### **Padraig Thornton Waste Disposal Ltd**



### Waste Licence Reg. No. W0195-02



## Annual Environmental Report 2015 Submitted March 2016







Prepared By:

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#### 1 Introduction

This report is the Annual Environmental Report for Kilmainhamwood Compost. It has been prepared in compliance with Condition 11.9 of the Waste Licence (Licence Reg. No. W0195-02) and includes emission details and environmental reporting for the reporting period of 2015.

This licence was granted by the Environmental Protection Agency (EPA) to Padraig Thornton Waste Disposal Ltd (PTWDL) on the 26<sup>th</sup> February 2014. The contents of this report are as required by Schedule F of Waste Licence W0195-02.

#### 1.1 Operator

The facility operator and licensee of licence number W0195-02 is Padraig Thornton Waste Disposal Ltd, T/A Thorntons Recycling. This AER relates to Kilmainhamwood Compost, Ballynalurgan, Kilmainhamwood, Kells, Co. Meath.

The address and contact details for the company headquarters are;

Thorntons Recycling Head Office Unit S3B Henry Road Park West Business Park Dublin 10.

Telephone: 01-623 5133

Fax: 01- 623 5131

Site Contact: Sean Campbell

Mobile: 086-8563431

#### 1.2 Reporting Period

The reporting period for this Annual Environment Report (AER) is between the 01/01/2015 and the 31/12/2015.

#### 2 Facility Activities

#### 2.1 Waste Activities carried out at the Facility

The facility is licensed to process 40,000 tonnes of material for composting per annum. Part 1 of the Waste Licence W0195-02 lists those activities contained in the Third and the Fourth Schedule of the Waste Management Act 1996, which are licensed to be carried out at Kilmainhamwood Compost, Ballynalurgan, Kilmainhamwood, Kells, Co. Meath. These activities are as follows:

#### Third Schedule

Class D8	Biological treatment not referred to elsewhere in this Schedule which results in final compounds or mixtures which are disposed of by means of any activity referred to in paragraphs D1 to D12 of this Schedule:
Class D15	Storage pending any of the operations numbered D1 to D14 (excluding temporary storage (being preliminary storage according to the definition of "collection" in section 5(1)), pending collection, on the site where the waste is produced).

#### Fourth Schedule

Class R3	Recycling or reclamation of organic substances which are not used as solvents (including composting and other biological transformation processes), which includes gasification and pyrolisiis using the components as chemicals.					
Class R13	Storage of waste pending any of the operations numbered R1 to R12 (excluding temporary storage (being preliminary storage according to the definition of "collection" in section 5(1)), pending collection, on the site where the waste is produced).					

#### 2.2 Operation Processes - Waste Activities at the facility

The following section details the operational procedure for dealing with acceptable biodegradable waste that enters the Kilmainhamwood Compost Facility (Appendix 1 details the facility layout with zone diagrams).

Standard Operation procedures in the Composting Building:

All vehicles are inspected on arrival to ensure that they are clean, that there are no residual materials on the truck body and that it is properly covered or netted. Passing inspection the vehicle is directed towards the weighbridge. After weighing the following information is recorded on our computerised system (WIMS);

- a) Date
- b) The name of the carrier (including if appropriate, the waste carrier registration details),
- c) The vehicle registration number,
- d) The name of the producer(s)/collector(s) of the waste as appropriate,
- e) The name of the waste facility(if appropriate) from which the load originated including the waste licence or waste permit register number,
- f) A description of the waste including the associated EWC codes,
- g) The quantity of the waste, recorded in tonnes,
- h) The name of the person checking the load.

Once weighed the vehicle is then directed to the Tipping Bay and is accompanied by a staff member who will supervise the tipping process and inspect the load while tipping. The lorry and trailer is directed to back onto the tipping bay area. The screw locks on the trailer back door are loosened and the lever lock is left locked. The staff member checks if the tipping area is clear and opens the door of the Tipping Bay. The vehicle is directed to back up to the tipping wall and directed to stop at the wall. The lever lock is opened and the driver is instructed to tip. The staff member will supervise the tipping process and when all the material has left the trailer, the driver is instructed to pull forward to allow the Tipping Bay door to be closed. The tipping supervisor staff member then inspects the load to ensure that it conforms to the feedstock type that was weighed in. Any material not suitable for processing or is in contravention of this licence shall be immediately separated and removed to temporary storage in a quarantine area.

If after inspection non-conforming feedstock is found and quarantined then the Manager is notified immediately. The non-conforming feedstock is identified as to animal by-product category type and an investigation is carried out as to the cause how it was in the load. This quarantined material will be removed off site to a facility licensed / permitted to process this waste type. Following the investigation the Manager will contact the supplier of the load and inform them of his findings and what corrective action is to be taken up to and including withdrawal of Approved Supplier status.

After tipping, containers, and vehicles used for transporting Animal By-Products to the plant must be cleaned, washed and disinfected both internally and externally with the following exceptions; 1. Vehicles transporting catering waste only then only the wheels of the vehicles need to be cleaned and disinfected as well as any gross external contamination of the vehicle. 2. Vehicles transporting manure only then only the exterior and the wheels of the vehicles need to be cleaned and disinfected. Instead of disinfectant a high pressure hot steam washer is used for cleaning and disinfecting vehicles insuring no residual material remains. Following cleaning a staff member checks that the trailer is clean before directing the driver back to the weighbridge to weigh out. The Haulier signs off EP10 ABPP01-F03 Vehicle Cleaning Form to verify he has cleaned his vehicle. The operator will sign off the EP10 ABPP01-F02 Inspection of Incoming Waste Kilmainhamwood record sheet if material is suitable for processing.

Inside the reception building, Zone A, the organic waste material suitable for composting is mixed and blended by weight with an amendment material. The typical blend is made up of 45% seed material/ wood chip, 10% sludge/grease trap waste and 45% Brown Bin/ source segregated catering waste. This mixed material is conveyed by loading shovel to a collection area where a batch size of 120 tonnes is reached and then removed by a loading shovel and placed into an aerated bay in Zone B. The material is given a unique sub-batch code which allows for full traceability of the ingredients of the batch and traceability of the batch through the facility. When the bay is full the operator places one temperature probe into the material. The aeration is switched on which is controlled by a plc that brings the temperature to the required level. The composting material stays in this bay for one week. After this period the material is taken out of the bay and placed over the wall where it is

then placed into another bay. A temperature probe is placed into the material and the aeration switched on. The composting material will stay in this bay for 2 weeks.

After this period the material is screened through a 12mm screen. The oversize material is sent back to the start of the process as seed compost and any residual plastic from the process comes out the end of the screener and is sent to a licensed landfill once a full load is collected. The screened 12mm material is placed into a bulking tunnel. The tunnel can hold up to 25 sub-batches and when full is then switched into a second bulking tunnel where it remains for a week prior to pasteurisation. While in the bulking tunnels water is added to the material to ensure it is kept moist. The material from the second bulking tunnel is switched into the pasteurisation tunnels in Zone C and is then given its own unique Batch Number to allow for full traceability. Once inside the enclosed tunnels the aeration is switched on and the temperature is brought to over 70°C for 60 consecutive minutes to satisfy the Animal By-Product Regulations (ABPR). After pasteurisation the material is sampled in situ and the samples sent to an approved laboratory for analysis. Once the material has passed the ABPR requirements and EPA standards it can be classified as compost and removed from the tunnel by a clean machine where it is stored in Zone C prior to being loaded for transport off site to the appropriate end user.

Any material not meeting ABPR and EPA standards can be reworked in the facility to produce higher grade compost or transported to an appropriate landfill site as cover.

#### 2.3 Weighbridge Calibration

The weighbridge was certified by Percia Molen in July 2015. A copy of the weighbridge verification test report is available within Appendix 2.

## 3 Waste Management Record - Quantity and Composition of Waste Received, Recovered and Disposed of During the Reporting Period

#### 3.1 Waste Handled in Kilmainhamwood Compost

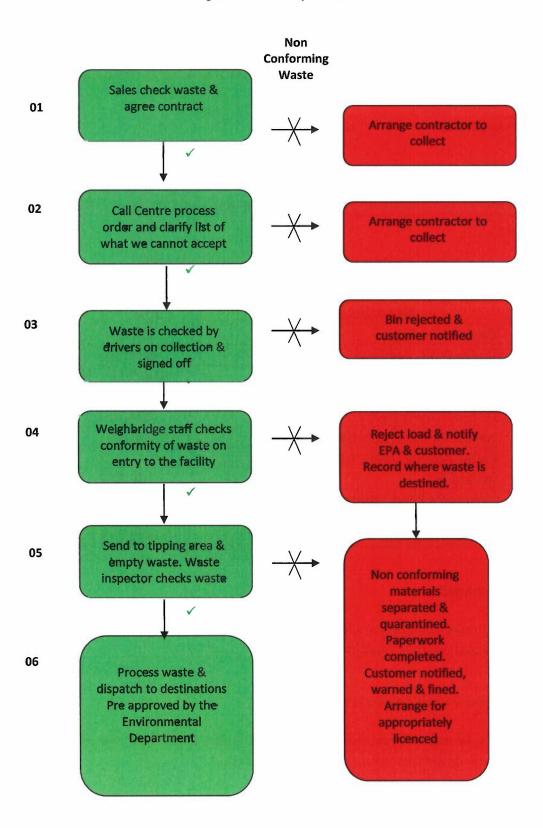
All waste is checked and documented at the weighbridge in accordance with our waste licence and our waste acceptance procedures as detailed in Section 2.2. Waste is then inspected, processed and placed into our production system. The composting process takes up to 8 weeks to produce mature compost. The facility has approval under the ABP Regulations from the Dept. of Agriculture, Food and the Marine. A copy of the Approval Certificate is contained within Appendix 3.

Should any non-conforming waste come to the attention of our staff it is either rejected before collection or segregated and quarantined to be disposed of at an approved outlet. Paperwork in relation to all non-conforming wastes is maintained on site.

#### 3.2 Waste Acceptance

A simplified diagram explaining our waste acceptance procedures at Kilmainhamwood Compost can be seen in Figure 1.

Figure 1: Waste Acceptance Procedure



All staff employed by Kilmainhamwood Compost have received an Environmental Health and Safety Induction which includes licence training, waste acceptance procedures, emergency procedures and environmental awareness. All staff employed at the facility are diligent in assisting in eliminating the occurrence of non-conforming waste and producing a good quality compost at the facility.

Kilmainhamwood Compost successfully maintained its certification for its management systems in ISO14001 Environmental, ISO 9001 Quality, OHSAS 18001 Health and Safety in 2015. The IMS system is available for inspection on the IMS drive at all company site offices.

#### 3.3 Waste Received

A total of 39,277.56 tonnes of waste for composting was accepted at the facility in the reporting period from 1<sup>st</sup> January 2015 to 31<sup>st</sup> December 2015. Thorntons Recycling received its new waste licence in February 2014 allowing it to process 40,000 tonnes of material per year.

EWC			
Code	Materials Received	2014	2015
20 01 25	Grease Trap Waste	789.52	251.53
02 03 04	Sludge Fruit, Veg Prep	826.96	-
20 01 08	Compostable Food Waste	35029.13	36774.40
19 12 07	Wood/ Sawdust	1961.44	1139.46
02 05 02	Sludge Dairy Industry	914.76	928.81
02 01 06	Sludge Textile Industrial	222.98	148.08
02 02 01	Sludge Animal Origin Washing	-	29.7
02 01 06	Spoiled Straw	46.88	-
05 05 01	Unsuitable Food - Dairy	-	5.58
	TOTAL TONNAGE	39791.67	39277.56

Table 1: Quantity and Composition of Waste Received 2014-2015

#### 3.4 Waste Disposed

In 2015 3576.97 tonnes of a non-compostable material and was transferred from the facility as a stabilised residual waste to landfill.

#### 3.5 Waste Recovered/Compost Produced

In 2015, 13,557.55 tonnes of compost was produced at the facility and was either sold to landscape gardeners or arable farmers in the Leinster area.

#### 4 Waste Recovery Report

### 4.1 Proposal for the Contribution of the Facility to the Achievement of Targets for the Reduction of Biodegradable Waste to Landfill as Specified in the Landfill Directive

Progressive targets have been set out in the Landfill Directive (1999/31/EC) to reduce the proportion of biodegradable municipal waste landfilled. By 2006 Member States were restricted to land filling a maximum of 75% of the total weight of biodegradable municipal waste generated in 1995 (1,220,840), the baseline year. This target is further reduced to 50% of the 1995 baseline by 2009 and 35% by 2016. According to the National Waste Report 2012, 589,260 tonnes of biodegradable municipal waste was landfilled in Ireland in 2012. This is 326,740 tonnes less than the Landfill Directive target of 916,000 tonnes.

Kilmainhamwood Compost, Ballynalurgan, Kilmainhamwood, Kells, Co. Meath have been successfully contributing towards National Targets since its opening in 2006:

Year	<b>Tonnes Diverted</b>
2007	18,709
2008	20,651
2009	20,748
2010	20,815
2011	26,890
2012	31,383
2013	28,870
2014	39,792
2015	35,700

**Table 2: Tonnes Diverted from Landfill** 

Since its establishment in 2006 the facility has diverted successfully some 246,000 tonnes of biodegradable material away from landfill and produces an excellent resource in the form of compost. This material would have historically gone for disposal to licensed landfills.

Thornton's Recycling offer all their customers the opportunity to segregate all biodegradable waste at source. The facility at Ballynalurgan, Kilmainhamwood, County Meath, and (Waste License W0195-02) has proven to be very successful. The facility accepts non-hazardous biodegradable wastes (including industrial sludge's, household and commercial waste for composting). Thorntons Recycling offers a three bin collection service to all households it services in Kildare, Meath, Wicklow and Dublin. It also offers a brown bin service to all commercial customers such as hospitals, hotels, restaurants etc. Kilmainhamwood Compost will aim to continue to increase the quantity of biodegradable waste that can be diverted from landfill even further and assist Ireland in achieving targets lay down by the Landfill Directive (1999/31/EC).

#### 5 **Summary Report and Interpretations on Environmental Monitoring and Emissions Data**

In accordance with Schedule C of PTWDL waste licence W0195-02 monitoring of dust, emissions to air, surface water, groundwater and bioaerosols were carried out during the reporting period of 2015. The following section details results obtained and interpretations of results.

#### 5.1 Total Dust Deposition 2015

Three fixed monitoring locations (D1, D2 and D3) were used to perform total dust deposition monitoring quarterly over the 30 day sampling period as per Waste Licence W0195-02. The monitoring locations are presented in Appendix 4. The results presented in Table 3 illustrate that total depositional dust at all locations. All dust depositions levels were under the emission limit of 350 mg/m²/day, set by the EPA in Schedule B of the Waste Licence W0195-02. Quarterly reports were submitted to the EPA in 2015 and all were compliant:

Quarter 1 - 02/04/15 - EPA Reference LR015568

Quarter 2 - 08/07/15 - EPA Reference LR017146

Quarter 3 - 15/09/15 - EPA Reference LR018448

Quarter 4 – 18/12/15 – EPA Reference LR019907

Q4 2015 **Dust Location** Q1 2015 Q2 2015 Q3 2015 Units DA mg/m2/day 170 181 185 182 DB mg/m2/day 157 164 169 165 mg/m2/day DC 112 120 124 115

**Table 3: Total Dust Deposition Concentrations 2015** 

#### 5.2 Groundwater Emissions

As per Schedule C of waste licence W0195-02 Groundwater was monitored at B1, B2 and B3 bore wells. Appendix 4 shows the location of all monitoring points on site.

Groundwater reports were submitted to the EPA and any elevations were discussed in detail in these reports. The results of monitoring during the reporting period are summarised in Appendix 5. The biannual report was submitted 27/04/15 under EPA reference LR015973 and the annual report was submitted 05/11/15 under EPA reference LR019245. Both were compliant.

#### 5.3 Surface and Storm Water Emissions

As per Schedule C of waste licence W0195-02 surface and storm water was monitored at SW1, SW2, SW3 (roof run-off) and SW3 (yard run-off). SW3 roof runoff and yard runoff were

combined in 2015 to create one monitoring point. Appendix 4 shows the locations of the surface and storm water monitoring points and the results are outlined in the tables below. Samples taken for surface waste were taken from SW2 which represents the background water quality in the stream adjacent to the composting plant and from SW1 which is a monitoring location downstream of the main activities at the site. SW3 represents storm water emissions and represents water runoff from the yard and from the roof. SW3 sampling from the roof and yard runoff only commenced in Quarter 2 of 2014 under the conditions of the new waste licence. Previously this sampling was not required.

Results of SW1 and SW2 were compared to the EC Environmental Objectives (Surface Waters) Regulations 2009. Results of SW3 (roof and yard run-off) were compared to trigger levels set out by the EPA in Condition 5.3 of the Waste Licence W0195-02. Full detailed quarterly reports for surface water monitoring and additional reports as requested were forwarded to the Agency in 2015 as follows:

Quarter 1 – 20/02/15 – EPA Ref: LR015020 Quarter 2 – 15/06/15 – EPA Ref: LR016655 Quarter 3 – 10/09/15 – EPA Ref: LR018448 Quarter 4 – 08/12/15 – EPA Ref: LR019721

Two incidents were recorded for breach of trigger levels on the SW3 outlet pipe. The first incident was for breaching ammonia trigger levels, the second was for breaching BOD levels and the third was for breaching both BOD and ammonia levels. All incidents were reported to the EPA.

Table 4: Surface and Storm Water Results - SW1 Downstream

			2015	2015	2015	2015
PARAMETERS	UNIT	Limit	28.01.15	20.05.15	19.08.15	09.11.15
Notes			Q1	Q2	Q3	Q4
Colour	-		Clear	Clear	Clear	Clear
Total Suspended Solids	mg/l		<20	<20	<10	2
BOD	mg/l O2	<2.6	<1	<5	1	<2
Mineral Oils	mg/l		< 0.01	< 0.001	< 0.01	0.0025
pН	pH Units	>6-<9	7.4	7.7	7.2	7.4
Total Ammonia	NH4 mg/l	<0.14	0.05	0.09	0.03	<0.01
Chloride	Cl mg/l		14.9	13.5	6.6	2.84

Table 5: Surface and Storm Water Results – SW2 Upstream

		· · · · · · · · · · · · · · · · · · ·	2015	2015	2015	2015
PARAMETERS	UNIT	Limit	28.01.15	20.05.15	19.08.15	09.11.15
Notes			Q1	Q2	Q3	Q4
Colour	-		Clear	Clear	Clear	Clear
Total Suspended Solids	mg/l		<20	<20	<10	<2
BOD	mg/l O2	<2.6	<1	2	<1	<2
Mineral Oils	mg/l		< 0.01	< 0.001	<0.01	0.0025
рН	pH Units	>6-<9	7.4	7.5	7.2	7.3
Total Ammonia	NH4 mg/l	<0.14	0.05	0.04	< 0.02	0.024
Chloride	Cl mg/l		14.6	13.3	4.4	2.47

Table 6: Surface and Storm Water Results - SW3 Yard Run Off

			2015
PARAMETERS	UNIT	Limit	28.01.15
Notes			Q1
Colour	-		Clear
Odour	-		No odour
Total Suspended Solids	mg/l	<25	23
BOD	mg/l O2	<2.6	<2
Mineral Oils	mg/l		0.043
pН	pH Units	>6-<9	7.7
Total Ammonia	NH4 mg/l	<0.14	0.09
Chloride	Cl mg/l		20.6

Table 7: Surface and Storm Water Results – SW3 Roof Run Off

			2015
PARAMETERS	UNIT	Limit	28.01.15
Notes			Q1
Colour	-		Clear
Odour	-		No odour
Total Suspended Solids	mg/l	<25	<10
BOD	mg/l O2	<2.6	<2
Mineral Oils	mg/l		0.359
pН	pH Units	>6-<9	6.9
Total Ammonia	NH4 mg/l	<0.14	2.45
Chloride	Cl mg/l		46.8

2015 2015 2015 **PARAMETERS** UNIT Limit 20.05.15 19.08.15 09.11.15 Q4 Q2 Q3 Notes Colour Clear Clear Clear <20 <10 <2 **Total Suspended Solids** mg/l <25 BOD mg/l O2 <2.6 5 <1 <2 < 0.001 0.038 0.0025 mg/l Mineral Oils 7.5 6.8 7.1 pH Units >6-<9 pH 0.015 **Total Ammonia** NH4 mg/l < 0.14 0.05 0.07 Cl mg/l 13.1 8.5 3.6 Chloride

Table 8: Surface and Storm Water Results - Combined SW3 Sampling Point

#### 5.4 Bio-aerosol Monitoring - Bacteria and Aspergillus Fumigatus

As per Schedule C of the Waste Licence, bacteria and Aspergillus Fumigatus monitoring is carried out biannually. This was carried out by independent consultants Odour Monitoring Ireland and reports were submitted to the EPA in 2015.

Round 1 - Submitted 24/04/15 - EPA Reference LR015941

Round 2 – Submitted 02/10/15 – EPA Reference LR018676

#### 5.5 Biofilter Monitoring – Inlet and Outlet Gases

As per Schedule C of the Waste Licence W0195-02, inlet and outlet gases of the biofilter are monitored on a monthly basis. Inlet gases are monitored for ammonia, hydrogen sulphide and mercaptans. Outlet gases are monitored for ammonia, hydrogen sulphide, mercaptans and amines. Emission limits are set for these parameters by the EPA in Schedule B of the waste licence. Monitoring is carried out onsite using colorimetric indicator tubes. Results of the monthly inlet and outlet gases can be seen in Table 9. Extra tests were carried out at the start of June 2015 during the biofilter bed media changeover.

Hydrogen Hydrogen **Amines** Mercaptans **Amines** Ammonia **Ammonia** sulphide sulphide Biofilter side centre Mercaptans Centre Side centre centre (PPM) side (PPM) (PPM) (PPM) Date Inlet/Oulet (PPM) (PPM) (PPM) (PPM) 0 30.01.15 1 - Inlet 15 0 0 0 30.01.15 1 - Outlet 0 0 0 0 0 0 0 30.01.15 2- Inlet 40 0 0 0 0 0 0 0 0 0 30.01.15 2 - Outlet 1 - inlet 11 0 0 27.02.15

**Table 9: Monthly Biolfilter Inlet and Outlet Gases Results** 

27.02.15	1 - Outlet	1.5	2	0	0	0	0	0	0
27.02.15	2- Inlet	9		0		0			
27.02.15	2 - Outlet	1	0	0	0	0	0	0	0
30.03.15	1 - Inlet	21		0		0			
30.03.15	1 - Outlet	5	0	0	0	0	0	0	0
30.03.15	2- Inlet	31		0		0			
30.03.15	2 - Outlet	2	3	0	0	0	0	0	0
30.04.15	1 - Inlet	20		0		0			
30.04.15	1 - Outlet	5	5	0	0	0	0	0	0
30.04.15	2- Inlet	60		0		0			
30.04.15	2 - Outlet	12	10	0	0	0	0	0	0
30.05.15	1 - Inlet	20		0		0			
30.05.15	1 - Outlet	0	0	0	0	0	0	0	0
30.05.15	2- Inlet	40		0		0			
30.05.15	2 - Outlet	15	20	0	0	0	0	0	0
01.06.15	1 - Inlet	15		0		0			
01.06.15	1 - Outlet	5	10	0	0	0	0	0	0
01.06.15	2- Inlet	40		0		0			
01.06.15	2 - Outlet	15	15	0	0	0	0	0	0
03.06.15	1 - Inlet	20		0		0			
03.06.15	1 - Outlet	12	15	0	0	0	0	0	0
03.06.15	2- Inlet	45		0		0			
03.06.15	2 - Outlet	20	15	0	0	0	0	0	0
05.06.15	1 - Inlet	25		0		0			
05.06.15	1 - Outlet	10	20	0	0	0	0	0	0
05.06.15	2- Inlet	40		0		0			K. E.
05.06.15	2 - Outlet	20	10	0	0	0	0	0	0
08.06.15	1 - Inlet	40		0		0			
08.06.15	1 - Outlet	20	15	0	0	0	0	0	0
08.06.15	2- Inlet	35		0		0			
08.06.15	2 - Outlet	15	15	0	0	0	0	0	0
10.06.15	1 - Inlet	35		0		0			

10.06.16			****			r				
10.06.15	10.06.15	1 - Outlet	15	10	0	0	0	0	0	0
28.08.15	10.06.15	2- Inlet	30		0		0			
29.06.15	10.06.15	2 - Outlet	15	10	0	0	0	0	0	0
29.06.15         2- Inlet         25         0	29.06.15	1 - Inlet	30		0		0			
29.06.15	29.06.15	1 - Outlet	15	0	0	0	0	0	0	0
27.07.15         1 - Inlet         20         0	29.06.15	2- Inlet	25		0		0			
27.07.15         1 - Outlet         10         0	29.06.15	2 - Outlet	10	0	0	0	0	0	0	0
27.07.15         2- Inlet         15         0	27.07.15	1 - Inlet	20		0		0			
27.07.15	27.07.15	1 - Outlet	10	0	0	0	0	0	0	0
25.08.15	27.07.15	2- Inlet	15		0		0			
25.08.15	27.07.15	2 - Outlet	5	0	0	0	0	0	0	0
25.08.15	25.08.15	1 - Inlet	15	基本	0		0			
25.08.15	25.08.15	1 - Outlet	2.5	0	0	0	0	0	0	0
26.09.15	25.08.15	2- Inlet	15		0		0			
26.09.15       1 - Outlet       15       0       0       0       0       0       0         26.09.15       2- Inlet       20       0	25.08.15	2 - Outlet	5	0	0	0	0	0	0	0
26.09.15         2- Inlet         20         0	26.09.15	1 - Inlet	20		0		0			
26.09.15         2 - Outlet         10         0	26.09.15	1 - Outlet	15	0	0	0	00	0	0	0
27.10.15         1 - Inlet         25         0         0           27.10.15         1 - Outlet         10         0	26.09.15	2- Inlet	20		0		0			
27.10.15         1 - Outlet         10         0	26.09.15	2 - Outlet	10	0	0	0	0	0	0	0
27.10.15     2- Inlet     15     0     0       27.10.15     2 - Outlet     10     0     0     0     0     0       27.11.15     1 - Inlet     20     0     0     0     0     0     0       27.11.15     1 - Outlet     12     0     0     0     0     0     0     0       27.11.15     2- Inlet     15     0     0     0     0     0     0       27.11.15     2 - Outlet     10     0     0     0     0     0     0       30.12.15     1 - Inlet     20     0     0     0     0     0     0       30.12.15     1 - Outlet     10     0     0     0     0     0     0       30.12.15     2- Inlet     18     0     0     0     0	27.10.15	1 - Inlet	25		0		0			
27.10.15       2- Inlet       15       0	27.10.15	1 - Outlet	10	0	00	0	0	0	0	0
27.11.15     1 - Inlet     20     0     0       27.11.15     1 - Outlet     12     0     0     0     0     0     0       27.11.15     2 - Inlet     15     0     0     0     0     0     0     0       27.11.15     2 - Outlet     10     0     0     0     0     0     0     0       30.12.15     1 - Inlet     20     0     0     0     0     0     0       30.12.15     1 - Outlet     10     0     0     0     0     0     0       30.12.15     2 - Inlet     18     0     0     0     0	27.10.15	2- Inlet	15		0		0			
27.11.15         1 - Outlet         12         0         0         0         0         0         0           27.11.15         2- Inlet         15         0	27.10.15	2 - Outlet	10	0	0	0	0	0	0	0
27.11.15     2- inlet     15     0     0       27.11.15     2- Outlet     10     0     0     0     0     0       30.12.15     1- Inlet     20     0     0     0     0     0       30.12.15     1- Outlet     10     0     0     0     0     0       30.12.15     2- Inlet     18     0     0     0	27.11.15	1 - Inlet	20		0		0			
27.11.15         2 - Outlet         10         0         0         0         0         0         0           30.12.15         1 - Inlet         20         0	27.11.15	1 - Outlet	12	0	0	0	0	0	0	0
30.12.15	27.11.15	2- Inlet	15		0		0			A label
30.12.15   1 - Outlet	27.11.15	2 - Outlet	10	0	0	0	0	0	0	0
30.12.15 2- Inlet 18 0 0	30.12.15	1 - Inlet	20		0		0			
	30.12.15	1 - Outlet	10	0	00	0	0	0	0	0
30.12.15 2 - Outlet 12 0 0 0 0 0 0 0	30.12.15	2- Inlet	18		0		0	45.44		
	30.12.15	2 - Outlet	12	0	0	0	0	0	0	0

#### 5.6 Biofilter Monitoring - Bed Media

As per Schedule C of the waste licence, the biolfilter bed media is analysed for pH, ammonia and total viable counts on a biannual basis. A copy of these test results can be seen in Table 10.

Date	Biofilter	Ammonia mg/kg as N	рН	Total Viable Counts cfu/g
29/06/15	BF1	2520.16	5.6	24,000,000
	BF2	1535.98	6.5	3,000,000
22/10/15	BF1	415.45	6.6	9,200,000
	BF2	1514.66	5.5	11,800,000

**Table 10: Biofilter Bed Media Testing** 

#### 5.7 Odour Monitoring

Odour monitoring was carried out on a quarterly basis as per Schedule C of the waste licence. This analysis was carried out by independent consultants Odour Monitoring Ireland and a copy of these reports were submitted to the EPA in 2015.

Quarter 1 – 25/03/15 – EPA Reference LR015410

Quarter 2 - 25/06/15 - EPA Reference LR016847

Quarter 3 – 02/10/15 – EPA Reference LR018657

Quarter 4 – 18/12/15 – EPA Reference LR019921

#### 6 Noise Monitoring 2015

The noise surveys were carried out at the location N1 referenced in the waste licence (see monitoring location Appendix 4). Monitoring was carried out twice in 2015 as per the agreement with the Agency on the 28/07/15 to reduce monitoring from four times per year to twice per year (EPA Reference LR017760). The monitoring results are presented in Table 11. Reports have been submitted to the EPA, as per waste license requirements. Under the licence W0195-02 noise monitoring is to be carried out three times during the day, once in the evening and twice at night time. An agreement was reached with the EPA on the 18<sup>th</sup> August 2014 (EPA Reference LR011713) that if evening noise levels were below the night time limits, noise monitoring would not have to be carried out during the night.

#### 6.1 Summary of Noise Monitoring

Results for noise monitoring for the year show that the facility was compliant with noise limits set out in Schedule B of waste licence W0195-02. Day time limits are set at 55dB LArt, evening limits are set at 50dB LArt and night limits are set at 45dB LArt. Throughout the year two night time limits and two day time limits were exceeded but from notes taken during the monitoring these were deemed to be from external sources and not as a consequence of site operations. Quarterly noise reports were submitted to the EPA for 2015.

Quarter 1 – 13/04/15 – EPA Reference LR015728

Quarter 2 – 25/06/15 – EPA Reference LR016857

Table 11: Recorded Noise Levels dB (A) – Intervals 30 minutes 2015

	Location	Survey Time	LA eq (dBA)	LArt (dBA)	LA10 (dBA)	LA90 (dBA)
0	N1	Day (1) – 14:16	54	54	56	45.2
Quarter 1	N1	Day (2) - 15:02	64.7	64.7	53.3	43.1
	N1	Day (3) – 15:48	58.6	63.6	47.1	39.1
	N1	Evening – 18:56	53.4	63.4	48	34.9
	Location	Survey Time	LA eq (dBA)	LArt (dBA)	LA10 (dBA)	LA90 (dBA)
	N1	Day (1) - 12:33	46.1	51.1	45.9	37.1
Quarter 2	N1	Day (2) - 13:22	43.3	48.3	44.5	37.6
	N1	Day (3) - 14:16	46	51	48	38.6
	N1	Evening - 18:56	41.7	66.7	44.5	34.4

#### 7 Review of Nuisance Controls

Potential nuisances at composting facilities include dust, noise, odour, litter, birds, vermin and mud. Kilmainhamwood Compost do their utmost to control any nuisance which may occur at the facility, checks on nuisances are carried out daily and corrective actions are carried out as required.

#### 7.1 Dust

Kilmainhamwood Compost is required to carry out dust monitoring quarterly (please refer to Section 5.1 of this report). As all waste processes take place indoors there are no dust emissions from the process. The main source of dust is from the roadways which are wetted down during dry weather conditions. In an effort to further reduce dust emissions from the yard and roadways Kilmainhamwood Compost use Thornton's road sweeper on a regular basis at the facility.

#### 7.2 Noise

Noise monitoring surveys were conducted at the facility; see Section 6 of this report. As all processing activities take place inside the building noise levels are within the permitted range.

#### 7.3 Odour

All processing activities take place inside the fully enclosed building which is under negative pressure. In 2009 the composting bays were enclosed in order to capture the process air. During 2010 the installation of an acid scrubber was completed and the total upgrade of the

odour abatement system was commissioned in quarter 1 of 2011. This has led to the ammonia being removed from the processed air before entering the biofilter system and has thus enhanced the efficiency of the biofiltration system.

In June 2015 the media in biofilter 2 was removed and replaced with shredded pine logs. The media in biofilter 1 was replaced in August 2015 with a mixture of waste timber and shredded pine logs.

This biofilter system is designed to breakdown any foul odours before it leaves the system. Daily monitoring of this system takes place and the biofilters were continuously assessed during 2015.

#### 7.4 Litter

Daily checks are carried out on litter within and around the site boundary any litter which may escape is cleared up immediately. All waste transportation vehicles are either enclosed or have a net which covers waste, preventing littering while waste is in transit. All staff sweep and tidy picking areas throughout the day and daily housekeeping checks are carried out by supervisors in all areas with random checks carried out by the site manager to ensure that these are completed. All housekeeping checks are maintained on file in the site office.

#### 7.5 Birds

Kilmainhamwood Compost has no problems with birds at the facility. Doors at the facility are kept closed.

#### 7.6 Vermin

Complete Pest Control are contracted to carry out pest control for the facility. This includes rodents and flies. They conduct regular checks of all bait points around the facility which effectively controls rodents at the facility, all documentation for site visits and reports are maintained on site.

Flies have not been a problem at the facility. However to ensure a fly problem never develops at the facility, Complete Pest Control carry out mitigation measures of spraying of areas where flies would most likely occur at regular intervals e.g. in the corridors.

#### 7.7 Mud

All surfaces are hard standing and as such mud is not an issue at the facility. We also have a scheduled Thornton's road sweeper that keeps these hard standings clean and is on call as required.

#### 8 Summary of Incidents and Complaints

#### 8.1 Incidents

There were three incidents recorded in 2015. These all related to surface water monitoring point, SW3, exceeding trigger level values for both ammonia and BOD. These were reported to the EPA.

#### 8.2 Complaints

There were 14 complaints made to the Facility and/or to the EPA during 2015. Full details of the complaints have been maintained on site at the facility as per our complaints procedure PM08 – Complaints

#### 9 Energy Efficiency Audit Report Summary

As per Condition 7.1 of the licence W0195-02 a new energy efficiency audit was drafted and submitted to the Agency in 2015. This was submitted on the 08/05/15 under EPA Reference LR016121.

#### 10 Resource Consumption Summary

The following section discusses resources such as Electricity, Fuel and Water used at Kilmainhamwood Compost in 2015. The company has an energy management system in place as part of the company's key performance indicators (KPI's) which records trends and identifies management opportunities for savings in relation to electricity and diesel used at the facility monthly.

#### 10.1 Electricity

Electricity consumption at the facility in 2015 was a total of 1,126,809kWh. Figure 2 displays the monthly day and night time trend for the year's energy consumption at Kilmainhamwood Compost.

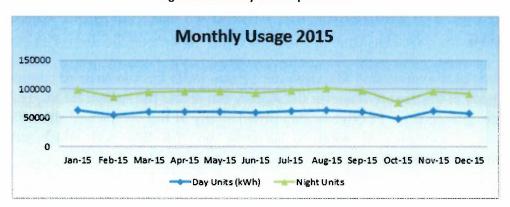


Figure 2: Electricity Consumption 2015

#### 10.2 Water

Kilmainhamwood compost is not connected to the local water mains. There is an over ground collection tank that holds 90,000 litres and is supplied by Bore well 3. This water is used for washing trailers, equipment and floors. It is estimated that around 1,248,000L is used from this tank on an annual basis. No water is used in the process as the incoming material contains excess moisture and leachate from the process is recycled back into the process. Drinking water is supplied by a contract water supplier and is bought in large bottles.

#### 10.3 Diesel

The main consumption of diesel in 2015 was the loading shovels and shredding machine used in the composting processes. A total of 121,504 litres of diesel was consumed in 2015. All machines are serviced regularly in order to achieve optimum fuel efficiency. The composting process at the facility is continuously monitored in order to assess energy efficiency.

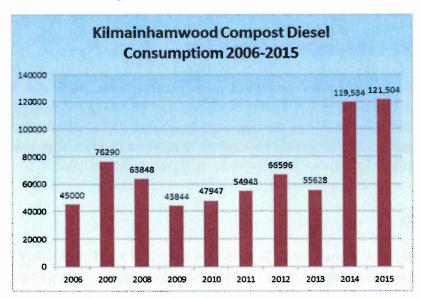


Figure 3: Diesel Consumption 2006 - 2015

### 11 Schedule of Environmental Objectives and Targets Proposal for 2016

The contents of the Integrated Management System (IMS) are too large to contain within the main body of this report, however the Agency can access the system for inspection on a specially designated Drive (X Drive or IMS Drive) at any of the companies' site offices. The following is a summary of what is currently on the IMS and which relates to Kilmainhamwood Compost;

Top Level Manual
Legal Register
Emergency Response Plans
Polices – EHS and Quality
Key Performance Indicators
Training File – Skills Matrix
Management Programme – Objectives and Targets
Staff Handbook

#### **Environmental Procedures**

- Communications Programme
- Waste Outlet Audit
- Environmental Monitoring and Analysis
- Odour Control
- Oil Chemical Spill
- House Keeping
- Biofilters Monitoring Procedure Kilmainhamwood
- Feedstock Acceptance Kilmainhamwood
- Vehicle Emergency Response WCP Procedure
- Residual Waste Management Kilmainhamwood
- Tanker Emergency Response WCP Procedure
- Screen Sampling Procedure for Kilmainhamwood
- Housekeeping Procedure Kilmainhamwood
- Pathogen Sampling Procedure Kilmanhaimwood
- Filling Pasteurisation Tunnel Procedure.
- Pasteurisation procedure
- Emptying Compost from Pasteurisation Tunnel Procedure
- Compost quality sampling procedure
- Screener Inspection Procedure
- Dispatch of Compost Procedure
- Total Clean Down and Disinfection of Zone C Procedure
- Biofilter turning and media change procedure

#### **Health and Safety**

- A detailed Safety Statement with risk assessments is also contained within the EMS
- An emergency site specific plan is available for Kilmainhamwood Compost.

#### Quality

- Staff Appraisal
- Purchasing
- Weekly Operating Report Procedure
- Customer Focus
- Third Party Contractors

#### **Generic Procedures**

- Aspects
- Legal Identification and Evaluation

- Management Programmes
- Communications
- Training
- Emergency Response
- Monitoring and measurement
- Complaints
- Non-conformance and preventative actions
- Document control
- Internal auditing
- Management Review
- Records Management
- Risk Assessment
- Contractor Control
- Operational Control

A new schedule of objectives and targets for the forthcoming year of 2016 for Kilmainhamwood Compost is contained within Appendix 6 of this report. The schedule for 2016 may be amended and finalised after the management review in March 2016. This schedule will be available to the EPA to inspect during any of their site audits in 2016 at any of our facilities.

### 12 Environmental Management Programme - Report for Previous Year

An update on the Environmental Objectives and Targets for Kilmainhamwood Compost, waste licence W0195-02, as detailed in the Management Programme for the company for 2015 is contained within the integrated management system on site. A report of the progress of these objectives and targets is contained within Appendix 7.

#### 13 Tank, drum, pipeline and bund testing.

At Kilmainhamwood Compost there are four underground tanks in use. There is one tank which collects the leachate from the biofilters, another tank collects washings and run off from the reception hall and the wash bay and the third tank acts as a pressure trap for the newly constructed pasteurization tunnel. The fourth tank was installed in 2015 to collect water run-off from the composting process. There are no fixed fuel tanks on site and diesel is filled via a bunded mobile tank. Kilmainhamwood Compost commissioned Fitz Scientific consultants to carry out an integrity test on three underground tanks in 2013 to BS8007 standards. A copy of this report was submitted to the EPA and was included in previous AERs. These three tanks are due for another integrity test in 2016. The fourth tank will be due an integrity test in 2018.

Thorntons Tankers carried out a CCTV survey on all pipes onsite in October 2014. This is required under the licence every 3 years. A copy of this report was submitted to the EPA on

30/12/14 under EPA Reference LR014028. Required repairs that were highlighted in this report were carried out in 2015.

#### 14 Assessment of the Efficiency of Use of Raw Materials in Processes and the Reduction in Waste Generated.

At Kilmainhamwood Compost our sources of raw materials are wood, sludges and biodegradable food waste. These materials are blended in a controlled ratio to ensure optimum compost production. Leachate generated in the process is reused to dampen the compost at the end stage of production. This reduces the need for clean water from the bore well on site. At the end of the process compost is produced and is available to local farmers / landscapers for use. However there is a residual fraction of non-composted material which is currently only suitable for landfill. This material is comprised of non-conforming waste that is placed in the food waste bin before it reaches the facility. Thorntons Recycling tries to reduce and eliminate all non-conforming waste from entering the site and this is done through educating our customers on what materials are suitable for composting.

### 15 Progress Made and Proposals Being Developed to Minimise Water Demand and the Volume of Trade Effluent Discharges

Water consumption is minimal at the facility but is hard to define as it is not metered or connected to the local mains and water consumption is directly from the well on site. There is an over ground tank that holds 90,000 litres of water and is supplied by bore well number 3. It is estimated that around 1,248,000L is used annually from this well. No water from this tank is used for processing as incoming material normally contains excess moisture from the natural degrading process. Leachate from the process is stored in underground tanks and is recycled back into the process as required. The only discharges on site are from rainwater runoff from the roof and the yard.

#### 16 Financial Provision, Management Structure, Programme for Public Information

#### 16.1 Programme of Public Information

Kilmainhamwood Compost operates an open door policy at the facility and has carried out tours with local representative groups, students, clients etc.

New and existing clients are brought through our waste acceptance procedures and are supplied with information by sales representatives or call centre agents in relation to what waste types we can accept at the facility. Thornton's Recycling has also upgraded its website so customers can access information such as waste collection permit details and waste licences and permits. Detailed information and stickers on what can be placed in a brown bin are available on request.

All information relating to activities carried out at Kilmainhamwood Compost is maintained on site. Public information is accessible at the site at all times at the site office or at the Office of Environmental Protection Agency. Detailed Communications Procedures (PM04-Communications, PM08 Complaints Procedure and EP01 – Communications Programme) has been implemented in our IMS and are used throughout the company.

#### 16.2 Management Structure

Kilmainhamwood Compost is part of the Thorntons Recycling Group and as such has access to the Management Facilities of Thornton's Recycling. These facilities include an Environmental Department which includes Grace Curran and David Duff. Below is a brief outline of the management structure of the site;

Paul Thornton Director	Gary Brady Managing Director	Shane Thornton Director
	Sean Campbell	
	Facility Manager	
	Brendan Hilliard	
	<b>Deputy Manager</b>	
	General Operatives	
	(5)	

Shane Thornton, Sean Campbell, Brendan Hilliard and Robert Brady have all completed the Certificate in Compost Facility Operation. Shane Thornton and Sean Campbell have also completed HACCP training.

#### 16.3 Financial Provision

Thorntons Recycling has in place Material Damage and Business Interruption insurance up to €20m and considers this adequate for any claim. This insurance covers all sites including Kilmainhamwood Compost The company's insurance was renewed on 1/7/2015 and runs to 30/6/2016. A summary of insurance can be seen in Appendix 8.

#### 17 Decommissioning Management Plan

A decommissioning management plan was submitted to the EPA on 30/09/14 under EPA Reference LR012483. This was carried out in line with Condition 10.2 of the Waste Licence W0195-02. Decommissioning Management Plans are to be reviewed on an annual basis.

#### 18 Environmental Liabilities

### 18.1 Statement of Measures in Relation to Prevention of Environmental Damage and Remedial Actions

As part of the IMS system on site Thorntons Recycling has in place Environmental Aspects which assess all on site activities that may result in an environmental incident. All aspects are given a risk rating and any aspects with a rating of over 20 are flagged within the management programme to the company and are addressed immediately. The environmental aspects register also contains the existing and future layers of protection for each aspect. The Environmental Aspects for the Kilmainhamwood Compost site is contained within Appendix 9.

#### 18.2 Environmental Liabilities Risk Assessment (ELRA)

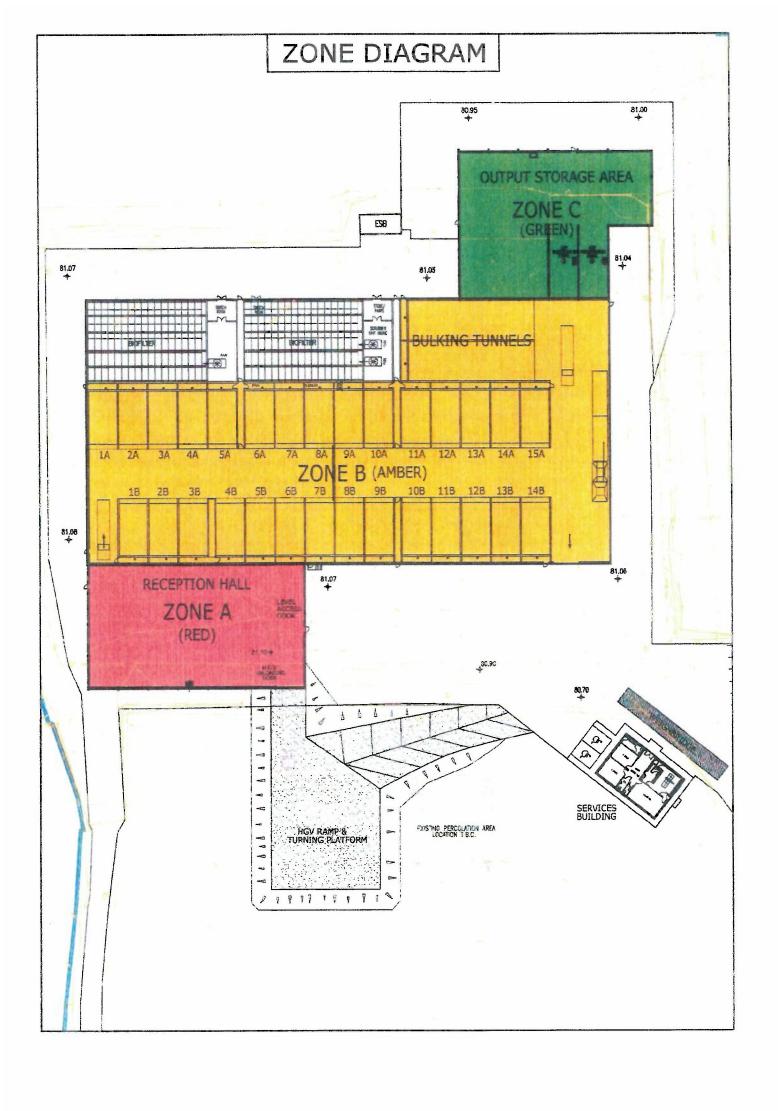
Condition 12.2 of the Waste Licence W0915-02 requires that a fully costed ELRA be submitted to the EPA. This was submitted to the Agency on the 01/04/15 under EPA Reference LR015547.

#### 19 Achievement of Compost Quality Standards

There were 13 batches of compost analysed in 2015 and a summary of their reports can be found in Appendix 10 of this report. All compost produced was within 1.2 times the limit values set out in Schedule E of the Waste Licence W0195-02 and met the parameters of Class II Standard compost.



## Appendix 1



## Appendix 2





Unit F5 Maynooth Business Campus, Maynooth, Co. Kildare.

Ph: +353 1 835 3084

#### WEIGHBRIDGE VERIFICATION TEST REPORT NO: SO12307

DK 0199.27 TYPE APPROVAL CERT NO: **Thorntons Compost** CUSTOMER:

10000224 INDICATOR TYPE: LD5204 Ballynalugan SITE ADDRESS:

Yes Kilmainhamwood DATA PLATE: 100427616 INDICATOR SERIAL NO: Co.Meath 400 MINIMUM CAPACITY (kg):

SERVICE REPORT NO: 19609 MAXIMUM CAPACITY (kg): 50000 MANUFACTURER: Leon 20 Weighbridge DIVISION (e) (kg): TYPE: PRINTER SERIAL NO: 18M X 3M SIZE:

Disabled TARE FACILITY: Exit LOCATION:

curacy of Zero, Linearity/Hysteresis, Discrimination & Comparison Tests = \*

Approximate Test Interval (e)	MPE (e)	Actual Load (kg)	Indicator Up	Display Error (e)	True Error (e)	Illudicator Down	Display Error (e)	True Error (e)	SL	Discrimination	Comparison
ZERO	0.25	0	0	0.00		0	0.00			MANUFACTURE NO.	
2	0.25	40	40	0.00	0.00	40	0.00	0.00		Contract Contract	
20	0.25	540	540	0.00	0.00	538	-0.10	-0.10		Yes	Yes
500	0.50	10040	10042	0.10	0.10	10042	0.10	0.10		MERCAL AND	
1000	1.0	20040	20042	0.10	0.10				SL1		
1250	1.0	25040	25042	0.10	0.10	25044	0.20	0.20	SL2	Yes	Yes
2000	1.0	40040	40048	0.40	0.40	40050	0.50	0.50			
2458	1.5	49200	49230	1.50	1.50					Yes	Yes
SL1		20040	20042								
SL2		25040	25042							California California	
PASSED		Yes							SL - Substitu	te Load	

NOT TESTED AT MAX CAPACITY, BALLAST NOT PROVIDED

REPEATABILITY TEST (Zero Track On) 50%-MPE(e) 0.30 >90%-MPE(e) 1.50

	Indicator	Indicator	Indicator	
50%	25044	25046	25042	
>90%	49230	49226	49228	
PASSED	Yes			

The state of the s			

ECCENTRIC LOAD TEST - MPE (e):

Position	1	2	3	4	5	6	7	8	9	10
Test Load	8040	8040	8040	8040	8040	8040	8040	8040		
Indicator	8038	8036	8038	8040	8044	8044	8048	8046		
Error (e)	-0.10	-0.20	-0.10	0.00	0.20	0.20	0.40	0.30		
PASSED	Yes									

OTHER TESTS **MARKINGS COMPARISON TEST** LOADCELL DATA

Number	8
Make	KELI
Туре	ZSFY-30t
Test cert	R60/TC6827 Rev2
Divisions	3000
Conformity	Yes
PASSED	Yes

Printer	Yes
Remote	Yes
PC	Yes
Other	N/A
PASSED	N/A

0.5

CE	Yes
SEALING	Yes
CLASS	Yes
GREEN M	Yes
PASSED	Yes

Leveling	N/A
High Res	Yes
Max +9e	N/A
Zero 4%	N/A
PASSED	Yes

CUSTOMER CONTACT:

**AUTHORISED PERSON:** 10000048-Milly Perry Good PHYSICAL CONDITION:

EMAIL:

T277034 **CERTIFICATE NO:** TEST WEIGHTS USED: PM1-28 03825 DT1-17

06 July 2016 **NEXT CALIBRATION DATE:** 06 July 2015 **VERIFICATION DATE:** 

Electronic Cal Record no. N/A SIGNATURE:

The Weighbridge Verification test is carried out in according to EN 45501 Clause 8.2.

27th October 2014

## Appendix 3





# Approval as a Composting Plant under the European Union (Animal By-Products) Regulations 2014 (S.I. No 187 of 2014) and in accordance with Regulation (EC) No. 1069 of 2009 and Regulation (EU) No. 142 of 2011

Company	Padraig Thornton Waste Disposal Ltd.		
Address	Unit S3B, Henry Road, Parkwest Business Park, Dublin 12		
Approval No.	Comp 06		
Plant address	Kilmainhamwood Compost, Ballynalurgan, Kilmainhamwood, Kells, Co. Meath		
CRO No.	72366		
VAT No.	4537333I		
Map coordinates	E279801 N292082		
Contact details			
Operator	Mr. Tom McDonnell	Title	Facility Manager
Phone	01 6235133 Ext 2448	Mobile	086 85634341
Email	tom@thorntons-recycling.ie		

Plant description	Section VII: Approved composting plant in accordance with Article 24 (1)(g) of	
	Regulation (EC) No. 1069 of 2009	
ABP/derived	Category 2 and Category 3 animal by-products as set out in the Ministerial	
product used in	conditions attached.	
the plant		
Activities	COMP: Composting plant	
	All feedstock accepted into the plant must be transformed to the following EU	
	transformation parameters:	
	(a) Maximum particle size before entering the composting reactor: 12mm	
	(b) Minimum temperature in all material in the reactor: 70°C	
	(c) Minimum time in the reactor at 70°C (all material): 60 continuous minutes	
Product	COMR: Compost after composting	
Remarks	This approval is subject to the specific and general Ministerial Conditions attached	
	together with the conditions set out in the enclosed document Approval and	
	Operation of Composting Plants Transforming Animal By-Products and Derived	
	Products in Ireland.	
Valid from	16 <sup>th</sup> July 2014 to 15 <sup>th</sup> July 2017	

Dated this 16th day of July, 2014

For the Minister for Agriculture, Food and the Marine

Mairéad Broderick

An Officer Authorised by the said Minister

Stamp of Competent Anthority

## Appendix 4

#### **Environmental Monitoring Locations**





SW3 - Storm Water - Roof Run Off and Yard Run Off

### Groundwater Results Well A - B1

	MONIT	ORING WE	LL A: Chemi	cal Analysis c	f Groundwate	er.		
PARAMETERS	UNIT	Limit	20/09/2013	09/12/2013	09/06/2014	02/12/2014	22/04/2015	13/10/2015
Meters above ordinance	mAoD(malin)		80.81	80.81	80.81	80.81	80.81	80.81
Ground Water Level	M		70.11	63.81	71.41	63.31	61.71	64.51
рН	pH Units		7.3	7.4	7.8	7.1	7.7	7.3
Ammonia	NH₄ mg/l		<0.01	<0.01	<0.01	0.012	0.01	<0.01
Calcium	Ca mg/l		-	80.2	-	39.08	-	46.73
Chloride	CI mg/l	24-187.5	17.2	11.14	7.89	7.68	7.35	7.28
Nitrate	N0₃ mg/l	37.5	-	0.52	-	1.02	-	1.88
Potassium	K mg/l		-	4.415	-	6.417	15	6.185
Ortho Phosphate	PO₄ mg/l		-	0.096	*	0.067	-	0.18
Sodium	Na mg/l	150	-	22.71	-	10.04	-	9.133
Sulphate	SO₄ mg/l	187.5	156.67	146.85	11.54	11.39	18.6	20.22
Boron	B mg/l	0.75	-	0.2087	-	0.01671	-	0.0192
Cadmium	Cd mg/l	0.00375	-	0.000148	-	0.00009	-	0.00009
Chromium (Total)	Cr mg/l	0.0375	-	0.0148	-	0.00214	-	0.00214
Copper	Cu mg/l	1.5	-	0.001072	-	0.003247	-	0.006005
Iron	Fe mg/l		-	0.001863	-	0.1115	-	0.5082
Lead	Pb mg/l	0.01875	-	0.01141	-	0.002024	-	0.01391
Magnesium	Mg mg/l		-	26.3	ı	2.266	-	2.648
Manganese	Mn mg/l		-	0.3348		0.002682	-	0.04614
Nickel	Ni mg/l	0.015	-	0.002224		0.001559	-	0.002388
Zinc	Zn mg/l		-	0.3535	-	0.02748	-	0.1629
Feacal Coliforms	cfu/100ml		-	56	-	34		87
Total Coliforms	cfu/100ml		-	60	-	77	·	260
Volatile Organic Compounds	mg/l		•	<0.001	-	<0.001	-	0.005
Semivolatiles	mg/l		-	<0.0005	-	<0.0005	-	0.0005
Pesticides	mg/l	0.375	-	<0.0001	-	<0.0001	-	0.0001

#### Groundwater Results Well B - B2

	MONIT	ORING WE	LL B: Chemi	cal Analysis o	of Groundwate	er.		
PARAMETERS	UNIT	Limit	20/09/2013	09/12/2013	09/06/2014	02/12/2014	22/04/2015	13/10/2015
Meters above ordinance	mAoD(malin)		86.93	86.93	86.93	86.93	86.93	86.93
Ground Water Level	м		64.93	65.43	69.73	64.93	57.63	64.53
рН	pH Units		7.4	7.2	7.3	7	7.3	7.1
Ammonia	NH₄ mg/l		0.408	<0.01	0.014	0.024	0.01	0.013
Calcium	Ca mg/l		-	95.18	-	138.4	-	137.3
Chloride	CI mg/l	24- 187.5	14.47	14.07	14.5	14.13	14.62	14.93
Nitrate	NH <sub>3</sub> mg/l	37.5	-	<0.110	-	<0.110	-	<0.110
Potassium	K mg/l		-	2.485	-	2.246	-	1.854
Ortho Phosphate	PO₄ mg/l		•	0.031	-	0.005	-	0.017
Sodium	Na mg/l	150	-	31.38	-	35.18	-	34.38
Sulphate	SO₄ mg/l	187.5	219.3	183.8	243.72	141.33	225.66	334.18
Boron	B mg/l	0.75	-	0.169.1	-	0.05473	-	0.04088
Cadmium	Cd mg/l	0.00375	-	0.00013	-	0.00009	-	0.00009
Chromium (Total)	Cr mg/l	0.0375	-	<0.00214	-	0.00214		0.00214
Copper	Cu mg/l	1.5	-	0.01207	-	0.000374	-	0.000781
Iron	Fe mg/l		-	0.174.7	-	0.007588	-	0.04293
Lead	Pb mg/l	0.01875	-	0.004331	-	0.000049	-	0.000231
Magnesium	Mg mg/l		-	28.92	ī	40.5	-	37.01
Manganese	Mn mg/l		-	0.06978	•	0.6257		0.9665
Nickel	Ni mg/l	0.015	•	0.001199	-	0.00025	-	0.000238
Zinc	Zn mg/l			0.1716		0.001671	-	0.01698
Feacal Coliforms	cfu/100ml		-	14	-	17	-	12
Total Coliforms	cfu/100ml		-	20		100	-	56
Volatile Organic Compounds	mg/l			<0.001	-	<0.001	-	0.005
Semivolatiles	mg/l		-	<0.0005	-	0.001787	-	0.0005
Pesticides	mg/l	0.375	_	<0.0001	-	<0.0001	-	0.0001

### Groundwater Results Well C - B3

	MONIT	ORING WE	LL C: Chemi	cal Analysis o	of Groundwate	er.		
PARAMETERS	UNIT	Limit	20/09/2013	09/12/2013	09/06/2014	02/12/2014	22/04/2015	13/10/2015
Meters above ordinance	mAoD(malin)		86.51	86.51	86.51	86.51	86.51	86.51
Ground Water Level	М		67.81	76.31	64.31	59.51	55.01	71.21
рН	pH Units		7.8	7.6	7.5	7.1	7.7	7.5
Ammonia	NH₄ mg/l		<0.01	0.012	0.015	0.039	0.01	0.013
Calcium	Ca mg/l		-	80.64	-	85.28	-	87.79
Chloride	CI mg/l	24- 187.5	14.68	14.13	15.82	19.02	14.68	15.5
Nitrate	NH₃ mg/l	37.5	-	0.63	ı	0.48	-	0.75
Potassium	K mg/l		•	2.422	-	1.983	-	1.563
Ortho Phosphate	PO₄ mg/l		-	0.09	-	0.031	-	0.031
Sodium	Na mg/l	150	-	18.17	-	20.47	-	13.04
Sulphate	SO₄ mg/l	187.5	118.81	117.8	121.66	118.11	111.82	137.9
Boron	B mg/l	0.75	-	0.02878	-	0.03076	-	0.02503
Cadmium	Cd mg/l	0.00375	-	<0.00009	ı	0.00009	-	0.00009
Chromium (Total)	Cr mg/l	0.0375	-	0.004875	-	0.00214	-	0.00214
Copper	Cu mg/l	1.5	-	0.02059	-	0.000188	-	0.000385
Iron	Fe mg/l		-	0.6908	-	0.000782	-	0.003593
Lead	Pb mg/l	0.01875	-	<0.00002	-	0.00002	-	0.00002
Magnesium	Mg mg/l		-	20.32	-	20.16	-	16.47
Manganese	Mn mg/l		-	0.002225	-	0.06702	-	0.01972
Nickel	Ni mg/l	0.015	-	0.000156	-	0.00014	-	0.00014
Zinc	Zn mg/l		-	0.01223	-	0.00119	-	0.006881
Feacal Coliforms	cfu/100ml		-	0	-	0	-	1
Total Coliforms	cfu/100ml		-	0	-	0	-	23
Volatile Organic Compounds	mg/l		-	<0.001	-	0.001	-	0.005
Semivolatiles	mg/l		-	<0.0005	_	0.0005	-	0.0005
Pesticides	mg/l	0.375	-	<0.0001	-	0.0001	-	0.0001

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COMPI ETER	CI		ON HOLD CARRY FORWARD TO 2016		ON HOLD			
Ref	Date	Type	Objective and Target	Location	Responsi	Method	Time Frame	Status
ED 02	Jan-16	Environmental	Biofilter Leachate Tank Integrity Test	Kilmainhamwood	SC		16/08/2016	
	Г	Environmental	Leachate Storage Tank Integrity Test	Kilmainhamwood	SC		22/07/2016	
EP 04		Environmental	Control on State Interest Top	Kilmainhamwood	၁Տ		16/06/2016	
		1	Pasteunsation Leading Fast	All Citos	J	1 Dougla existing Local Decister 2 According	114-16	Carry over from 2015
EP 08	Jan-16	Environmental	Review of Environmetal Legal Kegister file	All Oltes	3	review existing Legal register. 2 Ascending the legislation which applies to Thorntons Recycling . 3. Input new legislation     insert section for revoked legislation		
EP 09	Jan-16	Environmental	Review third party tipping recording template and create one template for all sites	All Sites	DD/GC/SC	DD/GC/SC 1. Review current format and identify missing data2 Greate a new format. 3 Each site to track third party tippers and update	Jun-16	
EP 15	Jan-15	Environmental	Horizon funding to businesses for research	Kilmainhamwood	သင	Investigate possible funding / research re compost process	Dec-16	WiP - Access further suitable calls available during 2016
EP 16	Jan-15	Environmental	Building of gangway on top of biofilter	Kilmainhamwood	၁ဇ္တ	1. Gangway to be built	Dec-16	Main sections complete and in place . Remainder constructed and to to be installed by April 2016
EP 17	Sep-15	Environmental	Tidy up Environmental Legal Register to remove all	All Siles	Ç	Review existing Legal Register & ascertain which legislation does not apply to Thomtons Recycling & remove     Remove     Remove the simplify     Red or register to simplify     Red or received legislation	Dec-16	Carry over to 2016 to complete.

			PM03-	- F01	ageme	Management Programme 2015		
COMPLETED	TED		ON HOLD CARRY FORWARD TO 2016		ON HOLD			
Ref	Date	Туре	Objective and Target	Location	Responsi	Method	Time Frame	Status
EP 04	Jan-15	Environmental	CCTV Survey reported some faults on the lines , 2X if defective joints between SECTION 8 ALF5-ALF9 and SECTION 9 ALF9-ALF10. The EPA instructed in correspondence folloing submission of LR014028 that these worked be incorporated into the EMP. in accordance with Condition 2.2.2.3.	Kilmainhamwood	29/36	1 - Organise through TTS	Jul-15	Repairs completed but re survey to be carried out by end of Nov 2015 and submitted with Kilmainhamwood AER.
EP 02	Jan-15	Environmental	HACCP Training and Cre Compost Training for Staff in Kilmainhamwood	Kilmainhamwood	SC/GC	1. MK / GC to organise bookings with Percy Foster in Cre	Jun-15	Completed - SC and ST carried out HACCP training 28.01.15. 3 members staff completed compost management course in Feb
EP03	Jan-15	Environmental	Environmental Guidance File an X Drive to be reviewed and Completely updated	All Sites	COLUMN TO	9	May-15	Completed - DD completed sections assigned in April 2015, GC & MK completed Sections May 2015
EP 06	Jan-15	Environmental	Smarter Way of reporting Third Party tipping on. WIMS to be investigated	All Sites	SR/ MK	SR to review with WIMS and resend the data dump format in a spreadsheet that could be used. Liase with DB	Dec-15	WIP - MK/SR to redesign reports. Templates eompleted in May 2015. MK to meet with NF to discuss
EP 07	Jan-15	Environmental	Weighbridge Tieket - investigate new design with new-information	All Sites	W.	Get 4 samples of tickets from other companies     Set samples of tickets from other companies using     WIMS/AMCS system     The samples of tickets from other companies using     The samples of tickets from the samples     The samples of tickets from the samples of the samples     The samples of tickets from the samples of the sa	Dec-15	WIP - SRIDD have designed new tickets, needs team approval. 4 x tickets as templates from other waste companies. MKCRs sent request for new reports and tickets to NF June 2016 WIMS working on putting date on new platform so will be at least Aug/Sept before requests looked at
EP 09	Jan-15	Environmental	Glass Domestic and Commercial Collections - Feasibility Study	All Sites	MK	1 Glass Feasibility on hold	Dec-15	On Hold by GB in Jan 2015 E-mail
EP 14	Jan-15	Environmental		Kilmainhamwood	DD/SC/GC	1. Update energy efficeincy audit carried out in 2008 to reflect new changes in site and licence	Jun-15	Completed by DD - 8,05,15
EP 15	Jan-15	Environmental	Optimisation of external heating sources for pasteurisation tunnel	Kilmainhernwood	SC	ternal heating for t effective method	Dec-15	Complete - most effective method agreed
EP 16	Jan-15	Environmental	Replacement of temperature probes in pasteurisation it tunnels	Klimainhamwood			Apr-15	Completed - Probes calibrated in April prior to installation in May 2015
EP 17	Jan-15	Environmental	Procedure for traceability to be drawn up	Klimainhamwood	GC/SC	SOP to be drawn up detailing full traceability for compost batches	Mar-15	Completed - GC March 2014 in IMS
EP 18	Jan-15	Environmental	Horizon funding to businesses for research	Kilmainhamwood	SC	Investigate possible funding / research re compost process	Dec-15	WIP - Access further suitable calls available during 2016
EP 19	Jan-15	Environmental	Building of gangway on top of biofilter	Kilmainhamwood	၁s	<ol> <li>Gangway to be built</li> </ol>	Dec-15	Main sections complete and in place . Remainder constructed and to to be installed by April 2016
EP 20	Jan-15	Environmental	Investigation of better water management system for building tunnels	Klimainhamwood	SC	1. Investigate different ways of ensuring compost in bulking tunnels is kept moist	Jun-15	Complete - new tank installed in shed for runoff and tanker onsite being used to transport and apply water
EP 21	Jan-15	Environmental	Installation of insulation door on Building 2	Kilmainharmwood	SC	and	Sep-15	Completed Sept 2015
EP24	Mar-15	Environmental	Installation of a new wash down tank in the compost process shed	Kimainhamwood	SC	<ol> <li>New concrete under ground tank to be installed underground in compost process area; 2, integrity test to be carried out on tank once installed.</li> </ol>	May-15	Completed May 2015
EP25	Sep-15	Environmental	nmental Legal Register to remove all slation	All Sites	၁ဗ	Review existing Legal Register & ascertain which legislation does not apply to Thorntons Recycling & remove     The do register to simplify     Insert section for revoked legislation	Dec-15	Carry over to 2016 to complete.

### Celebrating 50 years in Ireland



**EFB** 

To Whom it May Concern

JLT Ireland

Friends First House Cherrywood Business Park Loughlinstown Dublin 18

Tel +353 1 2026000 Email Jt@jtt.ie

www.jlt.ie

30 June 2015

#### **Confirmation of Insurance Cover**

Our Client: Padraig Thornton Waste Disposal Ltd

We act as Insurance Brokers to the above client and confirm that the following insurance has been arranged on their behalf.

Insurance Type

Liability

Combined Liability comprising Employers, Public and Products

Period : 01 July 2015 to 30 June 2016

Business Description : Waste Collection, Recycling and Disposal including Electrical Waste

and End of Life Vehicles, Composting, Maintenance of Own Vehicles and Contractor's Vehicles used on the business of the Insured, Bin Repair and Drain Cleaning, Sludge Dewatering, Pressure Jetting & CCTV Services, Industrial Cleaning, Hazardous Waste Cleaning, Removal & Disposal, Tank Cleaning, Hazardous & Non –Hazardous Waste, Septic Tank & Grease Tap Cleaning and Waste (Hazardous & Non- Hazardous) Removal & Disposal and Property Owners

Limit of Indemnity : €20,000,000 in respect of Employers Liability

€13,000,000 in respect of Public/Products Liability

Insurers : QBE Syndicate 386, London

Policy Number : AA156568

Insurance Type : Motor Fleet

Period : 01 July 2015 to 30 June 2016

Limit of Indemnity : €6,400,000 - Third Party Property Damage

Insurers : QBE Europe Ltd

Policy Number : Y105938FLT0215A





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#### Monthly KPI's Internal Audit Waste Acceptance Procedure / EHS 1. Monitoring as per the conditions in the Waste License Bio aersol monitoring as per waste Dust monitoring and reporting carried out as per the waste license conditions. Delly Monitoring 24 hour Complaints recording procedure - out of office diverted to security in KR EP03 Monitoting and Calibration Measuring and Monitoring Dust Monitoring as required in Naste License compliance Internal Audits 2. Waste Licence compliance re covering etc of vehicles Voise monitoring as per Waste License conditions Voise monitoring as per Waste License conditions duction Emergency plan to detail breakdown of odour control 2 system. **3rown Bin Awareness** Planned n/a ď n/a n/a All lorries carrying green waste and brown bin waste are carried in lorries with covers. Careste trap waste is transported by tanker which is fully enclosed All waste is composted in a fully enclosed facility under 1. The license forbids any water discharges from the site. S. All Waters from site are confinuously fed back into the system and used in the process. 3. Manual bungs are available on site in the event of an Odour control system in place, sealed building, kept under negative pressure Bei-filtration system Joaly doour monitoring Monitoring check points 1.Net coverings are used for green waste 2. All sording and shreddings is carried out indoors 2. Dust Monitoring carried out by External Consultant 4. EPO3 Monitoring and Calibration procedure in place Layer of protection egative pressure Facility only operational times permitted by Waste 1. Waste License List of acceptable waste types 2. EP10 Waste Acceptance Procedure 3. Weightbridge Checks 4. Driver checks License 2. Noise Monitoring carried out Internally All operations are carried out indoors . Noise Monitoring carried out Internally 15 2. Occasional yard sweeping 3. Cleaning Schedule (clean as you go) emegency 4. Yard is cleaned on a regular basis Environmental aspects and impacts register PM06 Emergency Response 1. Waste Licence W0195-02 14 9 13 20 12 sination of total impact ю က m ო (c,c,t) agemi oildi ო ო Impact evaluation <del>--</del> -(2,5.f) Mened temuta τ-<del>--</del> -\_ က -(3,5,1) enusogxe lege က က es က ო rD. ო 7 \_ N 7 4 4 3 N edneucy (1,2,3,4) 4 ~ ~ 4 -(4,6,2,1) (1neve -7 7 7 -7 7 7 (4,8,8,4) **-~**-2 N 7 -3 7 od los × × Impact × × × Emergency situation (E) (N) anoitibnoo Ismool (A) anoitibnoo IsmoondA Ш z ⋖ z z z w < Unacceptable Waste (Haz, contaminated) (Generated from high volume of traffic) Noise (Mechanical Mixing) Dust (Generated by shredding waste) Water Discharges (Liquid from waste) Odour (from composting) Noise (traffic at site entrance) Air bourne pathogens Aspect Dust Incoming Waste Activity Mixing

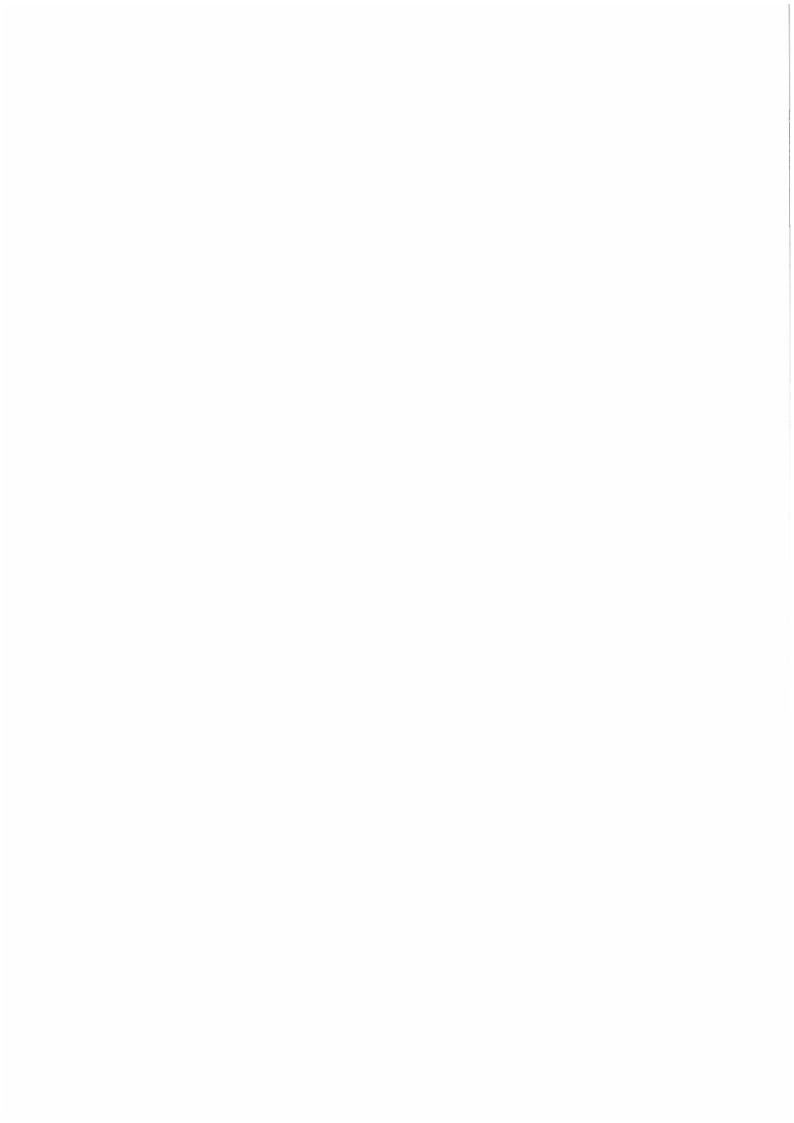
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Internal Audit	Internal Audit
n/a	n/a
13 1 Energy Management system in place	11 Odour control system in place to control air quality.
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Natural Resource (Electricity used in the aeration system)	Toxic gases (Ventilation system failure, build up of Hydrogen Sulphide or Ammonia)

N   X   X   2   2   2   2   3   3   1   2   2   2   2   3   3   1   2   2   2   2   3   3   1   3   2   2   2   3   3   4   4   1   1   1   1   2   2   2   2   2   3   3   4   4   1   1   1   1   2   2   2   2   2   2			Dust		×			<u> </u>	<b></b>	<del></del>	8	3	e		1.Net coverings are used for green waste 2.All sorting and shredding is carried out indoors 3. Dust Monitoring carried out by External Consultant 4. EPOS Monitoring and Calibration 7. All nonestinos are carried out indoors	internal Audit	ll li
Unicognizable Wasse   No.   No.   1   1   1   1   1   1   1   1   1	er.	Shredding	Noise	z	$\dashv$		×	~	2 2	2	3	က	က	17	. All operations are carried out indoors . Noise Monitoring carried out by Internally	Internal Audit	15
Note recognished   Note recognished   Note	•		Unacceptable Waste (metal waste)	z	×						-	-	1			internal Audit	<del></del> 1
Scoreting   Scoreting contact   State   Stat			Unacceptable Waste (plastic waste)	z	×						τ-	-	-			Internal Audit	
Pasteuriastion (finite or deployment A x x 2 2 1 1 3 5 3 1 9 0 1. Computed sets demonstration controlled almosphere to months transporter to controlled almosphere to months transporter to the controlled almosphere to a month transporter to the controlled almosphere t	4	Screening	Non-recyclable waste (residue from screening process, potential to enter final	z	×			-			-	-	-	12		internal Audit	
Self-files   Contractivation	G	Pasteurisation	Improper Pasteurisation (failure of equipment may result in improper pasturisation)	ď	×						ည	е	е			Internal Audit	
Figure emissions Figure services and Figure emissions and Horizons and			Surface water contamination (Biofilter leachate, high BOD waste)	z		×			-		ည	e e	က			Internal Audit	
Transburded, risk of N	٥	DIO-111(618	Fugitive emissions (Emissions of Ammonia and Hydrogen sulphide)		×				<u> </u>		ю	ю	3			internal Audit	
Verntin   N   N   N   N   N   N   N   N   N			Diesel filling (Tank bunded, risk of politing surface water)	z	×						ю	-	-	***************************************		Internal Audit	· · · · · · · · · · · · · · · · · · ·
Misc. (IBCs left in the yard)  Oil leakage from machines  Odour Abatement - Add Environmental Strutulu on Strutulus or struture and the yard as a storage of waste of			Vermin	z				$\vdash$		=	-	-		ليسسيا		External contractors have programme in place for checks	····
1   1   1   2   2   1   1   1   3   1   1   1   3   1   1	~	Misc.	Inappropriate storage of waste (IBCs left in the yard)	z		×					-	<b>ю</b> П	е		in the	Internal Audit Site Daily checks	
Canteen Waste (improper segregation of waste)  Salubber A			Oil leakage from machines	ď	×		×			-	-	-	-			1. EP07 Oil and Chemical Spill Procedure	
Odour Abatement - Acid Environmental No x x x 2 2 1 1 3 1 3 1 3 1 3 1 3 1 3 1 3 1 3 1			Canteen Waste (improper segregation of waste)	٧	×				<u></u>	<u></u>	٠-	-	-	<del></del>		Internal Audit	i
	ω	Odour Abatement - Acid Shrubber	Environmental pollution								ю	-	3		cess air	Internal Audit and check sheets.	

internal Audit and check sheets. Contractor Fire checks quarterly. Hot works permit to work systems in place Meath County Council Fire Brigade on site in 2014 and report given to H & S
n/a
1. Fire Prevention system in place including alarms, detectors detectors 2 Fire fighing equipment on site to include entinguishers, fire blankets and hose reels 4 Mater Tank on site 5 Staff Training 6 High level of moisture in waste accepted on site
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Fire (destruction of facility)
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Site General



and a second	limite		1000	1000				Date	Dates	Date	200			ממרכו
ralameters	3	30215A	30615A	30915A	31815A	32015A	32115A	32315A	32515A	32615A	32715A	32815A	33215A	33415A
Nutrients														
Ammonium Nitrogen mg/kg DM		1	25.3	1>	791	<1	883	728	644	565	688	688	056	819
Nitrate mg/kg DM		1276	1174	1251	7	429	<1	<1	4	20.8	₽	₽	₽	<1
Nitrogen g/100g DM	1	2.56	2.6	2.44	1.59	2.33	1.71	1.75	2.39	1.78	1.47	1.83	1.76	1.68
Phosphorous mg/kg DM	1	4699	4449	4450	3068	3854	3253	2790	3746	3332	7997	2486	3389	3190
Potassium mg/kg DM	ı	13238	12326	12534	9854	8717	10157	9397	8313	9817	8815	8115	9722	9390
Hd	1	7.7	7.7	7.7	8.3	8	8	8.9	8.2	8.7	8.9	8.7	8.9	8.9
Dry Matter %		44.5	45.4	43.6	70.6	44.9	67.2	70.5	46.3	62.6	70.9	64.9	70.6	63
Moisture Content %		55.5	54.6	56.4	29.4	55.1	32.8	29.5	53.7	44.8	29.1	35.1	29.4	37
														=
Stability	-	ļ		,	ļ	Ţ	,	,	1	,	,	,	,	,
Oxygen Optake Rate mmol Oz/kg	CT PT	5	5		7	7	7	<b>7</b>	7	7	7	7	7	7
Metals	1													
Cadmium mg/kg Dm	1.5	0.73	0.73	69'0	0.58	0.68	0.78	0.53	0.7	0.78	9.0	0.71	0.65	0.71
Chromium mg/kg DM	150	18.3	16.7	18.6	25.6	16.1	22.8	25.3	14.8	35.4	28.3	20	22.6	21.6
Mercury mg/kg DM	Ţ	0.09	0.09	0.09	<0.05	0.09	0.08	<0.05	0.11	0.09	<0.05	90'0	<0.05	0.09
Lead mg/kg DM	150	43.8	39.8	48.5	47.3	45.3	71.7	68.8	56.4	91.1	40.5	114	103	55
Zinc mg/kg DM	400	234	506	273	216	219	203	190	223	212	229	200	198	192
Nickel mg/kg DM	75	22.3	21.1	21.1	22.8	19.5	24	24.7	18.4	29	27.2	20.7	22.2	22.2
Copper mg/kg DM	150	54.2	43.9	45	66.2	38.5	57.1	72.6	45.4	70.7	57.2	59.3	53.7	53.5
Arsenic mg/kg	-	6.23	5.42	5.75	7.88	6.07	8.86	7.47	5.24	8.01	9.03	8.77	6.55	8.1
Pathogens														
Salmonella Species	Absent in 25g	0	0	0	0	0	0	0	0	0	0	0	0	0
E. colí cfu	<1000 cfu per gram	0	0	0	0	0	0	0	0	0	0	0	0	0
Impurities						1								
Impurities >2mm	<0.5%	0.04	0.01	0	0	0.03	0	0.02	0	0	0	0	0	0
Sharps	%0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gravel and Stones >5mm	<5%	3.06	3.01	2.02	0	1.56	0	0	0	0	0	0	0	0
Organic Matter														
Organic Matter	>20%	29.4	30.8	29.1	22.8	27.6	26.3	24.2	29.1	26	22.8	27	25.1	26.6
	<del></del>													
Miscellaneous														
Viable Weed Seeds	<3 per litre	0	0	0	0	0	0	0	0	0	0	0	0	0
Carbon Nitrogen Ratio		11.48	11.84	11.92	14.32	11.84	15.38	13.82	12.17	14.6	15.51	15.51	14.26	15.83
Compact Class Chandred		ll see II	ll see II	Clace !!	H Jack	Clare 11	Clace	11 20017	11 000	Clare II	11 10			



[ PRTR# : W0195 | Facility Name : Kilmainhamwood | Compost | Filename : V/0195\_2015.xis | Return Year : 2015 |

### Guidance to completing the PRTR workbook

### **PRTR Returns Workbook**

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### REFERENCE YEAR 2015

#### 1. FACILITY IDENTIFICATION

Parent Company Name	Padraig Thornton Waste Disposal Limited
Facility Name	Kilmainhamwood Compost
PRTR Identification Number	W0195
Licence Number	W0195-02

#### Classes of Activity

0.00000 017 (0.171)	<b>1</b>
No.	. class_name
	- Refer to PRTR class activities below

Address 1	Ballynalurgan
	Kilmainhamwood
Address 3	Kells
Address 4	
	Meath
Country	Ireland
Coordinates of Location	-6.78888 53.8686
River Basin District	
NACE Code	3832
Main Economic Activity	Recovery of sorted materials
AER Returns Contact Name	Grace Curran
AER Returns Contact Email Address	
AER Returns Contact Position	
AER Returns Contact Telephone Number	N/A
AER Returns Contact Mobile Phone Number	0867911688
AER Returns Contact Fax Number	N/A
Production Volume	40000.0
Production Volume Units	Tonnes
Number of Installations	1
Number of Operating Hours in Year	2860
Number of Employees	6
User Feedback/Comments	
Web Address	www.thorntons-recycling.ie

### 2. PRTR CLASS ACTIVITIES

Activity Number	Activity Name
50.1	General
50.1	General

#### 3. SOLVENTS REGULATIONS (S.I. No. 543 of 2002)

Is it applicable?	No
Have you been granted an exemption?	
If applicable which activity class applies (as per Schedule 2 of the regulations)?	
Is the reduction scheme compliance route being used?	

| PRTR#: W0195 | Facility Name: Kilmainhamwood Compost | Filename: W0195\_2015.xls | Return Year: 2015age 1 of 2

Guidance on waste imported/accepted onto site
The state of the s

| PRTR# : W0195 | Facility Name : Kilmainhamwood Compost | Filename : W0195\_2015.xls | Return Year : 2015age 2 of 2

11.5: ...... 13:50

Emission Point 1 | T (Total) KGYear | A (Accidental) KGYear | F (Fugitive) KGYear 0.0 0.0 QUANTITY M/C/E Method Code RELEASES TO AIR Name SECTION A: SECTOR SPECIFIC PRIR POLLUTANTS

\* Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

Link to previous years emissions data

4.1 RELEASES TO AIR

Sheet: Releases to Air

SECTION B - REMAINING PRIR POLLUTANTS

A (Accidental) KG/Year F (Fugitive) KG/Year 0.0 QUANTITY Please enter all quantities in this section in KGs Emission Point 1 T (Total) KG/Year 0.0 M/C/E Method Code RELEASES TO AIR Name

\* Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

Emission Point 3 T (Total) KG/Year KG/Year 0.04297875 0.168265 0 05976875 Emission Point 2 Please enter all quantities in this section in KGs 0.0655175 Emission Point 1 ă Designation or Description 30 Day composite sample measured in mg/m2/day using standard method VDI2119 M/C/E Method Code OTH M Dust . \* Select s.row by double-circking on the Pollutant Name (Column B) then olick the delete button . Select s.row by double-circking on the Pollutant Name (Column B) then olick the delete button SECTION C : REMAINING POLLUTANT EMISSIONS (As required in your Licence) Name Pollutant No. 210

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F (Fugitive) KG/Year

Additional Data Requested from Landfill operators

For the purposes of the Neticnal providing on Geramonia Great, lundfill portations are equented to provide arranged determined the set facilities are floathered; and refine the set of the

Kilmainharnwood Compost

trane emission (as reported in Section)	Methane utilised in origine/s Net methane emission (as reported in Section	T (Total) kg/Year	quantities of methane flared and / or attities of	Please enter summary data on the	MICIE
Methane utilised in engine/s		al estimated methane generation (as per site model) 0.0	T (Total) kg/Year	T (Total) kg/Year T (0.00) kg/Year 0.00	
Methane utilised in engineis 00		al estimated methane generation (as per	T (Total) kg/Year	T (Total) kg/Year	
				T (Total) kg/Year	

(Total Flaring Capacity)
(Total Utilising Capacity) Facility Total Capacity m3 per hour NA N/A Method Used Designation or Description Method Code

Page 1 of 1

Sheet: Releases to Waters

5/2/2016 15:12

SECTION A: SECTOR SPECIFIC PRTR POLLUTANTS  RELEASES TO WATERS  Delts on ambient monitoring of storm/surface water or groundwater, conducted as part of your license requirements, should NOT be submitted under AER / PRTR Reporting as this or polluted in KGS  Method Used  Name  MIC/E  Method Code   Designation or Description   Emission Point 1   Trial) KG/Pear   A (Accidental) KG/Pear   F (Fugitive) KG/Pear   O.0   O.0   O.0    *Select a row by double-clicking on the Pollutant Name (Column B) then click the deter button	4.2 RELEASES TO WATERS	Link to previous years emissions data	; 993778 : W015b i Facilty Namu : Kilmanhnmmrnd Compost i Filename : W0195_2015 xis i Retum Year : 2015 i	05/02/2016 15,12
Please enter all quantities   Name   Name   Note   Method Code   Designation or Description   Emission Point 1   0.00   Please enter all quantities   Name   Name	SECTION A: SECTOR SPECIFIC PR	STR POLLUTANTS	Data on ambient monitoring of storm/surface water or groundwater, conducted as part of your licence requirements, should NOT be submitted under AER / PRTR R	Reporting as this on
Name Name Nume Nume Nume Nume Nume Nume Nume Nu	日本の大学 日本の一日の一日の一日の一日の一日の一日の一日の一日の一日の一日の一日の一日の一日の	RELEASES TO WATERS	Please enter all quantities in this section in KGs	
Method Used le   Designation or Description   Emission Point 1 0.0	The second secon	POLLUTANT	CUANTITY	
IB   Designation or Description   Emission Point 1 0.0			Method Used	
0.0	No. Annex II	Name	Designation or Description Emission Point 1	ugitive) KG/Year
* Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button			0.0	0.0
		* Select a row by double-clicking on the Pollutant Name (Colurn	I B) then click the delete button	

SECTION B : REMAINING PRTR POLLUTANTS

TOTAL PROPERTY OF THE PERSON O	RELEASES TO WATERS		Please enter all quantities in this section in KGs	Gs
PC	ALLUTANT			QUANTITY
No. Arnex II	Name	M/C/E Method Code   Designation or Description   Fmission Point		T (Total) KG/Year A (Accidental) KG/Year E (Funitive) KG/Year
			0.0	0.0 0.0
	* Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button	in B) then click the delete button		
SECTION C : REMAINING POLLUTANT EMISSIONS (as required in your Licence)	SSIONS (as required in your Licence)			
かんけん あると はんかん とうできない しゃ	RELEASES TO WATERS	とは、 日本のでは、 日本のでは、日本には、日本のでは、日本のでは、日本のでは、日本のでは、日本のでは、日本のでは、日本のでは、日本のでは、日本のでは、日本のでは、日本のでは、日本のでは、日本のでは、日本のでは、	Please enter all quantities in this section in KGs	35
Del.	ALLUTANT			QUANTITY
		Method Used		
Pollutant No.	Name	M/C/E   Method Code   Designation or Description   Emission Point 1		T (Total) KG/Year   A (Accidental) KG/Year   F (Fugitive) KG/Year
			0.0	0.0 0.0
	** ** ** ** ** ** ** ** ** ** ** ** **			

\* Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

Page 1 of 1

# 4.3 RELEASES TO WASTEWATER OR SEWER

Sheet: Releases to Wastewater or Sewer

Link to previous years emissions data

PRITRE, W0195 | Facility Name | Kimainhamweed | Compost | Filename | W6195\_2015.xls | Return

95/02/2016 15:12

POLLUTANT   ACCIDENTITY   ACCIDENTAL   ACCID	THE REAL PROPERTY.	OFFSITE TRANSFER OF POLLUTANTS DESTIN	S DESTINED FOR WASTE-WATER TREATMENT OR SEW	JER	Please enter all quantities	in this section in KGs		
ion or Description   Emission Point 1   T (Total) KG/Year 0.0	Section of the sectio	POLLUTANT	ME	ETHOD			QUANTITY	
T (Total) KG/Year 0.0	THE REAL PROPERTY.	The second secon		Method Used				
0.0 0.0 0.0 0.0	No. Annex II	Name	M/C/E Method Code	Designation or Description		T (Total) KG/Year		F (Fugitive) KG/Year
					0.0		0.0	0.0

\* Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

SECTION B. REMAINING PO	is required in your Licence)	Charles Co. Francisco Co. Fran				
	OFFSITE TRANSPER OF POLLO (ANTS DESTINED FOR WAS LE-VY	IE-WATER IREATMENT OR SEWER	Please enter all quantitie	es in this section in KGs		Man Man Santa
	POLLUTANT	METHOD			QUANTITY	
		Method Used				
Pollutant No.	Name	M/C/E Method Code Designation or D	Description   Emission Point 1	T (Total) KG/Year	A (Accidental) KG/Year F (Fugitive) KG/Year	F (Fugitive) KG/Year
				0.0	0.0	0.0

\* Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

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Sheet: Releases to Land

Link to previous years emissions data

[ PRTR# . VV0195 | Facility Name : Kimainhamvood. Cemnest | Filegame : W0195\_2015 xis | Ratura Year . 2015 |

05/02/2016 15:13

	Please enter all quantities in this section in KGs	
POLLUTANT	Con III III III III III III III III III I	VTITALIO
Method Us		
Name MyC/E Name Design	Description Emission Point 1 T (Total) KG/Year A (A	A (Accidental) KG/Year

\* Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

SECTION B: REMAINING POLLUTANT EMISSIONS (as required in your Licence)

一人 一人 一人 一人 一人 一人	RELEASES TO LAND		Please enter all quanti	enter all quantities in this section in KGs	
	POLLUTANT	METHOD	numb up tout occupan	des m uns secuoli m vos	
The state of the s					CUANTITY
		Method Used			
Pollutant No.	Name	JE Designation or Description	Emission Point 1	T /Total KCNoor	A /Academate of A
				I (Total) NOI Leal	Accidental Notreal
				0.0	0.0
	•				

\* Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

AER Returns Workbook

Sheet: Treatment Transfers of Waste

5/2/2016 15:14

Auth Year 2015	
inhamwood Composti Fiename W0195_2015 xis   Re	-
: PRTR# : W0195   Facility Name Kimai	The second of the second secon
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TE TR	

6. ONSITE TREATMENT & OFFSITE TRANSFERS OF WASTE	MEINT OF CALCULATION		Please enter	all quantities on this sheet in Tonnes							
			Quantity (Tonnes per Year)			Method Used		Licence Permt No of Next Destination Floridity Haz Water Name and Licence Permt No of Recover Disposer	n Haz Waste Address of Next Destination Facility Non Haz Waste Address of RecoverDisposer	Name and Loense / Permit No and Address of Final Recovers / Disposer (HAZARDOUS WASTE ONLY)	Actua Address of Final Destination e Final Recounty / Disposal Site (HAZARDOUS WASTE ONLY)
Transfer Dostination	European Waste	Hazardous		Description of Waste	Waste Treatment Operation	Waste Treatment Operation M/C/E Method Used	Location of Treatment				
Within the Country 19 05 01	19 05 (	N <sub>O</sub>		non-composted fraction of municipal and 3576.97 similar wastes	DS	Weighed	Offsite in Ireland	Bord na Mona Drehid Offsite in Ireland Landfill, W0201-03	Drehid, Co Kildare, Ireland		
Within the Country 20 02 01	20 02 01	92	157 78	157 78 biodegradable waste	R3	Weighed	Offsite in Ireland	Barrockstown Ltd, Barrockstown Ltd, Barrockstown, Moste in Ireland Farm, WFP/MH/14/0007/02 Co Kildare, Ireland	Barrockstown Farms Ltd, Barrockstown, Maynooth, Co Kiidare, Ireland		
		· Select a row	by double-clicking t	<ul> <li>Select a row by double-clicking the Description of Waste then click the delete button</li> </ul>							