Unit 15 Melbourne Business Park Model Farm Road Cork



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BASELINE ASSESSMENT REPORT

ERAS ECO LTD.

FOXHOLE,

YOUGHAL,

COUNTY CORK

Prepared For: of Eras Eco Ltd, ofcop Consent Youghal, County Cork

Prepared By: -

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March 2017

Project	Baseline Assessment Report					
	Eras Eco Ltd Youghal					
Client	Eras Eco					
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	10/10/2016	Final	0.1			
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1. INTRODUCTION

Eras Eco Ltd (Eras Eco) is Cork's leading sludge management company and has been operating its facility at Foxhole, Youghal since 2007. The facility operates under an Industrial Emissions Licence (W0211-01) (IED) issued by the Environmental Protection Agency (EPA) and planning permission granted by Cork County Council.

The licence authorises the acceptance and processing of Commercial and Industrial and Household waste, the drying and stabilisation of non-hazardous industrial sludge and sewage sludge and the treatment of landfill leachate It is intended to install an anaerobic digestion plant to treat industrial wastewater sludges and other organic waste and use the biogas to generate electricity. This will require a review of the current licence.

An application for an IE licence for an activity that involves the use, production or release of relevant hazardous substances (as defined in Section 3 of the EPA Act 1992 as amended), may require the preparation of a 'Baseline Report', the objective of which are to establish the status of soil and groundwater conditions at a site.

As the existing operations involve the storage and use of diesel, sulphuric acid, sodium hydroxide and sodium hypochlorite, all of which are classified as hazardous substances, a Baseline Report is required. Eras Ecoappointed O'Callaghan Moran & Associates (OCM) to prepare the Baseline Report.

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1.1 Methodology

OCM's assessment was based on reports on site investigations carried out in 2004 and 2007 before the installation was commissioned and information in the Environmental Impact Statement (EIS) prepared as part of a planning application for the development of the AD plant.

2. STAGE 1 & 2 HAZARDOUS SUBSTANCE

2.1 Stage 1 Hazardous Substances Currently Used, Produced and Released

Current operations involve the storage and use of diesel, engine oil, hydraulic oil, sulphuric acid, sodium hydroxide, sodium hypochlorite, aluminium sulphate and lime. Although not accepted at present the current licence authorises the treatment of landfill leachate in the on-site process wastewater treatment plant.

2.2 Stage 2 Relevant Hazardous Substances

The hazardous substances of relevance to the baseline conditions are diesel, engine oil, hydraulic oil, sulphuric acid, sodium hydroxide, sodium hypochlorite and leachate. While lime and aluminium sulphate have hazardous properties, this is associated with their being classified as 'irritants' and they do not present a risk of soil or groundwater pollution. Aluminium sulphate is used as a flocculant in water treatment plants' and lime is applied to farm land as a pH adjuster.



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3. STAGE 3 SITE SPECIFIC POLLUTION POSSIBILITY

3.1 Installation Location

The installation occupies almost 1.6 hectares and is approximately 2km from Youghal, adjacent to the former Youghal Landfill. The site and the surrounding area are situated on low lying land reclaimed from the Blackwater Estuary which is known locally as Youghal Mudlands. The northern and western boundaries of the site are defined by a public access road and an adjacent development respectively. The lands to the south and west are undeveloped.

3.2 Installation Layout

The existing layout is shown on Drawing No 10P521-01. The proposed layout is shown on Drawing No 15-193-01. There are two main processing buildings (Building 1 and 2), offices, weighbridges, process wastewater treatment plant (WWTP), wheel wash, paved open yards and parking areas. The entire operational area is paved.

The new anaerobic digestion plant will consist of a feed hopper inside Building 1, two above ground digester tanks, each 2,208m³, that will treat the sludge and produce a gas that will be used to generate electricity and heat in a new combined heat and power (CHP) plant. The CHP plant will be located to the west of the digesters and will include two gas engines and back-up flare. The digestate will be temporarily stored in a new storage tank (500m³).

3.3 Installation Activities

The current licence authorises the acceptance of 110,000 tonnes of waste per year, which includes:

Commercial & Industrial Waste Non-Hazardous Sludge Landfill Leachate 70,000 tonnes 30,000 tonnes 10,000 tonnes

The sludge is treated in Building 2 where it is dried in a rotatory dryer using heat from a wood chip fired boiler. The sludge is off loaded into an underground concrete reception bin inside Building 2 and then transferred to the rotary dryer.





Wood chip used to fuel the boiler is stored inside the building. The steam from the dryer is collected and condensed and treated in the on-site wastewater treatment plant. The air inside the building is also collected and treated in an odour control plant. The dried sludge is exported and used as a fuel.

Building 1 is used to store sludge awaiting treatment. The feed hopper for the AD digesters will be located inside the building along with six (6No) liquid waste storage tanks, two (2 No.) pasteuriser tanks and a digestate centrifuge.

From the reception area inside the Building 1 the sludge will be transferred by an enclosed conveyor to the two digesters, which will be heated to 37°C and continuously agitated. The process will produce a biogas containing approximately 65% methane and 35% carbon dioxide, which will then be treated and either used as a fuel in the CHP plant or exported to the national grid.

The digestate will either be directly land spread or dewatered in the centrifuge to produce a fibre 'cake' and a liquor. The fibre will be sent off-site for either application to land or composted while the liquor will either be recirculated in the AD plant or discharged to the Irish Water foul sewer.

The proposed changes will reduce the overall quantities of waste to 65,000 tonnes/year, which will include: othe

20,000 tonnes Commercial & Industrial and Household Waste For inspection purposes c. Non-Hazardous Sludge **40,000** tonnes 5,000 tonnes Leachate from Landfills

3.4 **Surface Water Drainage**

The surface water drainage system is shown on Drawing No. 15-193-02 RevB. Rainwater from roofs and non-waste storage hardstanding areas is collected in the drainage system serving the installation and passes through two silt/ oil interceptors (Class 1 and designed in accordance I.S. EN 858) into an underground stormwater retention tank.

Where possible the water is used on-site (wheel wash, the bio-filter, cooling water for the dry product and to backwash the WWTP filters) with the surplus water discharging to the Irish Water combined sewer via a non-return valve. The combined sewer discharges into the estuary.

3.5 Wastewater

Wastewater generated at the installation includes sanitary wastewater from the offices and process water from the sludge drying unit. The sanitary wastewater is initially treated in the proprietary treatment system (Puraflo[©]) in the north of the site before being discharge to waste water treatment plant.

Process wastewater comprising condensate from the rotary sludge drier and wash water from the wheel wash is treated in an on-site process waste water treatment plant (WWTP) comprising, pH adjustment, a balance tank, dissolved air floatation unit, carbon and sand filters, lamella settlement unit, hypochlorite treatment and a sludge storage tank. Currently the treated effluent is discharged to the Irish Water combined sewer that outfalls to the estuary.

3.6 **Hazardous Substances Management**

Diesel is stored in a plastic double skinned tank (2,600 litres) adjacent to the southern end of Building 2. The liquid sulphuric acid, sodium hypochlorite and sodium hydroxide are stored in four Intermediate Bulk Containers (IBC) in a bunded Chemstore adjacent to process WWTP. The unit has a 1,200 litre polythene collection sump. Details of the design and retention capacities of the diesel storage tank and Chemstore are in Appendix 1. Leachate will be delivered in road tankers and pumped directly into the WWTP balance tank. run un procuou per r

Bund and Pipeline Integrity Testing 3.7

Condition 6.14 of the current licence requires that all tanks and pipelines be impervious to the materials carried or stored in them and that they be subject to routine integrity tests to ensure they are fit for purpose. The most recent integrity tests have confirmed the pipelines tanks and bunds are in good condition.

3.8 **Emergency Response**

Eras Eco has prepared and implemented an Emergency Response Plan (ERP) to minimise the risk of accidents or incidents that could result in adverse environmental impacts. The ERP ensures a rapid response to any incident by trained staff so as to minimise the impact on the environment of any associated emissions.

4. SITE HISTORY

4.1 Sources

The site history was derived from the reports on site investigations carried out in 2004 and 2007 and the EIS prepared in 2010 as part of the application for planning permission to develop the AD plant.

4.2 History

The site was reclaimed from the 'Youghal Mudlands' and was initially used by Youghal Town Council to store diesel for vehicles operating on the adjacent Youghal Landfill. It is understood the above ground storage tanks were located in the vicinity of the entrance to the installation.

A site investigation was carried out in 2004 as part of a planning application for a waste facility, identified the presence of made ground at the site which included waste. A licence application was lodged in 2004 and in 2005 a second site investigation was carried out in response to a request from the Agency. The investigation was completed by SWS and their report is in Appendix 2.

The investigation comprised the excavation a series of trial pits across the site and the installation of two groundwater monitoring wells. The trial pits confirmed that the waste was not extensive across the site, but was confined to localised pockets and is generally of shallow depth (0.5 - 1.6 m). The waste, where encountered, was typically degraded domestic and builders' type wastes with plastics and ferrous objects being the only clearly identifiable features (Ref to photographs in Appendix 1 of the SWS Report). The report does not contain the results of any groundwater monitoring.

The Waste Licence was granted in November 2006 and the facility was constructed and commissioned in 2007. Condition 6.18.2 of the licence required remediation of hydrocarbon contamination in the soil and groundwater, with particular regard to the ground in, around, under and down hydraulic gradient of the area historically used for diesel storage.

In 2007, Eras Eco commissioned Minerex Environmental Ltd (MEL) to carry out a groundwater quality assessment to determine if there was any contamination in the groundwater in the former diesel storage area and if it had migrated from the area. A copy of the MEL report that describes the well installation and the groundwater quality monitoring is in Appendix 3 and the results are discussed in Section 5.

The MEL groundwater assessment report refers to a separate soil investigation carried out by MEL. It is understood that the report on the investigation was submitted to the Agency, but Eras Eco does not have a copy. It appears that remedial works involving the excavation and removal of impacted soils was carried out, as MEL refers to the presence of low levels of diesel range organics in stockpiled materials from the area of concern.

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5. ENVIRONMENTAL SETTING

Information on the local and regional hydrology, geology and hydrogeology was derived from the reports on site investigations carried out in 2004 and 2007 and the description of the soils and geology in EIS prepared in 2010 as part of the application for planning permission to develop the AD plant (Appendix 4).

5.1 Hydrology

The site is located on reclaimed land to the west of the estuary of the Blackwater River. The Tourig River enters the Blackwater to the north of the site. A drainage ditch, which runs adjacent to the access road to the north-west of the site, receives run-off from the access road and from reclaimed land to the north-west. There are a number of other drains to the east and south-east of the site, all of which enter the estuary.

Rainwater run-off from roofs and non-waste storage paved areas is collected in the surface water drainage system and collected in the retention tank. Where possible the water is used on-site with the surplus water discharging to the estuary via the Irish Water combined sewer.

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5.2 Geology

The soils comprise up to 3m of made ground, comprising gravelly clay soils with fragments of plastic (4-5%), wood (1%), glass (2%) and ceramics (2-3%). It is underlain by a stiff gravelly clay that is more than 14m thick. The bedrock underlying the site is Waulsortian Limestone, which consists of massive, unbedded mounds of calcareous deposits in the form of mudstones, wackestones and packstones.

5.3 Hydrogeology

The GSI has classified the bedrock that underlies the site as a Locally Important Karstified Aquifer. A search of the GSI karst database indicates that there are no karst features within the area of the site. A search of the GSI well database identified one well used for water supply located approximately 5km west of the site (i.e. up-gradient) and has a reported yield of $979\text{m}^3/\text{d}$.

The aquifer vulnerability rating shown on the GSI Vulnerability Map is "High". However, the MEL site investigation completed in 2007 encountered up to 14m of gravelly clays beneath the site, giving a site specific vulnerability rating of Moderate.

MEL installed three groundwater monitoring wells (MW1 close to the southern site boundary and MW2 and MW3 in the north of the site). Each well contained two piezometers, one in the made ground and the other in the natural ground.

Water was not encountered in the piezometer in the 'made ground' at MW1, but was present in the other 'made ground' piezometers. MEL concluded that there was a perched water table in the made ground, but this was dependent on the permeability of the made ground and was not continuous across the site. The levels in the two of the piezometers in the natural ground (MW2 and MW3 in the north of the site) indicated confined conditions.

MEL, based on the level monitoring, concluded that the groundwater flow direction is to the south-east towards the estuary at low tide, but the direction could vary during high tide.

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SITE CHARACTERISATION 6.

6.1 **Conceptual Site Model**

The site is underlain by up to 3 m of 'made ground' comprising gravelly clay with fragments of plastic, wood, glass and ceramics. It is underlain by a stiff gravelly clay that is more than 14m thick. The bedrock underlying the site is Waulsortian Limestone, which is a Locally Important Karstified Aquifer. The aquifer vulnerability is Moderate.

There is a perched water table in the made ground, but this is not continuous across the site. Confined conditions occur in MW2 and MW3 in the north of the site. The groundwater flow direction is to the south-east towards the estuary at low tide, but the direction could vary during high tide.

The installation area is entirely covered by buildings or concrete paving. Rainwater run-off from building roofs and paved areas is directed to an underground retention tank and either used on site or discharged to the Irish Water combined sewer? Process waste water is treated in the on-site WWTP, with the treated effluent discharged to the Irish Water sewer. Sanitary wastewater is treated in the 'puraflo' system and the treated effluent discharges to the Irish Consent of copyright owner t Water combined sewer.

6.2 **Groundwater Quality**

Condition 6.18.2 of the current licence requires remediation of hydrocarbon contamination in the soil and groundwater, with particular regard to the ground in, around, under and down hydraulic gradient of the area historically used for diesel storage. In 2007 Eras Eco commissioned MEL to carry out a groundwater quality assessment to determine if there was any contamination in the groundwater in the former diesel storage area and if contamination had migrated from the area.

A copy of the MEL report that describes the well installation and the groundwater quality monitoring is in Appendix 3 and the results are in Table 6.1. The parameters include ones indicative of contamination by the hazardous substances that are and will be used at the installation (pH, sodium, sulphate, DRO, conductivity and chloride).

The current licence requires bi-annual monitoring in the three onsite wells. The results of the monitoring carried out in 2015 are in Table 6.2.

Parameter	Unit	MW1-P1	MW2-P1	MW2-P2	MW3-P1	MW3-P2
pH*	pH Units	5.64	6.81	7.48	7.2	6.88
Conductivity*	µS/cm	451	842	853	550	644
Arsenic	µg/l	5	5	4	4	4
Benzene	µg/l	<10	<10	<10	<10	<10
Cadmium (Dissolved)	μg/1	1.7	0.6	<0.4	<0.4	<0.478
Chloride	µg/l	78	182	137	43	57
Cobalt	µg/l	71	2	1	<1	<1
DRO	µg/l	<10	<10	<10	<10	<10
Ethylbenzene	mg/l	<10	<10	<10	<10	<10
Fluoride	µg/l	<0.1	0.3		<0.1	0.3
Iron (Dissolved)	mg/l	7.46	<0.002	8 off < 0.002	< 0.002	< 0.002
Manganese (Dissolved)	mg/l	2.77	nut alled to	0.164	0.048	0/151
Mineral Oil	µg/l	<10	ction ret <10	<10	<10	<10
Nitrate	mg/l	28.301 Mile	1.6	11.5	25.6	23.1
Orthophosphate	mg/l	0005	0.12	0.11	0.08	0.08
PRO	µg/l	<10	<10	<10	22	<10
Sodium	mg/l	43	120	120	28.5	41
Sulphate	mg/l	37	69	248	22	40
SVOC	µg/l	<1	<1	<1	<1	<1
Toluene	µg/l	<10	<10	<10	<10	<10
VOC	µg/l	<1	<1	<1	<1	<1
Xylene	µg/l	<10	<10	<10	<10	<10

 Table 6.1: Groundwater Monitoring Results 2007.

* Field Measurements

Parameter	Unit	MW1-P1	MW2-P1	MW2-P2	MW3- P1
pH*	pH Units	6.49	7.28	7.39	7.36
Conductivity*	uS/cm	857	789	536	672
COD	mg/l	119	<1	77	1
PRO	mg/l	< 0.04	< 0.01	< 0.01	< 0.01
DRO	mg/l	< 0.04	< 0.01	< 0.01	< 0.01
Nitrate	mg/l	< 0.05	0.06	<0.5	23.6
Ammonia	mg/l	8.5	0.30	0.88	< 0.1
Chloride	mg/l	36.1	22.4	66.5	38
Cadmium	mg/l	< 0.0006	0.0015	< 0.0006	< 0.0006
Cobalt	mg/l	< 0.002	0.005	0.05	< 0.002
Iron	mg/l	26.4	3.1	1548	0.486
Manganese	mg/l	7.08	1.4	other 2.79	0.03
Arsenic	mg/l	0.0094	0.0044 ^{or}	0.015	< 0.001
VOC	mg/l	<0.001	on Put 0.001	< 0.001	< 0.001
6.3 Soil Quality		Consent of copyright	OM.		

Table 6.2: Groundwater Monitoring Results Q 4 2015.



The MEL report (April 2007) refers to a separate soil investigation carried out by MEL. It is understood that the report on the investigation was submitted to the Agency, but Eras Eco does not have a copy.

Section 1.1.3 and 1.1.4 of the MEL report (April 2007) states that site investigations were carried out in 2004 and 2005 while they did not include chemical analysis of the soils they did refer to the detection of hydrocarbon odours in the area where the diesel tanks had been located.

It appears that remedial works involving the excavation and removal of impacted soils was carried out, as MEL refers to the presence of low levels of DRO in stockpiled materials from the area of concern.

The Hydro-Environmental Services report in Appendix 3 of the EIS (copy in Appendix 3 of this report) refers to the MEL report on the soils assessment and describes the impacted area as measuring approximately 45m². It states that field screening using a Photoionization Detector

did not identify the presence of volatile organic compound and no hydrocarbon odour was detected. The laboratory analysis did not detect any hydrocarbons.

In the absence of the laboratory report the method detection limit is not known, but OCM considers it can be conservatively assumed to be less than 50mg/kg. The soil pH level is expected to be in the normal range for Irish soils.

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- Appendix 1 Drg. No 2004_121/gm/Y 2007 Site Plan (Location of Bunds)
- Appendix 2 Fuel oil bund certificate
- Appendix 3 Chemical store bund certifictae
- Appendix 4 sump intergrity certificate

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1. INTRODUCTION

In accordance with condition 6.14 of the Waste licence Reg. No. W0211-01 bund integrity test reports were issued for all bunds at the AVR Environmental facility. These tests will be repeated in three years in accordance with the licence issued which stipulates a three year repeat cycle for the assessment.

6.14 All tanks and pipelines shall be maintained impervious to the materials carried by or stored therein. The integrity and water tightness of all underground pipes, tanks, bunding structures and containers and their resistance to penetration by water or other materials carried or stored therein shall be tested and demonstrated by the licensee prior to use. This testing shall be carried out by the licensee at least once every three years thereafter and reported to the Agency on each occasion. A written record of all integrity tests and any maintenance or remedial work arising from them DESCRIPTION OF BUNDS The site currently has the following designated containment areas, designed to retain liquid in

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the event of spillage of materials from vessels stored there in. They are:

- The Diesel Fuel Oil Tank Bund purchased unit 1.
- 2. The Main Chemical Store Area - purchased units
- 3. Underground sludge reception bin

The areas which are the subject of this assessment are shown on the attached site plan.

(Note: the waste quarantine area is not considered to be an area designed to retain liquid. Any liquid generated from this area is pumped for treatment to the waste water treatment unit and this unit was therefore excluded from the scope of this assessment)

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3. INTEGRITY ASSESSMENT

3.1 Fuel Oil Bund

The Fuel Oil Bund is an above ground structure. The unit is a Kingspan Ecosafe ES2600 double skinned tank measuring 2585mm x 1570mm x 1465mm high. The maximum capacity of the vessel is 2600lts. The vessel is designed and constructed in accordance with OFS T-100 (OFCERT No. 0641099913).

A bund certificate was issued by the manufacturer and is attached as appendix 2 to this report.

Recommendations

It is recommended that the bund be inspected as part of on site inspections and the hydrostatic test repeated to confirm the watertightness of the structure on a three year cycle.

3.2

3.2.1

Main Chemical Store
General
The Main Chemical Store is an enclosed covered 4 IBC Bunded Chemical Store – purchaswed from Chemstore (Moder 4IBC-P) with following specifications.

4 x 1000L IBC stored on 2 levels. Storage:

Overall dimensions: (L^ox W x H) 3200 x 1900 x 3430mm

Construction: Robust all welded 100x50mm steel box section frame.

Corrosion resistant polyethylene sump tray fitted under lower shelf level. Sumps: Total Capacity: 1200L (exceeds current EPA guidelines, 110% of the single largest volume).

Shelving: Shelving constructed from parallel, 50x50mm box section steel, fully welded.

Twin heavy duty hinged doors, fully padlockable. Access:

Ventilation: Louvred cladding panels ensure airflow throughout the store.

Wall/Roof/Door Cladding: The profiled, single skin cladding is fabricated from a Zintec based, corrosion resistant alloy which is then Plastisol coated. Choice of colours. Standard colour: Goosewing Grey.

Finish: All steel coated with high specification 2-pack, chemical resistant, polyurethane finish system, designed for aggressive enviroments. C

Signage:

Relevant safety signs fitted as standard on all units.

Specific signage available on request.

The unit is used to store chemicals used for the Waste Water Treatment unit - the list of chemicals is maintained in the site MSDS data management sheet

LIST OF MATERIAL SAFETY DATA SHEETS FOR CHEMICALS USED AT AVR ENVIRONMENTAL

storage		
i) Main chemical store –	i)	10001
"chemstore proprietary unit"		
ii) individual bund for IBC unit	ii)	10001
i) Main chemical store –	iii)	1000
"chemstore proprietary unit"	15 ⁶ ,	10001
ii) individual bund for IBC unit	onth' any other iv)	10001
i) Main chemical store - 11001	v)	10001
"chemstore proprietary unit ^{ext} ii) individual bundfor BC unit	vi)	10001
NOTO	vii)	60001
	 i) Main chemical store – "chemstore proprietary unit" ii) individual bund for IBC unit i) Main chemical store – "chemstore proprietary unit" ii) individual bund for IBC unit ii) Main chemical store – Unit iii) individual bund for IBC unit ii) Main chemical store – Unit iii) individual bund for IBC unit iii) individual bund for IBC unit iii) individual bund for IBC 	i) Main chemical store – i) "chemstore proprietary unit" ii) individual bund for IBC unit ii) i) Main chemical store – iii) "chemstore proprietary unit" ii) individual bund for IBC unit iv) i) Main chemical store – unter the store of the store

3.2.2 Storage / Bund Capacities

• Waste Water Treatment Chemical Store total capacity = 4000Lts. (4x 1000I IBC unit)

Total volume of chemicals stored based on inventory = 6000Lts. (Max)

Bund volume required = 4800ILts. (based on 25% of the total volume of substance which could be stored within the bunded area or110% of the single largest volume) This is provided by the Chemstore Sump which is a Corrosion resistant polyethylene sump tray fitted under lower shelf level. Total Capacity: 1200L

And the two individual sumps supplied for the 1000I IBC units = 1200I

Assessment of Integrity and Watertightness

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An integrity certificate was issued with the Chemstore Proprietary Unit and is attached as appendix 3 to this report. An integrity cert is issued with each of the bunds for the IBC units and is attached as appendix 3

Recommendations

- i. The proprietary 'Chemstore' unit and individual IBC bunds should be included in the site inspections to ensure that the nature and volume of any additional materials stored in it are compatible and that there is adequate retention for storage in the event of a spillage.
- ii. The unit will be tested on a three year cycle in accordance with the requirements of the waste licence

3.3 Sludge Reception bund

Sludge reception area – Consists of an internal underground concrete bund (L 8.9m, W 5.5, H 3.2. Volume = 156.6m3) designed to hold De-watered sludge. The plant has two reception bins, each with a capacity of 10m3 and an intermediate storage silo with a capacity of 50m3. The bund was designed and constructed in accordance with BS8007 – Concrete structures for the retention of liquids.

It was not feasible to fill this sump prior to operation so a visual inspection was by the site quality assurance structural engineer responsible for signing off on the construction of the sumps. The units are fit for purpose and constructed in accordance with BS8007. Attached as **appendix 4** is the bund integrity assessment.

The location of the facility is stown in the attached drawing (2004-121), appendix 1.

Appendix 1 -

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Appendix 2 fuel oil bund cert



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Appendix 3 chemical storage bund certificate and IBC Certs

CHEN ENVIRO Design and Manufacture		DRE NTAL Safety Solutions	C W Emai	ondrinnigh Ind. Est Ennis Road. Lime Republic of Irela Tel: 061-327 Fax: 061-327 eb: www.chemstor I: sales@chemstor
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Bund Dimens	ions:	1-3×2.	6 X 3	x_276.1 27
New Bund:		YES		
Hydrostatic	Test Results			Net the ended of the standard gas
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Appendix 4 -sump bund certificate

FINBARR GANNON & CO. LTD CONSULTING ENGINEERS

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Our Ref EO/RN/05-414

1st March 2007

Ms Sinead Hickey SWS Natural Resources Shinagh House Bandon Cork

8

Re: <u>Sludge Reception Sump</u> Dear Sinead I can confirm that the undergroup device sludge reception sump has been designed in accordance with the requirerees of BS8007 - Standard Code of Practice for the Design of Liquid Retaining Coverete Structures.

Furthermore, following a visual inspection, I can confirm that the structural integrity of the constructed sump is in compliance with the requirements of the afcrementioned code of practice.

Yours Sincerely

EDDIE ORMOND

V.A.T. REG. NO. 128246023F CC. REGISTERED NO. 245023 Appendix 2

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EPA Export 25-03-2013:02:47:50

Title:	Foxhole Facility – Further Site Investigation Report			
Project:	Materials Recovery & Sludge Drying Facility at Foxhole			
Client:	AVR – Environmental Solutions Ltd.			
Job No.:	2004_121			
Prepared and C	Checked by:	For inspection purposes only: any	Date:	
Authorised for i	issue by:		Date:	

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1.0 INTRODUCTION

1.1 Context

AVR – Environmental Solutions Ltd received planning permission from Cork County Council to construct a Materials Recovery & Sludge Drying Facility at Foxhole, Youghal, Co. Cork in February 2005. Pursuant to this, a waste licence application was also submitted with the EPA in October 2004 (application no: 211-1).

The site at Foxhole is a brownfield site, having historically comprised part of the lands at Youghal Landfill (now adjacent to the site). As such, a varied level of man-made fill covers much of the site.

This report is at the request of the EPA to further determine the nature of the subsurface fill at the site in Foxhole.

1.2 Methodology

onty: any other use A desktop study of available geological information in the form of geotechnical reports, Geological Survey of Ireland data and compliance documentation for adjacent facilities was conducted to ascertain the context and setting of the site.

FOT As part of the Environmental Impact Assessment for the proposed facility, a geotechnical investigation was conducted by Geotech Specialists Ltd at Foxhole in June-July 2004. The results of this investigation were submitted with the EIS as part of the Waste Licence Application. Borehole investigation was conducted as part of this study. The details of this report were examined as part of a desktop study to ascertain the appropriate means of further investigation.

A further investigation of the site was conducted in April 2005 comprising:

- a walkover reconnaissance to assess site conditions; .
- an excavation of trial pits to determine the depth of fill;
- analysis of fill material.

In November 2005, independent geotechnical specialists IGSL were contracted to perform further site investigation work pre-construction. This took the form of a programme of borehole drilling including the installation of groundwater monitoring wells at the request of the EPA and a trial pit examination throughout the site.

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1.3 Objective

The objective of the investigations on the site was to determine the extent and nature of deposited material at the site.

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2.0 **EXISTING SITUATION**

2.1 Site Location

The area of the proposed development is zoned Industrial/Enterprise in the Cork County Development Plan 2003 (refer to Fig. 1.2 Cork County Planning Zones).

Youghal Landfill and Civic Amenity Centre which is operated by Cork County Council is adjacent to the site. Other facilities in the vicinity of the site include the Youghal National Car Test Centre, Foxhole IDA Industrial Estate c.350m away on the R634 out of the town and the Foxhole Business Park incorporating Millennium Court office buildings. The nearest dwelling house is at the junction of the site access road and the R634. The site is a brownfield site and currently used to store empty skips and containers.

2.2 Site Description

150. The site occupies a very low-lying elevation, as it is enclosed to a significant extent by the confluence of rivers that surrounds it. Elevations changes across the site are negligible in comparison to the surrounding landscape. The site is enclosed to a certain extent by the slightly more elevated terrain to the south, west and north of the site.

Site aspect is south facing with the minimal sloping degree of 0-1. Therefore, site exposure is greatest on the eastern and souther side of the site, across the Blackwater Estuary and Consen Youghal Bay.

The land cover classification within the site is categorised as built landscape and land cover within the hinterland is dominated by both wet and dry grassland. These land covers historically occupy the proposed site area in the form of scrub and rough grassland. The Cork County Development Plan 2003, supports the Landcover classification as the site is located in an area zoned for industrial and enterprise development.

The overall visual impression of the site is a brown field site with a complex of built anthropogenic structures such as high metal fencing and posts, telephone and electricity poles, Youghal Landfill and Civic Amenity Centre, the NCT Centre, Foxhole IDA Industrial Estate and Foxhole Business Park incorporating Millennium Court office buildings.

In the area of the site the bedrock consists mainly of the Waulsortian Limestones of Carboniferous age (c. 300 million years ago). The formation consists of massive, unbedded mounds of calcareous deposits in the form of mudstones, wackestones and packstones.

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Devonian rocks in the area comprise the Ballysteen and Gyleen formations, part of what is termed the Old Red Sandstone.

The dominant soil type of the locality is the Acid Brown Earths/Brown Podzolics. Historical reclamation work on the adjacent Youghal Mudlands, has led some infill of the site. The site geotechnical investigation suggests this varies in depth from 0.2m to 2.3m across the site. The subsoils of the site are described in the site geotechnical report as sandy, slightly gravely clay and clayey, slightly gravely sand with thicknesses of 7.5-11.6m approx.

The site geotechnical investigation indicated that depth to groundwater across the site varied between 1.9-7.7m. Groundwater flow was determined to be in a northerly direction and is likely to be strongly influenced by the tidal regime.

2.3 Walkover Reconnaissance

A walkover of the site initiated the field examination. Vegetation cover is extensive toward the rear of the site and comprises scrub. It appears largely undisturbed. The front of the site is characterised by a pebbled, near-level surface where skips are stored. The ground in this area is either bare or showing evidence of recolonisation by grasses. Evidence of historical fly-tipping was noted at a location to the rear of the site. Los have to where Forinspection

2.4 **Existing Water Quality**

The adjacent Youghal Landfill is operated under a Waste Licence by Cork County Council. Results of groundwater and Surface water monitoring for the landfill were examined to determine if water quality in the area was being affected by the existing conditions at the site.

In general at estuarine locations, physiochemical indicators of leachate intrusion into water bodies are at naturally elevated levels. This was found to be the case by Cork County Council in assessing the landfill, thus COD was chosen as the sole basis on which to gauge leachate influence on water quality. The sluice from the landfill entrance to the estuary is monitored at SW1, located directly opposite the site of the current investigation. Results from SW1 submitted as part of the Youghal Landfill Intensification programme show a low background COD level, which is assumed to vary with tidal & seasonal conditions.

Groundwater conditions are also monitored at the landfill. Studies associated with the landfill have demonstrated that the groundwater in the area is in hydraulic conductivity with the Blackwater Estuary, and thus subject to the influence of the tides. Landfill monitoring well MW4 is closest to the site of the current investigation. No historic monitoring has been carried out on the site.
3.0 SITE INVESTIGATION RESULTS

3.1 Trial Pit Examination April 2005

A series of trial pits were excavated across the site. The trial pits indicated the average depth of the waste materials. The trial pits also confirmed that the deposited material is not extensive across the site; rather instead it is confined to localised pockets and is generally of shallow depth (0.5 - 1.6 m). The waste, where encountered, is typically degraded domestic and builders' type wastes with plastics and ferrous objects being the only clearly identifiable features. Ground water ingress was noted at two of the trial holes, at depths approximate to the deposited material.

ID	Depth	of	Pit	Depth of	Depth to	Comments
	(m)			Waste (m)	Groundwater	
					(m)	
TP1	2.24			0.48	1.2	-imported topsoil surface
					1	-black sandy material, some plastics,
					Sont	aerosols visible.
					mose di	- Hydrocarbon-type smell*
					tion purel	- Vicinity of BH1
					the per own	- Groundwater rose quickly
				FO	Pyriot	- Thick, pale brown, clay material
				NOTO		beneath waste
TP2	3.1			0.45 015et	1.5	- similar to TP1
				V		- wire materials also noted
						- no evidence of hydrocarbons
						- groundwater also rose quickly
TP3	3.5			1.2	Not	- orange-brown to c.50cm with mixed
					encountered	materials
						- black decomposing material to
						1.2m
TP4	2.2			Not	Not	- no waste material encountered
				encountered	encountered	beneath surface
TP5	2.3			Not	Not	- no waste material encountered
				encountered	encountered	beneath surface
TP6	2.6			0.6	Not	- mix of soil, stone & plastics
					encountered	- no evidence of decomposing
						materials

 Table 3.1
 Summary of Trial Pit Observations

* Diesel unit stored at this location previously – hydrocarbon smell may be associated with some leakage from this unit.

3.2 Site Investigation November 2005

In November 2005, independent geotechnical specialists IGSL were contracted to perform further site investigation work. In total, 9 further pits were excavated with an extensive distribution across the site. Logs from these pits are contained in Appendix 2. This survey also confirmed that the fill material noted in previous surveys was limited to a maximum depth of 1.5m, but more commonly >1m deep.

Eight boreholes were also drilled on-site. The logs of these boreholes are also contained in Appendix 2. As with previous surveys, it was noted that the extent and depth of the made ground was limited across the site. The made ground was found to be deeper on the western side of the site. This would concur would the surface expression of the fill area: mounds of building waste material are observed toward the western part of the site suggesting stockpiling on the surface of the site rather than landfilling activities.

Stand pipes to facilitate ground water monitoring were installed at boreholes 4 and 6. For groundwater monitoring purposes these will be renamed MW1 and MW2 respectively.

The assessment concluded that overall the site is underlain by fluvio-glacial/glacio-marine subsoils of thick clay deposits interbedded with coarse granular material (i.e. sandy gravels). Sandy lenses likely associated with the River Blackwater are also observed on-site.







4.0 SUMMARY

Site investigation surveys have demonstrated that there is a significant component of fill material across much of the site which will require removal. Based on the available data, there is an estimated 7,000 to 11,000 cubic metres of material which will require disposal. The majority of this material comprises construction/demolition type waste containing such constituents as bricks, plastics and metals. Table 4.1 below lists the likely European Waste Catalogue codes that may apply to the fill material.

Table 4.1	EWC Codes
17 Constr	ruction and Demolition Wastes
17 01 01	Concrete
17 01 02	Bricks
17 01 03	Tiles and ceramics
17 01 07	Mixture of concrete, bricks, tiles and ceramics other than those mentioned in
	17 01 06
17 02 01	Wood
17 02 02	Glass
17 02 03	Plastic
17 03 02	Bituminous mixtures containing other than those mentioned in 17 03 01
17 04 01	Copper, bronze, brass
17 04 02	Aluminium
17 04 03	Lead sectionic
17 04 04	Zinc
17 04 05	Iron and steel
17 05 06	Tin N ⁰
17 05 07	Mixed metals
17 04 11	Cables other than those mentioned in 17 04 10
17 05 04	Soil and stone other than those mentioned in 17 05 03
17 06 04	Insulation material other than those mentioned in 17 06 01 and 17 06 03
17 08 02	Gypsum-based construction materials other than those mentioned in 17 08 01
	Mixed construction and demolition wastes other than those mentioned in 17 09
17 09 04	01, 17 09 02 and 17 09 03

APPENDIX 1 April 2005 Survey



Plate 2: Trial Pit 2





Plate 4: Trial Pit 4





Plate 5: Location of Trial Pit 4

Plate 6: Trial Pit 5

Plate 7: Spoil from Trial Pit 6

APPENDIX 2 November 2005 Survey

Plate 1: Section View of Trial Pit 1

Plate 2: Section View of Trial Pit 2

Plate 3: Section View of Trial Pit 3 - note thin layer of black fill material (c.0.5m)

Plate 4: Spoil from Trial Pit 4 – note absence of fill material

Plate 5: Section from Trial Pit 5 – note v thin layer of fill (c.0.3m)


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Plate 6: Spoil from Trial Pit 6
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Plate 8: Spoil from Trial Pit 8

Plate 9: Section from Trial Pit 9

Report on a Site Investigation For Waste Recovery Facility Foxhole, Youghl On behalf of WS Natural Resources Ltd. DRAFT Report No. 11303

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- S Consent of copyright owner required for ? 2 Ground Conditions
- Laboratory Testing 3
- 4 Discussion

Appendices

- 1 **Boring Records**
- 2 **Trial Pit Records**
- 3 Laboratory Test Results
- 4 Site Plan

Identity Code BG

Report on a Site Investigation For Waste Recovery /Transfer Sludge Drying Facility Foxhole, Youghal On behalf of SWS Natural Resources Ltd. DRAFT

Report No. 11303

Date December 2005

1.0 Introduction

The site for the proposed Waste Recovery and Sludge Drying Facility is on the east side of the River Blackwater, on the approach to Youghal Bridge.

An investigation of ground conditions was carried out to ascertain foundation requirements for the various buildings.

The programme of the investigation included boreholes and trial pits from which samples were recovered for both visual examination and laboratory testing.

This report contains the field and laboratory records and relates ground conditions to foundation design.

2.0 Ground Conditions

The boreholes and trial pits revealed some variations in the sub-soils conditions, both at upper levels, and at depth. The findings are summarised in the following paragraphs

2.1 Boreholes

Eight boreholes were constructed in the locations shown on the site plan enclosed in Appendix 4. The descriptions and depths of the various soils encountered are shown on the boring records enclosed in Appendix 1. Also shown on these records are the depths at which samples were recovered, the results of in-situ Standard Penetration Tests, and the groundwater conditions observed during the course of boring operations.

The boreholes generally revealed firm mottled grey and brown clay which is fissured in places, with tiny shell fragments. These deposits become stiff, and more gravelly with depth.

In some locations, granular deposits were encountered at depth, and were noted to the borehole terminal depths.

The borehole findings indicate that fill material is present in some areas, and is composed primarily of building waste and gravel.

At upper levels, the most significant findings are a layer of black sand, presumably fill, to a depth of 2.6 metres at borehole No.4 and a layer of clean brown sand which was encountered to a depth of 3.7 metres in borehole No.7.

While some boreholes remained dry, water ingress was noted in several locations, both at high level, in association with the made ground and granular layers, and at depth. Standpipes were installed in borehole No.4 and in borehole No.6, to facilitate long-term monitoring.

2.2 **Trial Pits**

Trial pits were excavated in an additional nine locations to facilitate close examination of the upper soils and to provide an assessment of stability and groundwater conditions.

The trial pits revealed made ground in several locations, and layers of sand, overlying and inter-bedded with the clay. Water ingress was noted in the made ground and sand layers, with Person Part of tred associated instability.

3.0 Testing

The results of the in-situ Standard Penetration Tests are recorded as N-values, and are shown in the right-hand column of the boring records. The results of the laboratory tests are Cos enclosed in Appendix 3.

3.1 **Standard Penetration Tests**

The N-value is the number of drop-hammer blows required to drive the test probe through a measured 300 mm penetration. The results are summarised on the enclosed N-value/Depth plot. While there is a general increase in N-value with depth, some low values were noted at depth. However, these appear to be associated with soil disturbance caused by hydraulic pressure from the water bearing layers. Low values at shallow depth are related to the made ground and sand layers.

- 3.2 Particle Size Distributions - to be completed
- 3.3 **Index Properties** - to be completed
- 3.4 Chemical Analysis - to be completed

4.0 Discussion

The investigation indicates that the sub-soils are fluvio-glacial, or possibly glacio-marine in origin with over-consolidated clay deposits inter-bedded with coarse granular material. As can be seen from Figure 3, there is no discernible pattern to the occurrence and depth to the granular deposits.

Part of the site has been in-filled with demolition waste although the depths are quite moderate, as shown on Figure 1. There is some evidence of loose sand, presumably alluvial in origin which may be related to the River Blackwater. The locations and depths of the sand deposits are shown on Figure 2.

The ground conditions are related to the various structures in the following paragraphs.

4.1 Material Recovery and Transfer Structure (BH1, 2, 3, 4, 5 and TP6, 7)

Towards the south-eastern end of this structure, boreholes No. 1, 2 and 3, and TP7, show firm to stiff clays and silts at nominal depth.

Variations are evident near the road frontage where there is an increase in the depth of fill. The fill depth is greatest at borehole No. 4, towards the north-western corner, where it reaches a depth of 2.6 metres. In addition, TPGerecountered sand below the fill.

From the aspect of structural foundations, the firm clays and silts will support foundation pressures of the order of 100 to 125 kN/m2. However, the prime considerations will be the depth of fill, and the transition to sand over part of the building area.

The most appropriate course of action will depend on the lateral extent of the sand and made ground. If the sand is localised, it may be possible to span over this area with ground beams, placing all of the structural foundations on the firm clays and silts. Similarly, isolated zones of deep fill can be removed, and replaced with suitably compacted granular fill. For foundations placed partially on clay and partially on sand, some differential movement is inevitable.

If the lateral extent of the deep fill and sand is significant, consideration could be given to ground improvement, using the Vibroflotation process with stone columns. This process will improve both the bearing capacity and uniformity of the sub-soils, permitting the use of conventional strip or pad foundations. This procedure can also be used over the floor area.

Piling is a further option, particularly where high column loads are anticipated. Piles can be driven to the dense granular soils and stiff gravelly clays in which the boreholes were terminated.

4.2 Sludge Reception and Discharge, Boiler, and Wood Chip Storage (Boreholes No. 6, 7 and 8, TP2 and TP5)

These buildings and installations are on the eastern side of the site.

In general, the boreholes and trial pits revealed firm to stiff sandy clay from nominal depths. These soils are underlain by coarse granular deposits in which the boreholes were terminated. The exception is borehole No.7 where a surface clav layer is underlain, at 1.6 metres, by loose water-bearing sand. The sand is present to a depth of 3.7 metres where it is underlain by firm clay and silt.

The firm to stiff clay deposits are suitable for founding purposes, and will support foundation pressures of the order of 150 kN/m2. However, the sand encountered by borehole No.7 is related to a water course and is unsuitable for founding purposes. The lateral extent of this channel or pond will determine the most practical foundation solution.

If the sand zone is extensive, consideration should be given to the use of ground improvement or piling.

4.3 Administration Building (TP1)

In this location, rubble and gravel fill is present to adepth of 1.3 metres where it is underlain by stiff sandy clay which will support foundation pressures of the order of 150 kN/m2. Since water ingress was noted at the base of the fill, prompt blinding of foundation excavations will Consent of convingition be of importance.

44 Groundwater

It is important to appreciate that groundwater was encountered in some of the boreholes and in most of the trial pits and that the water table is probably within two metres of the present surface level. The standpipes in boreholes No.4 and 6 will detect any seasonal fluctuations in the water table.

While groundwater should not be a problem for conventional shallow foundations, groundwater control will be an important consideration for any sub-surface installations.

5.0 Summary

The investigation revealed that the site has been in-filled with demolition waste and gravel. The depth of fill is quite moderate, reaching a maximum depth of 2.6 metres near the western boundary. The sub-soils are composed primarily of firm to stiff silts and clays which are underlain, in places, by coarse granular deposits. However, there is evidence of sand deposits from surface level in some areas.

The silts, clays and coarse granular deposits are fluvio-glacial in origin and are, therefore, over-consolidated, and relatively incompressible. These soils are suitable for founding purposes, permitting the use of shallow strip or pad foundations over much of the site.

The shallow sand deposits are probably related to deposition from the River Blackwater and are, therefore, in a loose condition. Figure 2 shows the locations where sand was encountered. However, there is no distinct pattern and there could be further channels or pockets of sand over the site area.

Since the sand is generally unsuitable for founding purposes, it may be necessary to consider ground improvement or piling if the sand extends over a significant proportion of the area of any particular structure.

The high water table is an important consideration for deep excavations.

Youghal - Foxhole

11303

Depth of granular sub-soils

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Depth to sand

Youghal - Foxhole

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Depth of Made Ground

Youghal - Foxhole

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	ENGINEER : SWS Natural Resources Ltd	BOREHOLE	DIAME	ETER (mr	n) 20	0		ATE CO	MPL	ETED: 18/1	1/2005
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	N -	CASING DEF	PTH (m	ı) T	15	.00			51.		
(W)			0	NOI	Ê	SAN C			Н	TS	PIPE
PTH	DESCRIPTION		GEN	EVA OD)	РТН	IMBE	PE MPL	ЕРТН	Ť	Ins:	AND
PΕ			<u></u> ЖХХХХ	<u> </u>	DE	RE	₹ ⊱	<u> </u>	ß	RE FIE	ST DE
	MADE GROUND consisting of clay and grave	el		×.							
				X	0.50						
	Firm grey brown CLAY			-							
- 1			= = =	-		T3347	в	1 00	С	N=15	
			= = =	-					0		
			= = =	-							
				-							
2	Firm brown grey CLAY		= = =	-	1.80	T2240	Б	2.00	C	N-15	
-				-		13340		2.00	C	N=15	
			= = =								
	Firm brown CLAY		===	-	2.60						
			= = =	-					-		
- 3				-		T3349	В	3.00	С	N=15	
				-							
				_			. 18	e.			
			= = =	-			ther				
- 4	6			-		T3350	В	4.00	С	N=18	
			= = =	-	é	por for					
					1P0	Itel					
	Stiff grey slightly sandy slightly gravelly				Q.700						
- 5	, CLAY			active and a sective	MICL	T3351	В	5.00	С	N=21	
				They							
			- 🌮	STE							
			- 3								
- 6	3	c	ST -			T3352	в	6.00	С	N=22	
		Con									
			음음 같은 같은 것 같은 것								
				() ()							
- 7	,					T3353	в	7 00	С	N=28	
						10000		1.00	Ũ	14 20	
				9 4 9							
_ 8			가지 가지 지하고			T3354	в	8.00	C	N-27	
						10004		0.00	0	11-27	
			2111 1941 1941 1941 1941 1941 1941 1941								
						TOOLE		0.00	0	N-00	
- 9	1					13355	В	9.00	C	N=29	
							1				
				1			1				
	Continued next sheet						1				
- 1	.p		الهيمة ويتجدي	4		Т3356	В	10.00	С	N=30	
1	Hard Strata Boring / Chiselling	nmente	1	Wator	Casino	Wate	er Strike	Details	1	Constra	
	10.60 10.80 1.00 ·			Strike	Depth	At	To	i ime	Drv	comments	
	12.80 13.00 0.50 . 14.40 14.60 1.00 .			-	2		-				
1	14.80 15.00 1.75										
1				Dete	Hole	Ground	water (Dbservat	tions	mmonto	
	Standpipe Installation Details	Tuno	l		Depth	Depth	Wate	r			1-4
		rype		18/11/200	5 15.45	15.00	-	Bore	nole di	ry upon comp	letion

ł	REPOR	г NO: 11	303	G	EOTECH	INIC	AL B	ORIN		COR	D		IGSL L	td.
(CONTRAC	T: Foxhole,	Youghal							E	BOREHC	DLE N	O: BH2	
0					GROUND LE	EVEL (r	nOD)	-			ATF ST		=D· 18/1	1/2005
E	ENGINEER	R: SWS Na	tural Resou	rces Ltd	BOREHOLE	DIAME	ETER (mi	m) 20	00		DATE CO	OMPL	ETED: 18/1	1/2005
0		IATES · E -			BOREHOLE	DEPTI	H (m)	15	5.45	F		BY	G Clav	
Ì		N -			CASING DEF	PTH (m	ו) ד	15	5.00			51.		
(W						0	NOIL	Ê	SAN K			Ц	TS	PIPE
PTH		DI	ESCRIPTIO	N		GEN	EVA OD)	PTH	IMBE	MPL	РТН	Υ	SUL ⁻	AND
۵,)					<u>Щ</u> Этоглар	<u> </u>	B	RE	S ≻⊤	U DE	S	FIE RE	ST DE
	Stiff gre	ey slightly san	dy slightly g	ravelly										
- 11									T3357	в	11 00	С	N=29	
						- 관련 - 관련 - 관련			10007		11.00	U	14 25	
						高速な					40.00	-		
- 12	2								T3358	В	12.00	С	N=34	
	Stiff bro	wn grey sligh	itly sandy sli	ghtly				12.50						
	gravelly	CLĂY												
- 13	3								T3359	В	13.00	С	N=35	
											\$. 1			
										ther				
- 14	Ļ								T3360	В	14.00	С	N=31	
									- Official					
								00	Ned Y					
						· 알려진 목표준		puleo	St.					
- 15	5						dito	net				С	N=39	
							ASP AC	a.,				U	11 00	
-							A VIIBLE	15.45						
	End of	Borehole at 1	5.45 m				فهن							
						NOT								
- 16	5				1 M									
					C									
- 17	7													
- 18	3													
10	9													
ן 														
- 20)													
	Erom (==	Hard S	trata Boring	/ Chiselling	mente	1	\M/ator	Cacing	Wate balad	er Strike	e Details	1	0	
	10.60	10.80	1.00			-	Strike	Depth	At	To	lime	Dry	Comments	
	12.80 14.40	13.00 14.60	0.50 1.00	•			-	-	-	-		J J J J		
	14.80	15.00	1.75											
						J			Ground	water (Dbserva	tions		
		Standp	pipe Installati	ion Details	-	1	Date	Depth	n Depth	Wate	r	Co	omments	
	Date	Lip Depth	KZ [op	KZ Base	Туре		18/11/200	5 15.45	15.00	-	Bore	hole d	ry upon comp	letion

I	REPOR	г NO: 11	303	G	EOTECH	INIC	AL B	ORIN	IG RE	COR	D		IGSL L	td.
(CONTRAC	T: Foxhole,	, Youghal							E	OREHC	DLE NO	D: BH3	
(CLIENT :				GROUND LE	EVEL (r	nOD)	-			ATE ST	ARTE	D: 19/1	1/2005
E	ENGINEE	R: SWS Na	atural Resou	rces Ltd	BOREHOLE	DIAME	TER (mr	n) 20	00	C	DATE CO	OMPLE	ETED: 19/1	1/2005
(CO-ORDIN	NATES : E -				DEPTI >TH (m	⊣(m) ง	1:	5.45 5.00	E	ORED I	BY: (G. Clay	
		IN -			OAGING DEI		z		SAN	IPLES	_		L.	Щ
TH (M		DI	ESCRIPTIO	N		QN	(ATIO	m) H	BER	Щ.	Ξ	ТҮРЕ	D TES	
DEP1						LEGE	ELEV	DEP1	REF. NUM	SAMI	DEP1 (m)	. Tqs	FIEL	STAN DET#
0	TOPSO	DIL												
	Light b	rown CLAY					-	0.30						
						EEE	-							
	Eirm lie	ht brown arou					-	0.90	T2261		1 00	C	N-11	
		init brown grey	ULAT				-		13301		1.00	C	IN-11	
						= = =								
-2							-		T3362	в	2 00	C	N=11	
							-		10002		2.00	Ŭ		
						EEE	-							
							-							
- 3						EEE	-		T3363	в	3 00	С	N=11	
									10000		0.00	Ū		
											e.			
						====	-	2 00		not 1	2			
- 4	Firm gr	ey CLAY				===	-	3.00	T3364	B	4.00	с	N=13	
						= = =			- offly all	1				
						EEE	-	00	we di					
						===		Pulled	Q1.					
- 5						= = =	ctic	MIEL	T3365	в	5.00	с	N=15	
							115Ph							
						- *	VILE							
						-5	0 × -							
- 6						an -	-		T3366	в	6.00	с	N=18	
					Con		-							
						= = =								
						===	-							
- 7						= = =	-		T3367	в	7.00	С	N=20	
						= = =	-							
						EEE	-							
							-							
- 8							-		T3368	В	8.00	С	N=22	
						===	-							
-	Stiff da	rk grev sandv	slightly grav	ellv CLAY				8.50						
				,		- 관광전 - 관광전 - 관광전								
- 9									T3369	В	9.00	С	N=26	
										1				
										1				
	Contin	ied next shee)t							1				
- 10		SOU HEAL SHEE				<u> 234(8)</u>	2		T3370	В	10.00	С	N=27	
	From /~	Hard S	Strata Boring	/ Chiselling	mente	1	Wator	Casin	Wate	er Strike	e Details		Care i	
	11.80	11.90	0.75			1	Strike	Depth 5.50	i At	<u>To</u> 3.00	20	Medii		
	13.60 14.70	13.90 15.00	1.00 2.00	•			10.40	10.40	-	9.40	2ŏ	Mediu	um	
			<u> </u>			J	Date	_Hole	Ground Casing	water (Depth	<u>Jbserva</u> to	tions Co	mments	
	Date	Standp Tip Depth	nstallat RZ Top	ion Details RZ Base	Type]	19/11/200	Dept	h <u>Deptň</u> 15.00	Wate 10.00	r Fnd	of hore	hole	
ĺ						1								

REPORT NO	D: 1130	3	G	EOTECH	INIC	AL B	ORIN	IG REO	COR	D		IGSL L	td.
CONTRACT :	Foxhole, You	ughal							E	BOREHO	DLE NO	D: BH3	
				GROUND LE	EVEL (r	nOD)	-					ח: 19/1	1/2005
ENGINEER :	SWS Natura	l Resour	ces Ltd	BOREHOLE	DIAME	ETER (mr	n) 20	0		DATE CO	OMPLE	ETED: 19/1	1/2005
	ε. Ε			BOREHOLE	DEPTI	H (m)	15	5.45	F		BV· (G Clav	
	N -			CASING DEF	PTH (m	ı)	15	5.00			JI. (1
(W)					0	NOL	Ê.	SAM ۲			Щ	EST	PIPE
HTH	DESC	RIPTIO	N		GENC	EVAT DD)	РТН	MBE.	MPLE 2	РТН	Γī		AND TAIL:
					LEC	ELE (mC	DEI	REI NUI	SAI TYF	(m)	SP ⁻	FIE RE:	ST/ DE ⁻
Stiff dark gre	ey sandy slig	htly grav	elly CLAY										
Firm brown					· 算道道 · × × × ×	<u></u>	10.40						
FIIII DIOWI	SILI					×							
					× × × × × × × × × × × ×	×			_				
- 11					××××> ××××	č X		T3371	В	11.00	С	N=15	
					× × × × ×	×							
					× × × × × × × × × × × ×	×							
						< ×	11.80						
Firm becom	ing stiff grey	slightly g	gravelly CLA	Y		2		T3372	в	12.00	С	N=16	
						2							
						2							
10						2		T2272	Б	12.00	<u> </u>	N-00	
						-		13373		13.00	C	IN-23	
						4							
						2				N. A.			
						2			ther				
- 14					. —. —			T3374	В	14.00	С	N=25	
								S OFFOT OF					
						2	and the	Led'					
						2	DILLO	Le					
15						- iti	n of t				C	N-07	
- 10						sper o	AV.				C	IN=Z7	
						111 BIL	15 45						
End of Bore	hole at 15.45	5 m			×.	63,	15.45						
					105								
- 16				~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	SUL								
				Con	r -								
- 17													
- 18													
- 19													
					1								
- 20													
	Hard Strata	a Boring	/ Chiselling					Wate	r Strike	e Details	-		
From (m) 1	To (m)	Hours 0.75	Corr	nments	-	Water Strike	Casing Depth	g Sealed At	Rise To	Time		Comments	
13.60 14.70	13.90	1.00				5.50 10.40	5.50 10.40	-	3.00 9.40	20 20	Media Media	um um	
1.10													
								Ground	water (_ <u>Ob</u> serva	tions		
	Standnine	Installati	on Details		J	Date	Hole	Casing Depth	Depth Wate	to	Co	mments	
Date Ti	ip Depth F	RZ Top	RZ Base	Туре]	19/11/200	5 15.45	15.00	10.00	End	of bore	hole	
				1									

	REPORT NO: 11303 C	EOTECH	NIC	AL B		IG RE	COR	D		IGSL L	.td.
	CONTRACT : Foxhole, Youghal						B	OREHC	JLE NO	D: BH4	
	CLIENT :	GROUND LE	VEL (n	nOD)	-			ATE ST	ARTE	D: 21/1	11/2005
	ENGINEER : SWS Natural Resources Ltd	BOREHOLE	DIAME	TER (mr	n) 20	00	D	ATE CO	OMPLE	ETED: 21/1	1/2005
	CO-ORDINATES : E -	BOREHOLE		l (m)	15	5.45	В	ORED	BY: (G. Clay	
	N -	CASING DEP	71H (m T)	יו: ר	5.00 SAN	IPI ES	ı	i	T	Ψ
Σ	DESCRIPTION		Ę	ATION	ш т	L L			ΥΡΕ	TEST	D PIP
EPTI	j DESCRIPTION		EGE	mod)	EPTI	LUMB	AMPI	⊕ 1 1 1 1 1 1 1 1 1	PT T	IELD	TANE
9	MADE GROUND consisting of clay, gravel, r	lastic				Υż	 		ഗ		<u>о ц</u>
	and red brick) 		1			ł		
				}		1			ł		
				۱ <u>ا</u>		1			ł		
- 1					1.00	T3375	В	1.00	С	N=11	
		D				1			ł		
						1			ł		
						1			ł		
-2	2					T3376	в	2.00	с	N=5	
l				1 I			-		-		
l						1			ł		日日
	Firm light brown CLAY				2.60	1			ł		
			= = =			T2277		3.00		N-11	
- 3	Firm arey slightly gravelly CLAY				3.10	13311	Б	3.00		N=11	
						1			ł		
l				_		1	A DE	¢.	ł		
						1	ther		ł		
- 4						T3878	Ъ	4.00	С	N=14	日日
						soffor			ł		
					120]	inec			ł		
					2 9° 400	ř			ł		
- 5	i			ectiv	MACT	T3379	В	5.00	С	N=17	
				115 th	Î I	1			ł		
			- X	VILE		1			ł		一日
			<u></u>	*	5 80	1			ł		日日
- 6	Stiff brown CLAY				5.00	Т3380	В	6.00	с	N=22	
		Con	Ess				-		-	=	
		~	EEE			1			ł		日日
			E==			1			ł		
Ι,			[·			T0001		7 00		N-00	
ť			F			13381	В	1.00	L L	N=23	
			F==	:		1			ł		
İ	Dense grey brown fine to coarse GRAVEL w	<i>i</i> th			7.50	1			ł		
	some cobbles					1			ł		
- 8	i i i i i i i i i i i i i i i i i i i					T3382	В	8.00	С	N=44	
İ						1			ł		
l						1			ł		
ŀ						1			ł		日日
- 9	e e e e e e e e e e e e e e e e e e e					T3383	В	9.00	С	N=33	
						1			ł		日日
						1			ł		
						1			ł		
- 1	Continued next sheet					Т3384	В	10.00	c	N=39	Η
┡	Hard Strata Boring / Chiselling					Wate	 sr Strike				
l	From (m) To (m) Hours Cor	mments	I [Water	Casin	g Sealed	Rise	Time	Τ	Comments	
	8.40 8.60 0.75 13.20 13.40 0.75			<u>Strike</u>	<u>Depth</u>	i At	<u>To</u> 0.50	20	Slow		
	14.50 15.00 2.00 .			7.50	7.50	-	4.10	20	Mediu	m	
			, l		L			<u> </u>			
]	, [Date	Hole	Ground Casing	Depth	<u>)bserva</u> to	tions Co	mments	
	Standpipe Installation Details	Type	ı	Dato	Dept	h Depth	Water		of hore		
	21/11/2005 15.00 1.00 15.00	SP	i É	21/11/200:	5 15.45	15.00	5.00	Ena	of bore	noie	

REPORT NO: 11303 G	EOTECHN		AL BO	ORIN	IG REO	COR	D		GSL L	td.
CONTRACT : Foxhole, Youghal						E	OREHC	LE NO	D: BH4	
	GROUND LEV	EL (mC	DD)	-			ATE ST		D· 21/1	1/2005
ENGINEER : SWS Natural Resources Ltd	BOREHOLE DI	IAMET	ER (mn	n) 20	00		ATE CO	OMPLE	ETED: 21/1	1/2005
CO-ORDINATES · E -	BOREHOLE DI	EPTH	(m)	15	5.45	F		3Y· (G Clav	
N -	CASING DEPT	Ή (m)		15	5.00			J1. (
(W)		0	TION	Ê	SAM C			Ц	TS	PIPE
표 DESCRIPTION		GEN	DD)	EPTH	JMBE	MPL PE	EPTH	Ϋ́Τ	E SUL	'AND
		<u>Щ</u>	Ξ£	ä	RE	\$ È	۳Ę	ß	II BR	SI
some cobbles	tn ·									
	۰۹. ۲. ۲.									
	* . .* * .									
- 11	م. • . • .				T3385	в	11.00	С	N=31	
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	¢ر • م									
	* . **									
- 12	- , c ; ; ;				T3386	в	12 00	C	N=35	
	• • •				10000		12.00	0	11-55	
	م. به چې									
	, ,9, ,4,				T 0007		10.00	0	N 50/	
- 13	• . • . • .				13387	В	13.00	C	N=50/ 190mm	
	** * *					1	¢.			
	ی مر ۲					ther				
- 14	م • •				17. 204			С	N=35	
	د . مح د			e e	sortor					
	هم • •			1PO	Hel					
	* •*			2 Pr 100						
- 15	•• • •		ectiv	MACT				С	N=38	
	* . • *		USK OF O							
End of Borehole at 15.45 m		- 40	STIE	15.45						
		5	*							
- 16	್ಷತ್	N.C.								
	Cons									
	-									
- 17										
- 15										
- 19										
- 2þ										
Hard Strata Boring / Chiselling	,				Wate	r Strike	Details			
From (m) To (m) Hours Con	nments		Water Strike	Casing Depth	g Sealed At	Rise To	Time		Comments	
13.20 14.50 15.00 14.50 15.00 15.00			1.00 7.50	1.00 7.50	-	0.50 4.10	20 20	Slow Mediu	ım	
		Ļ			Ground	water (Observa	tions		
Standpipe Installation Details			Date	Hole Depth	Casing Depth	Depth Wate	to r	Co	mments	
Date Tip Depth RZ Top RZ Base 21/11/2005 15.00 1.00 15.00	Type SP	21	/11/200	5 15.45	15.00	5.00	End	of bore	hole	

I	REPORT NO: 11303 G	EOTECH	NIC	AL B	ORIN	IG REC	ORI)		IGSL L	td.	
(CONTRACT : Foxhole, Youghal						BC	DREHC	LE NO	D: BH5		
		GROUND LE	VEL (n	nOD)	-					⊡· 24/1	1/2005	
	ULIENT : ENGINEER : SWS Natural Resources Ltd	BOREHOLE		TER (mn	n) 20	00		ATE OF		-D. 24/1 -TFD [.] 24/1	1/2005	
		BOREHOLE I	DEPTH	H (m)	0.	90						
(CO-ORDINATES : E - N -	CASING DEP	PTH (m	n)	0.	90	BC	DRED E	3Y: (G. Clay		
				z	_	SAMF	PLES			L.	Ч	
N)	DESCRIPTION		₽	ATIO	E T	ER	Щ	т	ΥPE	TES	LS PIF	
μŢ	DESCRIPTION		E E	EV/	ЦЦ.	н. ВМС	AMPI	Ξ Δ	T T	ELD	FANE ETAI	
ğ			<u> </u>	Ű EF	ä	R N	% Ł	۳Ę	SF	III IN	IS B	
i	MADE GROUND consisting of clay, sand, gra	avel,										
				×								
				X								
				XX	0.00							
- 1	Large obstruction	/	1		0.90							
	End of Borehole at 0.90 m											
- 2												
2												
							Net Contract	<i>,</i> *				
							mer					
- 4						A. A	211					
						ouly and						
					-	5 290						
					11Po	itter						
					2 9, 200							
- 5				ctil	VIEL							
				Insperio	4							
			60	Stright								
				8. 1								
			105	`								
- 6		d	eur.									
		Con										
		Ŭ										
7												
8												
э												
- 1r)											
1	Lloyd Otrata Davis y / Okia II					10/-+-	Ct=11	Dotail				
	Hard Strata Boring / Chiselling	mente	I	Wator	Casin	Water	STIKE	Details		Contract	I	
	0.90 0.90 2.00 .			Strike	Depth	At	To	ıme		comments		
				-	-	-	-	-	Dry			
			l			Groundw	l vater ∩	hserval	lione			
	Standning Installation Datails		[Date	Hole		Depth to	0	Co	mments		
I	Date Tip Depth RZ Top RZ Base	Туре		24/11/200	0.90	0.90	-	Bore	hole dr	y upon com	oletion	
J			ĺ							,		

	REPORT NO: 11303 G	EOTECH	NIC	AL B	ORIN	IG RE	COR	D		GSL L	td.			
	CONTRACT : Foxhole, Youghal						E		LE NO	D: BH5A				
⊢		GROUND LE	VEL (r	mOD)	-					D: 24/1	1/2005			
	ENGINEER : SWS Natural Resources Ltd	BOREHOLE	DIAME	ETER (mr	m) 20	00		ATE CO	OMPLE	ETED: 28/1	1/2005			
	CO-ORDINATES · E -	BOREHOLE	DEPTI	H (m)	15	5.45	P		<u></u> γ· (G Clav				
	N -	CASING DEF	n) HT	ו) ד	15	5.45			JI. (
(W)			0	NOIL	Ê	SAN 2			H	TS	PIPE			
PTH :	DESCRIPTION		GEN	EVA ⁷ OD)	PTH	IR. JMBE	MPL	ЕРТН	Ϋ́	SUL ⁻	AND			
ΞOΨ			<u>۳</u>	<u>ب</u> ۳	DE	RE	SA ₹	<u>ٿ</u> ٿ	SP	E E	ST DE			
	MADE GROUND consisting of clay, sand, gra wood, metal and plastic	avel,		Š.										
				Š.										
				Š.										
- 1				8		S4216	в	1 00	C	N=5				
				Š.		0.2.0			C					
				8										
				8	1.70									
	Firm brown CLAY			-		04047		2.00	~	N-11				
- 2				_		54217	В	2.00	C	IN=11				
			===	_										
				-										
				-										
- 3	5			-		S4218	В	3.00	С	N=13				
				-										
			===	_				e.						
				-	2 00		ther							
- 4	Firm brown SILT		$(\times \times \times \times)$	X	3.90	S4219	В	4.00	С	N=10				
				< X		softor of								
			× × × × × × × × × × × × × × × × × × ×	×	.005	ited								
				× ×	2.80	5. *								
- 5	; Firm brown CLAY			ctic	Tero	S4220	в	5.00	С	N=16				
			= = =	115Ph										
			- 49	VILO										
	Firm brown SILT		XXX		5.60									
- 6				× <		\$4221	B	6.00	C	N=14				
		con	X × × × > × × × × ×	< × <		04221		0.00	U	11-14				
		U		×										
			(X X X X X X X X X X	< ×										
				×		0 4000			~					
- ′			(< ×		S4222	В	7.00	C	N=24				
				X										
				< ×										
			× × × ×	× <										
- 8	5			ŝ		S4223	В	8.00	С	N=16				
) }										
				× ×										
				×										
- 9)		× × × × × × × × × ×	× ×		S4224	В	9.00	С	N=18				
				< <			1							
l			$\times \times $	< X			1							
				×			1							
- 1	Continued next sheet		$(\times \times \times \times)$	× <		S4225	в	10.00	С	N=16				
	Hard Strata Boring / Chiselling		1	1	1 1	Wate	er Strike	e Details		1	1			
	From (m) To (m) Hours Con 13.60 13.00 0.75 13.00 13.00 14	nments		Water Strike	Casing Denth	g Sealed At	Rise To	Time		Comments				
	13.00 13.80 0.75 . 14.50 14.80 1.00 . 14.00 15.00 2.00 .			1.40	1.40		1.35 7.30	20 20	Seep Rapic	age I				
1	14.80 15.00 2.00 .													
1						Ground	water (l Observa	tions					
ĺ	Standpipe Installation Details		l	Date	Hole	Casing	Depth Wate	to r	Co	mments				
1	Date Tip Depth RZ Top RZ Base	Туре		28/11/200	5 15.45	15.00	7.50	End	of bore	hole				
		1		1										
I	REPORT	г но: 11	303	G	EOTECH	INIC	AL B	ORING RECO			RD		IGSL Ltd.	
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(CONTRAC	T: Foxhole,	Youghal							E	BOREHOLE NO: BH5A Sheet 2 of 2			
					GROUND LE	EVEL (r	mOD)	-			DATE STARTED: 24/11/2005			
ENGINEER : SWS Natural Resources Ltd				BOREHOLE	BOREHOLE DIAMETER (mm) 200 DATE COMPLET							ETED: 28/1	1/2005	
CO-ORDINATES · E -				BOREHOLE DEPTH (m) 15.45						BV· (G Clav			
Ľ	N -			CASING DEF	ו)	15	5.45		BORED BY: G. Cla			1		
Ŵ							NOIL	Ê.	SAN 2	<u>IPLES</u> ш		Н	TS	PIPE
PTH		DI	ESCRIPTIO	N		GEN	EVAT DD)	PTH	F. MBE	MPLE PE	PTH	тт	SULT	AND
8)					Ē	Ű E	DE	RENU	S ≻	ΒÊ	SP	FIE RE	ST. DE
	Firm br	own SILT					Ś							
						× × × × ×	Ň							
							< ×							
- 1	1						< × <		\$4226	B	11 00	C	N=14	
	I						× < ×		04220		11.00	Ŭ	11-14	
							< ×							
						X X X X X X X X X X X X	× < ×							
						(X X X X X X X X (X X X X)	< × <		0 4007		10.00			
- 12	2						×		S4227	В	12.00	С	N=11	
						(< × <							
							×							
						(X X X) X X X X	< A	12 90						
- 13	Medium	n dense grey l	brown slight	ly sandy fine	to			12.00	S4228	В	13.00	С	N=26	
	coarse	GRAVEL												
										-	e.			
:										ther				
- 14	ţ								S4229	В	14.00	С	N=25	
									S Offor at					
								.005	ited					
								Pulled	21					
- 1	5						active and a	Ter	S4230	в	15.00	с	N=29	
							INSPIL C	4						
						~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	1 viler	15.45						
	End of	Borenole at 1	5.45 M				jes,							
1						ntor								
	)				CON	, , ,								
					U									
- 17	7													
- 18	3													
- 1	9													
- 21	)													
Ľ	-	Land O	trata Darin-	Chicolling					10/01-	r Ctrile	Dotoil-			
	From (m	i) To (m)	Hours	Conseiling	nments	1	Water	Casin	g Sealed	Rise	Time	, 	Comments	
ĺ	13.60 14.50	13.80	0.75	·		1	Strike 1.40	Depth 1.40	At -	To 1.35	20	Seep	age	
ĺ	14.90	15.00	2.00				12.90	12.90	-	7.30	20	Rapio	1	
											<u> </u>			
						J	Date	Hole	Ground Casing	water ( Depth	Observa to	tions	mmente	
1	Date	Standp Tin Denth	pipe Installat	ion Details	Type	1	Dale	Depti	n Depth	Wate	r End	of here	holo	
	Dale			112 0050	i ype	1	20/11/200	0 15.45	15.00	1.50	⊢nd	UI DOre	noie	

	REPORT NO: 11303 G	EOTECH	NIC	AL B	ORIN	IG RE	COR	D		GSL L	td.	
	CONTRACT : Foxhole, Youghal						B	OREHC	LE NO	D: BH6	-	
		GROUND LE	VEL (r	nOD)	-			DATE STARTED: 22/11/2005				
	ENGINEER : SWS Natural Resources Ltd	BOREHOLE	DIAME	TER (mr	n) 20	00	D	DATE COMPLETED: 22/11/2005				
	CO-ORDINATES : E -	BOREHOLE DEPTH (m) 15.45					В	BORED BY: G. Clay				
	N -	CASING DEF	- 1 H (m 		15	SAN	IPLES			- ·	Ĕ	
(M) H	DESCRIPTION		Q	ATION	ш Ш	ц Ц	<u> </u>	т	ΥPE	LTS LTS	D P IP	
EPT	DESCRIPTION		EGE	noD)	EPTI	REF.	AMP	n)	PTT	IELD	TANE ETAI	
9	TOPSOIL					L 2	- 00 F		0)			
	Firm light grou glightly grouply CLAV			2	0.30							
	Firm light grey slightly gravely CLAT			2								
- 1				- -		T3388	В	1.00	С	N=12		
				2								
					1 00							
	Firm light brown grey CLAY			-	1.60							
- 2			EEE			T3389	в	2.00	С	N=13		
			===									
				-								
					2.70						Ξ	
	Firm dark brown grey CLAY		EEE			<b>T</b> 2200		2 00	~	N-15		
- 3			= = =			13390	В	3.00	C	N=15		
				-							F	
				-			. 18	ю. 1			Ξ	
			===				ther					
- 4				-		T3391	В	4.00	С	N=15		
						es a for						
					460	ined						
	Medium dense becoming dense grey brown g	gravelly			2 Porteo	с. С						
- 5	The to medium SAND			ectic	MACT	T3392	в	5.00	С	N=20	F	
				Inspit o							Ξ	
			ęć	VILE								
			ي ا									
- 6			ant of			T3393	в	6.00	C	N=18		
Ŭ		COL	Ĩ			10000		0.00	0	11-10		
		U										
											E	
									_		Ξ	
- 7						T3394	В	7.00	С	N=19		
											F	
- 8						T3395	В	8.00	С	N=21		
											E	
- 9						T3396	в	9.00	С	N=25		
							1				日	
							1					
	Continued next sheet					T3307		10.00	C	N-25		
	Liord Strate Device / Ohio-Illing					1008/			U	1N-20		
l	Hard Strata Boring / Chiselling	nments		Water	Casino	vvate Sealed	Rise	Uetails		Commente	]	
1	7.40 7.60 0.75 .			Strike 4.80	Depth 4.80	At	<u>To</u> 2.70	20	Mediu	Im		
1	5.70         9.80         0.50         1           12.50         12.70         0.75         .           14.40         14.60         1.00         .						-	-				
1	14.80 15.00 2.00											
1				Data	Hole	Ground Casing	water ( Depth	Observa to	tions	mmente		
1	Standpipe Installation Details	Tuno			Depti	n Depth	Wate	r –				
1	21/11/2005 15.00 1.00 15.00	SP		22/11/200	5   15.45	15.00	3.00	End	ot bore	nole		



	REPORT NO: 11303 G	INIC	AL B	ORIN	IG REO	COR	D		IGSL L	td.	
(	CONTRACT : Foxhole, Youghal						E	OREHC	DLE NO	O: BH7	
		GROUND LE	VEL (r	VEL (mOD) - DATE STARTED:						:D: 15/1	1/2005
1	ENGINEER : SWS Natural Resources Ltd	BOREHOLE	DIAME	ETER (mr	n) 20	00	C	ATE CO	OMPLE	ETED: 16/1	1/2005
(	CO-ORDINATES : E -	BOREHOLE DEPTH (m) 15.45						ORED I	BY: (	G. Clay	
	N -	CASING DEF	- 1 H (m 		15	SAM	IPLES			<b>⊢</b>	щ
(W) H.	DESCRIPTION		Q	) ATIO	ш Щ	3ER	ĽE	т	ΓΥΡΕ	) TES	D PIF
DEPT			EGE		DEPT	REF. NUME	SAMF	DEPT (m)	SPT 1	FIELD	STAN DETA
0	Firm brown mottled grey slightly gravelly CLA	Y			_						
				2							
				2							
				2) 					_		
- 1				2		13318	В	1.00	С	N=11	
				2							
	Very loose brown fine SAND				1.60						
						T2240		2.00	~	N=2	
- 2						13319	В	2.00	C	IN=2	
2						T2220	Б	2 00	<u> </u>	N-2	
- 3						13320		3.00	C	IN-2	
								Ø1.			
					3.70		of 15	<b>~</b>			
	Grey brown sandy GRAVEL				4.00	T2024 4	othe	4 00	<u> </u>	NI-11	
4	Firm brown CLAY			-	4.00	OULST SUN		4.00	C	IN-11	
				-	ي. بې	S OFO					
			===	-	DULDO	ill.					
- 5			===	, it	nette	T3322	в	5.00	C	NI-14	
5				Inspect of	5.20	13322		5.00	C	11-14	
	Firm grey CLAY		- <b>K</b>	NTI BL							
			= _ (	de,							
- 6			at_or	-		T3323	в	6.00	C	N=14	
Ĭ		COU	= = =	-		10020		0.00	Ŭ		
		Ũ	EEE	-							
				-							
- 7				-		T3324	в	7 00	С	N=15	
				-		10021		1.00	Ũ		
				-							
				-							
- 8	Firm brown SILT				7.90	T3325	в	8.00	С	N=13	
			× × × × (× × × ×) × × × ×	X C X							
			(	C X C							
			× × × × ( × × × ) × × × ×	X X X							
- 9			(	< ×		T3326	в	9.00	С	N=11	
			$(\times \times \times \times)$	X X							
				X							
				C X	9.80						
- 10	Continued next sheet		P	5 5	0.00	T3327	в	10.00	С	N=50/	
	Hard Strata Boring / Chiselling	<u> </u>	<u> </u>	II	Wate	r Strike	e Details		<u>220mm</u>	L	
	From (m) To (m) Hours Con	nments		Water Strike	Casing Depth	Sealed At	Rise To	Time		Comments	
10.20 10.40 0.75 10.80 11.00 0.75 14.80 15.00 2.00				1.60 5.60	1.60 5.60	-	0.90 3.10	20 20	Media Rapio	um 1	
			14.60	14.60	-	2.00	20	Rapio	1		
						Ground	water (	Dbserva	tions		
	Standpipe Installation Details		1	Date	Depth	Depth	Wate	r r	Co	mments	
	Date IIp Depth RZ Top RZ Base	Туре		16/11/200	5 15.45	15.00	2.00	End	of bore	hole	

REPORT NO: 11303 GEOTECHNICAL BORING RECORD IG:										SL Ltd.	
CONTRACT : Foxhole, Youghal						E	BOREHC	LE NO	D: BH7		
	GROUND LE	/EL (n	nOD)	-			DATE ST	ARTE	D: 15/1	1/2005	
ENGINEER : SWS Natural Resources Ltd	BOREHOLE D	DIAME	TER (mr	n) 20	0		DATE COMPLETED: 16/11/2005				
	BOREHOLE DEPTH (m) 15.45							) BY [.] G. Clav			
N -	CASING DEP	TH (m	)	15	5.00						
(W)		Δ	TION	Ê	SAM	<u>PLES</u> ш		μ	TS	PIPE S.	
H DESCRIPTION		GEN	EVA'	PTH	JMBE	MPL	ЕРТН	ΤΥ	Ins:	AND TAIL	
		E E	Ű E	B	R	s ≻⊤	<u> </u>	SF		ST DE	
Stiff brown slightly sandy gravelly CLAY with some cobbles											
_ 11		¢			T2220	Б	11 00	c	N-27		
					13320		11.00	C	IN-27		
				11.40							
Stiff dark grey slightly sandy gravelly CLAY				-							
- 12		1 I I I			T3329	В	12.00	С	N=33		
		122									
- 13					T3330	в	13 00	С	N=28		
					10000		10.00	Ũ	11 20		
				13 90		ther					
-14 Stiff light brown sandy gravelly CLAY				10.00	T3331	В	14.00	С	N=31		
					s offor						
				Ros	11e0						
Medium dense grev brown clavev GRAVEL				\$4.70	2°						
- 15			ctic	NTIEL				С	N=29		
			115Pnto								
End of Develope of 45.45 m		- <del>6</del> 0	ATTO	15.45							
End of Borehole at 15.45 m		્રંડ	₹ <b>?</b> .								
- 16		ntor									
	CONS										
	U										
- 17											
- 1β											
- 2þ											
Hard Strata Boring / Chiselling		1			Wate	r Strik	e Details				
From (m)         To (m)         Hours         Con           10.20         10.40         0.75         10.40         10.45	nments	[	Water Strike	Casing Denth	g Sealed At	Rise To	Time		Comments		
10.20 10.40 0.75 10.80 11.00 0.75		ŀ	1.60 5.60	1.60 5.60		0.90 3.10	20 20	Mediu Rapio	um İ		
14.00 15.00 2.00			14.60	14.60	-	2.00	20	Rapic	ł		
		l			Ground	vater	 Observa	tions			
Standning Installation Details		ſ	Date	Hole	Casing	Depth	to	Co	mments		
Date         Tip Depth         RZ Top         RZ Base	Туре		16/11/200	5 15.45	15.00	2.00	End	of bore	hole	+	

ļ	REPORT	NO: 11:	303	G	INIC	AL B	ORIN	IG RE(	COR	D		IGSL Ltd.			
(	CONTRAC	T: Foxhole,	Youghal					<u> </u>	<u></u>	B	OREHC		<u>Э:</u> ВН8		
					GROUND LEVEL (mOD) -										
	SLIENT :	> SW/S Na	tural Resour	roos I td	BOREHOLE DIAMETER (mm) 200						DATE STARTED: 23/11/2005				
-		F_		Ces Liu	BOREHOLE	DEPTH	l (m)	15	5.45	F					
CO-ORDINATES : E - N -					CASING DEF	PTH (m	)	15	5.45	B	ORED F	3Y: (	<ol> <li>Clay</li> </ol>	ŀ	
(v					Τ	z	Ê	SAM	IPLES	$\square$	, , , , , , , , , , , , , , , , , , ,	LS	ШЫ		
TH (N	l	DF	ESCRIPTIO	N		END	)) ()	TH (n	BER	LE	I E	ΪΥΡί		4D P AILS	
DEP	i -					LEGE	(mol	DEP	REF.	SAMI	DEP1	. LdS	FIEL	STAN DET/	
0	MADE	GROUND cor	nsisting of cl	av. sand and	aravel					++		 	<u> </u> − − +	<u> </u>	
	1		0.0	<i>xy</i> , <i>c</i>	granzi			2.10	1			1			
	Firm bro	own grey CLA	٩Υ			<u> </u>	1	0.40	I		(	i '			
	I							1	I		(	i '			
1	I					EEE		1	S4202	В	1.00	ı c '	N=17		
	I							1	1			1			
	I							1	I		(	i '			
	I					E		1	I		(	i '			
	I							1	I		(	i '			
- 2	i							1	S4203	в	2.00	C	N=18		
	i					EEE		1	I		(	i '			
	i					E '		1	I		(	i '			
	i							1	I		(	i '			
	i							1		_		1 _ '			
- 3	i					E = = '		1	S4204	В	3.00	C	N=16		
	i							1	I		(	i '			
	i					F!		1	I	المح ا	p.	i '			
	i					E==		1	I	net~	(	i '			
4	i					E=='		1	S10054	<b>P</b>	1 00				
ĨÌ	i					F'		1	all all	, ^D	4.00		N-14		
	i							4	es xfor		(	i '			
	i							JR .	iter		(	i '			
	i							4.86			( I	í '			
- 5	Firm gre	∍y CLAY				E=='	ocity	met	S4206	в	5.00	i c '	N=19		
	i						nsp. to	۴	-			1			
	i					- FO	118	1	I		(	i '		1	
	i						£3.	1	I		(	i '		1	
	i					- 5-	[	1	I		(	i '			
- 6	i				6			1	S4207	в	6.00	C '	N=19		
	i				Cor	1	-	1	I		(	i '			
	i							1	I		(	i '			
	i -								I			i '			
	i -								I			i '		1	
- 7	l						-		S4208	В	7.00	, C '	N=21		
	l					EEE			I			í '			
	l					==='			I			í '			
	i -								I			i '		1	
R	l								64200		9.00		N-21		
Ĩ	l								54209		0.00	I U I	IN-ZI		
	l							8 40	I		(	i '			
1	Stiff bro	wn sandy gra	velly CLAY	with some				0	I		(	i '			
1	CODDIES							1	I		(	i '			
- 9	i					P-0-0-0	;	1	S4210	в	9.00	i c '	N=50/		
	ł						1	1	U	-		1 '	200mm		
	i							1	I		(	i '		l	
	i						:	1	I		(	i '		l	
	2 -thu	· · · · · · · · · · · · · · · · · · ·						1	I		(	i '			
- 1	ontiriu، م	ed next sneer	t			<u>6</u>	-	1	S4211	в	10.00	i C '	N=27	1	
⊢		Hard S	trata Boring	/ Chiselling		L		<u> </u>	Wate	<u>ا</u> r Strike	Details	ı	<u> </u>	L	
	From (m)	) To (m)	Hours	Com	ments	j [	Water	Casin	g Sealed	Rise	Time	Τ	Comments		
	9.30 12.60	9.50 12.80	1.00 0.75	1:	ļ		7.80	<u>Deptin</u>   7.80	- AL	5.80	20	Mediu			
	13.80 14.90	13.90 15.00	1.00	[.]	ļ		9.90	9.90	-	4.90	20	Rapiu	1		
	1		2	1	ļ	l		I		!	<u> </u>				
		'		L		J I	Data	Hole	Ground Casing	water C	Ubservat td	tions	monte		
		Standp	ipe Installati	on Details		<b>,</b>	Date	Dept	n Depth	Water	<u> </u>		mments		
	Date	Tip Deptn	RZIOP	<u> </u>	Туре	2	23/11/200	5 15.45	15.00	5.30	End	of bore	hole		

	REPORT NO: 11303	<b>EOTECH</b>	NIC	AL B	ORIN	IG REC	COR	D		IGSL L	td.	
	CONTRACT : Foxhole, Youghal						E	BOREHC	DLE NO	D: BH8		
		GROUND LE	GROUND LEVEL (mOD) -						DATE STARTED: 23/11/200			
	ENGINEER : SWS Natural Resources Ltd	BOREHOLE	BOREHOLE DIAMETER (mm) 200					DATE COMPLETED: 23/11/20			1/2005	
	CO-ORDINATES · E -	BOREHOLE DEPTH (m) 15.45					F		BY· (	G Clav		
	N -	CASING DEF	TH (m די	)	15	5.45						
(M)			Ω	TION	Е.	SAM			ĥ	TS	PIPE	
EPTH	DESCRIPTION		GEN	EVA OD)	EPTH	JMBE	MPL PE	EPTH	Ϋ́Τ		'AND	
ΒOT			<u>۳</u>	Ű E	B	RE	\$ È	E D	ß	II B	SI	
	cobbles		A 0 0	2								
			P 0 0	2								
- 1	1 Medium dense becoming dense grev brown	gravelly	~~ o		10.90	S4212	в	11.00	с	N=28		
	fine to medium SAND	<u>g</u> ,		5. C								
						04040		10.00	~	N-00		
- 1.	2					54213	В	12.00	C	N=29		
- 1	3					S4214	В	13.00	С	N=34		
							\$	e.				
							ther					
- 1	4					S4215	В	14.00	С	N=30		
						S OFFOT St						
					,00 ⁵	red						
					Pured	Se.						
- 1	5			actic a	mert				с	N=37		
				15Prilo	<b>4</b>							
			- 40	S VIIBL	15.45							
	End of Borehole at 15.45 m		c c	\$ ⁶ ,								
			N ^t O1									
- 1	D	OTE										
		C										
- 1	7											
- 1	β											
- 1	Ð											
-2												
	Hard Strata Boring / Chiselling	nments	1	Wator	Casing	Wate	r Strike	e Details	;	Comment		
ĺ	9.30 9.50 1.00 ·			Strike	Depth 7 80	At	<u>To</u>	20	Medi			
ĺ	12.60         12.80         0.75         .           13.80         13.90         1.00         .			9.90	9.90		4.90	20	Rapio	1		
	14.90 15.00 2.00											
ĺ					Holo	Ground	water (	Observa	tions			
	Standpipe Installation Details			Date	Depth	n Depth	Wate	r	Co	mments		
ĺ	Date Tip Depth RZ Top RZ Base	Гуре		23/11/200	5 15.45	15.00	5.30	End	of bore	hole		