

**SITE CONDITION REPORT FOR CONNOLLY'S RED
MILLS ANIMAL FEED MILL LICENCE APPLICATION.**

Prepared for:

**CONNOLLY'S RED MILLS,
GRANGE LOWER,
GORESBRIDGE,
CO. KILKENNY**

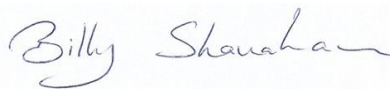
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- I Groundwater Laboratory Report
- II Surface Water laboratory Report

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1. INTRODUCTION

JRE Ltd. (JRE) was retained by Connolly's Red Mills (Red Mills) to complete a site condition report for their animal feeds mill facility in 29 Barrow Mount Drive, Grange Lower, Goresbridge, Co. Kilkenny.

This Screening Report is being conducted as part of an application for an Industrial Emission Licence at the Redmills Feed Mill site in Goresbridge, Co. Kilkenny. The facility is located approximately 1km to the north of the village of Goresbridge. The site has an area of approximately 67,600 m² as seen in Figure 1.

Figure 1. Site Area



The Industrial Emissions licence application is under “Class 7.8 (a) The treatment and processing, other than exclusively packaging, of the following raw materials, whether previously processed or unprocessed, intended for the production of food or feed from:

- (ii) only vegetable raw materials with a finished product production capacity greater than 300 tonnes per day or 600 tonnes per day where the installation operates for a period of no more than 90 consecutive days in any year” of the First Schedule of the Environmental Protection Agency Act 1992, as amended.

Under the Redmills brand, the feed mill produces nutrition for a wide range of animals using advanced feed manufacturing technology and nutritional research, together with fully traceable ingredients, Redmills offer high-quality, consistent and nutritious feeds to their customers.

2. SITE CONDITION

This section of the report will outline the condition of the RED MILLS site with regards to environmental receptors surrounding the site in Goresbridge, Co. Kilkenny.

2.1. Groundwater

The main emissions to groundwater from the Red Mills site is the soak away from the site's domestic effluent treatment system located to the east of the site. Annual groundwater sampling is completed from the on-site water well with the most recent sampling completed in April 2017. The results were compared to the Drinking Water Regulations, 2007 (S.I. 278 of 2007). The results indicated that all parameters were less than the Regulatory limits, see Attachment 1.

2.2. Sewer

The foul waste coming from the Feed Mill at Redmills is domestic in character (i.e., no production discharge) and limited in volume. The discharge is directed to the site septic tank treatment system, polishing bed and percolation system. Following settlement and treatment the foul water is then discharged to the septic field. It is not envisioned that sewer waste water will have a significant impact on the River Barrow, but the potential for some bacterial impact exists. However, analysis on downstream river sample for metals (i.e., copper, iron and manganese) are less than or equal to the results from upstream of the site. The Water Framework Directive (WFD) status of the River Barrow improves from poor to moderate immediately downstream of the Redmills site indicating no significant impact from the site.

2.3. Stormwater/Surface Water

Surface water runoff from the site roofs and yard and the site car park are directed to the main storm water drain exiting the site at the main gate to the site. All surface water from the site discharges to one of three oil/water interceptors located on site before then entering a surface drainage culvert.

Surface water originating on the north portion of the site is directed to an integrated constructed wetland (ICW) located to the east of the site (on the east side of the L7000 Road). The ICW receives surface water runoff from the site yard surface at the main grain stores and roof water from site buildings in the northern area of the site. A review of the discharge from the ICW from June 2016 indicated that concentrations of contaminants of concern (e.g., ammonia, nitrate, oils fats and greases, BOD and chloride) were all less than the applicable surface water quality limits and were less than the concentrations measured in the Barrow River upstream of the wetlands.

Surface water from the remainder of the site is directed to the river Barrow following treatment in the on-site oil/water separator units. As part of the surface water management on site the receiving water

(i.e., River Barrow) is sampled on a regular basis. The surface water sample collected from the River Barrow downstream from the Redmills site indicated only a marginal increase in BOD and COD but a reduction in nitrate, oils fats and greases. All other parameters in the sample collected downstream of the Redmills facility were similar in concentration to the upstream concentrations indicating no significant impact from the ICW or the site surface water discharge from the Redmills site on the River Barrow SAC. The water quality for the River Barrow between 2004 and 2015 was reviewed using the EPA map viewer resource. The biological quality in the River barrow in Goresbridge (downstream of the site) was classed as Q3-4, moderate status which is consistent with the closest upstream monitoring location at Fenniscourt lock (i.e., Q3-4, moderate status). Laboratory reports for surface water samples collected from receiving waters in the vicinity of the Red Mills site are provided in Attachment 2.

2.4. Air Emissions

Flue gas emissions from the boiler stack at the Red Mills Feed Mill site were monitored for nitrous oxides, carbon monoxide, carbon dioxide and sulphur dioxide in January 2017. The monitoring results indicated concentrations that did not significantly impact air quality in the area. The results are outlined in Table 1.

Table 1: Boiler Emissions Results for Red Mills Site - 2017

Parameter	Units	Results
Carbon Monoxide (CO)	mg/m ³	2.12
Oxides of Nitrogen (NOx)	mg/m ³	228.56
Sulphur Dioxide (SO ₂)	mg/m ³	17.08
Oxygen (%)	% v/v	5.00

2.5. Particulate Matters

Particulate emissions were sampled from the flakers, cubers and extruder stacks at the Red Mills Feed Mill site were sampled in January 2017. The majority of results were less than or marginally greater than the ELV of 50 mg/m³. The results from the isokinetic particulate sampling programme completed in January 2017 at the Red Mills site are presented in Table 2.

Table 2: Red Mills Process Stack Particulate Sampling Results - 2017

Process Location	Parameter	Units	Results
Cubing	Total Particulate	mg/m ³	12.90
Extruder 4	Total Particulate	mg/m ³	54.45
Flaker 2	Total Particulate	mg/m ³	40.34
Flaker 1	Total Particulate	mg/m ³	67.46
Mixing & Blending	Total Particulate	mg/m ³	41.86
Extruder 2	Total Particulate	mg/m ³	32.11

2.6. Dust Emissions

There are a number of bulk material intake pits on site; each of the intake pits has a canopy to prevent dust dispersing into the atmosphere. There are also bulk storage bins and stores for raw material, the emissions from these are considered to be 'fugitive' and should not give rise to negative air quality impacts off-site

2.7. Noise Emissions

Noise emissions emanating from the Red Mills Feed Mill site are not envisioned to have an impact on sensitive receptors in the vicinity of the facility. Noise emission monitoring was carried out in January 2017 as part of the EPA Industrial Emissions Licence Application. Monitoring was completed at four (4) boundary locations and no tonal or impulse noise component was recorded during the monitoring event. The results indicated no impact to noise sensitive receptors in the immediate vicinity of the Mill site. The results of the noise assessment completed at the Red mills site in January 2016 are presented in Table 3-1 through 3-4.

Table 3-1: Noise Measurements at N1 at the Southwest Boundary of the Site

Monitoring Location	Monitoring Period	Time	L _{Aeq} (dBA)	L _{A10} (dBA)	L _{A90} (dBA)
N1	Daytime	10.45 – 11.15	63.3	63.1	47.8
		11.16 – 11.46	65.8	63.5	50.8
		11.47 – 12.17	63.3	64.8	51.1
	Evening	20.45 – 21.00	49.1	50.2	46.9
	Night time	23.15 – 23.30	45.3	46.4	44.0
		23.32 – 23.47	45.5	45.7	43.7

Table 3-2: Noise Measurements at N2 at the Northern Boundary of the Site

Monitoring Location	Monitoring Period	Time	L _{Aeq} (dBA)	L _{Amax} (dBA)	L _{A10} (dBA)	L _{A90} (dBA)
N2	Daytime	12.35 – 13.05	60.1	78.7	60.9	57.8
		13.09 – 13.39	60.9	90.7	61.0	43.5
		13.39 – 14.09	53.6	77.7	53.9	43.4
	Evening	21.11 – 21.26	61.9	86.2	57.5	38.3
	Night time	01.02 - 01.17	42.9	68.0	44.5	40.3
		01.17 – 01.32	42.0	67.8	42.7	39.9

Table 3-3: Noise Measurements at N3 at the Northeast Boundary of the Site

Monitoring Location	Monitoring Period	Time	L _{Aeq} (dBA)	L _{Amax} (dBA)	L _{A10} (dBA)	L _{A90} (dBA)
N3	Daytime	14.26 – 14.56	48.8	80.9	48.1	35.7
		14.58 – 15.28	52.4	75.4	50.2	35.1
		15.30 – 16.00	45.4	78.3	49.9	34.8
	Evening	21.30 – 21.45	43.1	71.4	45.8	31.8
	Night time	23.50 – 00.05	45.1	64.1	47.6	38.4
		00.07 – 00.22	45.6	61.8	47.7	38.2

Table 3-4: Noise Measurements at N4 at the Eastern Boundary of the Site

Monitoring Location	Monitoring Period	Time	L _{Aeq} (dBA)	L _{Amax} (dBA)	L _{A10} (dBA)	L _{A90} (dBA)
N4	Daytime	16.05 – 16.35	48.9	79.4	51.0	42.4
		16.36 – 17.06	58.3	86.0	56.5	42.9
		17.06 – 17.36	48.7	68.2	51.3	42.0
	Evening	21.49 – 22.04	47.6	73.0	48.3	45.4
	Night time	00.28 – 00.43	45.6	69.8	46.7	43.2
		00.44 – 00.59	46.3	68.8	47.9	43.5

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ATTACHMENT 1

Groundwater Laboratory Report

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Test Report

Lab Report Number: 3082J01	Analysis Number: W1 MF/2826
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Customer ID: CONN.W1	Analysis Type: Water - C3 Analysis MF (W1 MF)
Contact Name: MARK DOWLING	Delivery By: Customer
Company Name: CONNOLLY WILLIAM + SONS	Sample Card Number: 120417O/1
Address: RED MILLS GORESBRIDGE CO. KILKENNY.	Sample Condition: Acceptable
Sample Type: Water	Date Sample Received: 12/04/2017
Sample Reference: WATER SAMPLE 12/04/17	Date Analysis Commenced: 12/04/2017
Sample Description: DRINKING WATER	Date Certificate Issued: 20/04/2017

Parameter	Method	Result	Unit	Drinking Water Regulations (SI278 of 2007) Parametric Values
Sulphate	Konelab Aquakem SOP 2062	16.56	mg/l	250
Ammonium	Konelab Aquakem SOP 2057	0.04	mg/l NH4	0.3
Nitrite	Konelab Aquakem SOP 2059	<0.03	mg/l NO2	0.5
pH	Electrometry SOP 2004	7.1	pH unit	6.5<pH<9.5
Nitrate	Konelab Aquakem SOP 2060	42.59	mg/l NO3	50
Alkalinity	Konelab Aquakem SOP2064	354.06	mg/l	-
Conductivity	Electrometry SOP 2076	706	µS/cm 20°C	2500
Turbidity	Turbidimetric SOP 2022	0.34	NTU	-
Calcium	ICP-MS	145.5	mg/l Ca	-
Magnesium	ICP-MS	28.6	mg/l Mg	-
Total Coliforms*	Quanti-tray SOP 2090	<1.0	MPN/100ml	0
Sodium	ICP-MS	10.3	mg/l Na	200
Potassium	ICP-MS	1.59	mg/l K	-
E. Coli*	Quanti-tray SOP 2090	<1.0	MPN/100ml	0
Colour	Konelab Aquakem SOP 2063	1.4	Pt Co	-
Iron	ICP-MS	<20	µg/l Fe	200
Manganese	ICPMS	<5	µg/l Mn	50
Copper	ICP-MS	<10	µg/l Cu	2000
Zinc	ICP-MS	172	µg/l Zn	-
Phosphorus	ICP-MS	<0.01	mg/l P	-

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Test Report

Lab Report Number: 3082J01	Analysis Number: W1 MF/2826
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Customer ID: CONN.W1	Analysis Type: Water - C3 Analysis MF (W1 MF)
Contact Name: MARK DOWLING	Delivery By: Customer
Company Name: CONNOLLY WILLIAM + SONS	Sample Card Number: 1204170/1
Address: RED MILLS GORESBRIDGE CO. KILKENNY.	Sample Condition: Acceptable
Sample Type: Water	Date Sample Received: 12/04/2017
Sample Reference: WATER SAMPLE 12/04/17	Date Analysis Commenced: 12/04/2017
Sample Description: DRINKING WATER	Date Certificate Issued: 20/04/2017

Parameter	Method	Result	Unit	Drinking Water Regulations (SI278 of 2007) Parametric Values
Lead	ICP-MS	<1	µg/l Pb	25
Total Hardness	Ca & Mg Hardness	407.9	mg/l CaCO ₃	-
Total Chlorine*	Colourimetry	0.01	mg/l Cl ₂	-
Dissolved Solids*	Filt./Evap. & Drying @ 105°C	363	mg/l	-

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Signed: Wendy McCall
Wendy McCall - Laboratory Manager

Date: 20/04/2017

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ATTACHMENT 2

Surface Water Laboratory Report

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Independent Analytical Supplies

Test Report

Lab Report Number: 3083J01 **Analysis Number:** 99A/103883

Customer ID:	CONN.W1	Analysis Type:	Misc. Tests (99A)
Contact Name:	MARK DOWLING	Delivery By:	Customer
Company Name:	CONNOLLY WILLIAM + SONS	Sample Card Number:	120417P/7
Address:	RED MILLS GORESBRIDGE CO. KILKENNY.	Sample Condition:	Acceptable
Sample Type:	Effluent	Date Sample Received:	12/04/2017
Sample Reference:	EFFLUENT	Date Analysis Commenced:	12/04/2017
Sample Description:	UPSTREAM BARROW 12/4/17	Date Certificate Issued:	20/04/2017

Parameter	Method	Result	Unit
Biochemical Oxygen Demand	Oxygen Meter SOP 2006	1	mg/l
Chloride	Konelab Aquakem SOP 2065	22.54	mg/l
Chemical Oxygen Demand	Microdigestion and Colourimetry SOP 2005	9	mg/l
Conductivity	Electrometry SOP 2076	597	µS/cm 20°C
Copper	ICP-MS	<20	ug/l
E. Coli*	Quanti-tray SOP 2090	272.3	MPN/100ml
Iron	ICP-MS	84	ug/l
Manganese	ICPMS	<20	ug/l
Ammonia	Konelab Aquakem SOP 2057	0.01	mg/l NH3
Nitrate	Konelab Aquakem SOP 2060	21.25	mg/l NO3
Oils, Fats and Grease*	Solvent Extraction	2.3	mg/l
Total Coliforms*	Quanti-tray SOP 2090	1046.2	MPN/100ml

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Signed: Wendy McCall
Wendy McCall - Laboratory Manager

Date: 20/04/2017

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Test Report

Lab Report Number: 3083J02 **Analysis Number:** 99A/103884

Customer ID:	CONN.W1	Analysis Type:	Misc. Tests (99A)
Contact Name:	MARK DOWLING	Delivery By:	Customer
Company Name:	CONNOLLY WILLIAM + SONS	Sample Card Number:	120417P/7
Address:	RED MILLS GORESBRIDGE CO. KILKENNY.	Sample Condition:	Acceptable
Sample Type:	Effluent	Date Sample Received:	12/04/2017
Sample Reference:	EFFLUENT	Date Analysis Commenced:	12/04/2017
Sample Description:	STREAM BEHIND MILL 12/4/17	Date Certificate Issued:	20/04/2017

Parameter	Method	Result	Unit
Biochemical Oxygen Demand	Oxygen Meter SOP 2006	2	mg/l
Chloride	Konelab Aquakem SOP 2065	22.11	mg/l
Chemical Oxygen Demand	Microdigestion and Colourimetry SOP 2005	7	mg/l
Conductivity	Electrometry SOP 2076	585	µS/cm 20°C
Copper	ICP-MS	<20	ug/l
E. Coli*	Quanti-tray SOP 2090	1119.9	MPN/100ml
Iron	ICP-MS	43	ug/l
Manganese	ICPMS	<20	ug/l
Ammonia	Konelab Aquakem SOP 2057	0.02	mg/l NH3
Nitrate	Konelab Aquakem SOP 2060	22.26	mg/l NO3
Oils, Fats and Grease*	Solvent Extraction	1.6	mg/l
Total Coliforms*	Quanti-tray SOP 2090	2419.6	MPN/100ml

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Signed: Wendy McCall
Wendy McCall - Laboratory Manager

Date: 20/04/2017

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Test Report

Lab Report Number: 3083J03	Analysis Number: 99A/103885
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Customer ID: CONN.W1	Analysis Type: Misc. Tests (99A)
Contact Name: MARK DOWLING	Delivery By: Customer
Company Name: CONNOLLY WILLIAM + SONS	Sample Card Number: 120417P/7
Address: RED MILLS GORESBRIDGE CO. KILKENNY.	Sample Condition: Acceptable
Sample Type: Effluent	Date Sample Received: 12/04/2017
Sample Reference: EFFLUENT	Date Analysis Commenced: 12/04/2017
Sample Description: WETLANDS N 12/4/17	Date Certificate Issued: 20/04/2017

Parameter	Method	Result	Unit
Biochemical Oxygen Demand	Oxygen Meter SOP 2006	9	mg/l
Chloride	Konelab Aquakem SOP 2065	24.24	mg/l
Chemical Oxygen Demand	Microdigestion and Colourimetry SOP 2005	25	mg/l
Conductivity	Electrometry SOP 2076	620	µS/cm 20°C
Copper	ICP-MS	<20	ug/l
E. Coli*	Quanti-tray SOP 2090	<1.0	MPN/100ml
Iron	ICP-MS	106	ug/l
Manganese	ICPMS	193	ug/l
Ammonia	Konelab Aquakem SOP 2057	0.04	mg/l NH3
Nitrate	Konelab Aquakem SOP 2060	<2.2	mg/l NO3
Oils, Fats and Grease*	Solvent Extraction	7.6	mg/l
Total Coliforms*	Quanti-tray SOP 2090	8.4	MPN/100ml

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Signed: Wendy McCall
Wendy McCall - Laboratory Manager

Date: 20/04/2017

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Test Report

Lab Report Number: 3083J04	Analysis Number: 99A/103886
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Customer ID: CONN.W1	Analysis Type: Misc. Tests (99A)
Contact Name: MARK DOWLING	Delivery By: Customer
Company Name: CONNOLLY WILLIAM + SONS	Sample Card Number: 120417P/7
Address: RED MILLS GORESBRIDGE CO. KILKENNY.	Sample Condition: Acceptable
Sample Type: Effluent	Date Sample Received: 12/04/2017
Sample Reference: EFFLUENT	Date Analysis Commenced: 12/04/2017
Sample Description: DOWNSTREAM BARROW 12/4/17	Date Certificate Issued: 20/04/2017

Parameter	Method	Result	Unit
Biochemical Oxygen Demand	Oxygen Meter SOP 2006	1	mg/l
Chloride	Konelab Aquakem SOP 2065	23.21	mg/l
Chemical Oxygen Demand	Microdigestion and Colourimetry SOP 2005	7	mg/l
Conductivity	Electrometry SOP 2076	598	µS/cm 20°C
Copper	ICP-MS	<20	ug/l
E. Coli*	Quanti-tray SOP 2090	275.5	MPN/100ml
Iron	ICP-MS	92	ug/l
Manganese	ICPMS	24	ug/l
Ammonia	Konelab Aquakem SOP 2057	0.01	mg/l NH3
Nitrate	Konelab Aquakem SOP 2060	21.52	mg/l NO3
Oils, Fats and Grease*	Solvent Extraction	6.0	mg/l
Total Coliforms*	Quanti-tray SOP 2090	1046.2	MPN/100ml

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Signed: Wendy McCall
Wendy McCall - Laboratory Manager

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Test Report

Lab Report Number: 3083J05 **Analysis Number:** 99A/103887

Customer ID:	CONN.W1	Analysis Type:	Misc. Tests (99A)
Contact Name:	MARK DOWLING	Delivery By:	Customer
Company Name:	CONNOLLY WILLIAM + SONS	Sample Card Number:	120417P/7
Address:	RED MILLS GORESBRIDGE CO. KILKENNY.	Sample Condition:	Acceptable
Sample Type:	Effluent	Date Sample Received:	12/04/2017
Sample Reference:	EFFLUENT	Date Analysis Commenced:	12/04/2017
Sample Description:	WETLANDS S 12/4/17	Date Certificate Issued:	20/04/2017

Parameter	Method	Result	Unit
Biochemical Oxygen Demand	Oxygen Meter SOP 2006	2	mg/l
Chloride	Konelab Aquakem SOP 2065	23.71	mg/l
Chemical Oxygen Demand	Microdigestion and Colourimetry SOP 2005	7	mg/l
Conductivity	Electrometry SOP 2076	708	µS/cm 20°C
Copper	ICP-MS	<20	ug/l
E. Coli*	Quanti-tray SOP 2090	22.6	MPN/100ml
Iron	ICP-MS	<20	ug/l
Manganese	ICPMS	<20	ug/l
Ammonia	Konelab Aquakem SOP 2057	0.04	mg/l NH3
Nitrate	Konelab Aquakem SOP 2060	34.93	mg/l NO3
Oils, Fats and Grease*	Solvent Extraction	2.0	mg/l
Total Coliforms*	Quanti-tray SOP 2090	260.3	MPN/100ml

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Wendy McCall - Laboratory Manager

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Test Report

Lab Report Number: 3083J06 **Analysis Number:** 99A/103888

Customer ID:	CONN.W1	Analysis Type:	Misc. Tests (99A)
Contact Name:	MARK DOWLING	Delivery By:	Customer
Company Name:	CONNOLLY WILLIAM + SONS	Sample Card Number:	120417P/7
Address:	RED MILLS GORESBRIDGE CO. KILKENNY.	Sample Condition:	Acceptable
Sample Type:	Effluent	Date Sample Received:	12/04/2017
Sample Reference:	EFFLUENT	Date Analysis Commenced:	12/04/2017
Sample Description:	STREAM AT FISH TANK 12/4/17	Date Certificate Issued:	20/04/2017

Parameter	Method	Result	Unit
Biochemical Oxygen Demand	Oxygen Meter SOP 2006	1	mg/l
Chloride	Konelab Aquakem SOP 2065	20.92	mg/l
Chemical Oxygen Demand	Microdigestion and Colourimetry SOP 2005	6	mg/l
Conductivity	Electrometry SOP 2076	594	µS/cm 20°C
Copper	ICP-MS	<20	ug/l
E. Coli*	Quanti-tray SOP 2090	1413.6	MPN/100ml
Iron	ICP-MS	80	ug/l
Manganese	ICPMS	21	ug/l
Ammonia	Konelab Aquakem SOP 2057	0.04	mg/l NH3
Nitrate	Konelab Aquakem SOP 2060	31.68	mg/l NO3
Oils, Fats and Grease*	Solvent Extraction	1.6	mg/l
Total Coliforms*	Quanti-tray SOP 2090	>2419.6	MPN/100ml

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Wendy McCall - Laboratory Manager

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Test Report

Lab Report Number: 3083J07

Analysis Number: 99A/103889

Customer ID: CONN.W1
Contact Name: MARK DOWLING
Company Name: CONNOLLY WILLIAM + SONS
Address: RED MILLS
GORESBRIDGE
CO. KILKENNY.

Analysis Type: Misc. Tests (99A)
Delivery By: Customer
Sample Card Number: 120417P/7
Sample Condition: Acceptable

Sample Type: Effluent
Sample Reference: EFFLUENT
Sample Description: FISH TANK DISCHARGE PIPE 12/4

Date Sample Received: 12/04/2017
Date Analysis Commenced: 12/04/2017
Date Certificate Issued: 20/04/2017

Parameter	Method	Result	Unit
Biochemical Oxygen Demand	Oxygen Meter SOP 2006	1	mg/l
Chloride	Konelab Aquakem SOP 2065	21.15	mg/l
Chemical Oxygen Demand	Microdigestion and Colourimetry SOP 2005	13	mg/l
Conductivity	Electrometry SOP 2076	581	µS/cm 20°C
Copper	ICP-MS	<20	ug/l
E. Coli*	Quanti-tray SOP 2090	579.4	MPN/100ml
Iron	ICP-MS	70	ug/l
Manganese	ICPMS	<20	ug/l
Ammonia	Konelab Aquakem SOP 2057	0.01	mg/l NH3
Nitrate	Konelab Aquakem SOP 2060	22.57	mg/l NO3
Oils, Fats and Grease*	Solvent Extraction	1.3	mg/l
Total Coliforms*	Quanti-tray SOP 2090	1553.1	MPN/100ml

Consent of IAS Laboratories required for any other use.

Signed: Wendy McCall
Wendy McCall - Laboratory Manager

Date: 20/04/2017

* = not INAB Accredited ^ = Subcontracted

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