor	XX	H		P					63	0												
<b>TOTAL</b>									<b>63</b>	<b>0</b>	<b>43</b>	<b>8</b>	<b>20.64</b>	No	-0.71	-16.4						-0.71
Autoclave	5		L					Tr	0	5.4												
Autoclave	6		L					Tr	0	5.4												
<b>TOTAL</b>									<b>0</b>	<b>10.8</b>	Covered under Clean Hold and Clean Prep.			No	-0.18							-0.18
Mist Booth	8	H				O			25.2	0	2.7	8	1.296	No	-0.40	-147.6						-0.40
Water Treatment	7		L					Tr	0	5.4												
	8		L						0	0												
	9		L				Tu		0	0												
	12		L				Tu		0	0												
	15		L				Tu		0	0												
	16		L				Tu		0	0												
	20		L					Tr	0	5.4												
New			L				Tu		0	0												
New			L				Tu		0	0												
New			L				Tu		0	0												
New			L				Tu		0	0												
<b>TOTAL</b>									<b>0</b>	<b>10.8</b>	<b>81</b>	<b>8</b>	<b>38.88</b>	Yes	0.47	5.8						0.468
Mist Booth	9	H				O			25.2	0	2.7	8	1.296	No	-0.40	-147.6						-0.40
Equipment Wash	10	H			C				0	0	52	8	24.96	Yes	0.42	8						0.42
Tech Area 2	10	H			C				0	0												
	11	H			C				0	0												
	XX		L					Tr	0	5.4												
<b>TOTAL</b>									<b>0</b>	<b>5.4</b>	<b>21</b>	<b>8</b>	<b>10.08</b>	Yes	0.078	3.7						0.078
Formulation	13	H			C				0	0												
	15	H			C				0	0												
	16	H			C				0	0												
	17	H				O			25.2	0												
<b>TOTAL</b>									<b>25.2</b>	<b>0</b>	<b>73</b>	<b>8</b>	<b>35.04</b>	Yes	0.16	2.25						0.16
Mist area	18	H				O			25.2	0	2.7	8	1.296	No	-0.40	-147.6						-0.40
Mist area	19	H				O			25.2	0	2.7	8	1.296	No	-0.4	-147.6						-0.4
Clean Prep			L	P					0	63	61	8	29.28	No	-0.56	-9.2						-0.562
Fill Room	22	H		P					63	0												
Fill Room	23	H			C				0	0												
Fill Room	24	H			C				0	0												
Fill Room	25	H			C				0	0												
Fill Room (New pop up)	26	H		P					63	0												
Fill Room	XX	H			C				0	0												
Fill Room	XX	H			C				0	0												
Fill Room	XX	H			C				0	0												
Fill Room	XX		L		C				0	0												
Fill Room	XX		L		C				0	0												
Fill Room (WFI Sample)	XX		L					Tr	0	5.4												
<b>TOTAL</b>									<b>126</b>	<b>5.4</b>	<b>284.00</b>	<b>8</b>	<b>136.32</b>	Yes	0.08	0.29						0.17 -0.09

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Room	PrD	Strength		Type					Flow to drain when sprinkler is activated (m³/hr)		Flow from the sprinkler system to room(s)			Drain Flow <= Sprinkler Flow	Water hold up per minute in the room		Water hold up (m³/min) is associated with:										
		High	Low	Pop Up	Closed	Open	Tundish	Trench	High Strength	Low Strength	Area (m²)	Density (mm/min)	Flowrate (m³/hr)		m³	mm	Lyo	Con/Form	Fill	Low	Inspection						
Controlled Corridor 3	XX	H		P					63	0																	
Inspection Room + Mist booth		H		P					63	0																	
Inspection Room + Mist booth (new)		H		P					63	0																	
<b>Total</b>									<b>189</b>	<b>0</b>	<b>154.7</b>	<b>8</b>	<b>74.256</b>	No	-1.9124	-12.36					-1.9124						
Utilities area	25		L				Tu		0	0																	
Utilities area	26		L		C				0	0																	
Utilities area	30		L		C				0	0																	
Utilities area	XX		L				Tu		0	0																	
Utilities area	XX		L				Tu		0	0																	
Utilities area	XX	H			C				0	0																	
<b>TOTAL</b>									<b>0</b>	<b>0</b>	<b>81</b>	<b>8</b>	<b>38.88</b>	Yes	0.648	8					0.648						
Lyo Mech Unclassified	27		L		C				0	0																	
Lyo Mech Unclassified	28	H			C				0	0																	
Lyo Mech Unclassified	29	H			C				0	0																	
Lyo Mech Unclassified (New pop up)	30	H		P		Old Open			63	0																	
Lyo Mech Unclassified (New pop up)	31	H		P		Old Open			63	0																	
Lyo Mech Unclassified	XX	H			C				0	0																	
Lyo Mech Unclassified	XX		L				Tu		0	0																	
<b>Total</b>									<b>126</b>	<b>0</b>	<b>75.2</b>	<b>8</b>	<b>36.096</b>	No	-1.50	-19.93					-1.50						
Associated mist booth	32	H				O			25.2	0	2.7	8	1.296	No	-0.40	-147.56					-0.40						
Clean Hold	XX	H		P					63	0	25	8	12	No	-0.85	-34					-0.85						
LYO (Future)	28		L		C				0	0																	
LYO (Future)	33	H			C				0	0																	
LYO (Future)	34	H			C				0	0																	
LYO (Future)	36	H				O			25.2	0																	
LYO (Future)	37	H			C				0	0																	
LYO (Future)	XX		L		C				0	0																	
LYO (hepa area)	XX	H			C				0	0																	
<b>TOTAL</b>									<b>25.2</b>	<b>0</b>	<b>66</b>	<b>8</b>	<b>31.68</b>	Yes	0.11	1.64					0.11						
Boiler Room	NONE								0	0	0	0	0	0	0	0											
Janitor's closet	43	H			C				0	0	6	8	2.88	Yes	0.05	8					0.05						
Downflow booth	XX		L		C				0	0	Condensate Drain only																
Controlled Corridor 1	XX	H		P					63	0																	
Controlled Corridor 1	XX	H		P					63	0																	
<b>TOTAL</b>									<b>126</b>	<b>0</b>	<b>46</b>	<b>8</b>	<b>22.08</b>	No	-1.73	-37.7					-1.73						
Controlled Corridor 2	XX	H		P					63	0	148	8	71.04	Yes	0.13	0.9					0.13						
ADC RECEIVING / INSPECTION AREA CHANGE / FORMAT PARTS											69	8	33.12	Yes	0.55	8.0					0.55						
SECURE STORAGE (CAGED)		H			C				5.4	0	9	8	4.32	Yes	0.07	8.0					0.07						
SECURE STORAGE (CAGED)		H		P					68.4	0	14	8	6.72	No	-1.03	-73.4					-1.03						
Shrink Wrap Room		H		P					126	0	69	8	33.12	No	-1.55	-22.4					-1.548						
<b>TOTALS</b>									<b>995.4</b>	<b>95.4</b>	<b>1468.4</b>	<b>m²</b>	<b>704.8</b>	<b>m³/hr</b>	<b>-6.433</b>	<b>mm</b>					-1.789	-2.017	-1.076	0.362	-1.912	-0.404	-1.548
High Strength areas											1238.4	m²	594.4	m³/hr	-7.823	mm											
- Lyo areas									176.4	m³/hr	143.9	m²	69.1	m³/hr	-1.789	mm											
- Conj/Buffer/Form areas									415.80	m³/hr	614.1	m²	294.8	m³/hr	-2.017	mm											
- Fill Line areas									214.2	m³/hr	311.7	m²	149.6	m³/hr	-1.076	mm											
- Inspection areas									189.0	m³/hr	154.7	m²	74.3	m³/hr	-1.912	mm											
- Storage room									68.4	m³/hr	14	m²	6.7	m³/hr	-1.028	mm											
Shrink wrap room									126.0	m³/hr	69	m²	33.1	m³/hr	-1.548	mm											
Low Strength areas										95.4	244.0	m²	117.1	m³/hr	0.362	mm											

Section 9

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Notes 1 Flowrate from pop ups = 17.5 l/sec = 63.0 m<sup>3</sup>/hr 0.455006396  
 Flowrate from fixed drains = 7 l/sec = 25.2 m<sup>3</sup>/hr  
 Flowrate from channel = 1.5 l/sec = 5.4 m<sup>3</sup>/hr

- 2            => repeat of tag number
- 3 Drains that are designated as closed are not included in firewater damage capability.
- 4 Labs and the Warehouse were not included in the calculation as they will not contain OEBS material.

Table 9.2 Summary of potential water holdup and recommended curb/lip height.

Designation	Water hold up if 100% sprinklers operational (m <sup>3</sup> /min)	Sprinkler Water in (m <sup>3</sup> /min)	Potential Drainage Flow (m <sup>3</sup> /min)	Sprinkler Diversity Factor	Water Hydrant (1) (m <sup>3</sup> /min)	Fire Duration (mins)	% Evaporated	Water hold up (m <sup>3</sup> )	Likely Hold up of liquid (mm) (+ive = holdup, -ive = spare drain capacity)
All Strong Wastewater areas	-7.823	9.907	16.590	90%	2.1	60	10%	-401	-273
Lyophiliser	-1.789	1.151	2.940	90%	1.05	60	10%	-64	-443
Conjugation / Formulation	-2.017	4.913	6.930	90%	1.05	60	10%	-120	-196
Inspection Room	-1.912	1.238	3.150	90%	1.05	60	10%	-72	-466
Storage room	-0.404	0.112	1.140	90%	1.05	60	10%	-6	-447
Shrink Wrap room	-1.548	0.552	2.100	90%	1.05	60	10%	-42	-616
Fill Line	-1.076	2.494	3.570	90%	1.05	60	10%	-36	-116

Therefore, subject to Structural limitations it is recommended that the minimum curb depth for a flat (\*) floor is: **None required mm**

Rounded up to the nearest obvious depth = **0 mm**

It should be noted that for all areas designated above that "N+1" number of pop-up drains are allowed per area i.e. if one pop-up drain fails to operate there is still ample drainage capacity for that area.

Floor Tolerance

(\*) The floor is not absolutely flat



Drain should be at low point but that is not necessarily the case.

Tolerance = 6.50 mm per 3m (per FM2 class)  
 10.00 mm between any points on the floor  
 15.00 mm = max height of floor under the door differential to the rest of the floor to still be "Flat" per Part M of the Irish Building Regulations.

- 2 extreme scenarios; 1: Drains at low points - No issue drains will not allow a build up of water before exiting the room in question via the doors
- 2: Drains are at higher points in the floor than the door/floor point. Max floor differential = 10mm, door bottom raised by 15mm => 5 mm to spare to allow the drains (excess capacity) to activate fully.

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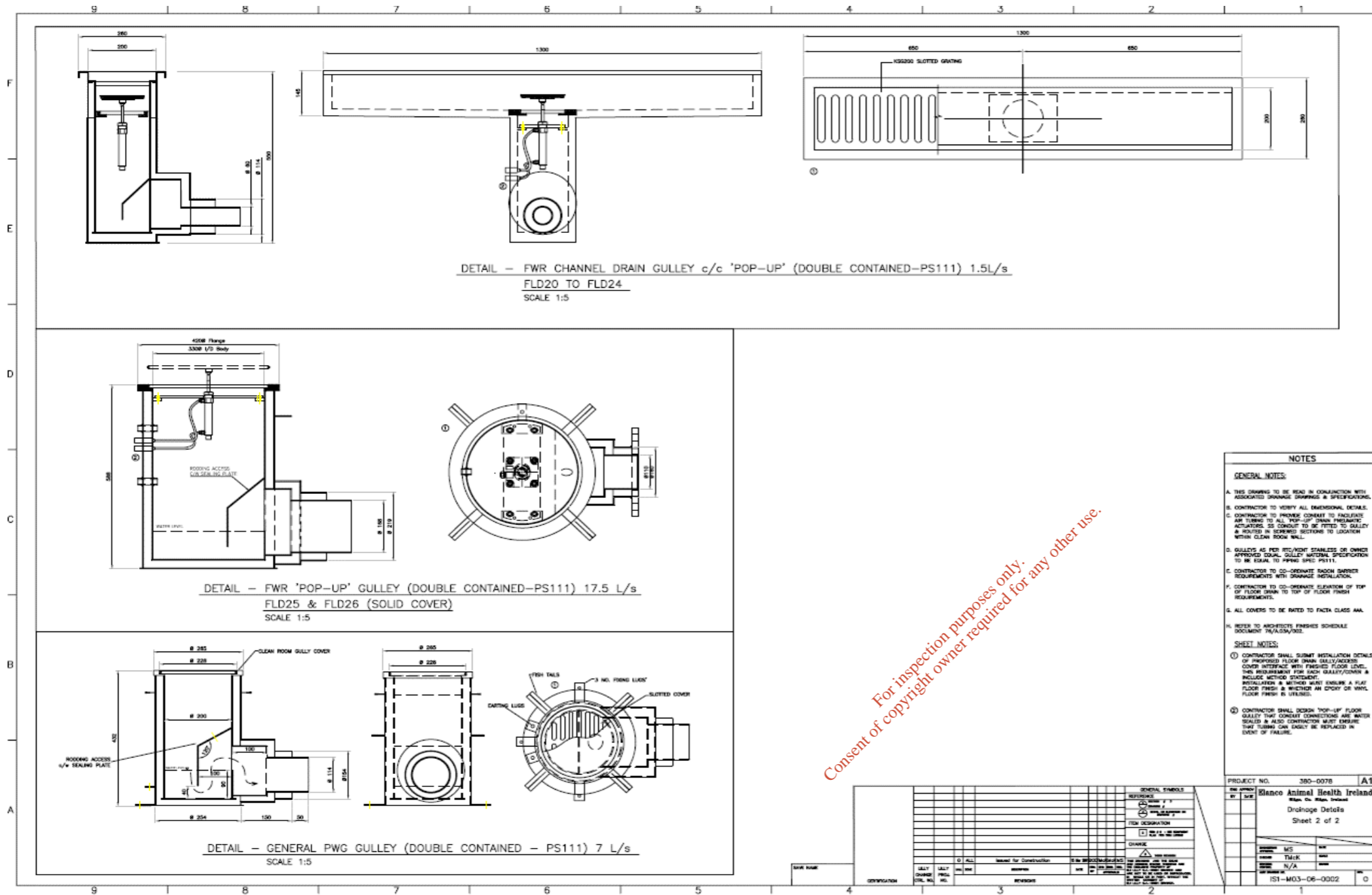
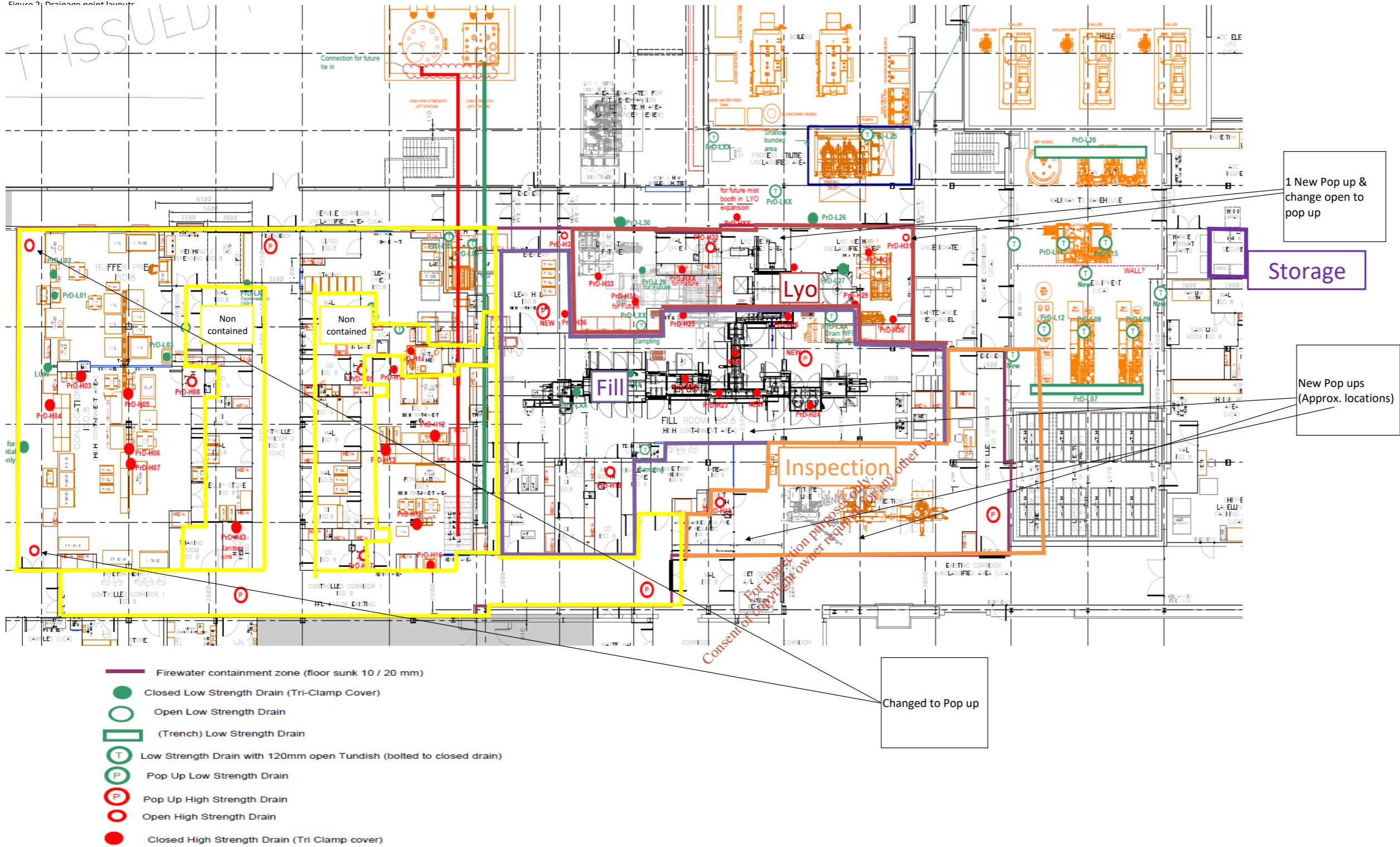
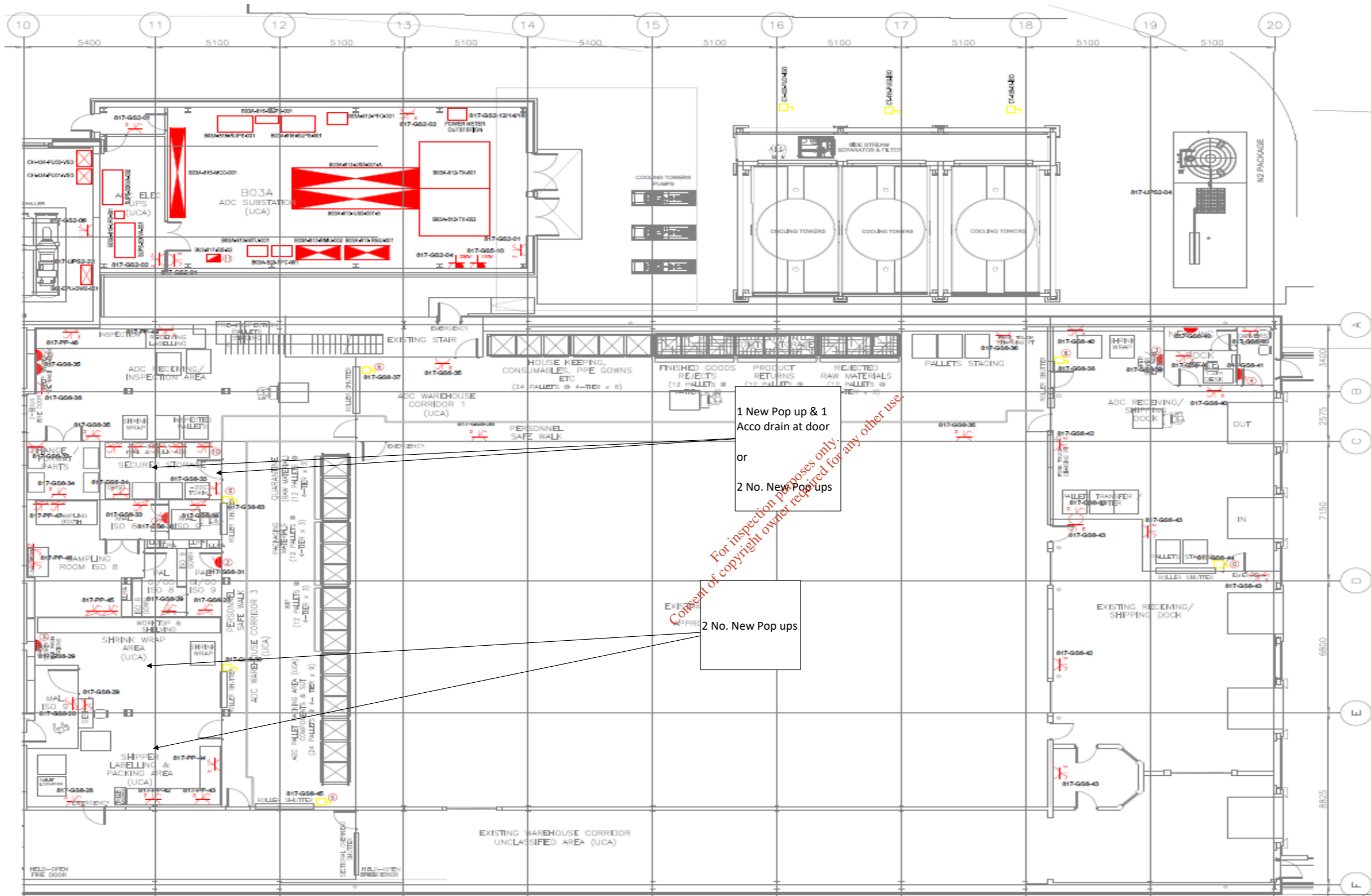


Figure 3: Drainage point layout





1 New Pop up & 1  
Acco drain at door  
or  
2 No. New Pop ups

2 No. New Pop ups

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