Rilta Environmental Ltd.



Annual Environmental Report (AER), Site 402, Greenogue Business Park.

January 1st – December 31st 2014

March 2015

TOBIN CONSULTING ENGINEERS





REPORT:

Annual Environmental Report

PROJECT:

Rilta Environmental Ltd. Site 402 – Environmental Monitoring

CLIENT:

Rilta Environmental Ltd, Block 402, Greenogue Business Park, Rathcoole, County Dublin

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1 INTRODUCTION

The Environmental Protection Agency (EPA) issued Rilta Environmental Ltd. (RILTA) with Waste Licence Reg. No. W0192-03 for its site at Block 402, Greenogue Business Park, Rathcoole, County Dublin on 22nd July 2010. The facility is located within an industrial estate approximately 2km east of Newcastle village and approximately 2.5km west of Rathcoole village. The facility has been in operation since 2004. RILTA retained TOBIN Consulting Engineers (TOBIN) to prepare the Annual Environmental Report (AER) for the reporting period January to December 2014. This report has been prepared in accordance with Condition 11.10 and Schedule E of the waste licence.

This report addresses Condition 11.10 of the waste licence for the facility which states:

'The licensee shall submit to the Agency by the 31st March of each year an AER covering the previous calendar year. This report which shall be to the satisfaction of the Agency shall include as a minimum the information specified in Schedule E: Annual Environmental Report, of this licence and shall be prepared in accordance with any relevant guidelines issued by the Agency'.

The format of the report follows guidelines set in the "Guidance Note for Annual Environmental Report" issued by the Environmental Protection Agency. Account is also taken of the AER Draft Guidance Document and AER Information Templates issued by the Agency in January 2013.

1.1 WASTE ACTIVITIES AND RECORDS

The RILTA facility is a fully engineered and contained industrial site. It is licensed to accept 111,000 tonnes of waste material per annum, as set out in Schedule A of the waste licence. Table1.1 below summarises the tonnes of waste RILTA is licensed to accept and compares it to waste tonnages accepted in 2014.





	Waste Type	Maximum (Tonnes Per Annum) Note 3	2014 Tonnages
Non-	Commercial Waste	500	0
Hazardous	Construction & Demolition Waste	500	3,074
Wastes	Industrial Sludges	1,000	133
	Other Industrial Waste	3,000	48,104
No	n Hazardous Waste Total	5000	51,311
Hazardous	Description *		
Wastes			
EWC Code	Intercentor sludges	10,000	1,047
13 05 03*		0.000	750
16.07.08*	Waste containing oil	2,000	/53
10 07 00	Aqueque liquid wests containing	1,500	3, 595
16 10 01*	dangerous substances		
17.05.02*	Soil and stones containing	60.000	5 226
17 03 03	dangerous substances	80,000	5, 320
17 06 01*	Insulation materials and	0.000	0, 100
17 06 05*	CONSTRUCTION Materials containing asbestos	8,000	6, 196
	Other Note 4	24,400	25, 559
ŀ	lazardous Waste Total	106,000	42, 476
	Total	111,000	93, 787

Table 1.1 Waste Acceptance Tonnages as per Waste Licence 192–03

Note 1: Any proposals to accept other compatible non-hazardous waste types must be

agreed in advance with the Agency.

Note 2: Excluding putrescible waste.

- Note 3: The limitations on individual hazardous and non-hazardous waste types may be varied with the agreement of the Agency subject to the total annual waste quantity remaining the same.
- **Note 4:** Hazardous waste types as detailed in Attachment H.1 of the review application for this licence Reg No: 192-03 or may be otherwise agreed in advance with the Agency.

Waste activities at the facility are restricted to those outlined in Part 1 – Schedule of Activities Licensed.

Licensed Waste Disposal Activities, in accordance with the 3rd Schedule of the Waste Management Act, 1996 to 2010:

- **Class 7:** Physico-chemical treatment not referred to elsewhere in this Schedule (including evaporation, drying and calcination), which results in final compounds or mixtures, which are disposed of by means of any activity referred to in paragraphs 1 to 10 of this Schedule (including evaporation, drying and calcination);
- **Class 11:** Blending or mixture prior to submission to any activity referred to in a preceding paragraph of this Schedule;





- Class 12: Repackaging prior to submission to any activity referred to in a preceding paragraph of this Schedule; and
- **Class 13:** Storage prior to submission to any activity referred to in a preceding paragraph of this schedule, other than temporary storage, pending collection, on the premises where the waste concerned is produced.

Licensed Waste Disposal Activities, 4th Schedule of the Waste Management Acts 1996 to 2010:

- **Class 2:** Recycling or reclamation of organic substances, which are not used as solvents (including composting and other biological transformation processes);
- Class 3: Recycling or reclamation of metals and metal compounds;
- Class 4: Recycling or reclamation of other inorganic materials;
- Class 6: Recovery of components used for pollution abatement;
- Class 8: Oil re-refining or other re-uses of oil; and
- **Class 13:** Storage of waste intended for submission to any activity referred to in a preceding paragraph of this Schedule, other than temporary storage, pending collection, on the premises where such waste is produced.

2 EMISSIONS FROM THE FACILITY

Schedule C of Waste Licence 192-03 requires RILTA to carry out noise, air, dust, surface water, groundwater and wastewater emissions monitoring. The locations of these monitoring points are shown on Drawing 4709-1107, attached in Appendix A.

Monthly, quarterly and annual monitoring was carried out during the period 1st January to 31st December 2014. All monitoring results and reports have been submitted to the Agency as required by Condition 11 and Schedule C of the waste licence. The following is a summary of the results and findings from the 2014 monitoring period.

2.1 GROUNDWATER EMISSIONS

Groundwater monitoring was conducted on a quarterly basis at 3 No. groundwater monitoring locations (BH1, BH2 & BH3) as set out Drawing 4709-1107 (see Appendix A). Results for all 4 No. quarterly monitoring events were furnished to the Agency as part of the environmental monitoring reports sent in April, July, October 2014 and January 2015.





2.1.1 Groundwater Monitoring at Borehole 1 (BH1)

The following is a summary of the values recorded for each parameter at BH1.

pH: The pH of groundwater analysed from BH1 ranged from 7.25 to 7.65 during 2014. Results from all monitoring events had values within the normal pH range ($6.5 \ge pH \le 9.5$) set out in the EPA Interim Guideline Values¹ ('EPA IGV Limit') and reflects the natural background condition of the groundwater.

Conductivity: The conductivity concentrations in BH1 ranged from 517μ S/cm to 764μ S/cm during 2014. Results from all monitoring events were within the normal electrical conductivity range and were considerably lower than the EPA IGV Limit (1000 μ S/cm) and the Groundwater Threshold Value ('TV') from *European Communities Environmental Objectives (Groundwater) Regulations, 2010 - S.I. No. 9 2010)*, (1875 μ S/cm) reflecting normal background groundwater concentrations.

Heavy metals: Concentrations of mercury in BH1 were below the laboratory limit of detection ('LOD') during the Q3 monitoring event and below the EPA IGV Limit (1µg/l) and TV (0.75µg/l) during the Q1, Q2 & Q4 monitoring events. Concentrations of arsenic in BH1 recorded during Q1, Q21, Q3 & Q4 were all well below the EPA IGV (10µg/l) and TV (7.5µg/l)

Boron, cadmium, chromium, copper, iron, lead, nickel and zinc were all analysed as part of the annual groundwater suite of parameters for BH1 during Q3 2014. All concentrations of these heavy metals at BH1 were below the EPA IGV Limit.

Inorganics: The following inorganic parameters were analysed as part of the annual groundwater suite of parameters for BH1 during Q3 2014 - total alkalinity, calcium, chloride, cyanide, magnesium, manganese, potassium, sodium and sulphate. These parameters all had results below the EPA IGV Limit, with the exception of chloride (43.58mg/l), which exceeded the EPA IGV (30mg/l). These results are consistent with previous results recorded at the site.

Pesticide: No concentrations of pesticides were detected during any monitoring event at BH1 during 2014.

List I/II Organic Substances, Mineral Oil, BTEX: Concentrations of list 1/11 organic substances (VOCs & SVOCs), mineral oil and BTEX were below the laboratory LOD² during all groundwater monitoring events at BH1 during 2014, with the following 2 No. exceptions:

•	VOC	Chloroform	02 2014	1 967 ua/l
•	1001	Chilorolohin) QZ Z014	1.907 μy/i

• Mineral Oil Q3 2014 47.25µg/l EPA IGV Limit = 10mg/l

² TPG CWG - Limit of Detection



 $^{^{\}rm 1}$ From the EPA Interim Report – 'TOWARDS SETTING GUIDELINE VALUES FOR THE PROTECTION OF GROUNDWATER IN IRELAND'



2.1.2 Groundwater Monitoring at Borehole 2 (BH2)

The following is a summary of the values recorded for each parameter at BH2.

pH: The pH of groundwater analysed from BH2 ranged from 8.96 to 9.54 during 2014. Results from Q2, Q3 & Q4 monitoring events had values within the normal pH range ($6.5 \ge pH \le 9.5$) set out by the EPA IGV Limit. The pH value at BH2 was elevated relative to the EPA IGV Limits ($6.5 \ge pH \le 9.5$) during monitoring events Q1 (9.54). Slight fluctuations in the pH at BH2 are not atypical but will continue to be monitored closely.

Conductivity: The conductivity concentrations in BH2 ranged from 124μ S/cm to 235μ S/cm during 2014. Results from all monitoring events were within the normal electrical conductivity range and were considerably lower than the EPA IGV Limit (1000 μ S/cm) and the Groundwater Threshold Value ('TV') from *European Communities Environmental Objectives (Groundwater) Regulations, 2010 - S.I. No. 9 2010)* (1875 μ S/cm) reflecting normal background groundwater concentrations.

Heavy metals: Concentrations of mercury in BH2 were below the LOD during the Q1 & Q3 monitoring events and below the EPA IGV Limit (1µg/I) and TV (0.75µg/I) during the Q2 monitoring event. The concentration of mercury in BH2 during the Q4 monitoring event (1.05µg/I) slightly exceeded the EPA IGV Limit and the TV.

Concentrations of arsenic in BH2 were below the EPA IGV Limit (10µg/l) and TV (7.5µg/l) during the Q1, Q2 & Q3 monitoring events. The concentration of arsenic in BH2 during the Q4 monitoring event (10.06µg/l) slightly exceeded the EPA IGV Limit and the TV.

Boron, cadmium, chromium, copper, iron, lead, nickel and zinc were all analysed as part of the annual groundwater suite of parameters for BH2 during Q3 2014. All concentrations of these heavy metals at BH2 were below their associated EPA IGV Limit, with the exception of Nickel (24.62µg/l), which slightly exceeded the EPA IGV Limit (20µg/l).

Inorganics: The following inorganic parameters were analysed as part of the annual groundwater suite of parameters for BH2 during Q3 2014 - total alkalinity, calcium, chloride, cyanide, magnesium, manganese, potassium, sodium and sulphate. These parameters all had results below their assiciated EPA IGV Limit, with the exception of chloride (30.03mg/l), which slightly exceeded the EPA IGV Limit (30mg/l) and potassium (6.14mg/l), which slightly exceeded the EPA IGV Limit (5mg/l).

Pesticide: No concentrations of pesticides were detected during any monitoring event at BH2 during 2014.





List I/II Organic Substances, Mineral Oil, BTEX: Concentrations of list 1/11 organic substances (VOCs & SVOCs), mineral oil and BTEX were below the laboratory LOD³ during all groundwater monitoring events at BH2 during 2014, with the exception of VOC (Chloroform) during Q2 (7.183µg/l).

2.1.3 Groundwater Monitoring at Borehole 3 (BH3)

The following is a summary of the values recorded for each parameter at BH3.

pH: The pH of groundwater analysed from BH3 ranged from 8.53 to 9.63 during 2014. Results from Q2 & Q3 monitoring events had values within the normal pH range ($6.5 \ge pH \le 9.5$) set out by the EPA IGV Limit. The pH value at BH3 was elevated relative to the EPA IGV Limits ($6.5 \ge pH \le 9.5$) during monitoring events Q1 (9.51) & Q4 (9.63). Slight fluctuations in the pH at BH3 are not atypical but will continue to be monitored closely.

Conductivity: The conductivity concentrations in BH3 ranged from 181μ S/cm to 414μ S/cm during 2014. Results from all monitoring events were within the normal electrical conductivity range and were considerably lower than the EPA IGV Limit (1000 μ S/cm) and the Groundwater Threshold Value ('TV') from *European Communities Environmental Objectives (Groundwater) Regulations, 2010 - S.I. No. 9 2010)* (1875 μ S/cm) reflecting normal background groundwater concentrations.

Heavy metals: Concentrations of mercury in BH3 were below the LOD during the Q2 & Q4 monitoring events and below the EPA IGV Limit ($1\mu g/l$) and TV ($0.75\mu g/l$) during the Q1 & Q3 monitoring events.

Concentrations of arsenic in BH3 were below the EPA IGV Limit (10µg/l) and TV (7.5µg/l) during the Q2 monitoring event. The concentration of arsenic in BH3 during the Q1 monitoring event (8.58µg/l) slightly exceeded the TV, but was below the EPA IGV Limit. The concentration of arsenic in BH3 during the Q3 & Q4 monitoring events (11.52µg/l & 19.63µg/l respectively) slightly exceeded the EPA IGV Limit and the TV.

Boron, cadmium, chromium, copper, iron, lead, nickel and zinc were all analysed as part of the annual groundwater suite of parameters for BH3 during Q3 2014. All concentrations of these heavy metals at BH3 were below their associated EPA IGV Limit.

Inorganics: The following inorganic parameters were analysed as part of the annual groundwater suite of parameters for BH3 during Q3 2014 - total alkalinity, calcium, chloride, cyanide, magnesium, manganese, potassium, sodium and sulphate. These parameters all had results below their assiciated EPA IGV Limit, with the exception of chloride (55.04mg/l), which slightly exceeded the EPA IGV Limit (30mg/l) and potassium (6.91mg/l), which slightly exceeded the EPA IGV Limit (5mg/l).

Pesticide: No concentrations of pesticides were detected during any monitoring event at BH3 during 2014.

³ TPG CWG - Limit of Detection





List I/II Organic Substances, Mineral Oil, BTEX: Concentrations of list 1/11 organic substances (VOCs & SVOCs), mineral oil and BTEX were below the laboratory LOD⁴ during all groundwater monitoring events at BH3 during 2014, with the following 2 No. exceptions:

•	VOC (Chloroform)	Q2 2014	3.65µg/l	
•	VOC (Chloroform)	Q4 2014	3.987µg/l	
•	Benzene	Q2 2014	2.066µg/l	(EPA IGV Limit = $1\mu g/I / TV = 0.75\mu g/I$)
•	Benzene	Q4 2014	2.453µg/l	(EPA IGV Limit = 1µg/l / TV = 0.75µg/l)

2.2 SURFACE WATER EMISSIONS

Surface water monitoring was conducted on a quarterly basis at 3 no. surface water monitoring locations, as set out Drawing 4709-1107 (see Appendix A). Results for all 4 No. quarterly monitoring events were furnished to the Agency as part of the environmental monitoring reports sent in April, July, October 2014 and January 2015.

2.2.1 Surface Water Monitoring

Results from all surface water monitoring locations indicate that surface water quality at the RILTA facility is within normal chemical range and is consistent with natural uncontaminated surface waters. The following is a summary of parameter concentrations at all surface water monitoring locations.

⁴ TPG CWG - Limit of Detection





pH: pH results from 2014 are summarised on Figure 2.1 and Table 2.1 below. The pH values at all surface water monitoring locations were within the normal range in 2014 (6.5 - 9.5), as set out in the European Union (Drinking Water) Regulations 2014 (*SI 122*) and reflect the natural conditions of this surface water feature.



Figure 2.1 Surface Water pH Results - 2014

Table 2.1 Surface Water pH Results – 2014

Location	pH Quarter 1	pH Quarter 2	pH Quarter 3	pH Quarter 4
SW1	8.3	7.8	8.0	7.9
SW2	8.1	7.9	8.1	8.1
SW3	8.0	7.9	8.2	8.1





Chemical Oxygen Demand: Chemical Oxygen Demand (COD) results from 2014 are summarised on Figure 2.2 and Table 2.2 below. COD results at all monitoring locations was consistent with historic monitoring results from the site. Concentrations were slightly elevated at SW3 in Q1 with a peak concentrations of 26mg/l. There is no limit for surface water COD set out in waste licence 192-03.



Figure 2.2 Surface Water COD Results - 2014

Table 2.2 Surface Water COD Results – 2014

Location	COD (mg/l) Quarter 1	COD (mg/l) Quarter 2	COD (mg/l) Quarter 3	COD (mg/l) Quarter 4
SW1	<5	6	11	8
SW2	7	<5	9	<5
SW3	26	<5	<5	<5





Total Suspended Solids:Total Suspended Solids (TSS) results from 2014 are summarised on Figure2.3 and Table 2.3 below.The concentrations of TSS at all surface water monitoring locations were belowthe limit levels set out in waste licence 192–03 (35mg/l) for all monitoring events during 2014.



Figure 2.3 Surface Water Total Suspended Solids Results – 2014

Table 2.3 Surface Water Total Suspended Solids Results – 2014

Location	TSS (mg/l) Quarter 1	TSS (mg/l) Quarter 2	TSS (mg/l) Quarter 3	TSS (mg/l) Quarter 4
SW1	9	6	3	27
SW2	14	7	2	9
SW3	11	4	4	3





Mineral Oils: Mineral Oil results from 2014 are summarised on Figure 2.4 and Table 2.4 below Concentrations of Mineral Oil were below the laboratory detection limit (<2.5ug/l) and the limit level set out in waste licence 192–03 (<5,000ug/l) for all monitoring events during 2014. Mineral Oil at SW1 in Q3 2014 was untypically high for the site (276.82µg/l), although it was still below the waste licence limit set for the discharge location SW3 (5,000µg/l). Monitoring point SW1 is located along the eastern boundary of the facility and is upstream of potential impacts from the facility. It may be possible that contamination of the sample occurred during sampling.



Figure 2.4 Surface Water Mineral Oil Results – 2014

Table 2.4 Surface Water Mineral Oil (mg/l) Results – 2014

Location	Mineral Oil	Mineral Oil	Mineral Oil	Mineral Oil
Location	(µg/l) Quarter 1	(µg/I) Quarter 2	(µg/I) Quarter 3	(µg/I) Quarter 4
SW1	<2.5	<2.5	276.82	<2.5
SW2	<2.5	<2.5	<2.5	<2.5
SW3	< 2.5	< 2.5	< 2.5	< 2.5





2.3 WASTEWATER EMISSIONS

Waste water monitoring was conducted on a monthly basis at 1 no. monitoring location (SE-1), as per Schedule C of the waste licence 192-03 and illustrated on Drawing 4709-1107 (see Appendix A). The results for all 12 no. monitoring events were furnished to the Agency as part of the quarterly environmental monitoring reports sent to the Agency in April, July and October 2014, and January 2015.

Until the 12th of March 2014, grab sampling had been the only method utilised in obtaining a wastewater sample at the facility and results were compared and contrasted to the Emission Limit value for Grab Samples (mg/l), as per the waste licence (W0192-03). On the 12th of March 2014, a composite sampler was installed at the Rilta facility.

Following the installation of the composite sampler, depending on the parameter, samples are to be obtained for chemical analysis by either grab or composite sampling methods and be compared to the appropriate Emission Limit Value (Grab or Daily Mean Loading) as per Schedule C.3.2 of the waste licence.

The results of analysis in Q1 to Q4 2014 are compared to both the grab sample Emission Limit Value and the Daily Mean Loading (kg/day) Emission Limit Value, as represented in Table 2.1 and 2.2 below.

2.3.1 Wastewater Monitoring

The daily maximum volume of waste water emitted is 175m³ and the hourly maximum is 20m³. The total wastewater volume emitted during 2014 was 57,503m³ (57 503 000 litres).

The concentration of pH was within the required licence limit ($6.5 \ge pH \le 10$) during all monitoring events in 2014. A summary of the reported monthly pH concentrations is contained in Table 2.5, Table 2.6 and Figure 2.5 below.

The concentration of mineral oil at SE-1 was below the required licence limit during all monitoring events in 2014. A summary of the reported monthly mineral oil concentrations is contained in Table 2.5 and illustrated in Figure 2.6 below.

With the exception of COD in August, concentrations of BOD, COD sulphate, zinc, copper, chromium, lead, nickel, arsenic, suspended solids and ammoniacal nitrogen⁵ were all below respective Daily Mean Loading Emission Limit Value during 2014. The reported monthly concentrations for these parameters are compared to the Daily Mean Loading Emission Limit Value in Table 2.6 and illustrated in Figure 2.7 below.

Concentrations of, surfactants, benzene, toluene, ethyl-benzene and total xylene and mineral oil were all below respective Grab Sample Emission Limit Value during 2014. A summary of the reported monthly wastewater concentrations for these parameters is contained in Table 2.5 and illustrated in Figure 2.8 below.

⁵ Ammonical nitrogen was added to the SE-1 monthly parameters in 2010, as part of licence 192-03.





Table 2.5 Results of Wastewater Analysis Represented as mg/I and Compared to Grab Sample Emission Limit Value

Devenetor	Unite	pite Limite* 2014												
Parameter	Units	LIMITS	Jan	Feb	Mar	Apr	Мау	June	July	Aug	Sep	Oct	Nov	Dec
Temperature***	С	-	15.1	15.1	13.1	10.2	6.4	15.3	10.2	10.2	15.3	11.1	13.2	9.1
рН	pH units	6>pH<10	7.8	7.7	7.6	7.4	7.7	7.5	7.2	7.9	7.6	8	7.6	7.8
BOD	mg/l	2000	73	21	<2	47	49	11	2	170	3	90	180	310
COD	mg/l	4000	1395	586	253	1024	1935	200	17	2795	162	1402	1430	1170
Sulphate SO ₄	mg/l	1000	4.81	90.51	54.46	152.37	30.4	27.31	26.36	386.94	47.76	22.41	29.34	78.53
Surfactants**	mg/l	100	0.756	0.141	0.192	0.496	0.717	0.085	0.079	0.76	0.75	0.3598	0.5208	1.1716
Zinc Zn	μg/l	3000	50.52	71.93	47.55	102	143.2	186.6	265.9	64.22	113	52.61	83.36	9.03
Copper Cu	μg/l	1000	97.59	47.35	93.7	57.18	60.9	76.77	89.44	72.52	38.36	40.6	31	8.758
Chromium	μg/l	1000	132.5	54.32	30.08	93.37	225.8	27.32	16.63	627.9	25.01	158.9	0.783	5.227
Lead	μg/l	200	47.88	<0.12	1.25	9.69	31.92	3.69	3.94	7.12	26.34	9.433	5.135	0.34
Nickel	μg/l	1000	70.58	26.13	19.72	62.93	173.1	14.78	13.39	344.4	47.05	66.49	56.5	3.914
Arsenic	μg/l	500	46.27	18.77	13.07	29.92	79.42	213.6	8.11	257.3	4.99	73.52	79.6	5.022
Benzene**	μg/l	1000	<0.47	<0.47	<0.47	0.47	3.102	0.47	0.47	3.95	0.47	1.879	1.584	1.193
Toluene**	μg/l	1000	14.536	<0.54	<0.54	0.54	11.83	0.54	0.54	38.12	8.56	32.412	12.498	9.209
Ethylbenzene**	μg/l	1000	<0.45	<0.45	<0.45	0.45	0.847	0.45	0.45	13.92	1.99	9.4333	7.524	3.671
Total Xylene**	μg/l	1000	14.81	<1.18	<1.18	12.13	17.28	1.18	1.18	40.14	14.98	70.2	35.383	12.3
Suspended Solids	mg/l	500	16	18	4	11	25	15	2	42	28	31	31	13
Ammonical Nitrogen	mg/l	-	717.83	284.52	141.93	556.76	893.94	78.6	87.45	510.23	136.5	505.65	528.31	366.1
Mineral Oil**	μg/l	10000	<2.5	<2.5	13.36	2.5	2.5	124.6	59.58	2.5	87.35	746.48	2.5	2.5

Collected via Grab Sampling from Q4 2014 onward, as per W0192-03 all other parameters collected via composite sampler *Sample is stored on site in refrigerator.



TADIE 2.0 RESults UT WASLEWALET ANALYSIS REDIESENLEU AS RU/UAV AND CUMDATED TO DAILY MEAN EDAUTIO EMISSION EMIN

						/ /				V				
Devenetor		Lingthet	2014											
Parameter	Units	LIMITS	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Daily Flow Rate	m ³	Max 180m3	*	*	*	175m	105m	175m	175m	175m	175m	175	175	175
Temperature***	С	-	*	*	*	10.20	6.40	10.20	10.20	10.20	15.30	11.10	13.20	9.10
рН	pH units	6>pH<10	*	*	*	7.40	7.70	7.40	7.40	7.40	7.50	8.00	7.60	7.80
BOD	kg/day	144	*	*	*	8.23	5.15	1.93	0.35	29.75	0.53	15.75	31.50	54.25
COD	kg/day	288	*	*	*	179.20	203.18	35.00	2.98	489.13	28.35	245.35	250.25	204.75
Sulphate SO ₄	kg/day	180	*	*	*	26.66	3.19	4.78	4.61	67.71	8.36	3.92	5.13	13.74
Surfactants	kg/day	18	*	*	*	0.09	0.08	0.01	0.01	0.13	0.13	0.06	0.09	0.21
Zinc Zn	kg/day	0.54	*	*	*	0.02	0.02	0.03	0.05	0.01	0.02	0.01	0.01	0.00
Copper Cu	kg/day	0.18	*	*	*	0.01	0.01	0.01	0.02	0.01	0.01	0.01	0.01	0.00
Chromium	kg/day	0.18	*	*	*	0.02	0.02	0.00	0.00	0.11	0.00	0.03	0.00	0.00
Lead	kg/day	0.04	*	*	*	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Nickel	kg/day	0.18	*	*	*	0.01	0.02	0.00	0.00	0.06	0.01	0.01	0.01	0.00
Arsenic	kg/day	0.09	*	*	*	0.01	0.01	0.04	0.00	0.05	0.00	0.01	0.01	0.00
Benzene	kg/day	0.18	*	*	*	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Toluene	kg/day	0.18	*	*	*	0.00	0.00	0.00	0.00	0.01	0.00	0.01	0.00	0.00
Ethylbenzene	kg/day	0.18	*	*	*	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Total Xylene	kg/day	0.18	*	*	*	0.00	0.00	0.00	0.00	0.01	0.00	0.01	0.01	0.00
Suspended Solids	kg/day	72	*	*	*	1.93	2.63	2.63	0.35	7.35	4.90	5.43	5.43	2.28
Ammonical Nitrogen	kg/day	*	*	*	*	97.43	93.86	13.76	15.30	89.29	23.89	88.49	92.45	64.07
Mineral Oil	kg/day	1.8	*	*	*	0.00	0.00	0.02	0.01	0.00	0.02	0.13	0.00	0.00

***Sample is stored on site in refrigerator.





Figure 2.5 Wastewater – pH Trend Data 2014



Figure 2.6 Wastewater – Mineral Oil Trend Data 2014





Figure 2.7 Wastewater – Metals and BTEX Trend Data 2014



Figure 2.8 Wastewater – Miscellaneous Parameter Trend Data 2014



3 AMBIENT MONITORING

3.1 DUST

According to Schedule E of the waste licence, dust monitoring is required at the facility three times a year (twice between May and September), at monitoring locations D1, D2, D3 & D4 (i.e at the 4 no. corner boundaries of the RILTA facility), as illustrated on Drawing 4709-1107 (see Appendix A). The dust samples were analysed by Fitz Scientific Laboratories.

The results for each sample location D1, D2, D3 and D4 are included in Appendix C and summarised on Table 3.1 below.

During the Q1 2014 monitoring period, no dust monitoring exceeded the mean daily deposition limit of 350mg/m²/day set in schedule C.3. of the waste licence.

During the Q2 2014 monitoring period, dust levels exceeded the mean daily deposition limit of 350mg/m²/day at monitoring locations D2 and D3. At all locations, greater than 50% of the dust recorded was of organic composition and a large acorn was noted in the D2 sample on collection. Exceedances on this occasion has therefore been attributed to in-fall from trees surrounding the dust jars.

During the Q3 2014 monitoring period, dust levels exceeded the mean daily deposition limit of 350mg/m²/day at monitoring location D4. Monitoring location D4 is located in the south east of the site, within a treeline. Greater than 50% of the dust recorded was of organic composition. The exceedance on this occasion has therefore been attributed to in-fall from trees surrounding the dust jar.

Monitoring Period	D1 (mg/m ² /d)	D2 (mg/m ² /d)	D3 (mg/m ² /d)	D4 (mg/m ² /d)
29/01/14 - 26/02/14	44.04	62.91	238	63.43
15/05/14 - 13/06/14	243.77	579.13	507.98	257.40
25/07/14 - 22/08/14	124.24	226.99	340.23	401.56

Table 3.1 Dust Monitoring Results 2014

3.2 VOC EMISSIONS

Odour Monitoring Ireland were commissioned by Rilta Environmental Limited to perform Volatile Organic Compound (VOC) monitoring of the three licensed emission points located within the facility on a biannual basis. Monitoring was carried out on the 7th of August and the 6^h of November 2014 (Round 1 and 2, respectively). With the exception of Volume Flow Rate for location A2, all results from the 2014 monitoring were in compliance with required limits. Measured volumetric airflow rate at A2 was 6,235Nm³/hr during the August monitoring event and 6,271 Nm³/hr during the November



monitoring event, which exceeded the limit volumetric airflow rate at A2 (5,292 Nm³/hr). The full report from OMI detailing ambient emissions from the RILTA facility is contained in Appendix E.

4 NOISE MONITORING

The noise emission limits given in Waste Licence 192-03 are 55 dB(A) for daytime and 45 dB(A) for night time. These levels specifically relate to noise emissions arising from the facility, measured at any noise sensitive location. A more detailed noise monitoring report for this period is contained in Appendix D. The noise emissions recorded are summarised in Table 4.1 and Table 4.2 below.

DAY TIME									
Receptor	Time	Leq dB(A)	Leq dB(A)*	L10	L90	Notes			
N1	12:07	42.40		44.87	36.93	N1 is located at the south-western boundary of the site, adjacent to the site car park and to the access road to RILTA within Greenogue Business Park. Noise at this location during daytime monitoring was dominated by internal industrial estate traffic passing the site. Distant traffic, aircraft passing overhead and vehicle movements at adjacent premises were also audible. Site activity was occasionally audible at this location during daytime monitoring.			
N2	13:57	38.60	43.6	41.15	36.00	N2 is located in the north-western corner of the site. Activities at adjacent premises and passing aircraft were audible during daytime monitoring. The site was also audible at N2 during the daytime survey.			
N3	13:20	38.60		40.75	33.50	N3 is located at the north-eastern site boundary, adjacent to the tank farm. At this location, activities at the adjacent facility were the dominant noise source . Passing aircraft also contributed to daytime noise levels at N3. Onsite activity was audible at low levels.			
N4	12:45	54.4	59.4	55.87	52.53	N4 is located in the south-eastern corner of the site adjacent to the access road to RILTA within Greenogue Business Park. Onsite activity (barrels being moved and			

Table 4.1 RILTA Daytime Noise 2014



	radio on) and passing road traffic were
	the dominant noise sources during
	daytime monitoring. Passing aircraft
	also contributed to noise levels.

Leq* is Leq following application of any 5dB(A) penalties incurred.

	NIGHT TIME									
Receptor	Time	Leq dB(A)	L10	L90	Notes					
N1	01:35	34.00	32.93	31.22	Noise at this location during night time monitoring was dominated by passing traffic and a siren in the distance. A dog occasionally barking was also audible. The site was not audible at this location during night time monitoring.					
N2	02:45	35.4	36.72	34.18	Night time noise sources included noise from the adjacent flowing stream. A low hum was also audible from the site at N2 during the night time survey.					
N3	03:18	32.70	33.76	32.08	Night time noise at this location was dominated by passing traffic. The facility was not audible at this location during night time monitoring.					
N4	02:10	36.1	32.88	31.20	Noise at location N4 during night time monitoring was dominated by passing traffic. The site was not audible at this location during night time monitoring.					

Table 4.2 RILTA Night Time Noise 2014

Noise levels recorded at the four EPA agreed noise monitoring locations contain noise emissions from adjacent industrial sites, low flying aircraft and traffic on the internal road network of the industrial estate. During daytime monitoring, noise emissions from the RILTA facility was audible at monitoring locations N4 and a low hum was audible coming from the site at N2 and N3. Site activity was occasionally audible at low levels at N1 during daytime monitoring.

The A-weighted equivalent continuous sound pressure level (LAeq, 30 min) recorded at the RILTA facility did not exceed the limit of 55 dB(A) at any noise monitoring location during daytime or night time monitoring.

A tone was also observed at location N2 at 100Hz during the daytime survey, a 5dB(A) penalty has therefore been applied to this location bringing the Leq to 43.6dB(A).

Tones were also observed at N4 (25Hz, 50Hz and 630Hz) during the daytime survey. Although passing traffic and overhead aircraft contributed to the noise levels at this location, site activity and a radio on in one of the facilities' warehouses was also highly audible at this location. A 5dB(A) penalty has therefore been applied to this location bringing the Leq to **59.4**dB(A), which exceeds the limit of 55dB(A).



During the night time monitoring period, a low hum was audible from the site at monitoring location N2. During the night time monitoring period the A- weighted equivalent continuous sound pressure level (LAeq, 30 min) of 45 dB(A) (night time) was not exceeded at any location.

No tones were observed following night time noise monitoring at the facility.

There were no impulsive noise emissions audible at any of the monitoring locations during the daytime or night time monitoring period.

Note that the EPA agreed noise monitoring locations are all on site and do not reflect emissions at noise sensitive locations.

Full 1/3 octave frequency band analysis of both day and night time surveys is attached to the noise monitoring report for this period contained in Appendix D.



5 RESOURCE CONSUMPTION SUMMARY

The main energy use at RILTA includes:

- Gas	-Water
- Diesel	-Electricity

A review of electricity and gas bills for the period from 2010 to 2014 shows that RILTA used the following quantities.

able of the source and Energy consumption 2010 2014									
Energy	Units	2010	2011	2012	2013	2014			
Gas	KwH	175,932	52,240	60,266	63,120	110,816			
Electricity	KwH	422,560	422,566	418,766	480,660	501,194			
Water	m³	13,132	19,420	17,020	20,620	23,646			
Diesel	L	9,888	75,800	62,800	74,880	74,880			

Table 5.1 Resource and Energy Consumption 2010-2014

6 ENVIRONMENTAL MANAGEMENT

6.1 SCHEDULE OF ENVIRONMENTAL OBJECTIVES AND TARGETS

Details of the Environmental Management Programmes (EMP) for the RILTA facility are contained in Appendix B.

6.2 ENVIRONMENTAL MANAGEMENT PROGRAMME

Details of the 2014 and 2015 EMPs for the RILTA facility are contained in Appendix B.

7 POLLUTANT RELEASE AND TRANSFER REGISTER (PRTR)

Details of the 2013 and 2014 Pollutant Release Transfer Register (PRTR) for the RILTA facility are included in Appendix F.

8 TANK AND PIPELINE TESTING AND INSPECTION REPORT

As per Condition 11 of waste licence 192-03, any reports on integrity testing of bunds or tanks will be furnished to the Agency upon completion. Bund Integrity Testing was carried out at the RILTA facility in February 2013, no changes have occurred since that report was issued. The results are included in Appendix G of this report.

9 WATER DEMAND AND TRADE EFFLUENT DISCHARGE

The trade effluent discharged in 2014 was 57, 503m³, of this 630m³ of water was re-used; an increase of 110m³ when compared to 2013. This was due to an increase of waste accepted in 2014.

10 EFFICIENCY OF USE OF RAW MATERIALS/ REDUCTION IN WASTE GENERATED

The main raw material used on site is paint. Paint use overall increased by 389L in 2014 when compared to 2013, while Acetone was not used in 2014.



	••••••••••••••••••••••••••••••••••••••			
	2011	2012	2013	2014
56% Solids Paint	2,200 L	Nil	5,500L	5, 111L
65% Solids Paint	6,100L	6,800L	Nil	Nil
Xylene	200L	240L	180L	200L
Acetone	25L	25L	50L	0

Table 10.1 Raw Material usage 2011-2014

11 DEVELOPMENT/INFRASTRUCTURAL WORKS

In 2014, structural repairs were carried out on the walls of the truck wash area. The existing trade effluent line was decommissioned and replaced with an over ground line. Existing cracks in the hard-standing surface of the yard were repaired using a bitumen sealer.

12 COMPLAINTS SUMMARY

There were two complaints received during 2014. The first complaint was from an industrial neighbour in relation to smoke emanating from a boiler which was faulty. This was immediately mitigated and the problem did not repeat itself. The second complaint was in relation to odour, contact was made with the neighbour who raised the complaint and any fears they had were allayed.

13 FINANCIAL PROVISION

Financial provision at the RILTA facility is currently under review.

13.1 MANAGEMENT AND STAFFING STRUCTURE

Mr. Sean Cotter was installed as General Manager for the Rilta Site in December 2014. Details of the current management and staffing structure are contained in Appendix H.

13.2 PROGRAMME FOR PUBLIC INFORMATION

RILTA maintains a 'Public File' which contains all correspondence between RILTA and the Agency, all waste data and monitoring data as required by waste licence 0192-03. This file is available for viewing during normal office hours.

14 DECOMMISSIONING MANAGEMENT PLAN

The Decommissioning Management Plan at RILTA was agreed with the Agency in 2014 and is attached in Appendix I.

14.1 PREVENTION OF ENVIRONMENTAL DAMAGE AND REMEDIAL ACTIONS (ENVIRONMENTAL LIABILITIES)

Environmental damage and Liabilities at the RILTA facility is currently under review.

14.2 ENVIRONMENTAL LIABILITIES RISK ASSESSMENT (ELRA)

Environmental Liabilities Risk Assessment at the RILTA facility is currently under review.



APPENDIX A

Site Map



APPENDIX B

Environmental Management Programme 2014 & 2015

RILTA ENVIRONMENTAL Ltd.

ENVIRONMENTAL MANAGEMENT SYSTEM



ENVIRONMENTAL MANAGEMENT PLAN

In accordance with **ISO 14001**

RILTA ENVIRONMENTAL	Issue No. 010
ENVIRONMENTAL MANAGEMENT SYSTEM	Date: Mar 2014
Environmental Management Programme	Page 1 of 5

ENVIRONMENTAL MANAGEMENT PROGRAMME FOR THE ACHIEVEMENT OF OBJECTIVES AND <u>TARGETS</u>

EMP Ref.	Objective	Target	Environmental Management Programme for the implementation of objectives.	Responsible Person	Completion Date	Completed (Y/N)
1	Increase environmental awareness	Develop a sustainable monthly tool box talk to take into account all aspects of	Develop software to maintain record of tool box talks	СН	June 14	
	among RILTA staff.	environmental risk on site.	Develop topics and content	СН	Sept 14	
			Group suitable staff and begin talks	СН	Oct 14	
2	Optimize waste tracking	Install suitable waste tracking system for all waste	Agree wish list.	CH/DM	Feb 14	
	from cradle to		Put list out to tender	CH/DM	Mar 14	
	grave		Assess feedback	CH/DM	June 14	
			Chose vendor	CH/DM	Sept 14	
			Install system	CH/DM	Jan 15	
			Snag system	CH/DM	March 15	

Issue No.	010	Compiled by:	Colm Hussey
		Name/Position	Facility & Environmental Manager
Date:	Mar 2014	Reviewed by:	Eftim Ivanoff
		Name/Position	Operations Director

RILTA ENVIRONMENTAL	Issue No. 010
ENVIRONMENTAL MANAGEMENT SYSTEM	Date: Mar 2014
Environmental Management Plan	Page 2 of 5

EMP	Objective	Target	Environmental Management Programme for	Responsible	Completion	Completed
Ref.			the implementation of objectives.	Person	Date	(Y/N)
3	Ensure quality drainage system	Complete all improvement suggestions in CCTV	Move trade effluent line to an over-ground position along by treatment building wall	СН	July 13	
		report	Assess 3 no. pipe 'falls' and replace if possible	СН	Dec 17	
4	Ensure only clean water released to the	No ELV breaches	Implement thorough cleaning of attenuation tank and repeat on a 3 year basis	СН	June 13	
	river		Skim storm water interceptor on a monthly basis	СН	Ongoing	
			Replace damaged concrete on a rota basis to ensure no damaged areas by 2015	СН	Dec 14	

Issue No.	010	Compiled by:	Colm Hussey
		Name/Position	Facility & Environmental Manager
Date:	Mar 2014	Reviewed by:	Eftim Ivanoff
		Name/Position	Operations Director

RILTA ENVIRONMENTAL	Issue No. 010
ENVIRONMENTAL MANAGEMENT SYSTEM	Date: Mar 2014
Environmental Management Plan	Page 3 of 5

EMP	Objective	Target	Environmental Management	Responsible	Completion	Completed
Ref.			Programme for the	Person	Date	(Y/N)
			implementation of objectives.			
5	Reduce use of	Implement the 'treat waste with	Source suitable waste streams for	RS	Ongoing	
	hazardous raw	waste' best practice method on an	treatment			
	materials used	ongoing basis				
	on site.		Laboratory approval for the usage	TMc	Ongoing	
			of wastes for treatment			
6	Optimize the	Have re-usable water on tap	Investigate possibility of final	EI	Jan 15	
	quality of		effluent polish system			
	effluent		1 2			
	discharged to		Get approval from EPA	СН	June 15	
	sewer					
	sewer					

Issue No.	010	Compiled by:	Colm Hussey
		Name/Position	Facility & Environmental Manager
Date:	Mar 2014	Reviewed by:	Eftim Ivanoff
		Name/Position	Operations Director

RILTA ENVIRONMENTAL	Issue No. 010
ENVIRONMENTAL MANAGEMENT SYSTEM	Date: Mar 2014
Environmental Management Plan	Page 4 of 5

EMP	Objective	Target	Environmental	Responsible	Completion	Completed
Ref.			Management Programme	Person	Date	(Y/N)
			for the implementation of a biastings			
7	To be a good and	No complaints	Complete noise monitoring.	СН	Ongoing	
	neighbour.		Monitor adjoining river on a quarterly basis.	СН	Ongoing	
			Implement 'closed door' policy system when unloading liquid waste tankers where possible	CM/DG	Ongoing	
			Cold cutting at the cedar site to take place inside with doors close	DG	Ongoing	
			Inform neighbours when bulk soil/sludge are being moved off site	СН	Ongoing	

Issue No.	010	Compiled by:	Colm Hussey
		Name/Position	Facility & Environmental Manager
Date:	Mar 2014	Reviewed by:	Eftim Ivanoff
		Name/Position	Operations Director

RILTA ENVIRONMENTAL	Issue No. 010
ENVIRONMENTAL MANAGEMENT SYSTEM	Date: Mar 2014
Environmental Management Plan	Page 5 of 5

EMP	Objective	Target	Environmental	Responsible	Completion	Completed
Ref.			Management Programme	Person	Date	(Y/N)
			for the implementation of			
			objectives.			
8	To Be Energy	Reduce Water and	Complete targeted energy	CH	Aug 14	
	Efficient	electricity usage	audit at both 402 and 14A1			
			sites.			
			Assess findings of audit.	CH/EI	July 14	
			Implement findings of audit	CH/EI	Dec 14	
			if economically and			
			practically feasible.			

Issue No.	010	Compiled by:	Colm Hussey	
		Name/Position	Facility & Environmental Manager	
Date:	Mar 2014	Reviewed by:	Eftim Ivanoff	
		Name/Position	Operations Director	
RILTA ENVIRONMENTAL Ltd.

ENVIRONMENTAL MANAGEMENT SYSTEM



ENVIRONMENTAL MANAGEMENT PLAN

In accordance with **ISO 14001**

RILTA ENVIRONMENTAL	Issue No. 011
ENVIRONMENTAL MANAGEMENT SYSTEM	Date: Feb 2015
Environmental Management Programme	Page 1 of 5

ENVIRONMENTAL MANAGEMENT PROGRAMME FOR THE ACHIEVEMENT OF OBJECTIVES AND <u>TARGETS</u>

EMP Ref.	Objective	Target	Environmental Management Programme for the	Responsible Person	Completion Date	Completed (Y/N)
noji			implementation of objectives.	1 01 5010	2400	(2/2/)
1	Increase environmental awareness	Conduct site tours for all staff before end 2015	Inform office staff/sales reps of intentions	СН	Apr 15	
	among RILTA staff.		Collate staff into groups of no more than 5 persons per site tour	СН	Apr 15	
			Complete site walks on non month-end Fridays		Dec 15	
2	Optimize waste tracking	Install suitable waste tracking	Chose vendor	CH/DM	Feb 15	
	from cradle to	system for an waste	Test System	CH/DM	Apr 15	
	grave		Install system	CH/DM	June 15	
			Snag system	CH/DM	July 15	

Issue No.	011	Compiled by: Name/Position	Colm Hussey Facility & Environmental Manager
Date:	Feb 2015	Reviewed by: Name/Position	Sean Cotter General manager

RILTA ENVIRONMENTAL	Issue No. 011
ENVIRONMENTAL MANAGEMENT SYSTEM	Date: Feb 2015
Environmental Management Plan	Page 2 of 6

EMP Ref.	Objective	Target	Environmental Management Programme for the implementation of objectives.	Responsible Person	Completion Date	Completed (Y/N)
3	Ensure quality drainage	No leaks	Assess 3 no. pipe 'falls' and replace if possible	СН	Dec 15	
	system		Fix all cracks on hard-standing areas	СН	June 15	
			Re-coat the settlement tanks	CH/TMc	Dec 15	
4	Ensure only clean water released to the	No ELV breaches	Implement thorough cleaning of attenuation tank and repeat on a yearly basis	CH/SH	June 15	
	river		Skim storm water interceptor on a monthly basis	CH/SH	Ongoing	
			Replace/Repair damaged concrete on a rota basis to ensure no damaged areas by 2016	CH/SH	Dec 15	
			Develop rota for both monthly and annual events	CH/SH	Apr 15	

Issue No.	011	Compiled by:	Colm Hussey
		Name/Position	Facility & Environmental Manager
Date:	Feb 2015	Reviewed by:	Sean Cotter
		Name/Position	General manager

RILTA ENVIRONMENTAL	Issue No. 011
ENVIRONMENTAL MANAGEMENT SYSTEM	Date: Feb 2015
Environmental Management Plan	Page 3 of 6

EMP	Objective	Target	Environmental Management	Responsible	Completion	Completed
Ref.			Programme for the	Person	Date	(Y/N)
			implementation of objectives.			
5	Reduce use of	Implement the 'treat waste with	Source suitable waste streams for	RS	Ongoing	
	hazardous raw	waste' best practice method on an	treatment			
	materials used	ongoing basis				
	on site.		Laboratory approval for the usage	TMc	Ongoing	
			of wastes for treatment			
6	Optimize the	No ELV breaches	Clean 'wet wells' twice a year	TMc	Dec 15	
	quality of					
	trade effluent		Clean DAF system twice a year	TMc	Dec 15	

Issue No.	011	Compiled by:	Colm Hussey
		Name/Position	Facility & Environmental Manager
Date:	Feb 2015	Reviewed by:	Sean Cotter
		Name/Position	General manager

RILTA ENVIRONMENTAL	Issue No. 011
ENVIRONMENTAL MANAGEMENT SYSTEM	Date: Feb 2015
Environmental Management Plan	Page 4 of 6

EMP	Objective	Target	Environmental	Responsible	Completion	Completed
Ref.			Management Programme	Person	Date	(Y/N)
			for the implementation of			
			objectives.			
7	To be a good and	No complaints	Complete noise monitoring.	СН	Ongoing	
	considerate neighbour.		Monitor adjoining river on a quarterly basis.	СН	Ongoing	
			Implement 'closed door' policy system when unloading liquid waste tankers where possible	CM/DG	Ongoing	
			Cold cutting at the cedar site to take place inside with doors close	DG	Ongoing	
			Inform neighbours when bulk soil/sludge are being moved off site	СН	Ongoing	
			Make contact with Fortunes and Bailey care on a quarterly basis			

Issue No.	011	Compiled by:	Colm Hussey
		Name/Position	Facility & Environmental Manager
Date:	Feb 2015	Reviewed by:	Sean Cotter
		Name/Position	General manager

RILTA ENVIRONMENTAL	Issue No. 011
ENVIRONMENTAL MANAGEMENT SYSTEM	Date: Feb 2015
Environmental Management Plan	Page 5 of 6

EMP Ref.	Objective	Target	Environmental Management Programme for the implementation of objectives.	Responsible Person	Completion Date	Completed (Y/N)
8	To Be Energy Efficient	Reduce electricity usage by 5%	Complete targeted energy audit at both 402 and 14A1 sites.	СН	Aug 15	
			Assess findings of audit. Implement findings of audit if economically and practically feasible.	CH/EI CH/EI	Sept 15 Dec 15	

Issue No.	011	Compiled by:	Colm Hussey
		Name/Position	Facility & Environmental Manager
Date:	Feb 2015	Reviewed by:	Sean Cotter
		Name/Position	General manager

APPENDIX C

Dust Analysis Laboratory Results



A copy of this certificate is available on www.fitzsci.ie

Unit 35, Boyne Business Park, Drogheda, Co. Louth Ireland Tel: +353 41 9845440 Fax: +353 41 9846171 Web: www.fitzsci.ie email info@fitzsci.ie

Customer	Jessica Quinn	Lab Report Ref. No.	1102/034/03
	Tobin Consulting Engineers TES	Date of Receipt	27/02/2014
	Block 10-4	Sampled On	26/02/2014
	Blanchardstown Corp PK	Date Testing Commenced	27/02/2014
	Dublin 15	Received or Collected	Courier: DPD
	Dublin	Condition on Receipt	Acceptable
Customer PO		Date of Report	03/03/2014
Customer Ref	D1 29/01/14 - 26/02/14	Sample Type	Other
Ref 2	Rilta Greenogue (Block 402) Ref: 3084		

CERTIFICATE OF ANALYSIS

Test Parameter	SOP	Analytical Technique	Result	Units Acc.
Dust	144	Gravimetry	0.0084	g
Dust (mg/m2/day)	144	Gravimetry	44.04	mg/m2/day

Signed : A Haven Aoife Harmon - Technical Supervisor

Date : 03/03/2014

Acc. : Accredited Parameters by ISO 17025:2005 PVL - Parametric Value Limit as per EU Drinking water Regulations (SI 278 2007) All organic results are analysed as received and all results are corrected for dry weight at 104 C Results shall not be reproduced, except in full, without the approval of Fitz Scientific Results contained in this report relate only to the samples tested (P) : Presumptive Results **The analytical result for this parameter may not be reflective of the concentration present at the time of

sampling. The maximum recommended preservation time for this parameter has been exceeded.



A copy of this certificate is available on www.fitzsci.ie

Unit 35, Boyne Business Park, Drogheda, Co. Louth Ireland Tel: +353 41 9845440 Fax: +353 41 9846171 Web: www.fitzsci.ie email info@fitzsci.ie

Customer	Jessica Quinn	Lab Report Ref. No.	1102/034/04
	Tobin Consulting Engineers TES	Date of Receipt	27/02/2014
	Block 10-4	Sampled On	26/02/2014
	Blanchardstown Corp PK	Date Testing Commenced	27/02/2014
	Dublin 15	Received or Collected	Courier: DPD
	Dublin	Condition on Receipt	Acceptable
Customer PO		Date of Report	03/03/2014
Customer Ref	D2 29/01/14 - 26/02/14	Sample Type	Other
Ref 2	Rilta Greenogue (Block 402) Ref: 3084		

CERTIFICATE OF ANALYSIS

Test Parameter	SOP	Analytical Technique	Result	Units Acc.
Dust	144	Gravimetry	0.0120	g
Dust (mg/m2/day)	144	Gravimetry	62.91	mg/m2/day

Signed : A Haven Aoife Harmon - Technical Supervisor

Date : 03/03/2014

Acc. : Accredited Parameters by ISO 17025:2005 PVL - Parametric Value Limit as per EU Drinking water Regulations (SI 278 2007) All organic results are analysed as received and all results are corrected for dry weight at 104 C Results shall not be reproduced, except in full, without the approval of Fitz Scientific Results contained in this report relate only to the samples tested (P) : Presumptive Results **The analytical result for this parameter may not be reflective of the concentration present at the time of

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Customer	Jessica Quinn	Lab Report Ref. No.	1102/034/05
	Tobin Consulting Engineers TES	Date of Receipt	27/02/2014
	Block 10-4	Sampled On	26/02/2014
	Blanchardstown Corp PK	Date Testing Commenced	27/02/2014
	Dublin 15	Received or Collected	Courier: DPD
	Dublin	Condition on Receipt	Acceptable
Customer PO		Date of Report	03/03/2014
Customer Ref	D3 29/01/14 - 26/02/14	Sample Type	Other
Ref 2	Rilta Greenogue (Block 402) Ref: 3084		

CERTIFICATE OF ANALYSIS

Test Parameter	SOP	Analytical Technique	Result	Units Acc.
Dust	144	Gravimetry	0.0454	g
Dust (mg/m2/day)	144	Gravimetry	238	mg/m2/day

Signed : A Haven Aoife Harmon - Technical Supervisor

Date : 03/03/2014

Acc. : Accredited Parameters by ISO 17025:2005 PVL - Parametric Value Limit as per EU Drinking water Regulations (SI 278 2007) All organic results are analysed as received and all results are corrected for dry weight at 104 C Results shall not be reproduced, except in full, without the approval of Fitz Scientific Results contained in this report relate only to the samples tested (P) : Presumptive Results **The analytical result for this parameter may not be reflective of the concentration present at the time of

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	Tobin Consulting Engineers TES	Date of Receipt	27/02/2014
	Block 10-4	Sampled On	26/02/2014
	Blanchardstown Corp PK	Date Testing Commenced	27/02/2014
	Dublin 15	Received or Collected	Courier: DPD
	Dublin	Condition on Receipt	Acceptable
Customer PO		Date of Report	03/03/2014
Customer Ref	D4 29/01/14 - 26/02/14	Sample Type	Other
Ref 2	Rilta Greenogue (Block 402) Ref: 3084		

CERTIFICATE OF ANALYSIS

Test Parameter	SOP	Analytical Technique	Result	Units Acc.
Dust	144	Gravimetry	0.0121	g
Dust (mg/m2/day)	144	Gravimetry	63.43	mg/m2/day

Signed : A Haven Aoife Harmon - Technical Supervisor

Date : 03/03/2014

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Customer	Jessica Quinn	Lab Report Ref. No.	1102/038/03
	Tobin Consulting Engineers TES	Date of Receipt	19/06/2014
	Block 10-4	Sampled On	13/06/2014
	Blanchardstown Corp PK	Date Testing Commenced	19/06/2014
	Dublin 15	Received or Collected	Courier: DPD
	Dublin	Condition on Receipt	Acceptable
Customer PO		Date of Report	24/06/2014
Customer Ref	D1 15/05/14 - 13/06/14	Sample Type	Other
Ref 2	Rilta Greenogue (Block 402) Ref: 3084		
Ref 3			

CERTIFICATE OF ANALYSIS

Test Parameter	SOP	Analytical Technique	Result	Units	Acc.
Dust	144	Gravimetry	0.0465	g	
Dust (mg/m2/day)	144	Gravimetry	243.77	mg/m2/day	
Inorganic Dust	311	Calculation	0.0223	g	
Organic Dust	311	Ashing @ 500°C	0.0242	g	

Signed : <u>A Hoverno</u> Aoife Harmon - Technical Supervisor

Acc. : Accredited Parameters by ISO 17025:2005

PVL - Parametric Value Limit as per EU Drinking water Regulations (SI 278 2007)

All organic results are analysed as received and all results are corrected for dry weight at 104 C

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** : The test result for this parameter may be invalid as it has exceeded the recommended holding time (BS EN ISO 5667-3:2012)

Date : 24/06/2014



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Customer	Jessica Quinn	Lab Report Ref. No.	1102/038/04
	Tobin Consulting Engineers TES	Date of Receipt	19/06/2014
	Block 10-4	Sampled On	13/06/2014
	Blanchardstown Corp PK	Date Testing Commenced	19/06/2014
	Dublin 15	Received or Collected	Courier: DPD
	Dublin	Condition on Receipt	Acceptable
Customer PO		Date of Report	24/06/2014
Customer Ref	D2 15/05/14 - 13/06/14	Sample Type	Other
Ref 2	Rilta Greenogue (Block 402) Ref: 3084		
Ref 3			

CERTIFICATE OF ANALYSIS

Test Parameter	SOP	Analytical Technique	Result	Units	Acc.
Dust	144	Gravimetry	0.1099	g	
Dust (mg/m2/day)	144	Gravimetry	576.13	mg/m2/day	
Inorganic Dust	311	Calculation	0.039	g	
Organic Dust	311	Ashing @ 500°C	0.0709	g	

Signed : <u>A Hoverno</u> Aoife Harmon - Technical Supervisor

Acc. : Accredited Parameters by ISO 17025:2005

PVL - Parametric Value Limit as per EU Drinking water Regulations (SI 278 2007)

All organic results are analysed as received and all results are corrected for dry weight at 104 C

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Date : 24/06/2014



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Customer	Jessica Quinn	Lab Report Ref. No.	1102/038/05
	Tobin Consulting Engineers TES	Date of Receipt	19/06/2014
	Block 10-4	Sampled On	13/06/2014
	Blanchardstown Corp PK	Date Testing Commenced	19/06/2014
	Dublin 15	Received or Collected	Courier: DPD
	Dublin	Condition on Receipt	Acceptable
Customer PO		Date of Report	24/06/2014
Customer Ref	D3 15/05/14 - 13/06/14	Sample Type	Other
Ref 2	Rilta Greenogue (Block 402) Ref: 3084		
Ref 3			

CERTIFICATE OF ANALYSIS

Test Parameter	SOP	Analytical Technique	Result	Units	Acc.
Dust	144	Gravimetry	0.0969	g	
Dust (mg/m2/day)	144	Gravimetry	507.98	mg/m2/day	
Inorganic Dust	311	Calculation	0.0454	g	
Organic Dust	311	Ashing @ 500°C	0.0515	g	

Signed : <u>A Hoverno</u> Aoife Harmon - Technical Supervisor

Date : 24/06/2014

Acc. : Accredited Parameters by ISO 17025:2005

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	Tobin Consulting Engineers TES	Date of Receipt	19/06/2014
	Block 10-4	Sampled On	13/06/2014
	Blanchardstown Corp PK	Date Testing Commenced	19/06/2014
	Dublin 15	Received or Collected	Courier: DPD
	Dublin	Condition on Receipt	Acceptable
Customer PO		Date of Report	24/06/2014
Customer Ref	D4 15/05/14 - 13/06/14	Sample Type	Other
Ref 2	Rilta Greenogue (Block 402) Ref: 3084		
Ref 3			

CERTIFICATE OF ANALYSIS

Test Parameter	SOP	Analytical Technique	Result	Units	Acc.
Dust	144	Gravimetry	0.0491	g	
Dust (mg/m2/day)	144	Gravimetry	257.4	mg/m2/day	
Inorganic Dust	311	Calculation	0.0246	g	
Organic Dust	311	Ashing @ 500°C	0.0245	g	

Signed : <u>A Hoverno</u> Aoife Harmon - Technical Supervisor

Date : 24/06/2014

Acc. : Accredited Parameters by ISO 17025:2005

PVL - Parametric Value Limit as per EU Drinking water Regulations (SI 278 2007)

All organic results are analysed as received and all results are corrected for dry weight at 104 C

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Customer	Jessica Quinn	Lab Report Ref. No.	1102/040/05
	Tobin Consulting Engineers TES	Date of Receipt	27/08/2014
	Block 10-4	Sampled On	22/08/2014
	Blanchardstown Corp PK	Date Testing Commenced	27/08/2014
	Dublin 15	Received or Collected	By Fitz: Adrian
	Dublin	Condition on Receipt	Acceptable
Customer PO		Date of Report	08/09/2014
Customer Ref	D1	Sample Type	Other
Ref 2	Rilta Greenogue (Block 402) Ref: 3084		
Ref 3			

CERTIFICATE OF ANALYSIS

Test Parameter	SOP	Analytical Technique	Result	Units	Acc.
Dust	144	Gravimetry	0.0237	g	
Dust (mg/m2/day)	144	Gravimetry	124.24	mg/m2/day	
Inorganic Dust	311	Calculation	0.0031	g	
Organic Dust	311	Ashing @ 500°C	0.0206	g	

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Date : 08/09/2014

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	Tobin Consulting Engineers TES	Date of Receipt	27/08/2014
	Block 10-4	Sampled On	22/08/2014
	Blanchardstown Corp PK	Date Testing Commenced	27/08/2014
	Dublin 15	Received or Collected	By Fitz: Adrian
	Dublin	Condition on Receipt	Acceptable
Customer PO		Date of Report	08/09/2014
Customer Ref	D2	Sample Type	Other
Ref 2	Rilta Greenogue (Block 402) Ref: 3084		
Ref 3			

CERTIFICATE OF ANALYSIS

Test Parameter	SOP	Analytical Technique	Result	Units	Acc.
Dust	144	Gravimetry	0.0433	g	
Dust (mg/m2/day)	144	Gravimetry	226.99	mg/m2/day	
Inorganic Dust	311	Calculation	0.0172	g	
Organic Dust	311	Ashing @ 500°C	0.0261	g	

Signed : <u>A Hoverno</u> Aoife Harmon - Technical Supervisor

Acc. : Accredited Parameters by ISO 17025:2005

Date : 08/09/2014

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Custo	omer	Jessica Quinn	Lab Report Ref. No.	1102/040/07
		Tobin Consulting Engineers TES	Date of Receipt	27/08/2014
		Block 10-4	Sampled On	22/08/2014
		Blanchardstown Corp PK	Date Testing Commenced	27/08/2014
		Dublin 15	Received or Collected	By Fitz: Adrian
		Dublin	Condition on Receipt	Acceptable
Custo	omer PO		Date of Report	08/09/2014
Custo	omer Ref	D3	Sample Type	Other
Ref 2	!	Rilta Greenogue (Block 402) Ref: 3084		
Ref 3	8			

CERTIFICATE OF ANALYSIS

Test Parameter	SOP	Analytical Technique	Result	Units	Acc.
Dust	144	Gravimetry	0.0649	g	
Dust (mg/m2/day)	144	Gravimetry	340.23	mg/m2/day	
Inorganic Dust	311	Calculation	0.0374	g	
Organic Dust	311	Ashing @ 500°C	0.0275	g	

Signed : <u>A Hoverno</u> Aoife Harmon - Technical Supervisor

Acc. : Accredited Parameters by ISO 17025:2005

Date : 08/09/2014

PVL - Parametric Value Limit as per EU (Drinking water) Regulations (SI 122 2014)

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Customer	Jessica Quinn	Lab Report Ref. No.	1102/040/08
	Tobin Consulting Engineers TES	Date of Receipt	27/08/2014
	Block 10-4	Sampled On	22/08/2014
	Blanchardstown Corp PK	Date Testing Commenced	27/08/2014
	Dublin 15	Received or Collected	By Fitz: Adrian
	Dublin	Condition on Receipt	Acceptable
Customer PO		Date of Report	08/09/2014
Customer Ref	D4	Sample Type	Other
Ref 2	Rilta Greenogue (Block 402) Ref: 3084		
Ref 3			

CERTIFICATE OF ANALYSIS

Test Parameter	SOP	Analytical Technique	Result	Units	Acc.
Dust	144	Gravimetry	0.0766	g	
Dust (mg/m2/day)	144	Gravimetry	401.56	mg/m2/day	
Inorganic Dust	311	Calculation	0.0284	g	
Organic Dust	311	Ashing @ 500°C	0.0482	g	

Signed : <u>A Hoverno</u> Aoife Harmon - Technical Supervisor

Acc. : Accredited Parameters by ISO 17025:2005

Date : 08/09/2014

PVL - Parametric Value Limit as per EU (Drinking water) Regulations (SI 122 2014) All organic results are analysed as received and all results are corrected for dry weight at 104 C

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APPENDIX D

Annual Noise Monitoring Report



Annual Noise Monitoring Report 2014

TOBIN CONSULTING ENGINEERS





REPORT

PROJECT:

Rilta Environmental Ltd. Greenogue Monitoring.

CLIENT:

Rilta Environmental Ltd, Block 402, Greenogue Business Park, Rathcoole, County Dublin.

COMPANY:

TOBIN Consulting Engineers Block 10 – 4, Blanchardstown Corporate Park, Dublin 15.

www.tobin.ie



DOCUMENT AMENDMENT RECORD

Client: Rilta Environmental Ltd

Project: Greenogue Monitoring

Title: Annual Noise Monitoring Report 2014

PROJECT NUMBER: 3084			DOCUMENT REF: 3084 – 04 – 01		
Rev A	Quarterly Report	JQ	СК	DG	09/10/14
Revision	Description	Originated	Checked	Authorised	Date





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Appendix A	Noise Monitoring Locations
Appendix B	1/3 Octave Frequency Analysis Day and Night Noise Surveys





1 INTRODUCTION

This report deals with the noise monitoring requirement conditions of RILTA Environmental Ltd. (RILTA) hazardous waste facility at Greenogue Business Park, Rathcoole, Co. Dublin, Waste Licence No. 192-03.

2 NOISE MONITORING SURVEY

TOBIN Consulting Engineers (TOBIN) was commissioned by RILTA to carry out an annual day and night time noise survey at their facility in Greenogue Business Park. The noise survey was carried out within the site boundary of the waste facility at four no. locations agreed with the EPA (see Appendix A). Weather conditions during monitoring event were dry and calm with an occasional slight breeze. The following conditions were adhered to in undertaking the survey:

- Measurement of noise levels was undertaken using Type 1 instrumentation;
- Cognisance was taken of the EPA's 'Guidance Note for Noise: Licence Applications, Surveys and Assessments in relation to Scheduled Activities (NG4); and,
- The survey was carried out in accordance with ISO 1996 Acoustics Description and Measurement of Environmental Noise: Parts 1/2/3.

2.1 INSTRUMENTATION USED

The following instrumentation was used in the environmental noise monitoring survey:

- One Larson Davis 824 Precision Integrating Sound Level Analyser/Data logger with Real-Time
- Frequency Analyser Facility;
- Wind Shield Type: Larson Davis 2120 Windscreen; and
- Calibration Type: Larson Davis Precision Acoustic Calibrator Model CA200.

2.2 MEASUREMENT PROCEDURE

Daytime and night time noise monitoring was carried out on the 9th of September 2014 by TOBIN personnel. Noise monitoring was undertaken for 30 minute intervals at four agreed EPA locations. All the environmental noise analysers had data logging facilities were set on real-time, the logged data was later downloaded via a personal computer using software. One third octave frequency analysis was taken at the locations using the 824 Precision Integrating Sound Level Analyser/Data logger with real- time frequency analyser facility.

The measurement locations were all away from reflecting surfaces and at 1.5m height above local ground.





2.3 RESULTS OF NOISE SURVEY

The noise monitoring locations are summarised in Table 2.1 below and shown in Appendix A. The results of the noise survey are given in Table 2.2. The 1/3 octave frequency analysis data is given in graphical format in Appendix B.

Table 2.1 Noise Monitoring Locations

Monitoring Location	Description		
N1	South western boundary of site		
N2	North western boundary of site		
N3	North eastern boundary of site		
N4	South eastern boundary of site		

Location N1

Noise monitoring location N1 is located at the south-western boundary of the site, adjacent to the site car park and to the access road to RILTA within Greenogue Business Park. Noise at this location during daytime monitoring was dominated by internal industrial estate traffic passing the site. Distant traffic, aircraft passing overhead and vehicle movements at adjacent premises were also audible. Site activity was occasionally audible at this location during daytime monitoring.

Noise at this location during night time monitoring was dominated by passing traffic and a siren in the distance. A dog occasionally barking was also audible. The site was not audible at this location during night time monitoring.

Location N2

N2 is located in the north-western corner of the site. Activities at adjacent premises and passing aircraft were audible during daytime monitoring. The site was also audible at N2 during the daytime survey.

Night time noise sources included noise from the adjacent flowing stream. A low hum was also audible from the site at N2 during the night time survey.

Location N3

N3 is located at the north-eastern site boundary, adjacent to the tank farm. At this location, activities at the adjacent facility were the dominant noise source. Passing aircraft also contributed to daytime noise levels at N3. Onsite activity was audible at low levels.

Night time noise at this location was dominated by passing traffic. The facility was not audible at this location during night time monitoring.





Location N4

Noise monitoring location N4 is located in the south-eastern corner of the site adjacent to the access road to RILTA within Greenogue Business Park. Onsite activity (barrels being moved and radio on) and passing road traffic were the dominant noise sources during daytime monitoring at N4. Passing aircraft also contributed to noise levels.

Noise at location N4 during night time monitoring was dominated by passing traffic. The site was not audible at this location during night time monitoring.

Daytime Results						
Receptor	Time	Leq	L10	L90		
N1	12:07	42.40	44.87	36.93		
N2	13:57	38.60	41.15	36.00		
N3	13:20	38.60	40.75	33.50		
N4	12:45	54.4	55.87	52.53		
		Night Tir	ne Results			
Receptor	Time	Leq	L10	L90		
N1	01:35	34.00	32.93	31.22		
N2	02:45	35.4	36.72	34.18		
N3	03:18	32.70	33.76	32.08		
N4	02:10	36.1	32.88	31.20		

Table 2.2 Noise Monitoring Results – dB(A) and 30 minute intervals

3 CONCLUSIONS

The noise emission limits given in Waste Licence 192-03 are 55 dB(A) for daytime and 45 dB(A) for night time. These levels specifically relate to noise emissions arising from the facility, measured at any noise sensitive location.

The daytime and night time noise emissions from RILTA Environmental Ltd are summarised in Table 2.2 above.

Noise levels recorded at the four EPA agreed noise monitoring locations contain noise emissions from adjacent industrial sites, low flying aircraft and traffic on the internal road network of the industrial estate. During daytime monitoring, noise emissions from the RILTA facility was audible at monitoring location N4 and a low hum was audible coming from the site at N2 and N3. The site was not audible at N2.

The A-weighted equivalent continuous sound pressure level (LAeq, 30 min) recorded at the RILTA facility did not exceed the limit of 55 dB(A) at any noise monitoring location during daytime or night time monitoring.





A tone was also observed at location N2 at 100Hz during the daytime survey, a 5dB(A) penalty has therefore been applied to this location bringing the Leq to 43.6dB(A).

Tones were also observed at N4 (25H, 50Hz and 630Hz) during the daytime survey. Although passing traffic and overhead aircraft contributed to the noise levels at this location, site activity and a radio on in one of the facilities' warehouses was also highly audible at this location. A 5dB(A) penalty has therefore been applied to this location bringing the Leq to 59.4dB(A), which exceeds the limit of 55dB(A).

During the night time monitoring period, a low hum was audible from the site at monitoring location N2. During the night time monitoring period the A- weighted equivalent continuous sound pressure level (LAeq, 30 min) of 45 dB(A) (night time) was not exceeded at any location.

No tones were observed following night time noise monitoring at the facility.

There were no impulsive noise emissions audible at any of the monitoring locations during the daytime or night time monitoring period.

Note that the EPA agreed noise monitoring locations are all on site and do not reflect emissions at noise sensitive locations.

Full 1/3 octave frequency band analysis of both day and night time surveys is presented in Appendix B.



APPENDIX A

Noise Monitoring Locations



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APPENDIX B

1/3 Octave Frequency Analysis Day & Night Noise Surveys

























INTERNATIONAL NETWORK

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APPENDIX E

Emissions Report



Report Title	Air Emissions Compliance Monitoring Emissions Report		
Company address	Air Scientific Ltd., 32 DeGranville Court, Dublin road, Trim, Co. Meath		
Stack Emissions Testing Report Commissioned by	Rilta Environmental Limited		
Facility Name	Rilta Environmental Limited, Block 402, Grant's Drive, Greenogue Business Park, Rathcoole, County Dublin, Dublin.		
Contact Person	Mr. Colm Hussey		
EPA Licence Number	WL192-03		
Licence Holder	Rilta Environmental Limited, A1		
Stack Reference Number	A1		
Dates of the Monitoring Campaign	07/08/2014		
Job Reference Number	RIENTL1070814 / 2014331		
Report Written By	Dr. John Casey		
Report Approved by	Dr. Brian Sheridan		
Stack Testing Team	Dr. John Casey		
Report Date	15/08/2014		
Report Type	Test Report Compliance Monitoring		
Version	1		
Signature of Approver	Brian Sheridan Technical Manager		



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		Total Volatile Organic Carbon (Tube) Quality Assurance	.22
		Total Volatile Organic Carbon (Tube) Results and Measurement Uncertainty	23



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I. Monitoring Objectives

Overall Aim of the monitoring Campaign

The aim of the monitoring campaign was to demonstrate compliance with a set of emission limit values as specified in the site licence.

Special Requirements

There were no special requirements.

Target Parameters

T A Luft Organics			
Total Organic Carbon			
Stack Gas Temperature			
Volume (m ³ .h ⁻¹)			

Emission Limit Values

Emission Limit Values / Mass Emissions Limit Values	mg.m ⁻³	kg.h⁻¹
T A Luft Organics Class I	20	-
Total Organic Carbon	-	1
Stack Gas Temperature	-	-
Volume (m ³ .h ⁻¹)	5,292	-

Reference Conditions

Reference Conditions	Value
Oxygen Reference %	No Oxygen Ref
Temperature °C	273.15
Total Pressure kPa	101.3
Moisture %	Yes



Overall Results

	Concentration					Mass Emission		Run 1
Parameter	Units	Result	MU +/-	Limit	Compliant	Units	Result	Limit
T A Luft Organics	mg.m⁻³	<0.52	0.11	20	Yes	kg.h⁻¹	-	-
Total Organic Carbon	mg.m⁻³	<0.44	0.11	-	Yes	kg.h⁻¹	0.001	1
Stack Gas Temperature	К	292.15	-	-	N/A	-	-	-
Stack Gas Velocity	m.s⁻¹	6.25	-	-	N/A	-	-	-
Volumetric Flow Rate	m ³ .h ⁻¹	2572	-	5,292	Yes	-	-	-

Accreditation details

Air Scientific Limited	INAB319T
External Analytical Laboratory	UKAS0605
Other	-



Monitoring Dates & Times

Parameter	Run	Location ID	Sampling Dates	Sampling Time On	Sampling Time Off	Duration (mins.)
	Run 1	A1	07/08/2014	08:55:00	09:30:00	00:35:00
T A Luft Organics	Run 2					
	Run 3					



Process details

Parameter	
Process status	Normal
Capacity (per/hour) (if applicable)	N/a
Continuous or Batch Process	Batch
Feedstock	Process Air
Abatement System	Yes
Abatement Systems Running Status	Normal
Fuel	N/A
Plume Appearance	No
Other information	None



Executive Summary

Monitoring, Equipment & Analytical Methods

	Monitoring				Analysis	
Parameter	Standard	Technical Procedure	Accredited Testing	Testing Lab	Analytical Technique	Analysis Lab
T A Luft Organics	EN13649:2002	SOP 2019	No	AirSci	Thermal Desorption	RPS
Stack Gas Temperature	EN16911:2013	SOP 2005	Yes	AirSci	Thermocouple	AirSci
Stack Gas Velocity	EN16911:2013	SOP 2005	Yes	AirSci	Pitot tubes	AirSci



Rev.No: 1

List of	Equipment

ID	Item of Equipment	Manufacturer	Serial No.
ASLTM12EQ505	SKC Aircheck Sampler	SKC	826085
ASLTM12EQ508	DryCal DC Lite Primary Flow Metre	BIOS	7298
ASLTM12EQ517	Testo 400 Gas Pressure Vacumn and Flow	Testo	00828828/305
ASLTM13EQ501	Stanley 8m Measuring Tape	Stanley	33-726
ASLTM13EQ505	S TYPE PITOT TUBE	Tecora	1347
ASLTM14EQ503	SKC Aircheck Sampler	SKC	A116456
ASLTM14EQ504	SKC Aircheck Sampler	SKC	A116184
ASLTM14EQ512	GemRed Electronic Level 0 to 180 Degrees	GemRed	8088



Sampling Deviations

Parameter	Deviation
Standard ID	EN16911 - in accordance with MID 6911-1
Standard ID	-
Standard ID	-
Standard ID	-

Reference Documents

Risk Assessment (RA)	SOP1011
Site Review (SR)	SOP1015
Site Specific Protocol (SSP)	SOP1015



Suitability of sampling location

General Information	Value
Permanent/Temporary	Temporary
Inside/ Outside	Inside

Platform Details		
Irish EPA Technical Guidance Note AG1 / BS EN 15259 Platform Requirements	Value	Comment
Sufficient Working area to manipulate probe and measuring instruments	N/A	Cherrypicker
Platform has 2 handrails (approx. 0.5m & 1.0 m high)	N/A	-
Platform has vertical base boards (approx. 0.25 m high)	N/A	-
Platform has chains / self closing gates at top of ladders	N/A	-
There are no obstructions present which hamper insertion of sampling equipment	N/A	_
Safe Access Available	N/A	-
Easy Access Available	N/A	_

Sampling Location / Platform Improvement Recommendations None

BSEN 15259 Homogeneity Test Requirements

1: There is no requirement to perform a BSEN15259 Homogenity Test on this stack

E.g. Select Option

1: There is no requirement to perform a BSEN15259 Homogenity Test on this stack

2: Test results were obtained from previous Homogeneity test carried out by ASL

3: Test results were obtained from previous Homogeneity test carried out by Alternative contractor 4: Other: Enter Description



Stack diagram





APPENDICES

II. Appendix I Monitoring Personnel & Equipment

Stack Emissions Monitoring Personnel

Team Leader	Name	John Casey
	Qualifications	PhD. (Eng.), MSc. (Agr.), B. Agr. Sc.
	System approval	Air Scientific Limited Approved
		-



IPPC Licence No.: WL192-03 Licence Holder: Rilta Environmental Limited, A1 Facility Location: Rilta Environmental Limited, Block 402, Grant's Drive, Greenogue Rev.No: 1

III. Appendix II Stack Details & flow characteristics

General Stack Details		
General Stack Details		
Stack details	Units	Value
Date of survey		07/08/2014
Time of survey		08:10
Туре		Circular
Stack Diameter / Depth, D	m	0.40
Stack Width, W	m	-
Average Stack Gas Temp., Ta	С	19
Average Static Pressure, P static	kPa	0.001
Average Barometric Pressure, Pb	kPa	100.3
Type of Pitot		S
Are Water Droplets Present ?		No
Average Pitot Tube Calibration Coeff, Cp		0.85
Negative flow		No
Highly homogeneous flow stream/gas velocity		Yes

Preliminary stack survey calculations

Sample Port Size	mm	20
Initial Pitot Leak Check	Pa	88
Final Pitot Leak Check	Pa	89
Orientation of Duct		Vertical
Pitot Tube Cp		0.998
Number of Lines Available		2
Number of Lines Used		2



Document No.: RIENTL1070814 / 2014331 Visit No: 1 Year: 2014

Office: Trim		Rev.No: 1				
Sampling Line A						
Point	Distance to duct (m)	Ра	Temp °C	Velocity (m/s)	Oxygen (%)	Angle of Swirl
1	0.02	-	-	-	-	-
2	0.06	33	-	6.3	-	<15
3	0.12	35	-	6.5	-	<15
4	0.28	31	-	6.1	-	<15
5	0.34	30	-	6.0	-	<15
6	0.38	-	-	-	-	-
7	-	-	-	-	-	-
8	-	-	-	-	-	-
9	-	-	-	-	-	-
10	-	-	-	-	-	-
Average	-	32.25	-	6.25	-	<15
Min	-	30	_	6.03	-	<15
Мах	-	35	_	6.52	-	<15



Document No.: RIENTL1070814 / 2014331 Visit No: 1 Year: 2014 Office: Trim

Sampling Line B						
Point	Distance to duct (m)	Pa	Temp °C	Velocity (m/s)	Oxygen (%)	Angle of Swirl
1	0.02	-	-	-	-	-
2	0.06	31	-	6.1	-	<15
3	0.12	35	-	6.5	-	<15
4	0.28	33	-	6.3	-	<15
5	0.34	30	-	6.0	-	<15
6	0.38	-	-	-	-	-
7	-	-	-	-	-	-
8	-	-	-	-	-	-
9	-	-	-	-	-	-
10	-	-	-	-	-	-
Average	-	32.25	-	6.25	-	<15
Min	-	30	-	6.03	_	<15
Max	-	35	-	6.52	-	<15



Component	Conc. ppm	Conc. Dry % v/v	Conc. Wet % v/v	Molar Mass
Carbon Dioxide CO2	-	0.04	-	44.01
Oxygen O ₂	-	20.9	-	32
Nitrogen N ₂	-	79	-	28.1
Moisture (H ₂ O)	-	-	1.8	18.02
Reference Conditions	Units	Numbers		
Temperature	С°	273.15		
Total Pressure	kPa	101.3		
Moisture	%	-		



Stack Gas Composition & Molecular Weights								
Component	Molar Mass M	Density Kg/m ³ p	Conc. Dry % v/v	Dry Volume Fraction r	Dry Conc. kg/m³ pi	Conc. wet % v/v	Wet Volume Fraction r	Wet Conc.kg/m ³ pi
Carbon Dioxide CO2	44.01	1.96	0.04	0.0004	0.00	0.04	0.00	0.00
Oxygen O ₂	32	1.43	20.9	0.209	0.30	20.52	0.21	0.29
Nitrogen N ₂	28.1	1.25	79	0.79	0.99	77.58	0.78	0.97
Moisture (H ₂ O)	18.02	0.80	-	-	-	1.8	0.02	0.01
	-	-	-	-	-	-	-	-
where p=M/22.41	-	-	-	_	-	-	-	-
pi = r x p	-	-	-	_	-	-	-	-



Calculation of Stack Gas Densities		
Determinand	Units	Result
Dry Density (STP), P STD	kg.m⁻³	1.290
Wet Density (STP), P STW	kg.m ⁻³	1.281
Dry Density (Actual), P Actual	kg.m⁻³	1.194
Average wet Density (Actual), P ActualW	kg.m ⁻³	1.186
Where		
P STD = sum of component concentrations, kg/m3 (excluding water vapour)	-	-
P STW = (P STD + pi of H2O) / (1 + (pi of H2O / 0.8036))	-	-
P actual = P STD x (T STP / (P STP)) x (Pa / Ta)	-	-
P actual W (at each sampling point) = P STW x (Ts / Ps) x (Pa / Ta)	-	-



Sampling Plane Validation Criteria	Value	Units	Requirement	Compliance	Method
Lowest Differential Pressure	30	Pa	>5 Pa	Yes	EN16911:2013
Lowest Gas Velocity	6.03	m/s	-	N/A	-
Highest Gas Velocity	6.52	m/s	-	N/A	-
Ratio of Above	1.08	:1	<3:1	Yes	EN16911:2013
Mean Velocity	6.25	m/s	-	N/A	-
Angle of flow with regard to duct axis	<15	degrees	< 15	Yes	EN16911:2013
No local negative flow	No	-	-	Yes	-
Homogeneous flow stream/gas velocity	Yes	-	-	Yes	-

, V	Calculation of stack Gas Velocity, V
ity) _	Velocity at Traverse Point, V = Kcp * Sqroot ((2 * DP) / Density)
ere	Where
ent 0.85	Kpt = Pitot tube calibration coefficient
0.998	Compressibility correction factor, assumed at a constant 0.998

Gas Volumetric Flowrate	Units	Result
Gas Volumetric Flow Rate (Actual)	m ³ .h ⁻¹	2829
Gas Volumetric Flow Rate (STP, Wet)	m ³ . h ⁻¹	2619
Gas Volumetric Flowrate (STP, Dry)	m ³ . h ⁻¹	2572
Gas Volumetric Flowrate REF to Oxygen	m ³ . h ⁻¹	-



IV. Appendix 3 Individual parameter sampling details and results

Sampling Details	Run 1	
Stack ID	A1	
	Tube	
Leak Check Results		
Prior to test:	0.0001	l/min
Post Test:	0.0001	l/min
Sample Volume Flow Rate:	0.2922	l/min
Standard Requirement:	<2	%
Test Result:	0.034223	%
Test Status	Pass	
Calibration Details		
Pump Number:	ASLTM12EQ505	
Calibration Unit:	ASLTM12EQ508	
Calibration Rate Before Test:	0.2922	l/min
Calibration Rate After Test:	0.2922	l/min
Average sample Volume:	0.2922	l/min
Sample Test Time:	35	Min.
Pump Gas Temperature:	18	°C
Pump Sample Pressure:	101.3	kPa
Actual Sample Volume:	0.01023	m ³
Normalised Gas Volume:	0.00959	m ³

Total Volatile Organic Carbon (Tube) Sampling details



Site Name	-	-
Stack ID	A1	-
Date	07/08/2014	Run 1
Start time	-	08:55:00
Finish Time	-	09:30:00
	Units	Run 1
Leak test results		
Mean Sampling Rate	l/min	0.2922
Pre-sampling leak rate	l/min	0.0001
Post-sampling leak rate	l/min	0.0001
Leak rate	l/min	0.03422313
Acceptable leak rate (<2%)	Y/N	Y
Filtration		
Filter Material	-	N/A
Filter Size	mm	N/A
Max. Filter Temp	degrees	N/A
Absorbers Type	Glass/PTFE/ Other	Charcoal Tubes
Blank sample	-	4828601455
Blank sample ID	mg/m ³	< 10
Blank result	<10% ELV (Y/N)	Y
Acceptable Blank	-	-

Total Volatile Organic Carbon (Tube) Quality Assurance



Sampling Details		Run 1
Stack ID	A1	
Date	-	
Start time	08:55:00	
Finish Time	09:30:00	
Results		
Laboratory Result	< 5	μg
Sample Volume	0.009594	m ³
Conversation factor for Carbon	0.84	
Emissions Concentration	0.4429	mg.m⁻³ as C
Mass Emission	-	kg.h⁻¹

Total Volatile Organic Carbon (Tube) Results and Measurement Uncertainty

Parameter	Units	Run 1
Combined Uncertainty	mg.m⁻³	0.05
Expanded uncertainty as percentage of measured value	% of measured value	21.10
Expanded uncertainty in units of measurement	mg.m ⁻³	0.11
Expanded uncertainty as percentage of limit value	% Of ELV	0.55

Title:	Determination of Speciated Organic Compounds		
Method:	EN 13649		
Client:	Rilta Environmental Ltd		
Log Sheet Complete by:	Brian Sheridan		
Test Date:	07/08/2014		
Laboratory Used:	UKAS0605		
Certificate Numbers:	WK14-5268		
Stack Reference:	A1		
Leak Check Results			
Prior to test:	0.0001	l/min	
Post Test:	0.0001	l/min	
Sample Volume Flow Rate:	0.2922	l/min	
Standard Requirement:	<2	%	
Test Result:	0.034223135	%	
Test Status	Pass		
Calibration Details			
Pump Number:	ASLTM12EQ505		
Calibration Unit:	ASLTM12EQ508		



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Total Class III	0.52	mg/Nm3	0.001340	kg/Hr
Total Class II	0.00	mg/Nm3	0.000000	kg/Hr
Total Class I	0.00	mg/Nm3	0.000000	kg/Hr
LLOD	< 5	0.52	0.0013	
Class III				
	0			
Class II				
		iiig/Iviiis	лу/III	
Class I	ug/tube	ma/Nm3	ka/br	
Specialeu Organiic nesults	+			
Speciated Organic Posults				
Normalised Flow Rate:	2572	Nm ³ /Hr		
Actual Flow Rate:	2829	m³/Hr		
Average Pressure:	100.3	kPa		
Average Temperature:	19	°C		
Average Velocity:	6.25	m/s		
Diameter:	0.40	m		
Stack Flow Rates				
		0		
Max Temperature Allowable:	40	°C.		
Adsorption Tube Temperature:	18	°C		
Test Details	+ +			
	4828601455			
Blank Identification Number	4828601453			
Tube I ype.	Charcoal Tubes			
Tuba Dataila				
Normalised Gas Volume:	0.00959	Nm ³		
Actual Sample Volume:	0.01023	m³		
Pump Sample Pressure:	101.3	kPa		
Pump Gas Temperature:	18	°C		
Sample Test Time:	35	minutes		
Average sample Volume:	0.2922	l/min		
Calibration Rate After Test:	0.2922	l/min		
Calibration Rate Before Test:	0.2922	l/min		
rim	1 1		т т	I





Report Title	Air Emissions Compliance Monitoring Emissions Report	
Company address	Air Scientific Ltd., 32 DeGranville Court, Dublin road, Trim, Co. Meath	
Stack Emissions Testing Report Commissioned by	Rilta Environmental Limited	
Facility Name	Rilta Environmental Limited, Block 402, Grant's Drive, Greenogue Business Park, Rathcoole, County Dublin, Dublin.	
Contact Person Mr. Colm Hussey		
EPA Licence Number	WL192-03	
Licence Holder	Rilta Environmental Limited, A1	
Stack Reference Number A1		
Dates of the Monitoring Campaign 06/11/2014		
Job Reference Number	RIENTL1061114 / 2014499	
Report Written By	Dr. John Casey	
Report Approved by	Dr. Brian Sheridan	
Stack Testing Team	Dr. John Casey	
Report Date	27/11/2014	
Report Type	Test Report Compliance Monitoring	
Version	1	
Signature of Approver	Brian Sheridan Technical Manager	



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I. Monitoring Objectives

Overall Aim of the monitoring Campaign

The aim of the monitoring campaign was to demonstrate compliance with a set of emission limit values as specified in the site licence.

Special Requirements

There were no special requirements.

Target Parameters

T A Luft Organics	
Stack Gas Temperature	
Volume (m ³ .h ⁻¹)	

Emission Limit Values

Emission Limit Values / Mass Emissions Limit Values	mg.m ⁻³	kg.h ⁻¹
T A Luft Organics	20	1
Stack Gas Temperature	-	-
Volume (m ³ .h ⁻¹)	5,292	-

Reference Conditions

Reference Conditions	Value
Oxygen Reference %	No Oxygen Ref
Temperature °C	273.15
Total Pressure kPa	101.3
Moisture %	Yes



Overall Results

	Concentration					Mass Emission		
Parameter	Units	Result	MU +/-	Limit	Compliant	Units	Result	Limit
T A Luft Organics	mg.m⁻³	LLOD	0.06	20	Yes	kg.h⁻¹	<0.001	0.1
Total Organic Carbon	mg.m⁻³	<0.40	0.06		Yes	kg.h⁻¹	<0.001	1
Stack Gas Temperature	К	293.15	-	-	N/A	-	-	
Stack Gas Velocity	m.s⁻¹	6.18	-	-	N/A	-	-	
Volumetric Flow Rate	m ³ .h ⁻¹	2522	-	5,292	Yes	-	-	

Accreditation details

Air Scientific Limited	INAB319T
External Analytical Laboratory	UKAS0605
Other	-



Monitoring Dates & Times

Parameter	Run	Location ID	Sampling Dates	Sampling Time On	Sampling Time Off	Duration (mins.)
	Run 1	A1	06/11/2014	08:05:00	08:35:00	00:30:00
T A Luft Organics	Run 2					
	Run 3					



Process details

Parameter	
Process status	Normal
Capacity (per/hour) (if applicable)	N/a
Continuous or Batch Process	Batch
Feedstock	Process Air
Abatement System	Yes
Abatement Systems Running Status	Normal
Fuel	N/A
Plume Appearance	No
Other information	None



Executive Summary

Monitoring, Equipment & Analytical Methods

	Monitoring				Analysis	
Parameter	Standard	Technical Procedure	Accredited Testing	Testing Lab	Analytical Technique	Analysis Lab
T A Luft Organics	EN13649:2002	SOP 2019	No	AirSci	Thermal Desorption	RPS
Stack Gas Temperature	EN16911:2013	SOP 2005	Yes	AirSci	Thermocouple	AirSci
Stack Gas Velocity	EN16911:2013	SOP 2005	Yes	AirSci	Pitot tubes	AirSci



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ist of Equipmen	t
-----------------	---

		1	
ID	Item of Equipment	Manufacturer	Serial No.
ASLTM12EQ503	SKC Aircheck Sampler	SKC	826925
ASLTM12EQ508	DryCal DC Lite Primary Flow Metre	BIOS	7298
ASLTM12EQ517	Testo 400 Gas Pressure Vacumn and Flow	Testo	00828828/305
ASLTM13EQ501	Stanley 8m Measuring Tape	Stanley	33-726
ASLTM13EQ502	6" Vernier Caliper	MEDID	N/A
ASLTM13EQ505	S TYPE PITOT TUBE	Tecora	1347
ASLTM14EQ512	GemRed Electronic Level 0 to 180 Degrees	GemRed	8088



Rev.No: 1

Sampling Deviations

Parameter	Deviation
Standard ID	EN16911 - in accordance with MID 6911-1
Standard ID	-
Standard ID	-
Standard ID	-

Reference Documents

Risk Assessment (RA)	SOP1011
Site Review (SR)	SOP1015
Site Specific Protocol (SSP)	SOP1015



Suitability of sampling location

General Information	Value
Permanent/Temporary	Temporary
Inside/ Outside	Inside

Platform Details		
Irish EPA Technical Guidance Note AG1 / BS EN 15259 Platform Requirements	Value	Comment
Sufficient Working area to manipulate probe and measuring instruments	N/A	Cherrypicker
Platform has 2 handrails (approx. 0.5m & 1.0 m high)	N/A	-
Platform has vertical base boards (approx. 0.25 m high)	N/A	-
Platform has chains / self closing gates at top of ladders	N/A	-
There are no obstructions present which hamper insertion of sampling equipment	N/A	-
Safe Access Available	N/A	-
Easy Access Available	N/A	-

Sampling Location / Platform Improvement Recommendations

Install platform & ports in accordance with AG1

BSEN 15259 Homogeneity Test Requirements

1: There is no requirement to perform a BSEN15259 Homogenity Test on this stack

E.g. Select Option

1: There is no requirement to perform a BSEN15259 Homogenity Test on this stack

2: Test results were obtained from previous Homogeneity test carried out by ASL

3: Test results were obtained from previous Homogeneity test carried out by Alternative contractor 4: Other: Enter Description


Stack diagram





APPENDICES

II. Appendix I Monitoring Personnel & Equipment

Stack Emissions Monitoring Personnel

Team Leader	Name	John Casey
	Qualifications	PhD. (Eng.), MSc. (Agr.), B. Agr. Sc.
	System approval	Air Scientific Limited Approved
		-



IPPC Licence No.: WL192-03 Licence Holder: Rilta Environmental Limited, A1 Facility Location: Rilta Environmental Limited, Block 402, Grant's Drive, Greenogue Rev.No: 1

III. Appendix II Stack Details & flow characteristics

General Stack Details		
Stack details	Units	Value
Date of survey		06/11/2014
Time of survey		08:00
Туре		Circular
Stack Diameter / Depth, D	m	0.40
Stack Width, W	m	-
Average Stack Gas Temp., Ta	С	20
Average Static Pressure, P static	kPa	0.001
Average Barometric Pressure, Pb	kPa	99.8
Type of Pitot		S
Are Water Droplets Present ?		No
Average Pitot Tube Calibration Coeff, Cp		0.85
Negative flow		No
Highly homogeneous flow stream/gas velocity		Yes

Preliminary stack survey calculations

Sample Port Size	mm	20
Initial Pitot Leak Check	Pa	120
Final Pitot Leak Check	Pa	123
Orientation of Duct		Vertical
Pitot Tube Cp		0.998
Number of Lines Available		2
Number of Lines Used		2



Document No.: RIENTL1061114 / 2014499 Visit No: 2 Year: 2014

Office: Trim

Sampling Line A						
Point	Distance to duct (m)	Pa	Temp °C	Velocity (m/s)	Oxygen (%)	Angle of Swirl
1	0.02	-	-	-	-	-
2	0.06	32	-	6.3	-	<15
3	0.12	30	-	6.1	-	<15
4	0.28	31	-	6.2	-	<15
5	0.34	33	-	6.4	-	<15
6	0.38	-	-	-	-	-
7	-	-	-	-	-	-
8	-	-	-	-	-	-
9	-	-	-	-	-	-
10	-	-	-	-	-	-
Average	-	31.50	-	6.21	-	<15
Min	-	30	-	6.06	-	<15
Max	-	33	-	6.35	-	<15



Document No.: RIENTL1061114 / 2014499 Visit No: 2 Year: 2014 Office: Trim

Sampling Line B						
Point	Distance to duct (m)	Pa	Temp °C	Velocity (m/s)	Oxygen (%)	Angle of Swirl
1	0.02	-	-	-	-	-
2	0.06	30	-	6.1	-	<15
3	0.12	32	-	6.3	-	<15
4	0.28	32	-	6.3	-	<15
5	0.34	30	-	6.1	-	<15
6	0.38	-	-	-	-	-
7	-	-	-	-	-	-
8	-	-	-	-	-	-
9	-	-	-	-	-	-
10	-	-	-	-	-	-
Average	-	31.00	-	6.16	-	<15
Min	-	30	-	6.06	-	<15
Max	-	32	_	6.26	_	<15



Component	Conc. ppm	Conc. Dry % v/v	Conc. Wet % v/v	Molar Mass
Carbon Dioxide CO2	-	0.04	-	44.01
Oxygen O ₂	-	20.9	-	32
Nitrogen N ₂	-	79	-	28.1
Moisture (H ₂ O)	-	-	1.8	18.02
Reference Conditions	Units	Numbers		
Temperature	°C	273.15		
Total Pressure	kPa	101.3		
Moisture	%	-		
Oxygen (Dry)	%	No Oxygen Ref		



Stack Gas Composition & Molecular Weights								
Component	Molar Mass M	Density Kg/m ³ p	Conc. Dry % v/v	Dry Volume Fraction r	Dry Conc. kg/m³ pi	Conc. wet % v/v	Wet Volume Fraction r	Wet Conc.kg/m ³ pi
Carbon Dioxide CO2	44.01	1.96	0.04	0.0004	0.00	0.04	0.00	0.00
Oxygen O ₂	32	1.43	20.9	0.209	0.30	20.52	0.21	0.29
Nitrogen N ₂	28.1	1.25	79	0.79	0.99	77.58	0.78	0.97
Moisture (H ₂ O)	18.02	0.80	-	-	-	1.8	0.02	0.01
	-	-	-	-	-	-	-	-
where p=M/22.41	-	-	-	_	-	-	-	-
pi = r x p	-	-	-	_	-	-	-	-



Calculation of Stack Gas Densities		
Determinand	Units	Result
Dry Density (STP), P STD	kg.m ⁻³	1.290
Wet Density (STP), P STW	kg.m ⁻³	1.281
Dry Density (Actual), P Actual	kg.m ⁻³	1.184
Average wet Density (Actual), P ActualW	kg.m ⁻³	1.176
Where		
P STD = sum of component concentrations, kg/m3 (excluding water vapour)	-	-
P STW = (P STD + pi of H2O) / (1 + (pi of H2O / 0.8036))	-	-
P actual = P STD x (T STP / (P STP)) x (Pa / Ta)	-	-
P actual W (at each sampling point) = P STW x (Ts / Ps) x (Pa / Ta)	-	-



Sampling Plane Validation Criteria	Value	Units	Requirement	Compliance	Method
Lowest Differential Pressure	30	Pa	>5 Pa	Yes	EN16911:2013
Lowest Gas Velocity	6.06	m/s	-	N/A	-
Highest Gas Velocity	6.35	m/s	-	N/A	-
Ratio of Above	1.05	:1	<3:1	Yes	EN16911:2013
Mean Velocity	6.18	m/s	-	N/A	-
Angle of flow with regard to duct axis	<15	degrees	< 15	Yes	EN16911:2013
No local negative flow	No	-	-	Yes	-
Homogeneous flow stream/gas velocity	Yes	_	_	Yes	-

/	Calculation of stack Gas Velocity, V
) _	Velocity at Traverse Point, V = Kcp * Sqroot ((2 * DP) / Density)
e	Where
t 0.85	Kpt = Pitot tube calibration coefficient
³ 0.998	Compressibility correction factor, assumed at a constant 0.998

Gas Volumetric Flowrate	Units	Result
Gas Volumetric Flow Rate (Actual)	m ³ .h ⁻¹	2797
Gas Volumetric Flow Rate (STP, Wet)	m ³ . h ⁻¹	2568
Gas Volumetric Flowrate (STP, Dry)	m ³ . h ⁻¹	2522
Gas Volumetric Flowrate REF to Oxygen	m ³ . h ⁻¹	-



IV. Appendix III Individual parameter sampling details and results

Sampling Details	Run 1	
Stack ID	A1	
	Tube	
Leak Check Results		
Prior to test:	0.0001	l/min
Post Test:	0.0001	l/min
Sample Volume Flow Rate:	0.4512	l/min
Standard Requirement:	<2	%
Test Result:	0.022163	%
Test Status	Pass	
Calibration Details		
Pump Number:	ASLTM12EQ503	
Calibration Unit:	ASLTM12EQ508	
Calibration Rate Before Test:	0.4512	l/min
Calibration Rate After Test:	0.4512	l/min
Average sample Volume:	0.4512	l/min
Sample Test Time:	30	Min.
Pump Gas Temperature:	15	°C
Pump Sample Pressure:	99.8	kPa
Actual Sample Volume:	0.01354	m ³
Normalised Gas Volume:	0.01264	m ³

Total Volatile Organic Carbon (Tube) Sampling details



Site Name	-	-
Stack ID	A1	-
Date	06/11/2014	Run 1
Start time	-	08:05:00
Finish Time	-	08:35:00
	Units	Run 1
Leak test results		
Mean Sampling Rate	l/min	0.4512
Pre-sampling leak rate	l/min	0.0001
Post-sampling leak rate	l/min	0.0001
Leak rate	l/min	0.02216312
Acceptable leak rate (<2%)	Y/N	Y
Filtration		
Filter Material	-	N/A
Filter Size	mm	N/A
Max. Filter Temp	degrees	N/A
Absorbers Type	Glass/PTFE/ Other	Charcoal Tubes
Blank sample	-	
Blank sample ID	mg/m ³	5105207321
Blank result	<10% ELV (Y/N)	8.5
Acceptable Blank	-	Y

Total Volatile Organic Carbon (Tube) Quality Assurance



Sampling Details		Run 1
Stack ID	A1	
Date	06/11/2014	
Start time	08:05:00	
Finish Time	08:35:00	
Results		
Laboratory Result	<5	μg
Sample Volume	0.012641	m ³
Emissions Concentration	0.395538	mg.m ⁻³
Mass Emission	-	kg.h⁻¹

Total Volatile Organic Carbon (Tube) Results and Measurement Uncertainty

Parameter	Units	Run 1
Combined Uncertainty	mg.m ⁻³	0.03
Expanded uncertainty as percentage of measured value	% of measured value	16.16
Expanded uncertainty in units of measurement	mg.m ⁻³	0.06
Expanded uncertainty as percentage of limit value	% Of ELV	0.32

Title:	Determination of Speciated Organic Compounds		
Method:	EN 13649		
Client:	Rilta Environmental Ltd		
Log Sheet Complete by:	John Casey		
Test Date:	06/11/2014		
Laboratory Used:	UKAS0605		
Certificate Numbers:	WK14-7338		
Stack Reference:	A1		
Leak Check Results			
Prior to test:	0.0001	l/min	
Post Test:	0.0001	l/min	
Sample Volume Flow Rate:	0.4512	l/min	
Standard Requirement:	<2	%	
Test Result:	0.022163121	%	
Test Status	Pass		
Calibration Details			
Pump Number:	ASLTM12EQ503		
Calibration Unit:	ASLTM12EQ508		
Calibration Rate Before Test:	0.4512	l/min	



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Class II Class III Class III LLOD Total Class I Total Class II	μ <i>g/tube</i> 0 0	0.40 mg/Nm3 mg/Nm3 mg/Nm3	kg/hr kg/hr	kg/Hr kg/Hr
Class II Class III LLOD Total Class I	μ <i>g/tube</i> 0 0 <5 0.00	<i>mg/Nm3</i> 0.40 <i>mg/Nm3</i>	kg/hr kg/hr	kg/Hr
Class II Class III LLOD	μ <i>g/tube</i> 0 0 <5	<i>mg/Nm3</i> 0.40	kg/hr	
Class II Class III LLOD	μ <i>g/tube</i> 0 0 <5	<i>mg/Nm3</i>	kg/hr 0.0010	
Class II Class III	μ <i>g/tube</i> 0 0	mg/Nm3	kg/hr	
Class II	μ <i>g/tube</i> 0 0	mg/Nm3	kg/hr	
Class II	μ <i>g/tube</i> 0	mg/Nm3	kg/hr	
	μ <i>g/tube</i> 0	mg/Nm3	kg/hr	
	μg/tube	mg/Nm3	kg/hr	
Class I				
Speciated Organic Results				
			1	
Normalised Flow Rate:	2522	Nm ³ /Hr		
Actual Flow Rate:	Flow Rate: 2707 m ³ /Jr			
Average Pressure:	99.8	kPa		
Average Temperature:	20	°C		
Average Velocity:	6.18	m/e		
Diameter:	0.40	m		
Stack Flow Rates				
	40	-0		
Max Temperature Allowable:	15	°C		
Adsorption Tube Temperature	15	00		
Test Details				
	510520/321			
Blank Identification Number	5113306489			
	Charcoal Tubes			
Tuha Dataila				
Normalised Gas Volume:	0.01264	Nm ³		
Actual Sample Volume:	0.01354	m³		
Pump Sample Pressure:	99.8	kPa		
Pump Gas Temperature:	10	°C		
Sample Test Time:	30	minutes		
Average sample Volume:	0.4512	l/min	_	
Calibration Rate After Test:	0.4512	l/min		





Report Title	Air Emissions Compliance Monitoring Emissions Report		
Company address	Air Scientific Ltd., 32 DeGranville Court, Dublin road, Trim, Co. Meath		
Stack Emissions Testing Report Commissioned by	Rilta Environmental Limited		
Facility Name	Rilta Environmental Limited, Block 402, Grant's Drive, Greenogue Business Park, Rathcoole, County Dublin, Dublin.		
Contact Person	Mr. Colm Hussey		
EPA Licence Number	WL192-03		
Licence Holder	Rilta Environmental Limited, A2		
Stack Reference Number	A2		
Dates of the Monitoring Campaign	07/08/2014		
Job Reference Number	RIENTL1070814 / 2014331		
Report Written By	Dr. John Casey		
Report Approved by	Dr. Brian Sheridan		
Stack Testing Team	Dr. John Casey		
Report Date	15/08/2014		
Report Type	Test Report Compliance Monitoring		
Version	1		
Signature of Approver	Brian Sheridan Technical Manager		



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I. Monitoring Objectives

Overall Aim of the monitoring Campaign

The aim of the monitoring campaign was to demonstrate compliance with a set of emission limit values as specified in the site licence.

Special Requirements

There were no special requirements.

Target Parameters

T A Luft Organics		
Total Organic Carbon		
Stack Gas Temperature		
Volume (m ³ .h ⁻¹)		

Emission Limit Values

Emission Limit Values / Mass Emissions Limit Values	mg.m ⁻³	kg.h⁻¹
T A Luft Organics Class I	20	-
Total Organic Carbon	-	0.1
Stack Gas Temperature	-	-
Volume (m ³ .h ⁻¹)	5,292	-

Reference Conditions

Reference Conditions	Value
Oxygen Reference %	No Oxygen Ref
Temperature °C	273.15
Total Pressure kPa	101.3
Moisture %	Yes



Overall Results

	Concentration					Mass Emission		Run 1
Parameter	Units	Result	MU +/-	Limit	Compliant	Units	Result	Limit
T A Luft Organics	mg.m ⁻³	LLOD	19.08	20	Yes	kg.h⁻¹	-	-
Total Organic Carbon	mg.m⁻³	86.57	19.08	-	No	kg.h⁻¹	0.5397	0.1
Stack Gas Temperature	к	292.15	-	-	N/A	-	-	-
Stack Gas Velocity	m.s ⁻¹	4.80	-	-	N/A	-	-	-
Volumetric Flow Rate	m ³ .h ⁻¹	6,235	-	5,292	No	-	-	-

Accreditation details

Air Scientific Limited	INAB319T
External Analytical Laboratory	UKAS0605
Other	-



Monitoring Dates & Times

Parameter	Run	Location ID	Sampling Dates	Sampling Time On	Sampling Time Off	Duration (mins.)
	Run 1	A2	07/08/2014	08:45:00	09:23:00	00:38:00
T A Luft Organics	Run 2					
	Run 3					



Process details

Parameter	
Process status	Normal
Capacity (per/hour) (if applicable)	N/a
Continuous or Batch Process	Batch
Feedstock	Process Air
Abatement System	Yes
Abatement Systems Running Status	Normal
Fuel	N/A
Plume Appearance	No
Other information	None



Executive Summary

Monitoring, Equipment & Analytical Methods

	Monitoring				Analysis	
Parameter	Standard	Technical Procedure	Accredited Testing	Testing Lab	Analytical Technique	Analysis Lab
T A Luft Organics	EN13649:2002	SOP 2019	No	AirSci	Thermal Desorption	RPS
Stack Gas Temperature	EN16911:2013	SOP 2005	Yes	AirSci	Thermocouple	AirSci
Stack Gas Velocity	EN16911:2013	SOP 2005	Yes	AirSci	Pitot tubes	AirSci



Rev.No: 1

List of Equipment	
-------------------	--

ID	Item of Equipment	Manufacturer	Serial No.
ASLTM12EQ505	SKC Aircheck Sampler	SKC	826085
ASLTM12EQ508	DryCal DC Lite Primary Flow Metre	BIOS	7298
ASLTM12EQ517	Testo 400 Gas Pressure Vacumn and Flow	Testo	00828828/305
ASLTM13EQ501	Stanley 8m Measuring Tape	Stanley	33-726
ASLTM13EQ505	S TYPE PITOT TUBE	Tecora	1347
ASLTM14EQ503	SKC Aircheck Sampler	SKC	A116456
ASLTM14EQ504	SKC Aircheck Sampler	SKC	A116184
ASLTM14EQ512	GemRed Electronic Level 0 to 180 Degrees	GemRed	8088



Sampling Deviations

Parameter	Deviation	
Standard ID	EN16911 - in accordance with MID 6911-1	
Standard ID	-	
Standard ID	-	
Standard ID	-	

Reference Documents

Risk Assessment (RA)	SOP1011
Site Review (SR)	SOP1015
Site Specific Protocol (SSP)	SOP1015



Suitability of sampling location

General Information	Value	
Permanent/Temporary	Temporary	
Inside/ Outside	Inside	

Platform Details		
Irish EPA Technical Guidance Note AG1 / BS EN 15259 Platform Requirements	Value	Comment
Sufficient Working area to manipulate probe and measuring instruments	N/A	Cherrypicker
Platform has 2 handrails (approx. 0.5m & 1.0 m high)	N/A	-
Platform has vertical base boards (approx. 0.25 m high)	N/A	-
Platform has chains / self closing gates at top of ladders	N/A	-
There are no obstructions present which hamper insertion of sampling equipment	N/A	_
Safe Access Available	N/A	-
Easy Access Available	N/A	_

Sampling Location / Platform Improvement Recommendations None

BSEN 15259 Homogeneity Test Requirements

1: There is no requirement to perform a BSEN15259 Homogenity Test on this stack

E.g. Select Option

1: There is no requirement to perform a BSEN15259 Homogenity Test on this stack

2: Test results were obtained from previous Homogeneity test carried out by ASL

3: Test results were obtained from previous Homogeneity test carried out by Alternative contractor 4: Other: Enter Description



Stack diagram





APPENDICES

II. Appendix I Monitoring Personnel & Equipment

Stack Emissions Monitoring Personnel

Team Leader	Name	John Casey
	Qualifications	PhD. (Eng.), MSc. (Agr.), B. Agr. Sc.
	System approval	Air Scientific Limited Approved
		-



IPPC Licence No.: WL192-03 Licence Holder: Rilta Environmental Limited, A2 Facility Location: Rilta Environmental Limited, Block 402, Grant's Drive, Greenogue Rev.No: 1

III. Appendix II Stack Details & flow characteristics

-		
General Stack Details		
Stack details	Units	Value
Date of survey		07/08/2014
Time of survey		08:15
Туре		Circular
Stack Diameter / Depth, D	m	0.71
Stack Width, W	m	-
Average Stack Gas Temp., Ta	С	19
Average Static Pressure, P static	kPa	0.002
Average Barometric Pressure, Pb	kPa	100.3
Type of Pitot		S
Are Water Droplets Present ?		No
Average Pitot Tube Calibration Coeff, Cp		0.85
Negative flow		No
Highly homogeneous flow stream/gas velocity		Yes

Preliminary stack survey calculations

Sample Port Size	mm	20
Initial Pitot Leak Check	Pa	80
Final Pitot Leak Check	Pa	81
Orientation of Duct		Vertical
Pitot Tube Cp		0.998
Number of Lines Available		2
Number of Lines Used		2



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Sampling Line A						
Point	Distance to duct (m)	Pa	Temp °C	Velocity (m/s)	Oxygen (%)	Angle of Swirl
1	0.03	-	-	-	-	-
2	0.1	19	-	4.8	-	<15
3	0.21	20	-	4.9	-	<15
4	0.49	18	-	4.7	-	<15
5	0.6	19	-	4.8	-	<15
6	0.67	-	-	-	-	-
7	-	-	-	-	-	-
8	-	-	-	-	-	-
9	-	-	-	-	-	-
10	-	-	-	-	-	-
Average	-	19.00	-	4.80	-	<15
Min	-	18	-	4.67	-	<15
Max	-	20	-	4.92	-	<15



Document No.: RIENTL1070814 / 2014331 Visit No: 1 Year: 2014 Office: Trim

Sampling Line B						
Point	Distance to duct (m)	Pa	Temp °C	Velocity (m/s)	Oxygen (%)	Angle of Swirl
1	0.03	-	-	-	-	-
2	0.1	17	-	4.5	-	<15
3	0.21	18	-	4.7	-	<15
4	0.49	21	-	5.0	-	<15
5	0.6	20	-	4.9	-	<15
6	0.67	-	-	-	-	-
7	-	-	-	-	-	-
8	-	-	-	-	-	-
9	-	-	-	-	-	-
10	-	-	-	-	-	-
Average	-	19.00	-	4.79	-	<15
Min	-	17	-	4.54	-	<15
Мах	-	21	_	5.05	-	<15



Component	Conc. ppm	Conc. Dry % v/v	Conc. Wet % v/v	Molar Mass
Carbon Dioxide CO2	-	0.04	-	44.01
Oxygen O ₂	-	20.9	-	32
Nitrogen N ₂	-	79	-	28.1
Moisture (H ₂ O)	-	-	1.5	18.02
Reference Conditions	Units	Numbers		
Temperature	°C	273.15		
Total Pressure	kPa	101.3		
Moisture	%	-		
	%			



Stack Gas Composition & Molecular Weights								
Component	Molar Mass M	Density Kg/m³ p	Conc. Dry % v/v	Dry Volume Fraction r	Dry Conc. kg/m ³ pi	Conc. wet % v/v	Wet Volume Fraction r	Wet Conc.kg/m ³ pi
Carbon Dioxide CO2	44.01	1.96	0.04	0.0004	0.00	0.04	0.00	0.00
Oxygen O ₂	32	1.43	20.9	0.209	0.30	20.59	0.21	0.29
Nitrogen N ₂	28.1	1.25	79	0.79	0.99	77.82	0.78	0.98
Moisture (H ₂ O)	18.02	0.80	-	-	-	1.5	0.02	0.01
	-	-	-	-	-	-	-	-
where p=M/22.41	-	-	-	-	-	-	-	-
pi = r x p	-	-	-	-	_	-	-	_



Calculation of Stack Gas Densities		
Determinand	Units	Result
Dry Density (STP), P STD	kg.m ⁻³	1.290
Wet Density (STP), P STW	kg.m ⁻³	1.283
Dry Density (Actual), P Actual	kg.m ⁻³	1.194
Average wet Density (Actual), P ActualW	kg.m ⁻³	1.187
Where		
P STD = sum of component concentrations, kg/m3 (excluding water vapour)	-	-
P STW = (P STD + pi of H2O) / (1 + (pi of H2O / 0.8036))	-	-
P actual = P STD x (T STP / (P STP)) x (Pa / Ta)	-	-
P actual W (at each sampling point) = P STW x (Ts / Ps) x (Pa / Ta)	-	-



Sampling Plane Validation Criteria	Value	Units	Requirement	Compliance	Method
Lowest Differential Pressure	17	Pa	>5 Pa	Yes	EN16911:2013
Lowest Gas Velocity	4.54	m/s	-	N/A	-
Highest Gas Velocity	5.05	m/s	-	N/A	-
Ratio of Above	1.11	:1	<3:1	Yes	EN16911:2013
Mean Velocity	4.80	m/s	-	N/A	-
Angle of flow with regard to duct axis	<15	degrees	< 15	Yes	EN16911:2013
No local negative flow	No	-	-	Yes	-
Homogeneous flow stream/gas velocity	Yes	-	-	Yes	-

/	Calculation of stack Gas Velocity, V
) _	Velocity at Traverse Point, V = Kcp * Sqroot ((2 * DP) / Density)
e	Where
t 0.85	Kpt = Pitot tube calibration coefficient
³ 0.998	Compressibility correction factor, assumed at a constant 0.998

Gas Volumetric Flowrate	Units	Result
Gas Volumetric Flow Rate (Actual)	m ³ .h ⁻¹	6837
Gas Volumetric Flow Rate (STP, Wet)	m ³ . h ⁻¹	6330
Gas Volumetric Flowrate (STP, Dry)	m ³ . h ⁻¹	6235
Gas Volumetric Flowrate REF to Oxygen	m ³ . h ⁻¹	-



IV. Appendix 3 Individual parameter sampling details and results

Sampling Details	Run 1	
Stack ID	A2	
	Tube	
Leak Check Results		
Prior to test:	0.0001	l/min
Post Test:	0.0001	l/min
Sample Volume Flow Rate:	0.3258	l/min
Standard Requirement:	<2	%
Test Result:	0.030694	%
Test Status	Pass	
Calibration Details		
Pump Number:	ASLTM14EQ503	
Calibration Unit:	ASLTM12EQ508	
Calibration Rate Before Test:	0.3258	l/min
Calibration Rate After Test:	0.3258	l/min
Average sample Volume:	0.3258	l/min
Sample Test Time:	38	Min.
Pump Gas Temperature:	35	°C
Pump Sample Pressure:	101.3	kPa
Actual Sample Volume:	0.01238	m ³
Normalised Gas Volume:	0.01097	m ³

Total Volatile Organic Carbon (Tube) Sampling details



Site Name	-	-
Stack ID	A2	-
Date	07/08/2014	Run 1
Start time	-	08:45:00
Finish Time	-	09:23:00
	Units	Run 1
Leak test results		
Mean Sampling Rate	l/min	0.3258
Pre-sampling leak rate	l/min	0.0001
Post-sampling leak rate	l/min	0.0001
Leak rate	l/min	0.03069368
Acceptable leak rate (<2%)	Y/N	Y
Filtration		
Filter Material	-	N/A
Filter Size	mm	N/A
Max. Filter Temp	degrees	N/A
Absorbers Type	Glass/PTFE/ Other	Charcoal Tubes
Blank sample	-	
Blank sample ID	mg/m ³	4828601455
Blank result	<10% ELV (Y/N)	10
Acceptable Blank	-	Y

Total Volatile Organic Carbon (Tube) Quality Assurance



Sampling Details		Run 1
Stack ID	A2	
Date	-	
Start time	08:45:00	
Finish Time	09:23:00	
Results		
Laboratory Result	1131	μg
Sample Volume	0.010974	m³
Conversation Factor for Carbon	0.84	
Emissions Concentration	86.57	mg.m⁻³ as C
Mass Emission	-	kg.h⁻¹

Total Volatile Organic Carbon (Tube) Results and Measurement Uncertainty

Parameter	Units	Run 1
Combined Uncertainty	mg.m⁻³	9.54
Expanded uncertainty as percentage of measured value	% of measured value	18.51
Expanded uncertainty in units of measurement	mg.m ⁻³	19.08
Expanded uncertainty as percentage of limit value	% Of ELV	12.72

Title:	Determination of Speciated Organic Compounds	
Method:	EN 13649	
Client:	Rilta Environmental Ltd	
Log Sheet Complete by:	Brian Sheridan	
Test Date:	07/08/2014	
Laboratory Used:	UKAS0605	
Certificate Numbers:	WK14-5268	
Stack Reference:	A2	
Leak Check Results		
Prior to test:	0.0001	l/min
Post Test:	0.0001	l/min
Sample Volume Flow Rate:	0.3258	l/min
Standard Requirement:	<2	%
Test Result:	0.030693677	%
Test Status	Pass	
Calibration Details		
Pump Number:	ASLTM14EQ503	
Calibration Unit:	ASLTM12EQ508	
Document No.: RIENTL1070814 / 2014331 Visit No: 1 Year: 2014 Office: Trim

0.00	mg/Nm3 mg/Nm3	0.000000	kg/Hr kg/Hr
0.00	mg/Nm3	0.000000	kg/Hr
14	1.28	0.0080	
13	1.18	0.0074	
206	18.77 0.1170		
201	18.32	0.1142	
697	63.52	0.3960	
0			
μ <i>g/tube</i>	mg/Nm3	kg/hr	
6235	Nm³/Hr		
6837	<u>m³/Hr</u>		
100.3	<u>kPa</u>		
19	O _C		
4.80	m/s		
0.71	m		
40	°C		
35	°C		
4828601455			
4828601454			
Charcoal Tubes			
0.01097	Nm ³		
0.01238	m³		
101.3	kPa		
35	°C		
38	minutes		
0.3258	l/min		
0.3258	l/min		
	0.3258 0.3258 38 35 101.3 0.01238 0.01097 0 Charcoal Tubes 4828601454 4828601455 40 0.71 4.80 19 100.3 6837 6235 0 0 201 206	0.3258 I/min 0.3258 I/min 0.3258 I/min 38 minutes 35 °C 101.3 kPa 0.01238 m³ 0.01097 Nm³ Charcoal Tubes	0.3258 I/min 0.3258 I/min 0.3258 I/min 38 minutes 35 °C 101.3 kPa 0.01238 m³ 0.01097 Nm³ 0.01097 Nm³ Charcoal Tubes



Report Title	Air Emissions Compliance Monitoring Emissions Report			
Company address	Air Scientific Ltd., 32 DeGranville Court, Dublin road, Trim, Co. Meath			
Stack Emissions Testing Report Commissioned by	Rilta Environmental Limited			
Facility Name	Rilta Environmental Limited, Block 402, Grant's Drive, Greenogue Business Park, Rathcoole, County Dublin, Dublin.			
Contact Person	Mr. Colm Hussey			
EPA Licence Number	WL192-03			
Licence Holder	Rilta Environmental Limited, A2			
Stack Reference Number	A2			
Dates of the Monitoring Campaign	06/11/2014			
Job Reference Number	REINTL1061114 / 2014499			
Report Written By	Dr. John Casey			
Report Approved by	Dr. Brian Sheridan			
Stack Testing Team	Dr. John Casey			
Report Date	27/11/2014			
Report Type	Test Report Compliance Monitoring			
Version	1			
Signature of Approver	M Brian Sheridan Technical Manager			



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I. Monitoring Objectives

Overall Aim of the monitoring Campaign

The aim of the monitoring campaign was to demonstrate compliance with a set of emission limit values as specified in the site licence.

Special Requirements

There were no special requirements.

Target Parameters

T A Luft Organics	
Stack Gas Temperature	
Volume (m ³ .h ⁻¹)	

Emission Limit Values

Emission Limit Values / Mass Emissions Limit Values	mg.m ⁻³	kg.h ⁻¹
T A Luft Organics	20	0.1
Stack Gas Temperature	-	-
Volume (m ³ .h ⁻¹)	5,292	-

Reference Conditions

Reference Conditions	Value
Oxygen Reference %	No Oxygen Ref
Temperature °C	273.15
Total Pressure kPa	101.3
Moisture %	Yes



Overall Results

	Concentration					Mass Emission		Run 1
Parameter	Units	Result	MU +/-	Limit	Compliant	Units	Result	Limit
T A Luft Organics	mg.m⁻³	LLOD	0.26	20	Yes	-	-	-
Total Organic Carbon	mg.m⁻³	1.35	0.26		Yes	kg.h⁻¹	0.008	0.1
Stack Gas Temperature	к	293.15	-	-	N/A	-	-	-
Stack Gas Velocity	m.s ⁻¹	4.87	-	-	N/A	-	-	-
Volumetric Flow Rate	m ³ .h ⁻¹	6271	-	5,292	No	-	-	-

Accreditation details

Air Scientific Limited	INAB319T
External Analytical Laboratory	UKAS0605
Other	-



Monitoring Dates & Times

Parameter	Run	Location ID	Sampling Dates	Sampling Time On	Sampling Time Off	Duration (mins.)
	Run 1	A2	06/11/2014	08:13:00	08:48:00	00:35:00
T A Luft Organics	Run 2	-	-	-	-	-
	Run 3	-	-	-	-	-



Process details

Parameter	
Process status	Normal
Capacity (per/hour) (if applicable)	N/a
Continuous or Batch Process	Batch
Feedstock	Process Air
Abatement System	Yes
Abatement Systems Running Status	Normal
Fuel	N/A
Plume Appearance	No
Other information	None



Executive Summary

Monitoring, Equipment & Analytical Methods

	Monitoring				Analysis	
Parameter	Standard	Technical Procedure	Accredited Testing	Testing Lab	Analytical Technique	Analysis Lab
T A Luft Organics	EN13649:2002	SOP 2019	No	AirSci	Thermal Desorption	RPS
Stack Gas Temperature	EN16911:2013	SOP 2005	Yes	AirSci	Thermocouple	AirSci
Stack Gas Velocity	EN16911:2013	SOP 2005	Yes	AirSci	Pitot tubes	AirSci



Rev.No: 1

ID	Item of Equipment	Manufacturer	Serial No.			
ASLTM12EQ504	SKC Aircheck Sampler	SKC	826914			
ASLTM12EQ508	DryCal DC Lite Primary Flow Metre	BIOS	7298			
ASLTM12EQ517	Testo 400 Gas Pressure Vacumn and Flow	Testo	00828828/305			
ASLTM13EQ501	Stanley 8m Measuring Tape	Stanley	33-726			
ASLTM13EQ502	6" Vernier Caliper	MEDID	N/A			
ASLTM13EQ505	S TYPE PITOT TUBE	Tecora	1347			
ASLTM14EQ512	GemRed Electronic Level 0 to 180 Degrees	GemRed	8088			



Rev.No: 1

Sampling Deviations

Parameter	Deviation
Standard ID	EN16911 - in accordance with MID 6911-1
Standard ID	-
Standard ID	-
Standard ID	-

Reference Documents

Risk Assessment (RA)	SOP1011
Site Review (SR)	SOP1015
Site Specific Protocol (SSP)	SOP1015



Suitability of sampling location

General Information	Value
Permanent/Temporary	Temporary
Inside/ Outside	Inside

Platform Details		
Irish EPA Technical Guidance Note AG1 / BS EN 15259 Platform Requirements	Value	Comment
Sufficient Working area to manipulate probe and measuring instruments	N/A	Cherrypicker
Platform has 2 handrails (approx. 0.5m & 1.0 m high)	N/A	-
Platform has vertical base boards (approx. 0.25 m high)	N/A	-
Platform has chains / self closing gates at top of ladders	N/A	-
There are no obstructions present which hamper insertion of sampling equipment	N/A	-
Safe Access Available	N/A	-
Easy Access Available	N/A	_

Sampling Location / Platform Improvement Recommendations

Install ports and platform in accordance with AG1

BSEN 15259 Homogeneity Test Requirements

1: There is no requirement to perform a BSEN15259 Homogenity Test on this stack

E.g. Select Option

1: There is no requirement to perform a BSEN15259 Homogenity Test on this stack

2: Test results were obtained from previous Homogeneity test carried out by ASL

3: Test results were obtained from previous Homogeneity test carried out by Alternative contractor 4: Other: Enter Description



Stack diagram



2.



APPENDICES

II. Appendix I Monitoring Personnel & Equipment

Stack Emissions Monitoring Personnel

Team Leader	Name	John Casey
	Qualifications	PhD. (Eng.), MSc. (Agr.), B. Agr. Sc.
	System approval	Air Scientific Limited Approved
		-



IPPC Licence No.: WL192-03 Licence Holder: Rilta Environmental Limited, A2 Facility Location: Rilta Environmental Limited, Block 402, Grant's Drive, Greenogue Rev.No: 1

III. Appendix II Stack Details & flow characteristics

	Г	
General Stack Details		
Stack details	Units	Value
Date of survey		06/11/2014
Time of survey		08:10
Туре		Circular
Stack Diameter / Depth, D	m	0.71
Stack Width, W	m	-
Average Stack Gas Temp., Ta	C	20
Average Static Pressure, P static	kPa	0.001
Average Barometric Pressure, Pb	kPa	99.8
Type of Pitot		S
Are Water Droplets Present ?		No
Average Pitot Tube Calibration Coeff, Cp		0.85
Negative flow		No
Highly homogeneous flow stream/gas velocity		Yes

Preliminary stack survey calculations

Sample Port Size	mm	20
Initial Pitot Leak Check	Pa	125
Final Pitot Leak Check	Pa	124
Orientation of Duct		Vertical
Pitot Tube Cp		0.998
Number of Lines Available		2
Number of Lines Used		2



Document No.: REINTL1061114 / 2014499 Visit No: 2 Year: 2014

Office: Trim	Rev.No: 1					·····, ····, ···,
Sampling Line A						
Point	Distance to duct (m)	Pa	Temp °C	Velocity (m/s)	Oxygen (%)	Angle of Swirl
1	0.03	-	-	-	-	-
2	0.1	20	-	4.9	-	<15
3	0.21	19	-	4.8	-	<15
4	0.49	18	-	4.7	-	<15
5	0.6	19	-	4.8	-	<15
6	0.67	-	-	-	-	-
7	-	-	-	-	-	-
8	-	-	-	-	-	-
9	-	-	-	-	-	-
10	-	-	-	-	-	-
Average	-	19.00	-	4.82	-	<15
Min	-	18	-	4.69	-	<15
Max	-	20	-	4.94	-	<15



Document No.: REINTL1061114 / 2014499 Visit No: 2 Year: 2014 Office: Trim

Sampling Line B						
Point	Distance to duct (m)	Pa	Temp °C	Velocity (m/s)	Oxygen (%)	Angle of Swirl
1	0.03	-	-	-	-	-
2	0.1	19	-	4.8	-	<15
3	0.21	20	-	4.9	-	<15
4	0.49	19	-	4.8	-	<15
5	0.6	21	-	5.1	-	<15
6	0.67	-	-	-	-	-
7	-	-	-	-	-	-
8	-	-	-	-	-	-
9	-	-	-	-	-	-
10	-	-	-	-	-	-
Average	-	19.75	-	4.91	-	<15
Min	-	19	-	4.82	-	<15
Мах	-	21	_	5.07	-	<15



Component	Conc. ppm	Conc. Dry % v/v	Conc. Wet % v/v	Molar Mass	
Carbon Dioxide CO2	-	0.04	-	44.01	
Oxygen O ₂	-	20.9	-	32	
Nitrogen N ₂	-	79	-	28.1	
Moisture (H ₂ O)	-	-	1.5	18.02	
Reference Conditions	Units	Numbers			
Temperature	°C	273.15			
Total Pressure	kPa	101.3			
Moisture	%	-			
Oxygon (Dry)	%				



Stack Gas Composition & Molecular Weights								
Component	Molar Mass M	Density Kg/m³ p	Conc. Dry % v/v	Dry Volume Fraction r	Dry Conc. kg/m³ pi	Conc. wet % v/v	Wet Volume Fraction r	Wet Conc.kg/m ³ pi
Carbon Dioxide CO2	44.01	1.96	0.04	0.0004	0.00	0.04	0.00	0.00
Oxygen O ₂	32	1.43	20.9	0.209	0.30	20.59	0.21	0.29
Nitrogen N ₂	28.1	1.25	79	0.79	0.99	77.82	0.78	0.98
Moisture (H ₂ O)	18.02	0.80	-	-	-	1.5	0.02	0.01
	-	-	-	-	-	-	-	-
where p=M/22.41	-	-	-	_	-	-	-	-
pi = r x p	-	-	-	-	-	-	_	-



Calculation of Stack Gas Densities		
Determinand	Units	Result
Dry Density (STP), P STD	kg.m ⁻³	1.290
Wet Density (STP), P STW	kg.m ⁻³	1.283
Dry Density (Actual), P Actual	kg.m ⁻³	1.184
Average wet Density (Actual), P ActualW	kg.m ⁻³	1.177
Where		
P STD = sum of component concentrations, kg/m3 (excluding water vapour)	-	-
P STW = (P STD + pi of H2O) / (1 + (pi of H2O / 0.8036))	-	-
P actual = P STD x (T STP / (P STP)) x (Pa / Ta)	-	-
P actual W (at each sampling point) = P STW x (Ts / Ps) x (Pa / Ta)	-	-



Sampling Plane Validation Criteria	Value	Units	Requirement	Compliance	Method
Lowest Differential Pressure	18	Pa	>5 Pa	Yes	EN16911:2013
Lowest Gas Velocity	4.69	m/s	-	N/A	-
Highest Gas Velocity	5.07	m/s	-	N/A	-
Ratio of Above	1.08	:1	<3:1	Yes	EN16911:2013
Mean Velocity	4.87	m/s	-	N/A	-
Angle of flow with regard to duct axis	<15	degrees	< 15	Yes	EN16911:2013
No local negative flow	No	-	-	Yes	-
Homogeneous flow stream/gas velocity	Yes	-	-	Yes	-

/	Calculation of stack Gas Velocity, V
) _	Velocity at Traverse Point, V = Kcp * Sqroot ((2 * DP) / Density)
9	Where
t 0.85	Kpt = Pitot tube calibration coefficient
3 0.998	Compressibility correction factor, assumed at a constant 0.998

Gas Volumetric Flowrate	Units	Result
Gas Volumetric Flow Rate (Actual)	m ³ .h ⁻¹	6936
Gas Volumetric Flow Rate (STP, Wet)	m ³ . h ⁻¹	6367
Gas Volumetric Flowrate (STP, Dry)	m ³ . h ⁻¹	6271
Gas Volumetric Flowrate REF to Oxygen	m ³ . h ⁻¹	-



IV. Appendix 3 Individual parameter sampling details and results

Sampling Details	Run 1	
Stack ID	A2	
	Tube	
Leak Check Results		
Prior to test:	0.0001	l/min
Post Test:	0.0001	l/min
Sample Volume Flow Rate:	0.3243	l/min
Standard Requirement:	<2	%
Test Result:	0.030836	%
Test Status	Pass	
Calibration Details		
Pump Number:	ASLTM14EQ504	
Calibration Unit:	ASLTM12EQ508	
Calibration Rate Before Test:	0.3243	l/min
Calibration Rate After Test:	0.3243	l/min
Average sample Volume:	0.3243	l/min
Sample Test Time:	35	Min.
Pump Gas Temperature:	21	°C
Pump Sample Pressure:	99.8	kPa
Actual Sample Volume:	0.01135	m³
Normalised Gas Volume:	0.01038	m³

Total Volatile Organic Carbon (Tube) Sampling details



Site Name	-	-
Stack ID	A2	-
Date	06/11/2014	Run 1
Start time	-	08:13:00
Finish Time	-	08:48:00
	Units	Run 1
Leak test results		
Mean Sampling Rate	l/min	0.3243
Pre-sampling leak rate	l/min	0.0001
Post-sampling leak rate	l/min	0.0001
Leak rate	l/min	0.03083565
Acceptable leak rate (<2%)	Y/N	Y
Filtration		
Filter Material	-	N/A
Filter Size	mm	N/A
Max. Filter Temp	degrees	N/A
Absorbers Type	Glass/PTFE/ Other	Charcoal Tubes
Absorption Solution		
Blank sample	-	5105207321
Blank sample ID	mg/m ³	8.5
Blank result	<10% ELV (Y/N)	Y
Acceptable Blank	-	-

Total Volatile Organic Carbon (Tube) Quality Assurance



Sampling Details		Run 1
Stack ID	A2	
Date	-	
Start time	08:13:00	
Finish Time	08:48:00	
Results		
Laboratory Result	14	μg
Factor		-
Sample Volume	0.010384	m³
Emissions Concentration	1.34	mg.m⁻³
Mass Emission	-	kg.h⁻¹

Total Volatile Organic Carbon (Tube) Results and Measurement Uncertainty

Parameter	Units	Run 1
Combined Uncertainty	mg.m ⁻³	0.13
Expanded uncertainty as percentage of measured value	% of measured value	19.54
Expanded uncertainty in units of measurement	mg.m ⁻³	0.26
Expanded uncertainty as percentage of limit value	% Of ELV	0.18

Title:	Determination of Speciated Organic Compounds		
Method:	EN 13649		
Client:	Rilta Environmental Ltd		
Log Sheet Complete by:	John Casey		
Test Date:	06/11/2014		
Laboratory Used:	UKAS0605		
Certificate Numbers:	WK14-7338		
Stack Reference:	A2		
Leak Check Results			
Prior to test:	0.0001	l/min	
Post Test:	0.0001	l/min	
Sample Volume Flow Rate:	0.3243	l/min	
Standard Requirement:	<2	%	
Test Result:	0.030835646	%	
Test Status	Pass		



I FIFTI	1		1	R
Calibration Details				
Pump Number:				
Calibration Unit:				
Calibration Rate Before Test:	0.2242	l/min		
Calibration Rate After Test:	0.3243	1/min		
Average sample Volume:	0.0243	1/11111		
Sample Test Time:	0.3243			
Pump Gas Temperature:	35	minutes		
Pump Sample Pressure:	21	-0		
Actual Sample Volume:	99.8	кРа		
Actual Gample Volume.	0.01135	m°		
Normalised Gas Volume:		Nm ³		
Tube Details				
Tube Type:	Charcoal Tubos			
Tube Identification Number:	5112206404			
Blank Identification Number:	5105007201			
	5105207321			
Test Details				
Adsorption Tube Temperature:	21	°C		
Max Temperature Allowable:	40	°C		
Stack Flow Rates				
Diameter:	0.71	m		
Average Velocity:	4.87	m/s		
Average Temperature:	20	°C		
Average Pressure:	99.8	kPa		
Actual Flow Rate:	6936	m ³ /Hr		
Normalised Flow Rate:	6271	Nm ³ /Hr		
Speciated Organic Results				
Class I	ug/tube	ma/Nm3	ka/br	
Limit of detection	ρ <u>μ</u> αλου Ο	0.00	0.0000	
	0	0.00	0.0000	
Class II				
M+P Xylene	14	1.35	0.0085	
Limit of detection		0.00	0.0000	
Class III				
Limit of detection	0	0.00	0.0000	
Total Class I	0.00	ma/Nm3	0.000000	ka/Hr
Total Class II	1.35	ma/Nm3	0.008455	ka/Hr
Total Class III	0.00	ma/Nm?	0 00000	ka/Hr







Report Title	Air Emissions Compliance Monitoring Emissions Report		
Company address	Air Scientific Ltd., 32 DeGranville Court, Dublin road, Trim, Co. Meath		
Stack Emissions Testing Report Commissioned by	Rilta Environmental Limited		
Facility Name	Rilta Environmental Limited, Block 402, Grant's Drive, Greenogue Business Park, Rathcoole, County Dublin, Dublin.		
Contact Person	Mr. Colm Hussey		
EPA Licence Number	WL192-03		
Licence Holder	Rilta Environmental Limited, A3		
Stack Reference Number	A3		
Dates of the Monitoring Campaign	07/08/2014		
Job Reference Number	RIENTL1070814 / 2014331		
Report Written By	Dr. John Casey		
Report Approved by	Dr. Brian Sheridan		
Stack Testing Team	Dr. John Casey		
Report Date	15/08/2014		
Report Type	Test Report Compliance Monitoring		
Version	1		
Signature of Approver	Brian Sheridan Technical Manager		



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I. Monitoring Objectives

Overall Aim of the monitoring Campaign

The aim of the monitoring campaign was to demonstrate compliance with a set of emission limit values as specified in the site licence.

Special Requirements

There were no special requirements.

Target Parameters

T A Luft Organics
Total Organic Carbon
Stack Gas Temperature
Volume (m ³ .h ⁻¹)

Emission Limit Values

Emission Limit Values / Mass Emissions Limit Values	mg.m ⁻³	kg.h⁻¹
T A Luft Organics Class I	20	-
Total Organic Carbon	-	0.3
Stack Gas Temperature	-	-
Volume (m ³ .h ⁻¹)	2,520	-

Reference Conditions

Reference Conditions	Value
Oxygen Reference %	No Oxygen Ref
Temperature °C	273.15
Total Pressure kPa	101.3
Moisture %	Yes



Overall Results

	Concentration					Mass Emission		Run 1
Parameter	Units	Result	MU +/-	Limit	Compliant	Units	Result	Limit
T A Luft Organics	mg.m ⁻³	LLOD	23.81	20	Yes	kg.h⁻¹	-	-
Total Organic Carbon	mg.m⁻³	111.49	23.81	-	Yes	kg.h⁻¹	0.17	0.3
Stack Gas Temperature	К	311.15	-	-	N/A	-	-	-
Stack Gas Velocity	m.s ⁻¹	7.54	-	-	N/A	-	-	-
Volumetric Flow Rate	m ³ .h ⁻¹	1527	-	2,520	Yes	-	-	-

Accreditation details

Air Scientific Limited	INAB319T
External Analytical Laboratory	UKAS0605
Other	_



Monitoring Dates & Times

Parameter	Run	Location ID	Sampling Dates	Sampling Time On	Sampling Time Off	Duration (mins.)
	Run 1	A3	07/08/2014	08:35:00	09:12:00	00:37:00
T A Luft Organics	Run 2					
	Run 3					



Process details

Parameter	
Process status	Normal
Capacity (per/hour) (if applicable)	N/a
Continuous or Batch Process	Batch
Feedstock	Process Air
Abatement System	Yes
Abatement Systems Running Status	Normal
Fuel	N/A
Plume Appearance	No
Other information	None



Executive Summary

Monitoring, Equipment & Analytical Methods

	Monitoring				Analysis	
Parameter	Standard	Technical Procedure	Accredited Testing	Testing Lab	Analytical Technique	Analysis Lab
T A Luft Organics	EN13649:2002	SOP 2019	No	AirSci	Thermal Desorption	RPS
Stack Gas Temperature	EN16911:2013	SOP 2005	Yes	AirSci	Thermocouple	AirSci
Stack Gas Velocity	EN16911:2013	SOP 2005	Yes	AirSci	Pitot tubes	AirSci



Rev.No: 1

List of Equipment	
-------------------	--

ID	Item of Equipment	Manufacturer	Serial No.
ASLTM12EQ505	SKC Aircheck Sampler	SKC	826085
ASLTM12EQ508	DryCal DC Lite Primary Flow Metre	BIOS	7298
ASLTM12EQ517	Testo 400 Gas Pressure Vacumn and Flow	Testo	00828828/305
ASLTM13EQ501	Stanley 8m Measuring Tape	Stanley	33-726
ASLTM13EQ505	S TYPE PITOT TUBE	Tecora	1347
ASLTM14EQ503	SKC Aircheck Sampler	SKC	A116456
ASLTM14EQ504	SKC Aircheck Sampler	SKC	A116184
ASLTM14EQ512	GemRed Electronic Level 0 to 180 Degrees	GemRed	8088



Sampling Deviations

Parameter	Deviation
Standard ID	EN16911 - in accordance with MID 6911-1
Standard ID	-
Standard ID	-
Standard ID	-

Reference Documents

Risk Assessment (RA)	SOP1011
Site Review (SR)	SOP1015
Site Specific Protocol (SSP)	SOP1015


Suitability of sampling location

General Information	Value
Permanent/Temporary	Temporary
Inside/ Outside	Inside

Platform Details		
Irish EPA Technical Guidance Note AG1 / BS EN 15259 Platform Requirements	Value	Comment
Sufficient Working area to manipulate probe and measuring instruments	N/A	Cherrypicker
Platform has 2 handrails (approx. 0.5m & 1.0 m high)	N/A	-
Platform has vertical base boards (approx. 0.25 m high)	N/A	-
Platform has chains / self closing gates at top of ladders	N/A	-
There are no obstructions present which hamper insertion of sampling equipment	N/A	_
Safe Access Available	N/A	-
Easy Access Available	N/A	_

Sampling Location / Platform Improvement Recommendations None

BSEN 15259 Homogeneity Test Requirements

1: There is no requirement to perform a BSEN15259 Homogenity Test on this stack

E.g. Select Option

1: There is no requirement to perform a BSEN15259 Homogenity Test on this stack

2: Test results were obtained from previous Homogeneity test carried out by ASL

3: Test results were obtained from previous Homogeneity test carried out by Alternative contractor 4: Other: Enter Description



Stack diagram





APPENDICES

II. Appendix I Monitoring Personnel & Equipment

Stack Emissions Monitoring Personnel

Team Leader	Name	John Casey
	Qualifications	PhD. (Eng.), MSc. (Agr.), B. Agr. Sc.
	System approval	Air Scientific Limited Approved
		-



IPPC Licence No.: WL192-03 Licence Holder: Rilta Environmental Limited, A3 Facility Location: Rilta Environmental Limited, Block 402, Grant's Drive, Greenogue Rev.No: 1

III. Appendix II Stack Details & flow characteristics

General Stack Details			
Stack details	Units	Value	
Date of survey		07/08/2014	
Time of survey		08:20	
Туре		Circular	
Stack Diameter / Depth, D	m	0.29	
Stack Width, W	m	-	
Average Stack Gas Temp., Ta	С	38	
Average Static Pressure, P static	kPa	0.003	
Average Barometric Pressure, Pb	kPa	100.3	
Type of Pitot		S	
Are Water Droplets Present ?		No	
Average Pitot Tube Calibration Coeff, Cp	Average Pitot Tube Calibration Coeff, Cp 0.85		
Negative flow		No	
Highly homogeneous flow stream/gas velocity		Yes	

Preliminary stack survey calculations

Sample Port Size	mm	20
Initial Pitot Leak Check	Pa	88
Final Pitot Leak Check	Pa	83
Orientation of Duct		Vertical
Pitot Tube Cp		0.998
Number of Lines Available		2
Number of Lines Used		2



Document No.: RIENTL1070814 / 2014331 Visit No: 1 Year: 2014 Office: Trim

Sampling Line A						
Point	Distance to duct (m)	Pa	Temp °C	Velocity (m/s)	Oxygen (%)	Angle of Swirl
1	0.02	-	-	-	-	-
2	0.07	45	-	7.6	-	<15
3	0.22	41	-	7.3	-	<15
4	0.27	-	-	-	-	-
5	-	-	-	-	-	-
6	-	-	-	-	-	-
7	-	-	-	-	-	-
8	-	-	-	-	-	-
9	-	-	-	-	-	-
10	-	-	-	-	-	-
Average	-	43.00	-	7.46	-	<15
Min	-	41	-	7.28	-	<15
Max	-	45	-	7.63	-	<15



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Sampling Line B						
Point	Distance to duct (m)	Pa	Temp °C	Velocity (m/s)	Oxygen (%)	Angle of Swirl
1	0.02	-	-	-	-	-
2	0.07	46	-	7.7	-	<15
3	0.22	44	-	7.5	-	<15
4	0.27	-	-	-	-	-
5	-	-	-	-	-	-
6	-	-	-	-	-	-
7	-	-	-	-	-	-
8	-	-	-	-	-	-
9	-	-	-	-	-	-
10	-	-	-	-	-	-
Average	-	45.00	-	7.63	-	<15
Min	-	44	-	7.54	-	<15
Max	-	46	_	7.71	_	<15



Component	Conc. ppm	Conc. Dry % v/v	Conc. Wet % v/v	Molar Mass
Carbon Dioxide CO2	-	0.04	-	44.01
Oxygen O ₂	-	20.9	-	32
Nitrogen N ₂	-	79	-	28.1
Moisture (H ₂ O)	-	-	2.1	18.02
			T	
Reference Conditions	Units	Numbers		
Temperature	С°	273.15		
Total Pressure	kPa	101.3		
Moisture	%	-		
Oxygon (Dry)	%			



Stack Gas Composition & Molecular Weights								
Component	Molar Mass M	Density Kg/m³ p	Conc. Dry % v/v	Dry Volume Fraction r	Dry Conc. kg/m ³ pi	Conc. wet % v/v	Wet Volume Fraction r	Wet Conc.kg/m ³ pi
Carbon Dioxide CO2	44.01	1.96	0.04	0.0004	0.00	0.04	0.00	0.00
Oxygen O ₂	32	1.43	20.9	0.209	0.30	20.46	0.20	0.29
Nitrogen N ₂	28.1	1.25	79	0.79	0.99	77.34	0.77	0.97
Moisture (H ₂ O)	18.02	0.80	-	-	-	2.1	0.02	0.02
	-	-	-	-	-	-	-	-
where p=M/22.41	-	-	-	-	-	-	-	-
pi = r x p	-	-	-	-	_	-	-	_



Calculation of Stack Gas Densities		
Determinand	Units	Result
Dry Density (STP), P STD	kg.m⁻³	1.290
Wet Density (STP), P STW	kg.m ⁻³	1.280
Dry Density (Actual), P Actual	kg.m⁻³	1.121
Average wet Density (Actual), P ActualW	kg.m⁻³	1.112
Where		
P STD = sum of component concentrations, kg/m3 (excluding water vapour)	-	-
P STW = (P STD + pi of H2O) / (1 + (pi of H2O / 0.8036))	-	-
P actual = P STD x (T STP / (P STP)) x (Pa / Ta)	-	-
P actual W (at each sampling point) = P STW x (Ts / Ps) x (Pa / Ta)	-	-



Sampling Plane Validation Criteria	Value	Units	Requirement	Compliance	Method
Lowest Differential Pressure	41	Pa	>5 Pa	Yes	EN16911:2013
Lowest Gas Velocity	7.28	m/s	-	N/A	-
Highest Gas Velocity	7.71	m/s	-	N/A	-
Ratio of Above	1.06	:1	<3:1	Yes	EN16911:2013
Mean Velocity	7.54	m/s	-	N/A	-
Angle of flow with regard to duct axis	<15	degrees	< 15	Yes	EN16911:2013
No local negative flow	No	-	-	Yes	-
Homogeneous flow stream/gas velocity	Yes	-	_	Yes	-

/	Calculation of stack Gas Velocity, V
) _	Velocity at Traverse Point, V = Kcp * Sqroot ((2 * DP) / Density)
e	Where
t 0.85	Kpt = Pitot tube calibration coefficient
³ 0.998	Compressibility correction factor, assumed at a constant 0.998

Gas Volumetric Flowrate	Units	Result
Gas Volumetric Flow Rate (Actual)	m ³ .h ⁻¹	1794
Gas Volumetric Flow Rate (STP, Wet)	m ³ . h ⁻¹	1559
Gas Volumetric Flowrate (STP, Dry)	m ³ . h ⁻¹	1527
Gas Volumetric Flowrate REF to Oxygen	m ³ . h ⁻¹	-



IV. Appendix 3 Individual parameter sampling details and results

Sampling Details	Run 1	
Stack ID	A3	
	Tube	
Leak Check Results		
Prior to test:	0.0001	l/min
Post Test:	0.0001	l/min
Sample Volume Flow Rate:	0.3289	l/min
Standard Requirement:	<2	%
Test Result:	0.030404	%
Test Status	Pass	
Calibration Details		
Pump Number:	ASLTM12EQ504.	
Calibration Unit:	ASLTM12EQ508	
Calibration Rate Before Test:	0.3289	l/min
Calibration Rate After Test:	0.3289	l/min
Average sample Volume:	0.3289	l/min
Sample Test Time:	37	Min.
Pump Gas Temperature:	20	°C
Pump Sample Pressure:	101.3	kPa
Actual Sample Volume:	0.01217	m ³
Normalised Gas Volume:	0.01134	m ³

Total Volatile Organic Carbon (Tube) Sampling details



Site Name	-	-
Stack ID	A3	-
Date	07/08/2014	Run 1
Start time	-	08:35:00
Finish Time	-	09:12:00
	Units	Run 1
Leak test results		
Mean Sampling Rate	l/min	0.3289
Pre-sampling leak rate	l/min	0.0001
Post-sampling leak rate	l/min	0.0001
Leak rate	l/min	0.03040438
Acceptable leak rate (<2%)	Y/N	Y
Filtration		
Filter Material	-	N/A
Filter Size	mm	N/A
Max. Filter Temp	degrees	N/A
Absorbers Type	Glass/PTFE/ Other	Charcoal Tubes
Absorption Solution		
Blank sample	-	
Blank sample ID	mg/m ³	4828601455
Blank result	<10% ELV (Y/N)	<10
Acceptable Blank	-	Y

Total Volatile Organic Carbon (Tube) Quality Assurance



Sampling Details		Run 1
Stack ID	A3	
Date	-	
Start time	08:35:00	
Finish Time	09:12:00	
Results		
Laboratory Result	1505	μg
Sample Volume	0.011339	m³
Conversation factor for Carbon	0.84	
Emissions Concentration	111.49	mg.m ⁻³ as C
Mass Emission	-	kg.h⁻¹

Total Volatile Organic Carbon (Tube) Results and Measurement Uncertainty

Parameter	Units	Run 1
Combined Uncertainty	mg.m ⁻³	11.91
Expanded uncertainty as percentage of measured value	% of measured value	17.94
Expanded uncertainty in units of measurement	mg.m⁻³	23.81
Expanded uncertainty as percentage of limit value	% Of ELV	15.87

Title:	Determination of Speciated Organic Compounds	
Method:	EN 13649	
Client:	Rilta Environmental Ltd	
Log Sheet Complete by:	Brian Sheridan	
Test Date:	07/08/2014	
Laboratory Used:	UKAS0605	
Certificate Numbers:	WK14-5268	
Stack Reference:	A3	
Leak Check Results		
Prior to test:	0.0001	l/min
Post Test:	0.0001	l/min
Sample Volume Flow Rate:	0.3289	l/min
Standard Requirement:	<2	%
Test Result:	0.030404378	%
Test Status	Pass	
Calibration Details		
Pump Number:	ASLTM12EQ504.	
Calibration Unit:	ASLTM12EQ508	



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Total Class III	4.15	mg/Nm3	0.006328	kg/Hr
Total Class II	128.59	mg/Nm3	0.196299	kg/Hr
Total Class I	0.00	mg/Nm3	0.000000	kg/Hr
Decane	24	2.12	0.0032	
1,2,4-trimethylbenzene	23	2.03	0.0031	
Class III				
	235	20.02	0.0397	
0-Xylene	295	26.02	0.0345	
 Ethyl Benzene	256	00 52	0.1221	
M+P Xylene	907	70 00	0 1 2 2 1	
Class II	0			
	μ <i>g/tube</i>	mg/Nm3	kg/hr	
Class I			1 //	
Speciated Organic Results				
Normalised Flow Rate:	1527	Nm ³ /Hr		
Actual Flow Rate:	1794	m ³ /Hr		
Average Pressure:	100.3	kPa		
Average Temperature:	38	°C		
Average Velocity:	7.54	m/s		
Diameter:	0.29	m		
Stack Flow Rates				
Max Temperature Allowable:	40	°C		
Adsorption Tube Temperature:	20	0 <u>C</u>		
Test Details				
Blank Identification Number:	4828601455			
Tube Identification Number:	4828601450			
Tube Type:	Charcoal Tubes			
Tube Details				
Normalised Gas Volume:	0.01134	Nm ³		
Actual Sample Volume:	0.01217	m³		
Pump Sample Pressure:	101.3	kPa		
Pump Gas Temperature:	20	°C		
Sample Test Time:	37	minutes		
Average sample Volume:	0.3289	l/min		
Calibration Rate After Test:	0.3289	l/min		
Calibration Rate Before Test:	0.3289	l/min		
rim Oalibuation Data Data Tatu			1 1	F





Report Title	Air Emissions Compliance Monitoring Emissions Report	
Company address	Air Scientific Ltd., 32 DeGranville Court, Dublin road, Trim, Co. Meath	
Stack Emissions Testing Report Commissioned by	Rilta Environmental Limited	
Facility Name	Rilta Environmental Limited, Block 402, Grant's Drive, Greenogue Business Park, Rathcoole, County Dublin, Dublin.	
Contact Person	Mr. Colm Hussey	
EPA Licence Number	WL192-03	
Licence Holder	Rilta Environmental Limited, A3	
Stack Reference Number	A3	
Dates of the Monitoring Campaign	06/11/2014	
Job Reference Number	RIENTL1061114 / 2014499	
Report Written By	Dr. John Casey	
Report Approved by	Dr. Brian Sheridan	
Stack Testing Team	Dr. John Casey	
Report Date	27/11/2014	
Report Type	Test Report Compliance Monitoring	
Version	1	
Signature of Approver	Brian Sheridan Technical Manager	



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I. Monitoring Objectives

Overall Aim of the monitoring Campaign

The aim of the monitoring campaign was to demonstrate compliance with a set of emission limit values as specified in the site licence.

Special Requirements

There were no special requirements.

Target Parameters

T A Luft Organics	
Stack Gas Temperature	
Volume (m ³ .h ⁻¹)	

Emission Limit Values

Emission Limit Values / Mass Emissions Limit Values	mg.m ⁻³	kg.h ⁻¹
T A Luft Organics	20	0.3
Stack Gas Temperature	-	-
Volume (m ³ .h ⁻¹)	2,520	-

Reference Conditions

Reference Conditions	Value
Oxygen Reference %	No Oxygen Ref
Temperature °C	273.15
Total Pressure kPa	101.3
Moisture %	Yes



Overall Results

	Concentration					Mass Emission		Run 1
Parameter	Units	Result	MU +/-	Limit	Compliant	Units	Result	Limit
T A Luft Organics	mg.m⁻³	LLOD	0.53	20	Yes			
Total Organics Carbon	mg.m⁻³	3.17	0.53		Yes	kg.h⁻¹	0.005	0.3
Stack Gas Temperature	к	307.15	-	-	N/A	-	-	-
Stack Gas Velocity	m.s ⁻¹	7.38	-	-	N/A	-	-	-
Volumetric Flow Rate	m ³ .h ⁻¹	1506	-	2,520	Yes	-	-	-

Accreditation details

Air Scientific Limited	INAB319T
External Analytical Laboratory	UKAS0605
Other	-



Monitoring Dates & Times

Parameter	Run	Location ID	Sampling Dates	Sampling Time On	Sampling Time Off	Duration (mins.)
	Run 1	A3	06/11/2014	08:20:00	08:53:00	00:33:00
T A Luft Organics	Run 2					
	Run 3					



Process details

Parameter	
Process status	Normal
Capacity (per/hour) (if applicable)	N/a
Continuous or Batch Process	Batch
Feedstock	Process Air
Abatement System	Yes
Abatement Systems Running Status	Normal
Fuel	N/A
Plume Appearance	No
Other information	None



Executive Summary

Monitoring, Equipment & Analytical Methods

	Monitoring				Analysis	
Parameter	Standard	Technical Procedure	Accredited Testing	Testing Lab	Analytical Technique	Analysis Lab
T A Luft Organics	EN13649:2002	SOP 2019	No	AirSci	Thermal Desorption	RPS
Stack Gas Temperature	EN16911:2013	SOP 2005	Yes	AirSci	Thermocouple[le	AirSci
Stack Gas Velocity	EN16911:2013	SOP 2005	Yes	AirSci	Pitot tubes	AirSci



Rev.No: 1

		1	
ID	Item of Equipment	Manufacturer	Serial No.
ASLTM12EQ506	SKC Aircheck Sampler	SKC	826121
ASLTM12EQ508	DryCal DC Lite Primary Flow Metre	BIOS	7298
ASLTM12EQ517	Testo 400 Gas Pressure Vacumn and Flow	Testo	00828828/305
ASLTM13EQ501	Stanley 8m Measuring Tape	Stanley	33-726
ASLTM13EQ502	6" Vernier Caliper	MEDID	N/A
ASLTM13EQ505	S TYPE PITOT TUBE	Tecora	1347
ASLTM14EQ512	GemRed Electronic Level 0 to 180 Degrees	GemRed	8088



Rev.No: 1

Sampling Deviations

Parameter	Deviation
Standard ID	EN16911 - in accordance with MID 6911-1
Standard ID	-
Standard ID	-
Standard ID	-

Reference Documents

Risk Assessment (RA)	SOP1011
Site Review (SR)	SOP1015
Site Specific Protocol (SSP)	SOP1015



Suitability of sampling location

General Information	Value
Permanent/Temporary	Temporary
Inside/ Outside	Inside

Platform Details		
Irish EPA Technical Guidance Note AG1 / BS EN 15259 Platform Requirements	Value	Comment
Sufficient Working area to manipulate probe and measuring instruments	N/A	Cherrypicker
Platform has 2 handrails (approx. 0.5m & 1.0 m high)	N/A	-
Platform has vertical base boards (approx. 0.25 m high)	N/A	-
Platform has chains / self closing gates at top of ladders	N/A	-
There are no obstructions present which hamper insertion of sampling equipment	N/A	-
Safe Access Available	N/A	-
Easy Access Available	N/A	_

Sampling Location / Platform Improvement Recommendations

Install ports and platform in accordance with AG1

BSEN 15259 Homogeneity Test Requirements

1: There is no requirement to perform a BSEN15259 Homogenity Test on this stack

E.g. Select Option

1: There is no requirement to perform a BSEN15259 Homogenity Test on this stack

2: Test results were obtained from previous Homogeneity test carried out by ASL

3: Test results were obtained from previous Homogeneity test carried out by Alternative contractor 4: Other: Enter Description



Stack diagram





APPENDICES

II. Appendix I Monitoring Personnel & Equipment

Stack Emissions Monitoring Personnel

Team Leader	Name	John Casey
	Qualifications	PhD. (Eng.), MSc. (Agr.), B. Agr. Sc.
	System approval	Air Scientific Limited Approved
		-



IPPC Licence No.: WL192-03 Licence Holder: Rilta Environmental Limited, A3 Facility Location: Rilta Environmental Limited, Block 402, Grant's Drive, Greenogue Rev.No: 1

III. Appendix II Stack Details & flow characteristics

-	-	
General Stack Details		
Stack details	Units	Value
Date of survey		06/11/2014
Time of survey		08:30
Туре		Circular
Stack Diameter / Depth, D	m	0.29
Stack Width, W	m	-
Average Stack Gas Temp., Ta	С	34
Average Static Pressure, P static	kPa	0.001
Average Barometric Pressure, Pb	kPa	99.8
Type of Pitot		S
Are Water Droplets Present ?		No
Average Pitot Tube Calibration Coeff, Cp		0.85
Negative flow		No
Highly homogeneous flow stream/gas velocity		Yes

Preliminary stack survey calculations

Sample Port Size	mm	20
Initial Pitot Leak Check	Pa	121
Final Pitot Leak Check	Pa	121
Orientation of Duct		Vertical
Pitot Tube Cp		0.998
Number of Lines Available		2
Number of Lines Used		2



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Sampling Line A						
Point	Distance to duct (m)	Pa	Temp °C	Velocity (m/s)	Oxygen (%)	Angle of Swirl
1	0.02	-	-	-	-	-
2	0.07	41	-	7.3	-	<15
3	0.22	43	-	7.4	-	<15
4	0.27	-	-	-	-	-
5	-	-	-	-	-	-
6	-	-	-	-	-	-
7	-	-	-	-	-	-
8	-	-	-	-	-	-
9	-	-	-	-	-	-
10	-	-	-	-	-	-
Average	-	42.00	-	7.34	-	<15
Min	-	41	-	7.25	-	<15
Max	-	43	-	7.43	-	<15



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Sampling Line B						
Point	Distance to duct (m)	Pa	Temp °C	Velocity (m/s)	Oxygen (%)	Angle of Swirl
1	0.02	-	-	-	-	-
2	0.07	40	-	7.2	-	<15
3	0.22	46	-	7.7	-	<15
4	0.27	-	-	-	-	-
5	-	-	-	-	-	-
6	-	-	-	-	-	-
7	-	-	-	-	-	-
8	-	-	-	-	-	-
9	-	-	-	-	-	-
10	-	-	-	-	-	-
Average	-	43.00	-	7.42	-	<15
Min	-	40	-	7.17	-	<15
Max	-	46	-	7.68	-	<15

Component	Conc. ppm	Conc. Dry % v/v	Conc. Wet % v/v	Molar Mass
Carbon Dioxide CO2	-	0.04	-	44.01
Oxygen O ₂	-	20.9	-	32
Nitrogen N ₂	-	79	-	28.1
Moisture (H ₂ O)	-	-	2.1	18.02
Reference Conditions	Units	Numbers		
Temperature	٥C	273.15		
Total Pressure	kPa	101.3		
Moisture	%	-		
Oxygen (Dry)	%	No Oxygen Ref		



Stack Gas Composition & Molecular Weights								
Component	Molar Mass M	Density Kg/m³ p	Conc. Dry % v/v	Dry Volume Fraction r	Dry Conc. kg/m ³ pi	Conc. wet % v/v	Wet Volume Fraction r	Wet Conc.kg/m ³ pi
Carbon Dioxide CO2	44.01	1.96	0.04	0.0004	0.00	0.04	0.00	0.00
Oxygen O ₂	32	1.43	20.9	0.209	0.30	20.46	0.20	0.29
Nitrogen N ₂	28.1	1.25	79	0.79	0.99	77.34	0.77	0.97
Moisture (H ₂ O)	18.02	0.80	-	-	-	2.1	0.02	0.02
	-	-	-	-	-	-	-	-
where p=M/22.41	-	-	-	-	-	-	-	-
pi = r x p	-	-	-	-	_	-	-	_



Calculation of Stack Gas Densities		
Determinand	Units	Result
Dry Density (STP), P STD	kg.m⁻³	1.290
Wet Density (STP), P STW	kg.m ⁻³	1.280
Dry Density (Actual), P Actual	kg.m⁻³	1.130
Average wet Density (Actual), P ActualW	kg.m ⁻³	1.121
Where		
P STD = sum of component concentrations, kg/m3 (excluding water vapour)	-	-
P STW = (P STD + pi of H2O) / (1 + (pi of H2O / 0.8036))	-	-
P actual = P STD x (T STP / (P STP)) x (Pa / Ta)	-	-
P actual W (at each sampling point) = P STW x (Ts / Ps) x (Pa / Ta)	-	-



Sampling Plane Validation Criteria	Value	Units	Requirement	Compliance	Method
Lowest Differential Pressure	40	Pa	>5 Pa	Yes	EN16911:2013
Lowest Gas Velocity	7.17	m/s	-	N/A	-
Highest Gas Velocity	7.68	m/s	-	N/A	-
Ratio of Above	1.07	:1	<3:1	Yes	EN16911:2013
Mean Velocity	7.38	m/s	-	N/A	-
Angle of flow with regard to duct axis	<15	degrees	< 15	Yes	EN16911:2013
No local negative flow	No	-	-	Yes	-
Homogeneous flow stream/gas velocity	Yes	-	-	Yes	-

/	Calculation of stack Gas Velocity, V
) _	Velocity at Traverse Point, V = Kcp * Sqroot ((2 * DP) / Density)
e	Where
t 0.85	Kpt = Pitot tube calibration coefficient
³ 0.998	Compressibility correction factor, assumed at a constant 0.998

Gas Volumetric Flowrate	Units	Result
Gas Volumetric Flow Rate (Actual)	m ³ .h ⁻¹	1756
Gas Volumetric Flow Rate (STP, Wet)	m ³ . h ⁻¹	1538
Gas Volumetric Flowrate (STP, Dry)	m ³ . h ⁻¹	1506
Gas Volumetric Flowrate REF to Oxygen	m ³ . h ⁻¹	-



IV. Appendix III Individual parameter sampling details and results

Sampling Details	Run 1	
Stack ID	A3	
	Tube	
Leak Check Results		
Prior to test:	0.0001	l/min
Post Test:	0.0001	l/min
Sample Volume Flow Rate:	0.4128	l/min
Standard Requirement:	<2	%
Test Result:	0.024225	%
Test Status	Pass	
Calibration Details		
Pump Number:	ASLTM12EQ505	
Calibration Unit:	ASLTM12EQ508	
Calibration Rate Before Test:	0.4128	l/min
Calibration Rate After Test:	0.4128	l/min
Average sample Volume:	0.4128	l/min
Sample Test Time:	33	Min.
Pump Gas Temperature:	25	°C
Pump Sample Pressure:	99.8	kPa
Actual Sample Volume:	0.01362	m ³
Normalised Gas Volume:	0.01229	m ³

Total Volatile Organic Carbon (Tube) Sampling details



Site Name	-	-
Stack ID	A3	-
Date	06/11/2014	Run 1
Start time	-	08:20:00
Finish Time	-	08:53:00
	Units	Run 1
Leak test results		
Mean Sampling Rate	l/min	0.4128
Pre-sampling leak rate	l/min	0.0001
Post-sampling leak rate	l/min	0.0001
Leak rate	l/min	0.02422481
Acceptable leak rate (<2%)	Y/N	Y
Filtration		
Filter Material	-	N/A
Filter Size	mm	N/A
Max. Filter Temp	degrees	N/A
Absorbers Type	Glass/PTFE/ Other	Charcoal Tubes
Blank sample	-	
Blank sample ID	mg/m ³	5105207321
Blank result	<10% ELV (Y/N)	8.5
Acceptable Blank	-	Y

Total Volatile Organic Carbon (Tube) Quality Assurance


Sampling Details		Run 1
Stack ID	A3	
Date	06/11/2014	
Start time	08:20:00	
Finish Time	08:53:00	
Results		
Laboratory Result	39	μg
Sample Volume	0.012295	m ³
Emissions Concentration	3.172075	mg.m⁻³
Mass Emission	-	kg.h⁻¹

Total Volatile Organic Carbon (Tube) Results and Measurement Uncertainty

Parameter	Units	Run 1
Combined Uncertainty	mg.m⁻³	0.26
Expanded uncertainty as percentage of measured value	% of measured value	16.59
Expanded uncertainty in units of measurement	mg.m⁻³	0.53
Expanded uncertainty as percentage of limit value	% Of ELV	0.35

Title:	Determination of Sp	peciated Organic Compounds
Method:	EN 13649	
Client:	Rilta Environmental Ltd	
Log Sheet Complete by:	John Casey	
Test Date:	06/11/2014	
Laboratory Used:	UKAS0605	
Certificate Numbers:	WK14-7338	
Stack Reference:	A3	
Leak Check Results		
Prior to test:	0.0001	l/min
Post Test:	0.0001	l/min
Sample Volume Flow Rate:	0.4128	l/min
Standard Requirement:	<2	%
Test Result:	0.024224806	%
Test Status	Pass	
Calibration Details		
Pump Number:	ASLTM12EQ505	
Calibration Unit:	ASLTM12EQ508	
Calibration Rate Before Test:	0.4128	I/min



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				F
Calibration Rate After Test:	0.4128	l/min		
Average sample Volume:	0.4128	l/min		
Sample Test Time:	33			
p		minutes		
Pump Gas Temperature:	25	°C		
Pump Sample Pressure:	99.8	kPa		
Actual Sample Volume:	0.01362	m³		
Normalised Gas Volume:	0.01229	Nm ³		
Tube Details				
Tube Type:	Charcoal Tubes			
Tube Identification Number:	5113306490			
Blank Identification Number:	5105207321			
Test Details				
Adsorption Tube Temperature:	25	°C		
Max Temperature Allowable:	40	°C		
Stack Flow Rates				
Diameter:	0.29	m		
Average Velocity:	7.38	m/s		
Average Temperature:	34	°C		
Average Pressure:	99.8	kPa		
Actual Flow Rate:	1756	m ³ /Hr		
Normalised Flow Rate:	1506	Nm ³ /Hr		
Speciated Organic Results				
Class I	μ <i>g/tube</i>	mg/Nm3	kg/hr	
	0			
Class II				
M+P Xylene	25	2.03	0.0031	
Ethyl Benzene	6	0.49	0.0007	
0-Xylene	8	0.65	0.0010	
Class III				
	0			
Total Class I	0.00	mg/Nm3	0.000000	kg/Hr
Total Class II	3.17	mg/Nm3	0.004777	kg/Hr
Total Class III	0.00	ma/Nm3	0.000000	ka/Hr



APPENDIX F

Pollutant Release and Transfer Register (PRTR) 2013 & 2014



| PRTR# : W0192 | Facility Name : Rilta Environmental Limited | Filename : W0192_2013.xlsm | Return Year : 2013 |

Guidance to completing the PRTR workbook

AER Returns Workbook

REFERENCE YEAR 2013

Version 1.1.18

REFERENCE TEAR 20

1. FACILITY IDENTIFICATION

Parent Company Name	Rita Environmental Limited
Facility Name	Rilta Environmental Limited
PRTR Identification Number	W0192
Licence Number	W0192-03
Waste or IPPC Classes of Activity	
No.	class_name
	Storage of waste intended for submission to any activity referred to
	in a preceding paragraph of this Schedule, other than temporary
	storage, pending collection, on the premises where such waste is
4.13	produced.
	Blending or mixture prior to submission to any activity referred to in
3.11	a preceding paragraph of this Schedule.
	Repackaging prior to submission to any activity referred to in a
3.12	preceding paragraph of this Schedule.
and the second	Storage prior to submission to any activity referred to in a preceding
	paragraph of this Schedule, other than temporary storage, pending
3 13	collection on the premises where the waste concerned is produced.
37	
	Recycling or reclamation of organic substances which are not used
	as solvents (including composting and other biological
42	transformation processes)
4.3	Recycling or reclamation of metals and metal compounds.
44	Recycling or reclamation of other inorganic materials.
4.6	Recovery of components used for pollution abatement.
4.8	Oil re-refining or other re-uses of oil
Address 1	Block 402, Grant's Drive
Address 2	Greenoque Business Park
Address 3	Rathcoole
Address 4	County Dublin
	Dublin
Country	Ireland
Coordinates of Location	-8.48281 51.8695
River Basin District	IEEA
NACE Code	3832
Main Economic Activity	Recovery of sorted materials
AER Returns Contact Name	Colm Hussey
AER Returns Contact Email Address	colm.hussey@rilta.ie
AER Returns Contact Position	Site Manager
AER Returns Contact Telephone Number	01 401 8000
	北京市市市市市市市市市市市
AER Returns Contact Mobile Phone Number	087 9176264
AFR Returns Contact Fax Number	01 401 8080
Production Volume	0.0
Production Volume Units	0.0
Number of Installations	0
Number of installations	U

Guidance on waste imported/accepted onto site

Number of Operating Hours in Year	
Number of Employees	71
User Feedback/Comments	
Web Address	www.rilta.ie

2. PRTR CLASS ACTIVITIES

Activity Number	Activity Name
5(a)	Installations for the recovery or disposal of hazardous waste
5(c)	Installations for the disposal of non-hazardous waste
50.1	General

3. SOLVENTS REGULATIONS (S.I. No. 543 of 2002)

Is it applicable?	No
Have you been granted an exemption ?	
If applicable which activity class applies (as per Schedule 2 of the regulations) ?	
Is the reduction scheme compliance route being used ?	

4. WASTE IMPORTED/ACCEPTED ONTO SITE

Do you import/accept waste onto your site for onsite treatment (either recovery or disposal activities) ? Yes

| PRTR# : W0192 | Facility Name : Rilta Environmental Limited | Filename : W0192_2013.xlsm | Return Year : Page 2 of 2

Sheet : Releases to Air

AER Returns Workbook

31/3/2014 10:10

Link to previous years emissions data 4.1 RELEASES TO AIR

Bentin Year 2013

21.011212012

SECTION A : SECTOR SPECIFIC PRTR POLLUTANTS

A (Accidental) KG/Year F (Fugitive) KG/Year QUANTITY Please enter all quantities in this section in KGs Emission Point 1 T (Total) KG/Year METHOD Method Used Designation or Description M/C/E Method Code Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button RELEASES TO AIR Name POLLUTANT No. Annex II

SECTION B : REMAINING PRTR POLLUTANTS

A (Accidental) KG/Year F (Fugitive) KG/Year QUANTITY Please enter all quantities in this section in KGs Emission Point 1 T (Total) KG/Year METHOD Method Used Designation or Description M/C/E Method Code **RELEASES TO AIR** Name POLLUTANT No. Annex II

* Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

SECTION C : REMAINING POLLUTANT EMISSIONS (As required in your Licence) RELEASES TO AIR

			0	
		F (Fugitive) KG/Year		
JANTITY		(Accidental)	0.0	
a		al) KG/Year KG	306.1	
		3 T (Tot	122.0	
the second second		Emission Point		
		Emission Point 2	181.0	
		int 1	31	
		Emission Po		
THOD	Aethod Used	Designation or Description	Blannual measured result measured by 1000hrs operation	
MET	A	Method Code	MAB	
Sec.		M/C/E	-	
POLLUTANT		Name	tial Ornanie Carbon (se C)	select a row by double-clicking on the Pollutant Name (Column B) then click the delete button
		Pollutant No.	2	ŏ.
			161	

7 9

Additional Data Requested from Landfill operators

0.0 (Total Flaring Capacity) 0.0 (Total Utilising Capacity) Facility Total Capacity m3 per hour NIA Method Used Designation or Description Method Code **M/C/E** 0.0 or the purposes of the hittonal invertory on Greenhouse Gases, landfill operators are requested to provide aurmary data on landfill gas (Mehane) aread outlinear to the full statilises to accompany the figures so that amount are generated. To provide a work resolvent (24) mission to the environment inter (704), KOV of section A. Sastor specific PKTR Koludanta above. Please complete the table before T (Total) kg/Year Rilta Environmental Limited Total estimated methane generation (as per site mode)) Methane flared Methane utilized in angines Net methane emission (as reported in Section) A above) Please enter summary data on the quantities of methane flared and / or utilised :Ilijpue

N/A

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| PRTR# : W0192 | Facility Name : Rilta Environmental Limited | Filename : W0192_2013.xism | Return Year : 2013 |

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4.3 RELEASES TO WASTEWATER OR SEWER

Link to previous years emissions data

11/01/102/03/11 [PPATR# '200152] Family Name Filta Environments/Limbol | Filename '20152_20153/8m [Neur

	OFFSITE TRANSFER OF POLLUTANTS DESTINED FOR WASTE-WATER TREATM	TMENT OR	SEWER		Please enter all qu	antities in this se	ection in KGs		
	POLLUTANT		W	ETHOD				QUANTITY	
				Method Used			The second s		
. Annex II	Name	M/C/E	Method Code	Designation or Description	Emission Point 1	T (Total)	KG/Year	A (Accidental) KG/Year	F (Fugitive) KG/Yea
				Average measured result					
				multiplied by the discharge					
	Arsenic and compounds (as As)	W	MAB	volume		2.36	2.3	9	0
				Average measured result multiplied by the discharge					
	Chromium and compounds (as Cr)	W	MAB	volume		7.33	7.3	0	0
				Average measured result multiplied by the discharge					
	Copper and compounds (as Cu)	N	MAB	volume		4.49	4.4	0	0
				Average measured result multiplied by the discharge					
	Lead and compounds (as Pb)	S	MAB	volume		0.58	0.51	3 0.	0
				Average measured result multiplied by the discharge					
	Nickel and compounds (as Ni)	N	MAB	volume		5.25	5.2	0	0

SECTION B : REMAINING P	OLLUTANT EMISSIONS (as required in your Licence)							
	OFFSITE TRANSFER OF POLLUTANTS DESTINED FOR WASTE-WATER TREATME	MENT OR SE	EWER		Please enter all quant	tities in this section in KGs		
and the second s	POLLUTANT		METHOD				QUANTITY	A Station of the
			Method L	Used				
Pollutant No.	Name	MICIE N	fethod Code Desi	signation or Description	Emission Point 1	T (Total) KG/Year	A (Accidental) KG/Year	F (Fugitive) KG/Year
			Aver	liplied by the discharge				
238	Ammonia (as N)	M M	1AB volu	ume	2412	21.79 24121.75	0.0	0.0
			Aver	erage measured result liplied by the discharge				
303	BOD	M M	IAB volu	ume	598	39.64 5989.64	4 0.1	0.0
and the second se			Aver	erage measured result liplied by the discharge				
306	COD	M M	1AB volui	ume	6186	S1.82 61881.84	2 0.1	0.0
10			Ave	erage measured result ltiplied by the discharge				
308	Detergents (as MBAS) M	M W	1AB volu	ume		16.27 16.21	10 2	0.0
			Aver	erage measured result liplied by the discharge				
324	Mineral oils M	M M	Volui volui	ame		7.65 7.62	5 0.1	0.0
			Avel	erage measured result ltiplied by the discharge				
240	Suspended Solids M	M W	IAB volui	ame	231	74.39 2374.35	9 0.1	0.0
			Ave	tiplied by the discharge				
343	Suiphate	M W	IAB volui	ame	180	32.01 1832.01	1 0.1	0.0
			Aver	tiplied by the discharge				
206	Berzene & totuene & vulene (combined)	M M	AB volu	ime		2.13 2.13	3 0.1	0.0

Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

Link to previous years emissions data

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APROL 2010 Manual Return to art 2010.1 5. ONSITE TREATMENT & OFFSITE TRANSFERS OF WASTE PRATE VOTUD: FACTORENT & OFFSITE TRANSFERS OF WASTE PLASSE enter all quantities on this sheet in Tonnes

		Quantity (Tonnes per Year)				Method Used		Haz Waste : Name and Licence/Permit No of Next Destination Facility Non Haz Waste: Name and Licence/Permit No of Recover/Disposer	Haz Waste , Address of Next Destination Facility Non Haz Waste, Address of Recover/Dispose	Name and License / Permit No. and Address of Final Recover / Disposer (HAZARDOLS WASTE ONLY)	Actual Address of Final Destination (a. Final Recovery / Disposal Site (HAZARDOUS WASTE ONLY)
European Waste	Hazardous		Description of Waste	Waste Treatme Operatio	nt M/C/E	Method Used	Location of Treatment				
tries 01 05 05	Yes	49.63 0	oil-containing drilling muds and wastes	D8	×	Weighed	Abroad	REVATECH SA	Zoning l'Industrial D'Ehein, B 4480 ENGIS, Belgium	REVATECH SA,Zoning I'Industrial D'Ehein,B 4480 ENGIS,,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium
tries 02 07 04	No	1 181.49 p	naterials unsuitable for consumption or processing	R10	W	Weighed	Abroad	Kompostsysteme Nord GmbH,108ZEB026	Industriepark 6,D-27777, GanderkeseeGermany		
tries 06 01 06	Yes	290.16 0	other acids	R6	Σ	Weighed	Abroad	REVATECH SA.	Zoning l'Industrial D'Ehein, B 4480 ENGIS,, Belgium	REVATECH SA., Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium
tries 06 03 14	ĝ	s 176.96 n	solid salts and solution other than those mentioned in 06 03 11 and 06 03 13	R5	×	Weighed	Abroad	Zimmermann Sonderabfalentsorgung und Verwertung & Co KG Fesstoffkonditionierung,783/ 240406	3-7+31 Gottlieb-Dalmier Strasse, DE 33334, Guterslo,Germany		
tries 08 01 11	Yes	51.87 s	vaste paint and varnish containing organic kolvents or other dancerous substances	μ. Έ	Σ	Weighed	Abroad	Afvalstoffen Terminal Moerdiik B.V. 831780	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdiik The Netherlands	Arvatsorten Lerminal Moerdijk B.V,821780,Industrieterrein - Seaport M152,Vlasweg Moerdijk Netherlands Moerdijk Netherlands	Industrieterrein - Seaport M152, Vlasweg 124782 PW Moerdisike, Netherdands
tries 09 01 05	Yes	3.79 b	sieach solutions and bleach fixer solutions	R4	۶	Weighed	Abroad	Remondis Production GmbH,WML/0707M01	Brunnenstrasse 138,DE 44536, LunenGermany	Remondis Production GmbH,WML/0707M01, Brun nenstrasse 138,DE 44536,LunenGermany	Brunnenstrasse 138,DE 44536,Lunen.,Germany
tries 10 01 01	Ŷ	467.8 B	ooller Ash	R5	Σ	Weighed	Abroad	Lafarge Cement UK,P0052/04A	29 Sandholes Road.,Cookstown,BT80 9AR,United Kingdom	Lafarge Activité Plâtrene Marcel Demonque,500,Zone du Pôle Technologique Agro Parc,F-84915 Avignon Cedex 9,France	rue Marcel Demonque, 500, Zone du Pole Technologique Agro Parc, F-84915 Avignon Cedex 9, France
tries 10.01.04	Yes	0810	li IV ash and boiler dust	99 22	Z	Weiched	Abroad	Zimmermann Sonderabfallentsorgung und Verwertung & Co KG 240406	3-7+31 Cottlieb-Daimler Strasse, DE 3334, Gutersto, Germany	Zimmermann Sonderabfallentsorgung und Vetwertung & Co KG Fesstoffkonditionierung, 783/ 240406, 3-1-31 Gottliab- animer Krasse, DE 33334 Gutersio. Germanv	3.7+31 Gottlieb-Daimler Strasse,ICE 33334 Gutersio, Germany
tries 11 01 05	Yes	24.24 p	uickling acids	R4	×	Weighed	Abroad	REVATECH SA,	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium	REVATECH SA. Zoning l'Industrial D'Ehein, B 4480 ENGIS, Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium
ries 11 01 09	Yes	46.39 d	ludges and filter cakes containing langerous substances	55	Z	Weighed	Abroad	Zimmermann Verwertung & Co KG Fesstofftonditionierung, 783/ 240406	3-7+31 Gottlieb-Daimler Strasse, DE 33334, GulersloGermany	Ammerman Sonderabralentsorgung und Verwertung & Co KG Verwertung & Co KG 246406, 3-1-31 Gottlieb- Daimler Strasse, DE Daimler Strasse, DE Horicim SA, 437377764 Buil	3-7+31 Gottlieb-Daimler Strasse, DE 33334,Gutersto., Germany
tries 13 02 08	Yes	1026.93 0	ther engine, gear and lubricating oils	R9	×	Weighed	Abroad	Holcim SA,437977764	Rue des Fabriques,2,Obourg,B7034, Belgium	des Fabriques,2,Obourg,B7034, Belgium SITA	Rue des Fabriques,2,Obourg,B7034, Belgium
tries 13 03 01	Yes	ii 0.0 0.0	nsulating or heat transmission oils containing PCBs	D10	×	Weighted	Abroad	SITA Decontamination, D/PMVC/0 1F28/33629	Westvaartdijk,97, Grimberge n. 1850. Netherlands	Decontamination, D/PMVC/0 1F28/33629, Westvaartdijk, 9 7, Grimbergen, 1850, Netherla nds	Westvaartdijk,97, Grimberge n. 1850. Netherlands

| PRTR# : W0192 | Facility Name : Rilta Environmental Limited | Filename : Trade Effluent Discharge xisx | Return Year : 2013 |

Sheet : Treatment Transfers of Waste

AER Returns Workbook

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Actual Address of Final Destimation i.e. Final Recovery / Disposal Site (HAZARDOUS WASTE ONLY)		Shelah Road, Halesowen, B63 3PN, United Kingdom	Brooks LaneMiddlewich,CW10 0JG,United Kingdom	Industrieterrein - Seaport M152,Vlasweg 124782 PW Moerdijk,Netherlands			Industrieterrein - Seaport M152,Vlasweg 124782 PW Moerdijk Netherlands		Industrieterrein - Seaport M152,Vlasweg 12.,4782 PW Moerdijk,Netherlands	De Steven, 25, AX Drachten, 9206, Netherlands			Block B,Western Industrial Estate,Caerphiliy,CF83 1XH,United Kingdom
Name and License / Permit No. and Address of Final Recoverer / Disposer (HAZARDOUS WASTE ONLY)		Midland Oil Refinery,GP3135SD,Shelah Road.,Halesowen,B63 3PN,United Kingdom	Control International, EA, Brooks Lane, , Middlewich, CW10 0.0G, United Kingdom Areatoffen Terminal	B., 82/1780,Industrieterrein - B.V. 821780,Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk,Netherlands		Afvalstoffen Terminal	Moerdyk B.V., Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk Netherlands	Afvalstoffen Terminal	Moerdijk B.V.821780,Industrieterrein - Seaport M152,Vlasweg 12,4782 PW MoerdijkNetherlands Orion R.V. 18/07/2537 De	Steven, 25, AX Drachten, 9206, Netherlands		PHS Gmin FA Block	B. Western Industrial Estate, Caerphilly, CF83 1XH, United Kingdom
L Haz Waste : Address of Next Destination Facility Non Haz Waste, Address of Recover/Disposer		Shelah Road,Halesowen,B63 3PN,United Kingdom	The Science Park, Brooks Lane , Middlewich, CW10 0JG, United Kingdom	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PVV Moerdijk, The Nethenlands	De Steven, 25, AX Drachten, 9206, Netherlands	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk, The Netherlands	Park,Monasterboice,Co. Louth,Ireland	Block B,Western Industrial Estate,Caerphilly,CF83 1XH,United Kingdom
Haz Waste : Name and Licence/Permit No of Next Destination Facility Mon Haz Waste: Name and Licence/Permit No of Recover/Disposer		Midland Oil Refinery,GP3135SD	Centec International, EA	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Orion B.V., 18/07/2937	Afvalstoffen Terminal Moerdijk B.V.,821780	The Recycling Village Ltd., WP2007/20	PHS Group,EA
	Location of Treatment	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Offsite in Ireland	Abroad
Method Used	Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed
	ant M/C/E	Σ	Σ	۶	Σ	Σ	×	Σ	×	×	×	¥	Σ
	Waste Treatme Operati	R9	62	2	R3	R4	R1	Ł	R.	D10	۳. ۲	R4	8
	Description of Waste	mineral-based non-chlorinated insulating and heat transmission oils	other fuels (including mixtures)	other solvents and solvent mixtures	plastic packaging	metallic packaging	absorbents, fitter materials (including oil fitters not otherwise specified), wping cloths, protective clothing contaminated by dangerous substances	absorbents, filter materials, wiping cloths and protective clothing other than those mentioned in 15 02 02	oil filters	transformers and capacitors containing PCBs	discarded equipment other than those mentioned in 16 02 09 to 16 02 13	discarded equipment other than those mentioned in 16 02 09 to 16 02 13	gases in pressure containers (including halons) containing dangerous substances
Quantity (Tonnes per Year)		0.0	67.22	98.87	0.03	0.12	850.06	20.35	21.29	0.0	0.05	0.0	6.95
	e Hazardous	Yes	Yes	Yes	No	oN N	Yes	Ŷ	Yes	Yes	No	No	Yes
	European Wast	ss 13 03 07	ss 13.07.03	is 14 06 03	ss 15.01.02	as 15 01 04	ss 15 02 02	ss 15 02 03	ss 16 01 07	ss 16 02 09	s 16 02 14	y 16 02 14	es 16 05 04
	Transfer Destinat	To Other Countrie	To Other Countrie	To Other Countrie	To Other Countrie	To Other Countrie	To Other Countrie	To Other Countrie	To Other Countrie	To Other Countrie	To Other Countrie	Within the Countr	To Other Countrie

| PRTR# : W0192 | Facility Name : Rita Environmental Limited | Filename : Trade Effluent Discharge xisx | Return Year : 2013 |

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ctual Address of Final Destimation a. Final Recovery / Disposal Site (HAZARDOUS WASTE ONLY)		dustrieterrein - Seaport 152,Vlasweg 12.,4782 M Moerdijk,Netherlands	oning l'Industrial D'Ehein,B t80 ENGIS,Belgium	arley Dale Smelter,South arley,Derbyshire,DE4 .P.,United Kingdom	rdanstown Drive,Unit 8,Greenogue Business ark,Rathcoole Co ublin,Ireland					dustrieterrein - Seaport 152,Vlasweg 12,4782 M Moerdijk,Netherlands	ning l'Industrial D'Ehein,B 480 ENGIS,Belgium	sterweute,Ce25541,Bruns titel,Germany	dustriepark 6,D- 777,GanderkeseeGerm yy	dustrieterrein - Seaport 152,Vlasweg 12,4782 M Moerdijk,Netheriands	-76 Hovestrasse,20539 amburg, Germany
Name and License / Permit No. and Address of Final Recoverer / A Disposer (HAZARDOUS WASTE i		Afvalstoffen Terminal Moerdijk B.V.(821780),Industriteterrein - Seaport M152,Vlasweg In 12,4782 PW M 12,4782 PW M PR-VATECH SA Zoning	Pindustrial D'Ehein, B 4480 Zi ENGIS,Belgium HJ Enthoven &	Sons, BL: 5598, Darley Dale Smelter, South Darley, Derbyshire, DE4 D 2LP, United Kingdom 21 Electrical Waste	Ireiand, WFP-DS-09-0012- 01, Jordanstown Drive, Unit Jc 648, Greenogue Business 6- Park, Rathcoole Co P Dublin, Ireland D				Afvalstoffen Terminal Moerdijk	B.V.821780, Industrieterrein - Seaport M152, Vlasweg In 12,4782 PW M Moerdijk, , Netherlands P	Province Structure Structu	Sava Gmon & Co., 1 Osterweute,Ce25541,Bruns O buttel,Germany bu Komposisysteme Nord	GmbH,108ZEB026,Industrie park 6,D- 10 27777,Ganderkesee, Germ 2, any Afvalstoffen Terminal Afvalstoffen Terminal	B.V.,Industrieterrein - Seaport M152,Vlasweg In 12,4782 PW M Moerdijk,,Netherlands P	Terracon GmbH 74-76 Hovestrasse.20539 74 Hamburg Germany Hi
L Haz Waste , Address of Next Destination Facility Non Haz Waste, Address of Recover/Disposer		Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium	Darfey Dale Smeller,South Darfey,Derbyshire,DE4 2LP,United Kingdom	Jordanstown drive, Unit 648 Greenogue Business Park, Rathcoole, Co. Dublin, Ireland	Unit 4 Tinure Business Park,,Monasterboice,Co. Louth,Ireland	Jordanstown drive, Unit 648 Greenogue Business Park,Rathcoole,Co. Dublin Ireland	Unit 4 Linure Business Park,,,Monasterboice,Co. Louth,Ireland		Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium	1 Osterweute,Ce25541,Bruns buttel,.,Germany	Industriepark 6,D-27777. Ganderkesee,.,Germany	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk, The Netherlands	74-76 Hovestrasse,20539 Hamburg,Germany
Haz Waste : Name and Licence/Permit No of Next Destination Facility More Second Second Control Control Licence/Permit No of Recover/Disposer		Afvalstoffen Terminal Moerdijk B.V.,821780	REVATECH SA,	HJ Enthoven & Sons, BL5598	Electrical Waste Ireland, Permit No. WFP-DS- 09-0012-01	The Recycling Village Ltd., WP2007/20	Electrical Waste Ireland, Permit No. WFP-DS- 09-0012-01	The Recycling Village Ltd., WP2007/20		Atvalstoffen Terminal Moerdijk B.V.,821780	REVATECH SA.	Sava Gmbh & Co.,	Kompostsysteme Nord GmbH,108ZEB026	Afvalstoffen Terminal Moerdijk B.V.,14/12/4149	Terracon GmbH .
	Location of Treatment	Abroad	Abroad	Abroad	Offsite in Ireland	Offsite in Ireland	Offsite in Ireland	Offsite in Ireland		Abroad	Abroad	Abroad	Abroad	Abroad	Abroad
Method Used	Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	3	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed
	e ent ion M/C/E	S	Σ	×	¥	×	×	Z		×	M	×	¥	×	¥
	Wast Treatm Operat	Σ	R6	R4	54 14	R4	R4	R4		8	D8	D10	R10	R	ß
antity es per	Description of Waste	laboratory chemicals, consisting of or containing dangerous substances, including 117.54 mixtures of laboratory chemicals	discarded inorganic chemicals consisting of 103.5 or containing dangerous substances	891.22 lead batteries	12.05 NI-Cd batteries	8.06 alkaline batteries (except 16 06 03)	9.4 alkaline batteries (except 16 06 03)	1.16 other batteries and accumulators		aqueous liquid wastes containing 131.91 dangerous substances	aqueous liquid wastes containing 534.74 dangerous substances	aqueous liquid wastes containing 500.55 dangerous substances	aqueous liquid wastes containing 15.63 dangerous substances	1.6 bituminous mixtures containing coal tar	soil and stones containing dangerous 100.64 substances
Que (Tonr	zardous	9	5		5						50				5
	iste Haz	Yes	Yes	Yes	Yes	N	No	Ŋ		Yes	Yes	Yes	Yes	Yes	Yes
	European Wa Code	16 05 06	16 05 07	16 06 01	16 06 02	16 06 04	16 06 04	16 06 05		16 10 01	16 10 01	16 10 01	16 10 01	17 03 01	17 05 03
	Transfer Destination	To Other Countries	To Other Countries	To Other Countries	Within the Country	Within the Country	Within the Country	Within the Country		To Other Countries	To Other Countries	To Other Countries	To Other Countries	To Other Countries	To Other Countries

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Actual Address of Final Destination (e. Final Recevery / Disposal Site (HAZARDOUS WASTE ONLY)			Deponie Reesen GmbH & Co. KG.Johann - Sebastian - Bach - Strabe 60.39288, Burg,Germany	Bimohler Strasse,57a,Grossenaspe,2 4623,Germany			3-7+31 Gottlieb-Daimler Strasse,DE 33334,Guterslo,Germany	Industrieterrein - Seaport M152, Vlasweg 12.,,4782 PW Moerdijk, Netherfands		Industrieterrein - Seaport M152,Vlasweg 12.,4782 PW Moerdijk, Netherlands	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk, Netherlands
Name and License / Permit No. and Address of Final Recoverer / Disposer (HAZ-ARDOUS WASTE ONLY)		A there are a second se	renko veermann Entsorgungfaatna onie Reesen GmbH & Co. KG,Johann - Sebastian - Bach - Strabe 60,39288,Burg,Germany	GEG mbH,EG0108,Bimohler Strasse,57a,Grossenaspe,2 4623,Germany		Zimmermann	Sonderabfallentsorgung und Vetwertung & Co KG Fesstoffkonditionierung,783/ 240406,3-7+31 Gottitab- Daimler Strasse, DE Daimler Strasse, DE Avateroffen Tarmina	Moerdijk. Noerdijk. B. V. 821780.Industrieterrein- B. V. 821780.PW 12.4782.PW Moerdijk., Netherlands	A fundamenta of Terminal	Avaisonen remma Moerdik B.V,821780,Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk,,,Netherlands	Arvalstoffen Terminal Moerdijk B.V,821780,Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk.,.Netherlands
. <u>Haz Waste</u> : Address of Next Destination Facility <u>Non Haz Waste</u> : Address of Recover/Disposer		Knockharley Landfili,Kentstown,Co. MeathIreland	Deponie Reesen GmbH & Co. KG.Johann-Sebastioan- Bach_Strabe 60,39288,Burg,Germany	Bimohler Strasse,57a,Grossenaspe,2 4623,Germany	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk, The Netherlands	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk The Netherlands	3-7+31 Gottlieb-Daimler Strasse, DE 33334, Guterslo., Germany	Industrieterrein - Seaport M152, Viasweg 12,4782 PW Moerdig,, The Netherfands Desoto Road Vest Bank	Dock Estate, Widnes, WA8 0PB, United Kingdom Acragar, , Mountmellick, Co. Laois, Ireland	Industrieterrein - Seaport M152, Vlasweg 12, 4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk., The Netherlands
Haz Waste : Name and Licence/Permit No of Next Destination Facility Mon Haz Waste : Name and Licence/Permit No of Recover/Disposer		Greenstar,W0178-02	Heiko Neumann Entsorgungfachbetrieb	GEG mbH,EG0108	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Zimmermann Sonderabfallentsorgung und Verweitung & Co KG Fesstoffkonditionierung,783/ 240406	Afvalstoffen Terminal Moerdijk B.V.,821780	Granox Ltd.,CP3230BE A1 Metal,WMP007d	Afvalstoffen Terminal Moerdijk B. V.,821780	Atvalstoffen Terminal Moerdijk B.V.,821780
	Location of Treatment	Offsite in Ireland	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad Offsite in Ireland	Abroad	Abroad
Method Used	Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed Weighed	Weighed	Weighed
	Waste Treatment Operation M/C/E	W	ž	M	ž	W	Z	¥	τ 4 Σ Σ	4 X	¥
Per la	Description of Waste	soil and stones other than those mentioned 4.86 in 17 05 03	4.33 insulation materials containing asbestos D	construction materials containing asbestos D	medicines other than those mentioned in 18 3.54 01 08	medicines other than those mentioned in 18 7.87 02 07	sludges from physico/chemical treatment 1.74 containing dangerous substances	sludges from physico/chemical treatment 7.42 containing dangerous substances sudges from biological treatment of	inductrial waste water other than those R 3.32 mentioned in 19 08 11 0.0 ferrous metal R	fluorescent tubes and other mercury- 2.15 containing waste	paint, inks, adhesives and resins containing 6.44 dangerous substances
Quanti (Tonnes Year)	Hazardous	40 274	o es	fes 453	9	æ ç	es 1	es	10 10	es	és 20
	European Waste Code	17 05 04	17 06 01	17 06 05	18 01 09	18 02 08	9 02 05	19 02 05	19 08 12 h	00121	.0 01 27
	Transfer Destination	Within the Country 1	To Other Countries 1	To Other Countries 1	To Other Countries 1	To Other Countries 1	To Other Countries 1	To Other Countries 1	To Other Countries 1 Within the Country 1	To Other Countries 2	To Other Countries 2

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Sheet : Treatment Transfers of Waste

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ste	Quantity (Tonnes per Year)		Wast	ent	Method Used	Location of	LeancePartinition of Next Destination Tacility Haz Waste. Name and LeancePartinit No of Recover/Disposer	Haz Waste , Address of Nort Destination Facility Non Haz Waste , Address of Recover/Disposer	Name and License / Permit No. and Address of Final Recoverer / Disposer (HAZARDOUS WASTE Disposer (HAZARDOUS WASTE	Actual Address of Final Destination 1.e. Final Recovery Disposal Site (HAZARDOUS WASTE ONLY)
ardou	ns,	Description of waste	Operati		E Method Used	Ireatment			Nahisan Gmhh & Co A-	
	pa 119.5 da	int, inks, adhesives and resins containin ngerous substances	g K3	×	Weighed	Abroad	Nehlsen Gmbh & Co. A- 4187HH	Neiderlassung Nehlsen- Plimp, Bernebsstatte Bremen, Louis-Krages Strasse 10, Bremen, Germany	4 1871H.Neiderfassung Nehlsen- Nenlsen- Brimp, Bernebsstatte Bremen, Louis-Krages Strasse 10, Bremen, Germany	Neiderlassung Nehlsen- Plimp, Berüebsstatte Bremen, Louis-Krages Strasse 10, Bremen, Germany
	pa 24.12 da	int, inks, adhesives and resins containin, ingerous substances	g R1	W	Weighed	Abroad	Recyfuel.	Engis,B4480,Belgium	Recyfuel, Engis, B4480,B elgium	Engis,B4480,Belgium
	pa 0.67 dai	int, inks, adhesives and resins containin ngerous substances	0 D10	M	Weighed	Abroad	Sava Gmbh & Co,.	1 Osterweute,Ce25541,Bruns buttel,.,Germany	Sava Gmbh & Co1 Osterweute,Ce25541,Bruns buttel,.,Germany	1 Osterweute,Ce25541,Bruns buttelGermany
	wa 3.32 ex	stes from mineral metalliferous cavation	5	S	Weighed	Abroad	Afvalstoffen Terminal Moerdijk B.V.,821780	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk The Netherlands		
s	0.46 oil-	-containing drilling muds and wastes	£	Σ	Weighed	Abroad	Afvalstoffen Terminal Moerdijk B.V. 821780	industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk., The Netherlands	Arvatstoffen i erminal Moerdijk B.V,821736.Industrieterrein Seaport M152.Vlasweg 12,4782 PW MoerdijkNetherlands	Industrieterrein - Seaport M152, Vlasweg 12., 4782 PVV Moerdijk, Netherlands
es	1541.87 oil-	-containing drilling muds and wastes	R9	×	Weighed	Abroad	Nov Brandt Environmental Division	Aberdeen,,Scotland,Unite d Kingdom	Nov branut EnvironmentalAberdeen, Scotland,United Kingdom	Aberdeen,,Scotland,Unite d Kingdom
No	ma 1.16 pro	aterials unsuitable for consumption or ocessing	R1	×	Weighed	Abroad	Atvalstoffen Terminal Moerdijk B.V.,821780	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk, The Netherlands		
07	52.46 wa	istes from spirits distillation	R	×	Weighed	Abroad	Afvalstoffen Terminal Moerdijk B.V.,821780	Industrieterrein - Seaport M152, Vlasweg 12, 4782 PW Moerdijk The Netherlands	Nehlsen Gmbh & Co.,A-	
se	noi 1.1 pre	n-halogenated organic wood sservatives	ß	Σ	Weighed	Abroad	Nehlsen Gmbh & CoA- 4187HH	Neiderlassung Nehlsen- Plimp, Betriebsstatte Bremen, Louis-Krages Strasse 10, Bremen, Germany	4 107 mm, weldenassung Nehlsen- Plimp, Bertiebsstatte Bremen, Louis-Krages Strasse 10, Bremen, Germany	Neiderlassung Nehlsen- Pilimp, Betriebsstatte Brennen, Louis-Krages Strasse 10, Brenen, Germany
0	3.04 Wa	istes not otherwise specified	D8	W	Weighed	Abroad	REVATECH SA.	4480 ENGIS,, Belgium		
Yes	6.91 sul	phunc acid and sulphurous acid	88	×	Weighed	Abroad	REVATECH SA.	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium	REVATECH SA., Zoning l'Industrial D'Ehein, B 4480 ENGIS.,, Belgium	Zoning l'Industrial D'Ehein,E 4480 ENGIS,Belgium
Yes	1.98 hyc	drochloric acid	R6	M	Weighed	Abroad	REVATECH SA.,	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium	FINdustrial D'Enein, B 4480 ENGIS, Belgium	Zoning l'Industrial D'Ehein,E 4480 ENGIS,Belgium
fes	22.93 nitr	ric acid and nitrous acid	R6	¥	Weighed	Abroad	REVATECH SA.	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium	FINdustrial D'Enein, B 4480 ENGIS, Belgium	Zoning l'Industrial D'Ehein,E 4480 ENGIS,Belgium
9	ew 61.0	etes nut athanuisa snavifiad	ā]	Afvalstoffen Terminal	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW		

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Actual Address of Final Destination 4. Final Recovery / Disposal Sile (HAZARDOUS WASTE ONLY)		Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGISBelgium			industrieterrein - Seaport M152,Vlasweg 124782 PV Moerdijk, Netherlands		Industrieterrein - Seaport M152,Vlasweg 12.,.4782 PVV Moerdijk, Nethertands	Industrieterrein - Seaport M152, Viasweg 12.,,4782 PVM Moerdijk, Netherlands	industrieterrein - Seaport M152,Vlasweg 12,,4782 PW Moerdijk, Netherlands	Industrieterrein - Seaport M152,Vlasweg 124782 PW Moerdijk, Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,,4782 PVV Moerdijk, Netherlands	Engis,,B4480,Belgium
Name and License / Permit No. and Address of Final Recovery / Disposer (HAZARDOUS WASTE OnLY)		REVATECH SA,Zoning I'Industrial D'Ehein, B 4480 ENGIS,Belgium	REVATECH SA., Zoning l'Industrial D'Ehein, B 4480 ENGIS, Belgium		Afvalstoffen Terminal	Moerdijk B. V,821780,Industrieterrein - Seaport M152,Vlasweg 12,4782 PW MoerdijkNetherlands		Moerdijk Moerdijk B.V.82/780.Industrieterein - Seaport M152.Vlasweg Moerdijk, .Netherfands Atvalstoffen Terminal	Moerdijk B.V.821780,Industrieterrain - Seaport M122,Vlasweg 12,4782 PW MoerdijkNethertands Afvalstoffen Terminal	Meercijk B.V,821780,Industrieterrein - Seaport M152,Vlasweg 12,4782 Meercijk,,Netherlands Afvalstoffen Terminal	Moerdijk B.V.821780,Industrieterrein - Seaport M152,Vlasweg 12,4782 PW MoerdijkNetherlands Afvalstoffen Terminal	Moerdijk B. V, 821780, Industrieterrein - Seaport M152, Vlasweg 12, 4782 PW Moerdijk, ., Netherlands	Recyfuel,Engis,B4480,B elgium
Haz Waste : Address of Next Destination Facility Non Haz Waste: Address of Recover/Dispose		Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk., The Netherlands	Industrieterrein - Seaport M152, Vlasweg 12,4782 PVV Moerdijk., The Netherlands	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk., The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk, The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PVV Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk., The Netherlands	Engis,,B4480,Belgium
Licence/Permit No of Next Destination Facility Nor Haz Waste: Name and Licence/Permit No of Recover/Disposar		REVATECH SA.	REVATECH SA,	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V. 821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V. 82.1780	Afvalstoffen Terminal Moerdijk B.V.,821780	Atvalstoffen Terminal Moerdijk B.V. 821780	Atvalstoffen Terminal Moerdijk B.V.,821780	Recyfuel,.
	Location of Treatment	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad
Method Used	Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed
	Vaste atment eration M/C/E	Σ	×	¥	¥	Σ	Σ	¥	¥	×	×	Σ	Σ
	Tre Description of Waste	4 sodium and potassium hydroxide R6	2 other bases R6	4 wastes not otherwise specified R1	5 carbon black R1	other organic solvents, washing liquids and 1 mother liquors R1	waste containing silicones other than those 1 mentioned in 07 02 16	I aqueous washing liquids and mother liquors R1	other organic solvents, washing liquids and R1	2 other filter cakes and spent absorbents R1	other organic solvents, washing liquids and R1	other organic solvents, washing liquids and mother liquors R1	waste paint and varnish containing organic solvents or other dangerous substances R1
Quantity (Tonnes per Year)	snop	32.5	2.5	0.1	0.0	ö	0.0	6. 0	0.0	0	16.5	4.0	52.15
	pean Waste Code Hazard	04 Yes)5 Yes	0N 66)3 No	04 Yes	17 No	11 Yes	A Yes	Q Yes	14 Yes	4 Yes	1 Yes
	Euro Transfer Destination	To Other Countries 06 02 0	To Other Countries 06 02 0	To Other Countries 06 08 9	To Other Countries 06 13 0	To Other Countries 07 01 0	To Other Countries 07 02 1	To Other Countries 07 03 0	To Other Countries 07 03 0	To Other Countries 07 03 1	To Other Countries 07 05 0	To Other Countries 07 06 0	To Other Countries 08 01 1

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Actual Address of Final Destination Actual Address of Final Destination i.e. Final Recovery / Disposal Site (HAZARDOUS WASTE CNU.Y)		Industrieterrein - Seaport M152,Vlasweg 12.,4782 PW Moerdijk,Netherlands	Industrieterrein - Seaport M152, Vlasweg 12., 4782 PVV Moerdijk, Netherlands			Industriteterrein - Seaport M152,Vlasweg 12,,4782 PW Moerdijk, Netherlands	Engis,B4480,Belgium			Industrieterrein - Seaport M152,Vlasweg 12.,4782 PW Moerdijk, Netherlands	EngisB4480,Belgium	Industrielerrein - Seaport M152,Vlasweg 12.,4782 PW Moerdijk, Netherlands		Industrieterrein - Seaport M152,Vlasweg 124782 PW Moerdijk,Netherhands
Name and License / Permit No. and Addrees of Final Recoverst / Disposer (HAZARDOUS WASTE Disposer (HAZARDOUS WASTE		Afvalstoffen Terminal Moerdijk B.V.821780,Industrieterrein - Seaport M.152,Vlasweg 12,4782 PW 12,4782 PW Afvalstoffen Terminal Moerdijk	B.V,321780,Industrieterrein - Seaport M152,Vlasweg 12,4782 PW MoerdijkNetherlands		Afvalstoffen Terminal Moerdijk	B. V,821780, Industrieterrein - Seaport M152, Vlasweg 12,4782, PW Moerdijk, "Netherlands Recritiual Encis B4480 B	elgium		Afvalstoffen Terminal Moerdijk	B.V.821780.industrieterrein - Seaport M152.Vlasweg 12,4782 PW MoerdijkNetherlands	RecyfuelEngisB4480,B elgium Afvalstoffen Terminal Moerdijk	B.V.821780,industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk,.,Netherlands	Afvalstoffan Tarminal	Moerdijk. Noerdijk. B.V,821780,Industrieterrein- B.V,821780,Industrieterrein- 12,4782 PW Moerdijk.,Netherlands
L Haz Weste : Address of Next Destination Facility Non Haz Waste : Address of RecorderDisposer		Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk,., The Netherlands	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk,., The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk, , The Netherlands	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk The Netherlands	Engis,B4480,Belgium	Engis,B4480,Belgium	Industrieterrein - Seaport M152, Vlasweg 12, 4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk The Netherlands	Engis,B4480,Belgium	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk The Netherlands	Engis,,B4480,Belgium	industrielerrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk., The Netherlands
Licence/Fermit No of Next Destination Facility No of Next Haz Wastis, hame and Licence/Fermit No of Recover/Disposer		Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Recyfuel.	Recyfuel,	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Recyfuel.	Afvalstoffen Terminal Moerdijk B.V.,821780	Recyfuel,	Afvalstoffen Terminal Moerdijk B.V.,821780
	Location of Treatment	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad
Method Used	Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed
	Waste reatment Dperation M/C/E	¥	W	×	W	M	W	W	×	¥	¥	×	W	۶
	T Description of Waste	sludges from paint or varnish containing organic solvents or other dangerous substances	aqueous suspensions containing paint or varnish containing organic solvents or other dangerous substances	aqueous suspensions containing paint or varnish other than those mentioned in 08 01 19	aqueous liquid waste containing ink	waste ink containing dangerous substances R1	waste ink containing dangerous substances R1	waste rink ouner unan unose menuoneu in vo 03 12 R1	waste ink other than those mentioned in 08 03 12	waste printing toner containing dangerous substances R1	organic solvents or other dangerous R1 substances	waste adhesives and sealants containing organic solvents or other dangerous substances waste adhesives and sealants other than	those mentioned in 08 04 09 R1	aqueous sludges containing adhesives or seatants containing organic solvents or other dangerous substances
Quantity (Tonnes per Year)	tous	4.13	0.43	0.43	¢,	23.63	14.31	1.24	0.13	0.06	0.75	8.86	5.2	3.68
	tion Code Hazarc	es 08.01.13 Yes	es 08.01.19 Yes	es 08 01 20 No	es 08.03.08 No	es 08 03 12 Yes	es 08 03 12 Yes	es 08 03 13 No	es 08 03 13 No	es 08 03 17 Yes	es 08 04 09 Yes	es 08.04.09 Yes	es 08 04 10 No	es 08.04.13 Yes
	Transfer Destina	To Other Countri	To Other Countri	To Other Countri	To Other Countri	To Other Countri	To Other Countri	To Other Countri	To Other Countri	To Other Countri	To Other Countri	To Other Countri	To Other Countri	To Other Countri

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Actual Address of Final Destination (e. Final Recovery / Disposal She (HAZARDOUS WASTE ONLY)				Brunnenstrasse 138,DE 44536,Lunen,Germany	Brunnenstrasse 138,DE 44536,LunenGermany	Engis,B4480,Belgium	Industrieterrein - Seaport M152,Vlasweg 124782 PW Moerdijk,Netherlands		16-22 Muelheimer Strasse,68219,Mannheim, Germany		Industrieterrein - Seaport M152, Vlasweg 12.,4782 PVV Moerdijk, Netherlands	Industrieterrein - Seaport M152,Vlasweg 124782 PVV Moerdijk,Netherlands	Industrheterrein - Seaport M152, Vlasweg 12,,4782 PW Moerdijk, Netherlands	
Name and License / Permit No. and Address of Final Recoverer / Disposer (HAZARDOUS WASTE ONLY)				Remondis Production GmbH,WML/0707M01,Brun nenstrasse 138,DE 14536,Lunen, Germany	Remondis Production GmbH, WML/0707M01, Brun nenstrasse 138, DE 44536, Lunen Germany	Recyfuel, "Engis, B4480, B elgium Afvalstoffen Terminal Moordiik	wooruja B.V,821780,industrieterrein - Seaport M152,Vlasweg 12,4782 PW MoerdijkNetherlands		HB Chemicals AG., 10-22 Muelheimer Strasse,68219,Mannheim Germany	Afvalstoffen Terminal	Moerdijk. B.V.821780,Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk,Netherlands Afvalstoffen Terminal	Moerdiyk B.V. 221780, Industrieterrein - Seaport M152, Vlasweg 12,4762 PW Moerdijk, , Netherlands Afvalstoffen Terminal Moerdijk	B.V.821780 Industrieterrein Seaport M152.Vlasweg 12,4782 PW Moerdijk., Netherlands	
Haz Waste Address of Next Destination Facility Non Haz Waste Address of Recover/Disposer		Engis,,B4480,Belgium	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk, The Netherlands	Brunnenstrasse 138,DE 44536, Lunen,,Germany	Brunnenstrasse 138,DE 44536, LunenGermany	Engis,,B4480,Belgium	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	16-22 Muelheimer Strasse,68219,Mannheim, Germany	3-7+31 Gottlieb-Daimler Strasse, DE 33334, Guterslo,.,Germany	Industrieterrein - Seaport M152, Vlasweg 12, 4782 PW Moerdijk, The Netherlands	Industriaterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk., The Netherlands	Industrieterrein - Seaport M152, Vlasweg 12, 4782 PW Moerdijk., The Netherlands Zoning Ilhdustrial D'Erein, B	4480 ENGIS,,Belgium
Licence/Permit No of Next Destination Facility Non Haz Waste, Name and Licence/Permit No of Recover/Disposer	the works	Recyfuel,	Afvalstoffen Terminal Moerdijk B.V.,821780	Remondis Production GmbH,WML/0707M01	Remondis Production GmbH,WML/0707M01	Recyfuel,.	Afvalstoffen Terminal Moerdijk B. V. 821780	Afvalstoffen Terminal Moerdijk B.V.,821780	TIB Chemicals AG,	Limmermann Sonderabfallentsorgung und Verwertung & Co KG Fesstoffkonditionierung, 783/ 240406	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	REVATECH SA,.
	Location of Treatment	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad
Method Used	Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed
	ant on M/C/E	W	¥	Σ	×	×	Σ	¥	۶	×	×	Σ	Σ	W
	Treatm	R1	R1	R4	R4	R	5	R	R4	R5	ž	ž	R	RG
	Description of Waste	wastes not otherwise specified	wastes not otherwise specified	water-based developer and activator solutions	fixed solutions	bottom ash, slag and boiler dust from co- incineration containing dangerous substances	bottom ash, slag and boiler dust from co- incineration containing dangerous substances	waste concrete and concrete sludge	pickling acids	siudges and filler cakes other than those mentioned in 11 01 09	aqueous rinsing liquids containing dangerous substances	waste containing cyanide	solid wastes from gas treatment	non-ferrous metal filings and turnings
Quantity (Tonnes per Year)		1.15	1.16	0.48	35.99	0.13	0.49	0.06	23.84	0 0 0	0.14	1.26	2.62	3.93
	Hazardous	No	°N N	Yes	Yes	Yes	Yes	Ŷ	Yes	Ŷ	Yes	Yes	Yes	No
	European Waste Code	08 04 99	08 04 99	09 01 01	09 01 04	10 01 14	10 01 14	10 13 14	11 01 05	11 01 10	11 01 11	11 03 01	11 05 03	12 01 03
	ransfer Destination	o Other Countries	o Other Countries	o Other Countries	o Other Countries	o Other Countries	o Other Countries	o Other Countries	o Other Countries	o Other Countries	o Other Countries	o Other Countries	o Other Countries	o Other Countries

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Actual Address of Final Destination 1.6. Final Recovery / Disposal Site (HAZARDOUS WASTE ONLY)		1 Osterweute,Ce25541,Bruns buttel,Germany	Industrieterrein - Seaport M152,Vlasweg 12.,4782 PW Moerdijk,Netherlands	Engis,,B4480,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium	Engis,B4480,Belgium	Engis, B4480, Belgium	ndustrieterrein - Seaport M152,Vlasweg 12.,4782 PVV Moerdijk,Netherlands	Industrieterrein - Seaport M152, Vlasweg 12., 4782 PW Moerdijk, Netherlands	Shelah Road., Halesowen,B63 3PN, United Kingdom	ndustrieterrein - Seaport M152,Vlasweg 12.,,4782 PVV Moerdijk,Netherlands	Zoning l'Industrial D'Ehein,B 4480 ENGISBelgium	Engis,,B4480,Belgium	ndustrieterrein - Seaport M152,Vlasweg 12.,4782 PW Moerdijk,Netherlands	Brooks Lane.,,Middlewich,CW10 0JG,United Kingdom
Name and License / Permit No. and Address of Final Recoverer / Disposed (HAZARDOUS WASTE ONLY)		Sava Gmbh & Co.,,1 Osterweute,Ce25541,Bruns buttel,.,Germany Afvalstoffen Terminal Moenritik	B. 80.91 Seaport M152, Vlasweg 12, 4782, PW Moerdijk, , , Netherlands Recorded: Endis	elgium REVATECH SA, Zoning	l'Industrial D'Ehein, B 4480 ENGIS, Belgium Recyfuel, Engis, B4480, B	elgium Recyfuel. ,Engis. , ,B4480,B	elgium Afvalstoffen Terminal	Moerdijk B.V.821780.Industrieterrein - B.2782 PW Moerdijk, Netherlands Afvalstoffen Terminal	Moerdijk B.V.821780,Industrieterrein - Seaport M152,Vlasweg 12,4782 PW MoerdijkNetherlands	wituang Ci Refirery (GP3135SD, Shelah Road, , Halesowen, B63 3PN, United Kingdom Afvalstoffen Terminal	Moerdijk B.V.821780,Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk,,Netherlands PEVATECH SA Zoning	Findustrial D'Ehein, B 4480 ENGIS, Belgium Recréteil Findis, B4480 B	elgium Afvalstoffen Terminal	Moerdijk B.V.821780,Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk,Netherlands	International, EA, Brooks Lane, , Middlewich, CW10 0JG, United Kingdom
 Haz Waste : Address of Next Destination Facility Num Haz Waste, Address of Recover/Disposer 		1 Osterweute,Ce25541,Bruns buttel,.,Germany	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk., The Netherlands	Engis,,B4480,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium	Engis,B4480,Belgium	Engis,B4480,Belgium	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk., The Netherlands	Industrieterrein - Seaport M152, Vlasweg 12, 4782 PW Moerdijk The Netherlands	Shelah Road,Halesowen,B63 3PN,United Kingdom	Industrieterrein - Seaport M152, Vlasweg 12, 4782 PW Moerdijk, The Netherlands	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium	Engis,B4480,Belgium	Industneterrein - Seaport M152, Vilasweg 12,4782 PW Moerdijk The Netherlands	The Science Park, Brooks Lane , Middlewich, CW10 0JG, United Kingdom
Haz Waste : Name and Licence/Permit No of Next Destination Fadity Noi Haz Waste : Name and Licenter/Permit No of Recover/Disposer		Sava Gmbh & Co.	Afvalstoffen Terminal Moerdijk B.V.,821780	Recyfuel.	REVATECH SA,	Recyfuel,	Recyfuel,	Afvalstoffen Terminal Moerdijk B.V. 821780	Afvalstoffen Terminal Moerdijk B.V., 821780	Midland Oil Refinery,GP3135SD	Afvalstoffen Terminal Moerdijk B.V.,821780	REVATECH SA.	Recyfuel,.	Atvalstoffen Terminal Moerdijk B.V.,821780	Centec International,EA
	Location of Treatment	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad
Method Used	E Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed
	ent ion M/C/	Σ	Σ	W	×	M	W	Σ	Σ	Σ	×	M	¥	×	×
	Was Treatr Opera	D10	ž	R1	R6	R1	Ł			R9	۲. ۲	D8	R	R.	R9
	Description of Waste	machining emulsions and solutions free of halogens	machining emulsions and solutions free of machining emulsions and solutions free of machining emulsions and solutions free of	halogens	aqueous washing liquids mineral-based chlorinated engine, gear and	Iubricating oils mineral-based non-chlorinated engine. gear	and lubricating oils	mineral-based non-chlorinated engine, gear and lubricating oils	synthetic engine, gear and lubricating oils	other engine, gear and lubricating oils	other engine, gear and lubricating oils	other engine, gear and lubricating oils	other engine, gear and lubricating oils	mineral-based chlorinated insulating and heat transmission oils other than those mentioned in 13 03 01	petrol
Quantity (Tonnes per Year)		183.45	0.96	14.57	1.14	0.42	16.0	1.61	0.34	76.94	4.99	4.21	4.38	0.49	3.7
	Hazardous	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
	European Waste Code	12 01 09	2 01 09	12 01 09	12 03 01	13 02 04	13 02 05	3 02 05	3 02 06	3 02 08	3 02 08	3 02 08	13 02 08	3 03 06	3 07 02
	Transfer Destination	To Other Countries 1	To Other Countries 1	To Other Countries 1	To Other Countries	To Other Countries 1	To Other Countries 1	To Other Countries 1	To Other Countries 1	To Other Countries	To Other Countries 1	To Other Countries	To Other Countries	To Other Countries	To Other Countries

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AER Returns Workbook

Sheet : Treatment Transfers of Waste

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d Actual Address of Final Destination (.e. Final Recovery / Disposal Site (.HAZARDOLS WASTE ONLY)			industrieterrein - Seaport M152,Vlasweg 12.,4782 PVV Moerdijk,Netherlands	osterweute,Ce25541,Bruns buttei,Germany	Industrieterrein - Seaport M152,Vlasweg 12.,4782 PW Moerdijk,Netherlands		- Industrieterrein - Seaport M152.Vlasweg 12.,4782 PVM Moerdijk, Netherfands	Neiderfassung Nehlsen- Pilmp, Betriesstatte Permen, Louis-Krages Strasse 10, Bremen, Germany	Neiderlassung Nehlsen- Plimp, Betriebsstatte	Bremen, Louis-Krages Strasse 10, Bremen, Germany	Engis,,B4480,Belgium			Industrieterrein - Seaport M152,Vlasweg 12.,4782 PW Moerdijk,Netherlands
Name and License / Permit No. an Address of Final Recoverer / Disposer (HZARDOUS WASTE ONLY)			Afvalstoffen Terminal Moerdijk B.V.821780.Industrieterrein Seaport M152.Vlasweg 12,4782 PW MoerdijkNethertands	Sava Gmpn & Co1 Osterweute,Ce25541,Bruns buttel,Germany Afvalstoffen Terminal	Moerdijk B. V,821780.Industrieterrein Seaport M152.Vlasweg 12,4782 PW Moerdijk.,.Netherlands		Afvalstoffen Terminal Moerdijk B.V.827 PR0.Industneterrein Seeport M152.Vlasweg 12.4782 PW Moerdijk., Netherlands Moerdijk., Metherlands Moerdijk., Antherlands	Nehlsen- Piimp, Betriebsstatte Brennen, Louis-Krages Strases 10, Brennen, Germany 10, Brennen, Germany	4.10/ nm, Neiderlassung Nehlsen- Plimp, Betriebsstatte	Bremen, Louis-Krages Strasse 10, Bremen, Germany	elgium		A 6-ristoffers Tammard	Moerdijk Moerdijk B.V.82/180,Industrieterrein Seaport M152,Vlasweg 12,4782 PW Moerdijk.,,Netherlands
Haz Waste : Address of Next Destination Facility Non Haz Waste: Address of Recover/Disposer			Industriaterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk The Netherlands	1 Osterweute,Ce25541,Bruns buttel,Germany	Industrieterrein - Seaport M152, Vlasweg 12, 4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk, The Netherlands	Industrialerrein - Seaport M152, Vlasweg 12,4782 PVV Moerdijk., The Netherlands	Neiderlassung Nehlsen- Plimp, Betriebsstatte Brennen, Louis-Krages Strasse 10, Bremen, Germany	Neiderlassung Nehlsen- Plimp, Betriebsstatte	Bremen, Louis-Krages Strasse 10, Bremen, Germany	Engis,,B4480,Belgium Neiderlassung Nehlsen-	Plimp,Betriebsstatte Bremen,Louis-Krages Strasse 10,Bremen,Germany	Engis,B4480,Belgium	Industrieterrein - Seaport M152, Vlasweg 12,4782 PVV Moerdijk, The Netherlands
Haz Waste : Name and Licence/Pernit No of Next Destination Facility Non Haz Waste. Name and Licence/Pernit No of Recover/Disposer			Afvalstoffen Terminal Moerdijk B.V. 821780	Sava Gmbh & Co.	Afvalstoffen Terminal Moerdijk B. V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Nehlsen Gmbh & Co.,A- 4187HH		Nehlsen Gmbh & Co.,A- 4187HH	Recyfuel,	Nehlsen Gmbh & Co.,A- 4187HH	Recyfuel,.	Alvatstoffen Terminal Moerdijk B.V.,821780
	a antion of	Treatment	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad		Abroad	Abroad	Abroad	Abroad	Abroad
Method Used		Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed		Weighed	Weighed	Weighed	Weighed	Weighed
		M/C/E	×	×	×	×	×	Z		×	×	×	¥	×
	Waste	peration		0										
1	F.	= 0	R	ō	ε. Έ	8	R.	R3		by R3	by R3	s s	R3	R
Quantity Tonnes per Year)		Description of Waste	0.08 other fuels (including mixtures)	16.41 other solvents and solvent mixtures	sludges or solid wastes containing other 3.77 solvents	0.07 alass packaqing	packaging containing residues of or 49.95 contaminated by dangerous substance	packaging containing residues of or 24.41 contaminated by dangerous substances	absorbents, filter materials (including oil	filters not otherwise specified), wiping cloths, protective dothing contaminated 244.77 dangerous substances absorbents, filter materials (including oil filters not otherwise specified), wiping	cloths, protective clothing contaminated 66.26 dangerous substances	absorbents, filler materials, wiping doth and protective clothing other than those 5.69 mentioned in 15.02.02 absorbents, filler materials, wiping cloth	and protective clothing other than those 8.01 mentioned in 15.02 02	0.24 brake fluids
C		Hazardous	Yes	Yes	Yes	Ŷ	Yes	Kes		Yes	Yes	Q	No	Kes.
		European wa	13 07 03	14 06 03	14 06 05	15 01 07	15 01 10	15 01 10		15 02 02	15 02 02	15 02 03	15 02 03	16 01 13
		Fransfer Destination	o Other Countries	o Other Countries	o Other Countries	o Other Countries	o Other Countries	o Other Countries		o Other Countries	o Other Countries	o Other Countries	o Other Countries	o Other Countries

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Actual Address of Final Destination 4. Final Recovery / Disposal Site (HAZARDOUS WASTE ONLY)				Plimp,Betriebsstatte	Bremen, Louis-Krages	Sutasse 10, Bremen, Germany		Neiderlassung Nehlsen-	Plimp, Betriebsstatte	Strasse	10,Bremen,Germany	Osterweute,Ce25541,Bruns huttel Germany			M152, Vlasweg 12, ,4782	PW Moerdijk, Netherlands		Engis,,B4480,Belgium		Industrieterrein - Seaport	M152, Vlasweg 12, .,4782	PW Moerdijk, Netherlands	Im Emscherbruch 11 46600 Herten Germany	function of the second state	Engis,B4480,Belgium			Industrieterrein - Seaport	M152, Vlasweg 12., 4782	PW MOERDIK, Nemenands		Block B,Western Industrial	Estate,Caerphilly,CF83 1XH,United Kingdom	Zoning l'Industrial D'Ehein,B	4480 ENGIS, Belgium
Name and License / Permit No. and Address of Final Recoverer / Disposer (HAZARDOUS WASTE Disposer (HAZARDOUS WASTE			Nehlsen Gmbh & Co.,A- 4187HH,Neiderlassung	Plimp,Betriebsstatte	Bremen, Louis-Krages	Strasse 10, Bremen, Germany	Nehlsen Gmbh & Co. A- 4187HH Neiderlassund	Nehisen-	Plimp, Betriebsstatte	Strasse	10,Bremen,Germany Sava Gmbh & Co1	Osterweute,Ce25541,Bruns huttel Germany	Afvalstoffen Terminal	Moerdijk B.V.821780, Industrieterrein -	Seaport M152, Vlasweg 12,4782 PVV	MoerdijkNetherlands	Recyfuel, Engis,, B4480, B	elgium Afvalstoffen Terminal	Moerdijk	B.V,14/12/4149,Industrieterr ein - Seaport M152,Vlasweg	12,4782 PW	Moerdijk, Netherlands AGR mbh - RZR Herten, Im	Emscherbruch	Recyfuel, Engis, B4480,B	elgium		Afvalstoffen Terminal Moerdijk	B.V,14/12/4149,Industrieterr ein - Seaport M152 Vlaswed	12,4782 PW	Moeralk,,,Nemenanas		PHS Group,EA, Block B, Western Industrial	Estate, Caerphilly, CF83 1XH, United Kingdom	REVALECT SA 201119 l'Industrial D'Ehein, B 4480	ENGIS,,Belgium
Haz Waste Address of Next Destination Facility Non Haz Waste Address of Recover/Dispose				Plimp, Betriebsstatte	Bremen, Louis-Krages	otrasse 10,Bremen,Germany		Neiderlassung Nehlsen-	Plimp, Betriebsstatte	Strasse	10,Bremen,Germany	Osterweute,Ce25541,Bruns	(M152, Vlasweg 12, 4782 PW	Moerdijk The Netherlands		Engis,,B4480,Belgium		Industrieterrein - Seaport	M152, Vlasweg 12, 4782 PW	Moerdijk,., The Netherlands	Im Emscherbruch	(initiation") initiation (concert) i	EngisB4480,Belgium	4480 ENGISBelgium		Industrieterrein - Seaport	M152, Vlasweg 12,4782 PW	Moeralyk,, the Nemenands	Osterweute,Ce25541,Bruns buttel,.,Germany	Block B,Western Industrial	Estate,Caerphilly,CF83 1XH,United Kingdom	Zoning l'Industrial D'Ehein,B	4480 ENGISBelgium
Lizz-Waster, Name and Licence/Permit. No of Next Destination Facility. <u>Nor</u> Haz-Waster. Name and Licence/Permit. No of Recover/Deposer						4187HH				Nehlsen Gmbh & Co., A-	4187HH	Sava Gmbh & Co			Afvalstoffen Terminal	Moerdijk B.V.,821780		Recyfuel,			Afvalstoffen Terminal	Moerdijk B.V.,821780	ACD whh D7D Horton		Recyfuel,.	REVATECH SA			Afvalstoffen Terminal	Moerdijk B.V., 821780	Sava Gmbh & Co,		PHS Group,EA		REVATECH SA,.
	Location of	Treatment				Abroad					Abroad	Abroad				Abroad		Abroad				Abroad		VDICAU	Abroad	Abroad				Abroad	Abroad		Abroad		Abroad
Method Used		Method Used				Weighed					Weighed	Mainhard	202			Weighed		Weighed				Weighed	Mainhad	nalifiam	Weighed	Weighed				Weighed	Weighed		Weighed		Weighed
	of the second	on M/C/E				¥					×	W				W		z			;	×		Ξ	W	W				Σ	×		W		W
	Waste	Operati				R1					ß	ŝ	2			R1		£			i	R1	010	2	R1	R6			i	¥	D10		R3		R6
Quantity (Tonnes per Year)		Description of Waste				0.24 brake fluids				antifreeze fluids containing dangerous	0.31 substances	antifreeze fluids containing dangerous			antifreeze fluids containing dangerous	1.43 substances	metrioned in 16 01 07 to 16 01 11 and 16	0.79 01 13 and 16 01 14			inorganic wastes containing dangerous	8.51 substances	inorganic wastes containing dangerous	unorganices inorganic wastes containing dangerous	0.07 substances	1.2 mentioned in 16 03 03			organic wastes containing dangerous	0.03 substances	organic wastes other than those mentioned 0.64 in 16 03 05	laboratory chemicals, consisting of or	containing dangerous substances, including 0.01 mixtures of laboratory chemicals	laboratory chemicals, consisting or or containing dangerous substances, includinc	15.62 mixtures of laboratory chemicals
	te	Hazardous				Yes					Yes	Vae	5			Yes		Yes				Yes	Vac	SDI	Yes	No				Yes	No		Yes		Yes
	European Was	Code				16 01 13					16 01 14	16 D1 14				16 01 14		16 01 21				16 03 03	16.03.03	20 20 21	16 03 03	16 03 04				16 03 05	16 03 06		16 05 06		16 05 06
		ransfer Destination				o Other Countries					o Other Countries	o Other Countries				o Other Countries		o Other Countries				o Other Countries	Chord Constraint		o Other Countries	o Other Countries				o Other Countries	o Other Countries		o Other Countries		o Other Countries

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Actual Address of Final Destination (4. Final Recovery / Disposal Site (HAZARDOUS WASTE ONLY)		1 Osterweute,Ce25541,Bruns buttel,,Germany	Engis,,B4480,Belgium	Industrieterrein - Seaport M152, Vlasweg 12., 4782 PW Moerdijk, Netherlands	Industriepark 6,D- 27777,GanderkeseeGerm any	osterweute,Ce25541,Bruns buttelGermany	Brunnenstrasse 138,DE 44536,LunenGermany	Neiderfassung Nehlsen- Pirmp, Betriebsstatte Bremen, Louis-Krages Strasse 10, Bremen, Germany	Industrieterrein - Seaport M152,Vlasweg 12.,4782 PW Moerdijk,Netherlands	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium	Engis,B4480,Belgium		Brooks Lane,,,Middlewich,CW10 0JG, United Kingdom	Engis,B4480,Belgium	Engis,,B4480,Belgium
Name and Licentes / Permit No. and Address of Final Recoverer / Disposer (HAZARDOUS WASTE ONLY)		Sava Gmbh & Co.,1 Osterweute,Ce25541,Bruns buttel,.,Germany	Recyfuel, "Engis,B4480,B elgium Afvalstoffen Terminal	Moerdijk Moerdijk 1.4/12/12/149, Industrietern ein - Seaport M152, Vlasweg 12.4782 PV Moerdijk,Netherlands Kompostysterne Nord GmbH.108ZEB026. Industrie GmbH.108ZEB026. Industrie	park 6,D- 27777,GanderkeseeGerm any	osterweute, Ce25541, Bruns buttel,Germany	GmbH,WML0700M01,Brun GmbH,WML0707M01,Brun nenstrasse 138,DE 44536,Lunen,Germany Nehlsen Gmbh & Co.,A- Nehlsen Gmbh & Co.,A-	Nehlsen- Plimp, Betriebsstatte Plimp, Betriebsstatte Bremen, Louis-Krages Strasse Afvalstoffen Terminal	Moerdijk B.V. 14/12/4149,Industrieter ein - Seaport M152,Vlasweg 12,4782 PW Moerdijk., Netherfands	reverse of the second s	elgium		Centec International, EA, Brooks LaneMiddlewich, CW10 OJG, United Kingdom	Recyfluel, Engls, 54460, 5 elgium	Recytuel, Engls, B4400, D
L <u>Haz Waste</u> . Address of Next Destination Facility <u>Non Haz Waste</u> . Address of Recover/Disposer		1 Osterweute,Ce25541,Bruns buttel,.,Germany	Engis,,B4480,Belgium	Industrieterrein - Seaport M152, Viasweg 12, 4782 PVV Moerdijk The Netherlands	Industriepark 6,D-27777, GanderkeseeGermany	1 Osterweute,Ce25541,Bruns buttel,Germany	Brunnenstrasse 138,DE 44536, Lunen,Germany	Neiderlassung Nehlsen- Plimp, Betriebsstatte Brernen, Louis-Krages Strasse 10, Brernen, Germany	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk The Netherlands	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium	EngisB4480,Belgium 1 Osterweute,Ce25541,Bruns buttelGermany	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk, The Netherlands	The Science Park, Brooks Lane , Middlewich, CW10 0JG, United Kingdom	Engis,B4480,Belgium	Engis,,B4480,Belgium
LicencePermit No of Next Destination Facility <u>Haz Weste</u> : Name and LicencePermit No of Recover/Disposer		Sava Gmbh & Co.	Recyfuel,	Afvalstoffen Terminal Moerdijk B.V.,821760	Kompostsysteme Nord GmbH,108ZEB026	Sava Gmbh & Co,.	Remondis Production GmbH,WML/0707M01	Nehlsen Gmbh & Co.,A- 4187HH	Afvaistoffen Terminal Moerdijk B.V., 821780	REVATECH SA,.	Recyfuel, Sava Gmbh & Co,	Afvalstoffen Terminal Moerdijk B.V.,821780	Centec International, EA	Recyfuel,	Recyfuel,
	Location of Treatment	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad Abroad	Abroad	Abroad	Abroad	Abroad
Method Used	Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed
	ion M/C/E	×	×	Σ	W	×	×	M	×	M	N N	¥	M	W	W
	Treatm	D10	ŗ.	ž	R10	D10	R4	52 S	12	R6	R1 D10	F.	R9	R1	R1
y Der	Description of Waste	laboratory chemicals, consisting of or containing dangerous substances, including .56 mixtures of laboratory chemicals	earoratory chemicals, consumg or or containing dangerous substances, including 6.3 mixtures of laboratory chemicals	discarded inorganic chemicals consisting of	discarded inorganic chemicals consisting of .71 or containing dangerous substances	discarded inorganic chemicals consisting of	discarded inorganic chemicals consisting of .18 or containing dangerous substances	discarded inorganic chemicals consisting of	discarded organic chemicals consisting of 00 or containing dangerous substances	discarded organic chemicals consisting of 26 or containing dangerous substances discarded organic chemicals consisting of	.15 or containing dangerous substances discarded chemicals other than those mentioned in 16 05 06, 16 05 07 or 16 05 83 08	discarded chemicals other than those mentioned in 16 05 06, 16 05 07 or 16 05 .65 08	.91 wastes containing oil	.06 wastes containing oil	wastes containing other dangerous .42 substances
Quanti (Tonnes Year)	azardous	10	s	ŭ	2	5	2	8	3	3	5		0	s.	19
	European Waste Code	16 05 06 Ye	16 05 06 Ye	16 05 07 Ye	16 05 07 Ye	16 05 07 Ye	16 05 07 Ye	IS 05 07 Ye	IS 05 08	16 05 08 Ye	15 05 08 Ye	16 05 09 No	16 07 08 Ye	16 07 08 Ye.	16 07 09 Ye:
	Transfer Destination	Fo Other Countries 1	Fo Other Countries 1	o Other Countries	o Other Countries 1	o Other Countries	o Other Countries 1	o Other Countries 1	o Other Countries 1	o Other Countries 1	o Other Countries 1 o Other Countries 1	o Other Countries 1	To Other Countries 1	To Other Countries 1	To Other Countries 1

| PRTR# : W0192 | Facility Name : Rilta Environmental Limited | Filename : Trade Effluent Discharge xisx | Return Year : 2013 |

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Actual Address of Final Destination Le. Final Recovery / Disposal Site (HAZARDOUS WASTE ONLY)	Zoning I'Industrial D'Ehein,B 4480 ENGISBelgium	industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk,Netherlands	Industrieterrein - Seaport M152,Viasweg 12.,,4782 PVV Moerdijk,Netherlands	EngisB4480,Belgium	Brunnenstrasse 138,DE 44536,LunenGermany	Engis, B4480, Belgium	Engis,B4480,Belgium	Industrieterrein - Seaport M152,Vlasweg 12.,,4782 PW Moerdijk, Netherfands	Industrieterrein - Seaport M152, Vlasweg 124762 PVM Moerdijk, Netherhands			Engis,B4480,Belgium	Industrieterrein - Seaport M152, Vlasweg 12., 4782 PVV Moerdijk, Netherlands	
Name and Licente / Permit No. and Address of Final Recoverer / Disposer (+AZARDUS WASTE ONLY)	REVATECH SA., Zoning "Industrial D'Ehein, B 4480 ENGIS., , Belgium Arvalsoffen Terminal	Moerdig B.V,14/12/4149,Industrieterr B.V,14/12/4149,Industrieterr ein - Seeport M152,Vlasweg 12,4782 PVV Moerdigk., Netherlands Afvalstoffen Terminal	Moerdijk B.V.14/12/4149,Industrieter ein - Seaport M152,Vlasweg 12,4782 PW Moerdijk,Nethenlands	Recyruel,Engis,	Remondis Production GmbH,WML/0707M01,Brun nenstrasse 138,DE 44536,Lunen.,Germany	elgium	Recyfuel, Engis,, B4480, B elgium Afvalstoffen Terminal	Moerdik B.V.14/12/419,Industrieterr ein - Seaport M152,Vlasweg MoerdijkNetherlands Afvalstoffen Terminal	Moerdijk B.V.14/12/4149,Industrieterr ein - Seaport M152,Vlasweg 12,4782 PW Moerdijk.,,Netherlands		Denvirial Envire R4480.B	elgium Afvalstoffen Terminal	Moerdijk B. V, 14/12/4149, Industrieterr ein - Seaport M152, Vlasweg 12,4782 PW Moerdijk Netherlands	
Haz Waste : Address of Next Destination Facility Non Haz Waster, Address of Recover/Disposer	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium	Industrieterrein - Seaport M152, Viasweg 12, 4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152 Vlasweg 12,4782 PW Moerdijk The Netherlands	Engis,,B4480,Belgium	Brunnenstrasse 138,DE 44536, Lunen,.,Germany	Engis,,B4480,Belgium	EngisB4480,Belgium	Industrieterrein - Seaport M152,VIasweg 12,4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdig,The Netherlands BallynagranCo.	Meath., Ireland	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Engis,B4480,Beigium	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk., The Netherlands
Licenceaffermit No. or New Licenceaffermit No. or New Destination Featury Ha <u>EZ Waster</u> Name and Licenceaffermit No. of Recover/Disposer	REVATECH SA	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Recyfuel,	Remondis Production GmbH,WML/0707M01	Recyfuel,	Recyfuel,	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Greenstar, W0178-02	Afvalstoffen Terminal Moerdijk B.V.,821780	Recyfuel,	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780
Location of Treatment	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Offsite in Ireland	Abroad	Abroad	Abroad	Abroad
Aethod Used Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed
nt M/C/E	Σ	Σ	Σ	W	×	W	¥	Σ	Z	W	Σ	¥	٤	×
Waste Treatme Operatic	ß	ž	Ł	R1	R4	R1	R1	Σ	ž	R5	R1	R1	٤	8 R1
ntity es per ar) Description of Waste	wastes containing other dangerous 9.53 substances	wastes containing other dangerous 24.15 substances	oxidising substances, not otherwise 3.0 specified	aqueous liquid wastes containing 55.89 dangerous substances	aqueous liquid wastes containing 0.37 dangerous substances	0.69 bituminous mixtures containing coal tar	soil and stones containing dangerous 0.83 substances	soil and stones containing dangerous 2.04 substances	soil and stones containing dangerous 0.34 substances soil and stones other than those mentioned	820.04 in 17 05 03	0.09 sharps (except 18 01 03)	chemicals consisting of or containing 2.12 dangerous substances	chemicals consisting of or containing 35.5 dangerous substances	chemicals other than those mentioned in 1 4.22 01 06
Que (Tonr Ye Hazardous	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Q	Yes	Yes	No
European Waste	07 09	60 70	09 04	10 01	10 01	03 01	05 03	05 03	05 03	05 04	01 01	01 06	01.06	01 07
E ransfer Destination	o Other Countries 16	o Other Countries 16	o Other Countries 16 t	o Other Countries 16	o Other Countries 16	o Other Countries 17	o Other Countries 17	o Other Countries 17 (o Other Countries 17	Vithin the Country 17	o Other Countries 18 (o Other Countries 18	o Other Countries 18 t	o Other Countries 18 (

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Actual Address of Final Destination Le. Final Recovery / Disposal Site (HAZARDOUS WASTE ONLY)			Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium		Neiderlassung Nehlsen- Plimp, Betriebsstatte Bremen, Louis-Krages Strasse 10, Bremen, Germany			thenberg 1 ,D 23923,Seimsdorf.,Germany	Industrieterrein - Seaport M152,Vlasweg 12.,4782 PVV Moerdijk,Netherlands		Engis,,B4480,Belgium	Industrieterrein - Seaport M152, Vlasweg 12.,4782 PVV Moerdijk, Netherlands		EngisB4480,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Beigium
Name and License / Permit No. and Address of Final Recoversi / Disposer (HAZARDOUS WASTE ONLY)			KEVA I ECH SA., Zoning l'Industrial D'Ehein, B 4480 ENGIS, Belgium	Nehlsen Gmbh & Co. A-	4187HH. Neiderlassung Nehlsen- Pilmp,Betriebsstatte Bremen,Louis-Krages Strasse 10.Bremen,Germany			IAG Ihlenberger Abfallentsorgungsgesellscha ft mbH.,.Ihenberg 1, D 23923,Seimsdorf.,,Germany Afvalstoffen Terminal	Moerdijk B.V. 14/12/4149 Industrieterr ein - Seaport M152,Vlasweg 12,4782 PW MoerdijkNetherlands		Recytuel,Engls,	Moerdijk B. V. 14/12/4149, Industrieterr ein - Seaport M152, Vlasweg 12,4782 PW Moerdijk, , Netherlands		RecytuelEngis	FINdustrial D'Ehein, B 4480 ENGIS,, Belgium
n Haz Waste : Address of Next Destination Facility Non Haz Waste: Address of Recover/Disposer		Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk., The Netherlands	Zoning l'Industrial D'Ehein,B 4480 ENGISBelgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium	Neiderlassung Nehlsen- Plimp, Betriebsstatte Bremen, Louis-Krages Strasse 10, Bremen, Cermany	a Ilhenberg 1,D 23923,Selmsdorf,Germany	Industrieterrein - Seaport M152, Viasweg 12,4782 PW Moerdijk., The Netherlands	a Ilhenberg 1,D 23923,Selmsdorf.,Germany	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk., The Netherlands	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk The Netherlands	Engis,B4480,Belgium	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk,., The Netherlands	Industrieterrein - Seaport M152, Vlasweg 12,4782 PW Moerdijk The Netherlands	EngisB4480,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium
Haz Waste : Name and Licence/Permit No of Next Destination Facility Haz Waste, Name and Licenter/Permit No of Recover/Disposer		Afvalstoffen Terminal Moerdijk B.V.,821780	REVATECH SA.	REVATECH SA,	Nehlsen Gmbh & Co.,A- 4187HH	IAG Ihlenberger Abfallentsorgungsgesellsch ft mbH,	Afvalstoffen Terminal Moerdijk B.V.,821780	IAG Ihlenberger Abfallentsorgungsgesellsch ft.mbH.,	Afvaistoffen Terminal Moerdijk B.V., 821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Recyfuel,	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Recyfuel,	REVATECH SA,
	Location of Treatment	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad
Method Used	/E Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed
	aste tment ration M/C	Σ	Μ	¥	×	×	×	×	×	Σ	Z	Þ	Σ	W	Σ
	Trea	ñ	RG	18 R6	ß	DS	ž	8	R	R	20 R1	20 R1	an R1	R1	R6
antity tes per ear	Description of Waste	0.13 sharps except (18 02 02)	chemicals consisting of or containing 0.82 dangerous substances	medicines other than those mentioned in 0.97 02 07	sludges from physico/chemical treatment 8.94 containing dangerous substances	stabilised wastes other than those 5.97 mentioned in 19 03 04	3.45 spent activated carbon	other wastes (including mixtures of materials) from mechanical treatment of 9.87 waste containing dangerous substances	3.5 pesticides	0.69 edible oil and fat	oil and fat other than those mentioned in 2.42 01 25	oil and fat other than those mentioned in 0.02 01 25	paint, inks, adhesives and resins other th 0.07 those mentioned in 20 01 27	detergents containing dangerous 0.56 substances	detergents containing dangerous 26.4 substances
ġ Ę	Hazardous	Š	Yes	No	és Kes	No	Ŷ	Yes	Yes	No	Yes	Yes	ę	Yes	Yes
	European Waste Code	8 02 01	8 02 05	8 02 08	9 02 05	9 03 05	9 09 04	9 12 11	0 01 19	0 01 25	0 01 26	0 01 26	0 01 28	0 01 29	0 01 29
	ransfer Destination	o Other Countries 1	o Other Countries 1	o Other Countries	o Other Countries	o Other Countries 1	o Other Countries	o Other Countries	o Other Countries 2	o Other Countries 2	o Other Countries 2	o Other Countries 2	o Other Countries 2	o Other Countries 2	o Other Countries 2

| PRTR# : W0192 | Facility Name : Rilta Environmental Limited | Filename : Trade Effluent Discharge.xisx | Return Year : 2013 |

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and Actual Address of Final Destination TE i.e. Final Recovery Ulsposal Site (HAZARDOUS WASTE ONLY)		terr veg Industrieterrein - Seaport M152,Vlasweg 12.,,4782 PVV Moerdijk, Netherlands				terr reg Industrieterrein - Seaport M152,Vlasweg 12,,4782 PVV Moerdijk,Netherlands	0 Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium	cha Ihenberg 1 ,D iny 23923,SelmsdorfGermany	terr reg Industrieterrein - Seaport M152,Vlasweg 12.,,4782 PVV Moerdijk,Netherfands).B	Engis,,B4480,Belgium	Neiderlassung Nehlsen- Piimp,Berlebsstatte Bremen,Louis-Krages Strasse 10, Bremen, Germany	EngisB4480,Belgium	terr reg Industrieterrein - Seaport M152,Vlasweg 12,,4782 PW Moerdijk,Netherlands		
Name and License / Permit No. Address of Final Recoverer Disposer (HAZARDOUS WAS ONLY)		Afvalstoffen Terminal Moerdijk B. V. 14/12/4149, Industriet ein - Seaport M152, Viasw 12, 4782 PW Moerdijk, , Netherlands			Afvalstoffen Terminal	Moerdijk B.V, 14/12/4149, Industriel ein - Seaport M152, Vlasw 12, 4782 PVV Moerdijk Netherlands	KEVATECH SA, Zoning I'Industrial D'Ehein,B 448 ENGIS, Belgium	IAG Ihlenberger Abfallentsorgungsgesells. ft mbH., Ihenberg 1, D 23923, Selmsdorf., Germa Afvalstoffen Terminal	Moerdijk B.V.14/12/4149, Industriet ein - Seaport M152, Vlasw 12,4782 PW Moerdijk., Netherlands Recrfuel, Engis, B4480	elgium Nehlsen Gmhh & Co A-	4187HH. Neiderlassung Nehlsen Plimp, Betriebsstatte Bremen, Louis-Krages Strasse 10, Bremen, Germany	elgium Afvalstoffen Terminal	B.V.14/12/4149, Industriel ein - Seaport M152, Vlasw 12,4782, PW Moerdijk., Netherlands		
L Haz Waste . Address of Next Destination Facility Non Haz Waste: Address of Recover/Disposer		Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	in der occieram 1,86529,Schrobenhausen,., germany	Block B, Western Industrial Estate, Caerphilly, CF83 1XH, United Kingdom	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk, The Netherlands	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium	l Ilhenberg 1,D 23923,Selmsdorf,.,Germany	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Engis,,B4480,Belgium	Neiderfassung Nehlsen- Pinim; Jathebsstatte Bremen, Louis-Krages Strasse 10, Bremen, Germany	Engis,B4480,Belgium	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Engis,,B4480,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium
Lizz Wastie: Name and Licence/Permit No of Next Destination Facility Hzz Wissie: Name and Licence/Permit No of Recover/Disposer		Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	BAUER Umweit Gmbh	PHS Group,EA	Afvalstoffen Terminal Moerdijk B.V.,821780	REVATECH SA,	IAG Ihlenberger Abfallentsorgungsgesellscha ft.mbH.,	Afvalstoffen Terminal Moerdijk B.V.,821780	Recyfuel,	Nehlsen Gmbh & Co.,A- 4187HH	Recyfuel,	Afvalstoffen Terminal Moerdijk B.V., 821780	Recyfuel.	REVATECH SA,.
	Location of Treatment	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad
Aethod Used	Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed
-	e ent on M/C/E	Σ	W	W	M	×	×	×	×	W	Σ	W	×	W	W
	Wast Treatme Operati	ž	20 R1	d R5	R3	ž	R6	DS	٤	D8	ŝ	R1	£	R1	R6
	Description of Waste	detergents containing dangerous substances	medicines other than those mentioned in 01.31	other fractions other than those mentione in 19 10 05	waste paint and varnish other than those mentioned in 08 01 11	sludges and filler cakes containing dangerous substances	sludges and filter cakes containing dangerous substances	sludges and filler cakes containing dangerous substances	interceptor sludges	interceptor sludges	mterceptor sludges	interceptor sludges	fuel oil and diesel	aqueous liquid wastes other than those mentioned in 16 10 01	aqueous liquid wastes other than those mentioned in 16 10 01
Quantity (Tonnes per Year)		21.57	1.62	1243.0	0.03	2.98	14.24	25.47	26.9	33.16	2.79	2.02	11.19	18.62	115.01
	Hazardous	Yes	No	No	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	No
	ransfer Destination Code) Other Countries 20 01 29) Other Countries 20 01 32	Other Countries 19 10 06) Other Countries 08 01 12) Other Countries 11 01 08	Other Countries 11 01 09) Other Countries 11 01 09	Other Countries 13 05 03	o Other Countries 13 05 03) Other Countries 13 05 03	o Other Countries 13 05 03) Other Countries 13 07 01	o Other Countries 16 10 02	other Countries 16 10 02

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AER Returns Workbook

Sheet : Treatment Transfers of Waste

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Actual Address of Final Destination i.e. Final Recovery / Disposal Site (HAZARDOUS WASTE ONLY)		74-76 Hovestrasse,20539 Hamburg, Germany		Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium				
Name and Leonee / Permit No. and Address of Final Recovers / Disposer (HAZARDOUS WASTE ONLY)		Terracon GmbH 74-76 Hovestrasse,20539 Hamburg Germany		REVATECH SA, Zoning l'Industrial D'Ehein, B 4480 ENGIS, Belgium				
. <u>Haz Waste</u> , Address of Next Destination Facility <u>Non Haz Waste</u> , Address of Recover/Disposer		74-76 Hovestrasse,20539 Hamburg,,Germany	Acragar, , Mountmellick, Co. Laois, Ireland	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium	Preston Street, Manchester, Manchesi er, M188DB, United Kingdom Cook House, Brunel	Ct, Newark, NG242FB, United Kingdom Pigeon House	Road,Ringsend, "Dublin 4, Ireland	
Haz Waste : Name and Licence/Permit No of Next Destination Facility Non Licence/Permit No of Recover/Disposar		Terracon GmbH ,.	A1 Metal, WMP007d	REVATECH SA	Delta Containers Direct Ltd.,	Global Recycling Solutions Ltd.,	Ringsend WWTW,.	
	Location of Treatment	Abroad	Offsite in Ireland	Abroad	Abroad	Abroad	Offsite in Ireland	
Method Used	Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	
	M/C/E	×	W	¥	Σ	W	¥	
	Waste Treatment Operation	80	24	08	33	33	98	
Quantity Fonnes per Yean	Description of Waste	wastes marked as hazardous, partly (20) 2859.71 stabilised	900.0 ferrous metal	aqueous liquid wastes containing 27.56 dangerous substances	83.36 metallic packaging	20.78 metallic packaging	44450.0 wastes not otherwise specified	
E	azardous	SE	0	S	0	0	0	
	European Waste Code	19 03 04 Ye	19 12 02 No	16 10 01 Ye	15 01 04 No	15 01 04 N	19 02 99 N	
	Transfer Destination	To Other Countries	Within the Country	To Other Countries	To Other Countries	To Other Countries	Within the Country	

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| PRTR# : W0192 | Facility Name : Rilta Environmental Limited | Filename : Trade Effluent Discharge.xisx | Return Year : 2013 |

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Guidance to completing the PRTR workbook

AER Returns Workbook

REFERENCE YEAR 2014

Version 1.1.18

1. FACILITY IDENTIFICATION	
Parent Company Name	Rilta Environmental Limited
Facility Name	Rilta Environmental Limited
PRTR Identification Number	W0192
Licence Number	W0192-03
Classes of Activity	
No.	class_name
	Refer to PRTR class activities below

Add	Black 402 Creat Drive
Address 1	Block 402, Grant Drive
Address 2	Greenogue Business Park
Address 3	Rathcoole
Address 4	
	· · · · · · · · · · · · · · · · · · ·
Country	Ireland
Coordinates of Location	-8.48281 51.8695
River Basin District	IEEA
NACE Code	3832
Main Economic Activity	Recovery of sorted materials
AER Returns Contact Name	Colm Hussey
AER Returns Contact Email Address	colm.hussey@rilta.ie
AER Returns Contact Position	Facility Manager
AER Returns Contact Telephone Number	01 401 8024
AER Returns Contact Mobile Phone Number	01 401 8000
AER Returns Contact Fax Number	01 401 8080
Production Volume	0.0
Production Volume Units	
Number of Installations	0
Number of Operating Hours in Year	0
Number of Employees	70
User Feedback/Comments	No particular reason for variances.
Web Address	www.rilta.ie

2. PRTR CLASS ACTIVITIES

Activity Number	Activity Name
5(a)	Installations for the recovery or disposal of hazardous waste
5(c)	Installations for the disposal of non-hazardous waste
50.1	General
3. SOLVENTS REGULATIONS (S.I. No. 543 of 20	02)
Is it applicable?	
Have you been granted an exemption ?	
If applicable which activity class applies (as per	
Schedule 2 of the regulations) ?	
Is the reduction scheme compliance route being	
used ?	

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4. WASTE IMPORTED/ACCEPTED ONTO SITE	Guidance on waste imported/accepted onto site
Do you import/accept waste onto your site for on- site treatment (either recovery or disposal	
activities) ? Y	/es

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Sheet : Releases to Air

AER Returns Workbook

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4.1 RELEASES TO AIR

SECTION A : SECTOR SPECIFIC PRTR POLLUTANTS

			F (Fugitive) KG/Year	0.0
	QUANTITY		A (Accidental) KG/Year	0.0
in this section in KGs			T (Total) KG/Year	00
Please enter all quantities		State of the State	Emission Point 1	0.0
	ETHOD	Method Used	Designation or Description	
	MI		M/C/E Method Code	
RELEASES TO AIR	LUTANT		Name	
	POL		No. Annex II	

Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

		TITY		idental) KG/Year F (Funitive) KG/Year
	Please enter all quantities in this section in KGs	QUAN		Emission Point 1 T (Total) KG/Vear A (Acci
		METHOD	Method Used	MIC/F Mathod Code Decimation or Decription
	RELEASES TO AIR	UTANT		Name
ECTION B : REMAINING PRTR POLLUTANTS		POLL		No Annev II

0.0

0.0

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* Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

SECTION C : REMAINING POLLUTANT EMISSIONS (As required in your Licence)

and the second second second			F (Fugitive) KG/Year	0.0
	QUANTITY		A (Accidental) KG/Year	0.0
In this section in KGs			T (Total) KG/Year	0.0
Please enter all quantities		The second is the second	Emission Point 1	0.0
	AETHOD	Method Used	Designation or Description	
	6		M/C/E Method Code	
RELEASES TO AIR	UTANT		Name	
	POLL		Pollutant No.	

Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

Additional Data Requested from Landfill operators

For the purposes of the National Inventory on Greenhouse Gases, landfill operators are requested to provide summary data on landfill gas (Methanis) land or utilisation of company the liqueres for cloal methane generated. Departors should only report their Met methane (CH4) emission to the environment under T(total) KG/yr for Section A: Sector specific PRTR pollutants above. Please complete the table below:

Landfill:	Rilta Environmental Limited					
Please enter summary data on the quantities of methane flared and / or utilised			Metho	d Used		
	T (Total) kg/Year	M/C/E	Method Code	Designation or Description	Facility Total Capacity m3 per hour	
Total estimated methane generation (as per site model)	0.0				N/A	
Methane flared	0.0				0.0	(Total Flaring Capacity)
Methane utilised in engine/s	0.0				0.0	(Total Utilising Capacity)
Net methane emission (as reported in Section A above)	0.0				NIA	

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4.3 RELEASES TO WASTEWATER OR SEWER

Link to previous years emissions data

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	POLLUTANT		METHOD		QUANTI	77	
			Method Used				
No. Annex II	Name	C/E Method Code	Designation or Description Emission Poi	t 1 T (Total) KG/Year	A (Accid	ental) KG/Year F (Fugitiv	e) KG/Year
			Averaged Measured Result				
	Arsenic and compounds (as As)	MAB	volume	3.97	3 97	00	00
			Averaged Measured Result			•	
19	Chromium and compounds (as Cr) M	MAB	Approximate and the second	6.72	6.72	0.0	0.0
			Averaged Measured Result multipled by the discharge				
20	Copper and compounds (as Cu) M	MAB	volume	3.42	3.42	0.0	0.0
			Averaged Measured Result mutiplied by the discharge				
33	Lead and compounds (as Pb) M	MAB	volume	0.699	0.699	0.0	0.0
			Averaged Measured Result multiplied by the discharge				
22	Nickel and compounds (as Ni) M	MAB	volume	4.31	4.31	0.0	0.0

SSIONS (as required in your Licence) FESITE TRANSFER OF POLLUTANTS DESTINED FOR WASTE-WATER TREATMENT OR (SEC

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	POLLUTANT		MET	DOH			QUANTITY		_
		11 11 14 14 14	V	Aethod Used					_
Pollutant No.	Name	M/C/E	Method Code	Designation or Description	Emission Point 1	T (Total) KG/Year	A (Accidental) KG/Ye	ar F (Fugitive) KG/Year	-
				Averaged Measured Result multiplied by the discharge					
238	Ammonia (as N)	W	MAB	volume	23039.4	4 23035	1.44	0.0 0.0	
				Averaged Measured Result multiplied by the discharge					
303	800	W	MAB	volume	4571.6	5 4571	.65	0.0 0.0	
				Averaged Measured Result multiplied by the discharge					
306	COD	M	MAB	volume	59273.21	B 59273	128	0.0 0.0	
				Averaged Measured Result multiplied by the discharge					
308	Deteroents (as MEAS)	W	MAB	volume	28.26	3 28.	263	0.0 0.0	
				Averaged Measured Result					
				multiplied by the discharge					
324	Mineral oils	W	MAB	volume	4.9	4	.94	0.0 0.0	
				Averaged Measured Result multiplied by the discharge					
240	Suspended Solids	M	MAB	volume	1121.30	5 1121	.35	0.0 0.0	
				Averaged Measured Result multiplied by the discharge					
343	Suiphate	N	MAB	volume	4558.42	2 4558	142	0.0 0.0	
				Averaged Measured Result multiplied by the discharge					
206	Benzene & toluene & xylene (combined)	M	MAB	volume	1.50	-	.56	0.0 0.0	

click the delete button

man B) than

Select a row by double

Link to previous years emissions data

>	Actual Address of Final Destination a. Actual Address of Final Destination i.e. Final Recovery / Disposal Site (HAZARDOLS WASTE ONLY)			Zoning l'Industrial D'Ehein, B	4480 ENGIS,,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium		3-7+31 Gottlieb-Daimler Strasse,DE 33334,Guterslo,Germany	- Industrieterrein - Seaport M152,Vlasweg 124782 PW Moerdijk, Netherlands	- Industrieterrein - Seaport M152,Vlasweg 12.,4782 PVV Moerdijk, Netherlands	Neidertassung Nehlsen- Plimp,Betriebsstatte Bremen,Louis-Krages Strasse 10,Bremen,Germany	Brunnenstrasse 138,DE 44536,LunenGermany	rue Marcel Demonque, 500,Zone du > Pôle Technologique Agro Parc,F-84915 Avignon Cedex 9,France
	Name and License / Permit No. and Address of Final Recoverer / Disposer (HAZARDOUS WASTE ONLY)			REVATECH SA,.,Zoning l'Industrial D'Ehein,B 4480	ENGISBelgium	reverted on the 4480 l'Industrial D'Enein, B 4480 ENGIS, Belgium	Findustrial D'Enein, 8 4480 ENGIS, Belgium	REVATECH SA., 2011ng l'Industrial D'Ehein, B 4480 ENGIS,, Belgium	REVATECH SA., Zoning I'Industrial D'Ehein, B 4480 ENGIS Belgium	Sonderabfallentsorgung und Verwertung & Co KG Fesstoffkonditionierung 783	240406,3-7+31 Gottlieb- Daimler Strasse,DE 33334,Guterslo.,Germany Afvalstoffen Terminal	Moerdijk B.V.821780.Industriaterrein Seaport M152.Vlasweg 12.4782 PW Moerdijk,Netherlands Afvalstoffen Terminal	Moercilyk B. V. 221780, Industrieterrein Seaport M152, Vlasweg 12,4782 PW MoerciljkNetherlands Meisen Grands & Co.,A- Arazruu Mickenders	Nehlsen- Plimp, Betriebsstatte Plimp, Betriebsstatte Bremen, Louis-Krages Strasse 10, Bremen, Germany Remondis Production	GmbH,WML/0707M01,Brun nenstrasse 138,DE 44536,Lunen,.,Germany	Lafarge Activité Plátre.,rue Marcel Demonque, 500,Zone du Pôle Technologique Agro Parc,F-84915 Avignon Cedex 9,France
	- Haz Waste : Address of Next Destination Facility Non Haz Waste: Address of Recover/Disposer		Industriepark 6,D-27777,	Krombacher Strabe 42- 46,57223,Keruztal -	Krombach,.,Germany	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium	Zoning l'Industrial D'Ehein,B 4480 ENGIS,Belgium	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk, The Netherlands		3-7+31 Gottlieb-Daimler Strasse,DE 33334, Guterslo,Germany	Industrieterrein - Seaport M152.Vlasweg 12,4782 PVV Moerdijk., The Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk, The Netherlands	Neiderfassung Nehlsen- Plimp, Betriebsstatte Bremen, Louis-Krages Strasse 10, Bremen, Germany	Brunnenstrasse 138,DE 44536, Lunen,.,Germany	29 Sandholes RoadCookstown,BT80 9AR, United Kingdom
	Haz Waste : Name and Licence/Permit No of Next Destination Facility Mon Haz Waste: Name and Licence/Permit No of Recover/Disposer		Kompostsysteme Nord	Lindenschmidt KG	Umweltservice,.	REVATECH SA	REVATECH SA.,	REVATECH SA,.	Afvalstoffen Terminal Moerdijk B.V.,821780	Zimmermann Sonderahfallentsoround und	Verwertung & Co KG Fesstoffkonditionierung,783/ 240406	Afvalstoffen Terminal Moerdijk B.V.,821780	Afvalstoffen Terminal Moerdijk B.V.,821780	Nehisen Gmbh & Co.,A- 4187HH	Remondis Production GmbH,WML/0707M01	Lafarge Cement UK, P0052/04A
		Location of Treatment		ADIOGU	Abroad	Abroad	Abroad	Abroad	Abroad		Abroad	Abroad	Abroad	Abroad	Abroad	Abroad
	Method Used	E Method Used		naugian	Weighed	Weighed	Weighed	Weighed	Weighed		Weighed	Weighed	Weighed	Weighed	Weighed	Weighed
-		e ent M/C/f		5	¥	Þ	٤	۶	×		Z	Σ	Σ	Σ	×	Σ
-		Waste Treatme Operati		2	R1	R6	RG	R5	R1		6D	8	뙨	R3	R4	R5
		Description of Waste	materials unsuitable for consumption or	processing materials unsuitable for consumption or	processing	other acids	sodium and potassium hydroxide	sodium and potassium hydroxide	tank bottom sludges		sludges from on-site effluent treatment containing dangerous solutions	solid wastes containing dangerous substances	wastes not otherwise specified	waste paint and varnish containing organic solvents or other dangerous substances	water-based developer and activator solutions	Boiler Ash
	Quantity Fonnes per Year)		0.00	0 0	24.68	459.3	97.14	24.42	13.065		227.38	13.272	9.62	449.451	9.62	117.84
		Hazardous		DN	No	Yes	Yes	Yes	Yes		Yes	Yes	°2	Śes	Yes	°N N
		European Waste	10 10 00	02 01 04	02 07 04	06 01 06	06 02 04	06 02 04	05 01 03		06 05 02	07 05 13	07 06 99	08 01 11	09 01 01	10 01 01
		Transfer Destination			To Other Countries	To Other Countries	To Other Countries	To Other Countries	To Other Countries		To Other Countries	To Other Countries	To Other Countries	To Other Countries	To Other Countries	To Other Countries

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Sheet : Treatment Transfers of Waste

Sheet : Treatment Transfers of Waste

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Actual Address of Final Destination (i.e. Final Recovery / Disposal Site (HAZARDOUS WASTE ONLY)		3-7+31 Gottlieb-Daimler Strasse, DE 33334,Guterslo,Germany	Rue des Fabriques,2,Obourg,B7034, Belgium	Westvaartdijk,97,Grimberge n,1850,Netherlands	Shelah RoadHalesowen,B63 3PN,United Kingdom	Brooks Lane,Middlewich,CW10 0JG,United Kingdom	Brooks LaneMiddlewich,CW10 0JG,United Kingdom	Industrieterrein - Seaport M152, Vlasweg 12.,4782 PVV Moerdijk, Netherlands	Industrieterrein - Seaport M152,Vlasweg 12,4782 PVV Moerdijk,Netherlands	www.merand. Westvaartdijk,97, Grimberge	n, 1850, Netherlands 20 Redfern Street, Bootle, Liverpool, L208 JB, United Kingdom	Block B, Western Industrial Estate, Caerphilly, CF83 1XH, United Kingdom
Name and License / Permit No. and Address of Final Recoverer / Disposer (HAZARDOUS WASTE ONLY)		Zimmermann Sonderabrialentsorgung und Verwertung & Co KG Fesstoffkonditionierung,783/ 240406, 3-7+31 Gottlieb- Daimler Strasse, DE 33334, Guterslo,Germany Holcim SA,437977764, Rue	des Fabriques,2,Obourg,B7034, Belgium Srit A	7, Grimbergen, 1850, Netherla 7, Grimbergen, 1850, Netherla Midland, Oil	Refinery GP3135SD,Shelah Redinery (GP3135SD,Shelah Road., Halesowen, B63 3PN, United Kingdom	Lane, Middlewich, CW10 Lane, Middlewich, CW10 D.J.G. United Kingdom	Cerriser International, EA, Brooks Lane Middlewich, CW10 0JG, United Kingdom Afvalstoffen Terminal	Moeralyk B.V.821780,Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moeraljk., Netherlands Avastoffen Terminal	B.V., Industrieterrein - Seaport M152,Vlasweg M24782,PW Moerdijk., New Felix Gomiey Ltd., Monery Upper, Crossdoney., Co.	Cavan, relation SITA Decontamination, D/PMVC/0 1F28/33629, Westvaartdijk, 7, Grimbergen, 1850, Netherla	nds Greenway20 Redfern Street, Bootle, Liverpool, L208 JB, United Kingdom	PHS Group, EA, Block B, Western Industrial Estate, Caerphilly, CF83 1XH, United Kingdom
<u>Haz Waste</u> : Address of Next Destination: Facility Non Haz Waste, Address of Recover/Disposer		3-7+31 Gottlieb-Daimler Strasse, DE 33334, Guterslo,Germany	Rue des Fabriques,2,Obourg, B7034, Belgium	Westvaartdijk,97,Grimberge n,1850,Netherlands	Shelah RoadHalesowen,B63 3PN,United Kingdom	The Science Park, Brooks Lane , Middlewich, CW10 0JG, United Kingdom	The Science Park, Brooks Lane, Middlewich, CW10 0JG, United Kingdom	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk., The Netherlands	Industriaterrein - Seaport M52, Vlasweg 12,4782 PW Montety Monnery Upper, Crossdonney,Co.	uavan,neland Westvaartdijk,97,Grimberge	n,1850,Netherlands 20 Redfern Street, Bootle, Liverpool,L208 JB,United Kingdom	Block B, Western Industrial Estate, Caerphiliy, CF83 1XH, United Kingdom
Licence/Parmin on Vext Destination Facility No of Next Haz Waste, Name and Licence/Permit No of Recover/Disposer		Zimmermann Sonderabtalientsorgung und Verwertung & Co KG Fesstoffkonditionierung, 783/ 240406	Holcim SA,437977764	SITA Decontamination, D/PMVC/0 1F28/33629	Midland Oil Refinery,GP3135SD	Centec International,EA	Centec International,EA	Afvalstoffen Terminal Moerdijk B.V.,821780	Atvalstoffen Terminal Moerdijk B.V.,821780	Feix Gormery SITA Decontamination,D/PMVC/0	1F28/33629 Greenway,	PHS Group,EA
	Location of Treatment	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Untsite in ireland	Abroad Abroad	Abroad
Method Used	Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed Weighed	Weighed
	te hent tion M/C/I	۶	×	Σ	Σ	۶	Σ	×	×	Σ	2 2	×
	Was Treatm Opera	R5	R9	D14	R9	R9	R9	بر		44 4	R4 R3	R3
	Description of Waste	sludges and filter cakes containing dangerous substances	8 other engine, gear and lubricating oils	insulating or heat transmission oils 2 containing PCBs	mineral-based non-chlorinated insulating 7 and heat transmission oils	8 fuel oil and diesel	5 other fuels (including mixtures)	7 other solvents and solvent mixtures	absorbents, filter materials (including oil filters not otherwise specified), wiping cloths, protective clothing contaminated by 1 dangerous substances	8 oil hiters transformers and capacitors containing	5 PCBs gases in pressure containers (including b halons) containing dangerous substances	gases in pressure containers (including 5 halons) containing dangerous substances
Quantity (Tonnes pe Year)	1	65.9	667.9	N	303.9	21.	62.25	171.83	37.	(8.3	7.5	ο Ο
	Hazardous	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes Yes	Yes
	European Waste Code	11 01 09	13 02 08	13 03 01	13 03 07	13 07 01	13 07 03	14 06 03	15 02 02	16 01 07	16 02 09 16 05 04	16 05 04
	Transfer Destination	o Other Countries	To Other Countries	ro Other Countries	To Other Countries	To Other Countries	To Other Countries	To Other Countries	To Other Countries	Mithin the Country	To Other Countries	o Other Countries

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it No. and Address of Final Destination werer / Actual Address of Final Destination WASTE 1e. Final Recovery / Disposal Ste (HAZARDOLS WASTE ONLY)		n 31.Brun Brunnenstrasse 138,DE any 44536,Lunen,Germany	eg narrein - dustrieterrein - Seaport eg M152,Vlasweg 124782 is PV Moerdijk,Netherlands tenim	Im Emscherbruch ermany 11,45699,HertenGermany A-	Ing Neiderlassung Nehlsen- Pilmp, Betriebsstatte s Bramen, Louis-Krages Strasse 10, Bremen, Germany	.units 1 units 1 - 2 Pelham Ind Est.Manby V402LF, Road.Immingham,DN402LF, United Kingdom	0012- e, Unit Jordanstown Drive, Unit e, Unit Jordanstown Dusiness Fark, Rathooole Co Dublin, Ireland	Cappincur Ind Est,Daingean Road,Tullamore,Co. Offaly,Ireland	14480,B Engis,,B4480,Belgium	37, De De Steven, 25, AX arlands Drachten, 9206, Netherlands		
Name and License / Permi Address of Final Recov Disposer (HAZARDOUS		Remondis Production GmbH, WML/0707M0 nenstrasse 138,DE 44536, Lunen, Germa Afvalstoffen Terminal	Moerdijk B.V,821780,Industrie Seaport M152,Vlaswe 12,4782 PV Moerdijk., Netherland AGR mbh - RZR Hert	Emscherbruch 11,45699,Herten,Ge Nehlsen Gmbh & Co.	416/THI, Neiderlassur Nehlsen- Plimp, Betriebsstatte Bremen, Louis-Krages Strasse 10, Bremen, Germany	S.A.R Recycling Ltd., - 2 Pelham Ind Est.M Road, Immingham,DN United Kingdom Electrical Waste	Ireland, WFP-DS-09-C 01, Jordanstown Drive 648, Greenogue Busir Park, Rathroole Co Dublin, Ireland KMK Metals, W0113- Canniorir Ind	Est, Daingean Road, Tullamore, Co. Offaly, Ireland	Recyfuel,.,Engis,,B	Orion B.V., 18/07/293 Steven, 25, AX Drachten, 9206, Nethe		
. <u>Haz Waste</u> : Address of Next Destination Facility <u>Non Haz Waste</u> : Address of Recover(Disposer	I	Brunnenstrasse 138,DE 44536, Lunen, Germany	Industrieterrein - Seaport M152,Vlasweg 12,4782 PW Moerdijk The Netherlands	Im Emscherbruch 11,45699,Herten,.,Germany	Darley Dale Smelter,South Darley,Derbyshire,DE4 2LP,United Kingdom	Units 1 - 2 Pelham Ind Est,Manby Road,Immingham,DN402LF, United Kingdom	Jordanstown drive, Unit 648 Greenogue Business Park, Rathcoole, Co. Dublin, Ireland	Cappincur Ind Est, Daingean Road, Tullamore, Co. Offaly, Ireland Inrefanctionin Arivo I Init 648	Greenogue Business Park,Rathcoole,Co. Dublin,Ireland	Cappincur Ind Est, Daingean Road, Tullamore, Co. Offaly, Ireland Introdenetional Meiol Unit 648	Greenogue Business Park,Rathcoole,Co. Dublin,Ireland	Cappincur Ind Est,Daingean Road,Tullamore,Co. Offaly,Ireland
Licence/Permit No of Next Destination Facility Mon Licence/Permit No of Next Haz Wastis Licence/Permit No of Recover/Disposer		Remondis Production GmbH,WML0707M01	Afvaistoffen Terminal Moerdijk B.V.,821780	AGR mbh - RZR Herten	HJ Enthoven & Sons,BL5598	S.A.R Recycling Ltd	Electrical Waste Irreland, Permit No. WFP-DS- 09-0012-01	KMK Metals, W0113-04	Electrical Waste Ireland, Permit No. WFP-DS- 09-0012-01	KMK Metals, W0113-04	Electrical Waste Ireland,Permit No. WFP-DS- 09-0012-01	KMK Metals, W0113-04
	Location of Treatment	Abroad	Abroad	Abroad	Abroad	Abroad	Offsite in Ireland	Offsite in Ireland	Offsite in Ireland	Offsite in Ireland	Offsite in Ireland	Offsite in Ireland
Method Used	Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed
	M/C/E	Σ	Σ	Σ	Σ	Σ	Σ	×	S	Σ	S	Σ
	Waste Treatment Operation	D10	و ۲1	g D10	R4	R4	R4	R4	R4	R4	R4	R4
	Description of Waste	gases in pressure containers (including halons) containing dangerous substances	laboratory chemicals, consisting of or containing dangerous substances, includir Mixtures of laboratory chemicals laboratory chemicals, consisting of or	containing dangerous substances, includir mixtures of laboratory chemicals	lead batteries	lead batteries	Ni-Cd batteries	Ni-Cd batteries	alkaline batteries (except 16 06 03)	alkaline batteries (except 16 06 03)	other batteries and accumulators	other batteries and accumulators
Quantity Fonnes per Year)	1	29.887	70.198	95.639	3923.468	407.783	2.757	3.106	5.99	3.032	0.698	0.418
Ę	Hazardous	Yes	Yes	Yes	Yes	Yes	sa≻	Yes	°N N	Q	°N N	ov Z
	European Waste Code	16 05 04	16 05 06	16 05 06	16 06 01	16 06 01	16 06 02	16 06 02	16 06 04	16 06 04	16 06 05	16 06 05
	ransfer Destination	o Other Countries	o Other Countries	o Other Countries	o Other Countries	o Other Countries	fithin the Country	fithin the Country	fithin the Country	fithin the Country	fithin the Country	fithin the Country

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Sheet : Treatment Transfers of Waste

d Actual Address of Final Destination i.e. Final Recovery / Disposal Site (HAZARDOUS WASTE ONLY)		T J Industrieterrein - Seaport M152, Vlasweg 12.,4762 PW Moerdijk, Netherlands	Zoning l'Industrial D'Ehein,B 4480 ENGIS,,Belgium	s Osterweute,Ce25541,Bruns buttel,Germany	- Industrieterrein - Seaport M152, Vlasweg 124782 PW Moerdijk, Netherlands	Industrieterrein - Seaport M152, Vlasweg 124782 PVV Moerdijk, Netherlands	74-76 Hovestrasse,20539 Hamburg, Germany		p Deponie Reesen GmbH & Co. KG Johann - Sebastian - Bach - Strabe 60,39288, Burg, Germany	er Bimohler 2 Strasse,57a,Grossenaspe,2 4623,Germany 471 RTE de Cantegrit	EST,40110 Morcenx,LandesFrance	na Ihenberg 1 ,D y 23923,Seimsdorf,Germany	rr g Industrieterrein - Seaport M152,Vlasweg 124782 PW Moerdijk,Netherlands
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	Location of Treatment	Abroad	Abroad	Abroad	Abroad	Abroad	Abroad	Offsite in Ireland Offsite in Ireland	Abroad	Abroad	Abroad	Abroad	Abroad
Method Used	E Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed
	ste ment ation M/C/	×	Μ	Μ	Σ	×	Μ	ΣΣ	Σ	Μ	Σ	Σ	Σ
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Quantity (Tonnes pe Year)		112	129.6	463.8	51.76	41	5875	566	253.8	5990.	2	127.	27.4
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Actual Address of Final Destination 1.e. Final Recovery / Disposal Site (HAZARDOUS WASTE ONLY)			Industrieterrein - Seaport M152,Vlasweg 124782 PW Moerdijk,Netherlands				Industrieterrein - Seaport M152,Vlasweg 12.,4782 PW Moerdijk,Netherlands	Preston Street,Manchester,M188D B,United Kingdom	Im Emscherbruch 11,45699,HertenGermany	Rue de Courriere 49, B7181, Seneffe., Belgium	Engis,,B4480,Belgium	74-76 Hovestrasse,20539 Hamburg, Germany
Name and License / Permit No. and Address of Final Recover / Disposer (HAZARDOUS WASTE ONLY)		Afvalstoffen Terminal Moerdijk	B.V.821780,Industrieterrein - Seaport M152,Vlasweg 12,4782 PW MoerdijkNetherlands			Africant Transford	Moerdijk Moerdijk B.V.821780,Industrieterrein - Seaport M152,Vlasweg MoerdijkNeherlands MoerdijkNeherlands	LtdPreston StreetManchester,M188D B,United Kingdom	Emscherbruch 11,45699,Herten,Germany	Geocycle S.A.,,Rue de Courriere 49,B7181,Seneffe.,,Belgium	elgium	lerracon cmon (+-/o Hovestrasse,20539 Hamburg, Germany
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	Location of Treatment	Abroad	Abroad	Offsite in Ireland	Abroad	Abroad	Offsite in Ireland	Abroad	Abroad	Abroad	Abroad	Abroad
Method Used	Method Used	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed	Weighed
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	Waste Treatmer Operatio	R1	Σ	D8	R4	R5	R1	R5	D10	R1	R1	80
	Description of Waste	chemicals other than those mentioned in 18 01 06	sludges from physico/chemical treatment containing dangerous substances	wastes not otherwise specified	non-ferrous waste	other fractions other than those mentioned in 19 10 05	other wastes (including mixtures of materials) from mechanical treatment of waste containing dangerous substances	other wastes (including mixtures of materials) from mechanical treatment of waste containing dangerous substances	pesticides	paint, inks, adhesives and resins containing dangerous substances	paint, inks, adnesives and resins containing dangerous substances	wastes marked as hazardous, partly (20) stabilised
Quantity onnes per Year)	4	80,182	60.966	57505.0	924.31	3.5	10.32	126.9	12.2	112.0	1002.3	2258.7
E	Hazardous	Ŷ	Yes	No	No	No	Kes	Yes	Yes	Yes	Yes	Yes
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APPENDIX G

Bund Integrity Testing Report



Bund Integrity Testing at Block 402, Greenogue Business Park, Rathcoole, Co. Dublin

November 2013 Revision: **B**

TOBIN CONSULTING ENGINEERS







REPORT

PROJECT:	Bund Integrity Testing
	Block 402, Greenogue Business Park, Rathcoole, Co. Dublin
CLIENT:	Rilta Environmental Ltd RILTA Environmental Limited, Block 402,
	Greenogue Business Park, Rathcoole,

Co. Dublin Tel: + 353 1 401 8000

Fax: + 353 1 401 8080 Email: info@rilta.ie

COMPANY:

TOBIN Consulting Engineers

Block 10 - 4 Blanchardstown Corporate Park, Blanchardstown, Dublin 15

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DOCUMENT AMENDMENT RECORD

Client: Rilta Environmental Ltd.

Project: 6731 – Bund Testing

Title: Bund Integrity Testing

PROJECT	NUMBER: 6731	DOCUMENT REF:6731/Rev A										
С	Final	MN	281113	ST	281113	DG	281113					
В	Additional Testing	MN	191113	ST	191113	DG	191113					
А	Bund Integrity Testing	MN	180213	ST	190213	DG	190213					
Revision	Description & Rationale	Originated	Date	Checked	Date	Authorised	Date					
	TOBIN Consulting Engineers											




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Appendix A

Figure 1 – Bund / Tank Locations for testing (Block 402, Greenogue Business Park)

Appendix B

Block 402- CCTV Drainage Inspection Report AJ – MHF-11 – CCTV Drainage Inspection Report Pipework between outdoor Bund & internal sump – Hydrostatic Test Results





1 INTRODUCTION

Tobin Consulting Engineers (hereafter referred to as TOBIN) have been commissioned by Rilta Environmental Ltd. to carry out Bund Integrity Testing at their facility at Block 402, Greenogue Business Park, Rathcoole, Co. Dublin under the requirements of the site's EPA Waste Licence (EPA Waste Licence Reg. No. W0192-03).

TOBIN proposed that over a period amenable to facility operations hydrostatic testing, CCTV survey and structural survey would be carried out on the specified bunds and areas.

A CCTV survey of the site drainage was carried out by Rilta staff on 31/05/12. A structural survey of the buildings outlined for assessment at the site was carried out by a TOBIN Engineer on Friday, 24th August 2012.

Hydrostatic testing of a number of bunded areas and underground settlement tanks commenced on Saturday, 25th September and concluded on Monday, 27th August 2012.

Areas / Bunds for testing identified within Block 402, Greenogue Business Park include:

- Area / Bund No. 1: Contaminated Soil Storage Building
- Area / Bund No. 2: Asbestos Storage Building
- Area / Bund No. 3: Outdoor Bunded Tank Area
- Area / Bund No. 4: Indoor Oil Bund
- Area / Bund No. 5: Indoor Chemical Bund
- Area / Bund No. 6: Underground Tanks (Settlement Tanks (3No.) & Wet Wells (2No.))
- Area / Bund No. 7: Site Drainage Network
- Area / Bund No. 8: Brokerage Quarantine Area, Portable Bund
- Area / Bund No. 9: Indoor PH Plant Bund
- Area / Bund No. 10: Drum Division Sump
- AJ MHF-11: CCTV Drainage Inspection
- Pipework between Outdoor bund & Internal sump

TOBIN carried out preliminary inspections of the bunds and areas listed above and made assessments as to the necessity/suitability of each for hydrostatic testing or structural assessment. A detailed bund location map (Figure 1) is contained in Appendix A.

2 METHODOLOGY



It was proposed that over a period when the facility was non-operational, liquid levels within the overground bunds and underground tanks would be monitored, following preparatory works, for a three day period (preferably over a weekend). Any subsequent fluctuation in levels over this period would indicate if the integrity of each bund is intact.

2.1 METHODOLOGY FOR TESTING AT BLOCK 402, GREENOGUE BUSINESS PARK

A methodology for the testing of individual bunds and tanks within Block 402 is detailed below. The locations of the areas tested at Block 402 are shown in Figure 1 in Appendix A.

2.1.1 Contaminated Soil Storage Building (Area / Bund No. 1)

A structural survey was carried out by a TOBIN Engineer on the Contaminated Soil Storage Building at Block 402, on Friday, 24th August 2012, located as shown on Figure 1 of Appendix A. This building is designated as an area for the storage of contaminated soil material.

The survey consisted of a visual assessment of all walls, floors and ramps within the building.

2.1.2 Asbestos Storage Building (Area / Bund No. 2)

A CCTV survey was carried out on all drainage pipework associated with the Asbestos Storage Building at Block 402, to ensure the integrity of the pipes and associated valves. The location of the valve connection from this building to the site drainage network is shown on Figure 1.

A structural survey was carried out by a TOBIN Engineer on the Asbestos Storage Building on Friday, 24th August 2012, located as shown on Figure 1 of Appendix A. This building is designated as an area for the storage of contaminated soil material.

The survey consisted of a visual assessment of all walls, floors and ramps within the building.

2.1.3 Outdoor Bunded Tank Area (Area / Bund No. 3)

It was proposed to carry out a hydrostatic test on the Outdoor Concrete Bund at the Tank Area on the Block 402 site, located as shown in Figure 1 of Appendix A. The bund was thoroughly cleaned out, with any debris and sludge removed from the bund prior to testing.

The bund was then incrementally filled with water to a level that is equal to 25% of the overall capacity of the bund. This was to represent the maximum capacity the bund will be required to hold.



When the bund was full to the required limit it was allowed to sit for one day to allow the concrete walls and base to absorb any initial water and reach an equilibrium state. After this 24hr period had lapsed, the level of water was measured at 24hr intervals over 3 days.

Further to this testing the bund was inspected by a structural engineer to ensure that any remedial work that is required has been carried out such as protective coating applied or any cracks or faults repaired and sealed to a satisfactory standard.

Please Note: During this 3 day test period the total drop in water level, after allowing for rainfall and evaporation, should not exceed 1/500th of the average depth of water or 10mm.

2.1.4 Indoor Oil Bund (Area / Bund No. 4)

It was proposed to carry out a hydrostatic test on the Indoor Oil Bund in the Hydrocarbon Waste Treatment Building on the Block 402 site, located as shown in Figure 1 of Appendix A. The bund was thoroughly cleaned out, with any debris and sludge removed from the bund prior to testing.

The bund was then incrementally filled with water to a level that is equal to 25% of the overall capacity of the bund. This was to represent the maximum capacity the bund will be required to hold.

When the bund was full to the required limit it was allowed to sit for one day to allow the concrete walls and base to absorb any initial water and reach an equilibrium state. After this 24hr period had lapsed, the level of water was measured at 24hr intervals over 3 days.

Further to this testing the bund was inspected by a structural engineer to ensure that any remedial work that is required has been carried out such as protective coating applied or any cracks or faults repaired and sealed to a satisfactory standard.

Please Note: During this 3 day test period the total drop in water level, after allowing for rainfall and evaporation, should not exceed 1/500th of the average depth of water or 10mm.

2.1.5 Indoor Chemical Bund (Area / Bund No. 5)

It was proposed to carry out a hydrostatic test on the Indoor Chemical Bund in the Hydrocarbon Waste Treatment Building on the Block 402 site, located as shown in Figure 1 of Appendix A. The bund was thoroughly cleaned out, with any debris and sludge removed from the bund prior to testing.



The bund was then incrementally filled with water to a level that is equal to 25% of the overall capacity of the bund. This was to represent the maximum capacity the bund will be required to hold.

When the bund was full to the required limit it was allowed to sit for one day to allow the concrete walls and base to absorb any initial water and reach an equilibrium state. After this 24hr period had lapsed, the level of water was measured at 24hr intervals over 3 days.

Further to this testing the bund was inspected by a structural engineer to ensure that any remedial work that is required has been carried out such as protective coating applied or any cracks or faults repaired and sealed to a satisfactory standard.

Please Note: During this 3 day test period the total drop in water level, after allowing for rainfall and evaporation, should not exceed 1/500th of the average depth of water or 10mm.

2.1.6 Underground Tanks {Settlement Tanks (3No.) and Wet Wells (2No.)} (Area / Bund No. 6)

It was proposed that hydrostatic testing on the Underground Tanks on the Block 402 site, would be carried out over a period when the underground tanks were non-operational.

It was proposed, similar to previous testing events, that 2No. floats would be placed in each of the underground settlement tanks to increase measurement accuracy. A single float was be placed in the wet wells, as access constraints impeded the use of additional floats at these locations. Floats were then added to each tank on the Friday of the testing period and the liquid allowed stand for 24hrs to ensure a state of equilibrium.

After the 24hr period had elapsed, the level of the liquid was measured at 24hr intervals over 3 consecutive days. Liquid levels within the tanks were be measured using a laser measuring device, ensuring this was only done from a specific marked point above the float.

The exit and entry points to the tanks were closed on the Friday and the internal liquid allowed to stand for a 24hr period. The level of the liquid in each chamber was noted on the Saturday. Further readings were taken on the Sunday and again on the Monday, prior to the recommencement of work at the facility on the Monday afternoon.



2.1.7 Site Drainage Network (Area / Bund No. 7)

It was proposed to carry out a CCTV survey on the entire drainage network and associated valves on the Block 402 site, to ensure the integrity of same. Upon inspection, if any pipework or valves show signs of major deterioration or malfunction they shall be replaced or repaired.

2.1.8 Brokerage Quarantine Area Portable Bund (Area / Bund No. 8)

It was proposed to test the Outdoor Portable Plastic Bund at the Brokerage Quarantine Building on the Block 402 site, located as shown in Figure 1 of Appendix A. The bund was thoroughly cleaned out, with any debris and sludge removed from the bund prior to testing.

The bund was then incrementally filled with water to a level that is equal to 25% of the overall capacity of the bund. This was to represent the maximum capacity the bund will be required to hold.

When the bund was full to the required limit it was be allowed to sit for one day to allow the container/bund to absorb any initial water and reach an equilibrium state. After this 24hr period had lapsed, the level of water was measured at 24hr intervals over 3 days.

Further to this testing the bund was inspected by a structural engineer to ensure that any remedial work that is required has been carried out. In this case as the bunds are plastic it would be recommended to replace the bund in the event of a fault or malfunction.

Please Note: During this 3 day test period the total drop in water level, after allowing for rainfall and evaporation, should not exceed 1/500th of the average depth of water or 10mm.

2.1.9 Indoor pH Plant Bund (Area / Bund No. 9)

It was proposed to hydrostatically test the Indoor pH Plant Bund in the Hydrocarbon Waste Treatment Building on the Block 402 site, located as shown in Figure 1 of Appendix A. The bund was thoroughly cleaned out, with any debris and sludge removed from the bund prior to testing.

The bund was then incrementally filled with water to a level that is equal to 25% of the overall capacity of the bund. This was to represent the maximum capacity the bund will be required to hold.



When the bund was full to the required limit it will was allowed to sit for one day to allow the container/bund to absorb any initial water and reach an equilibrium state. After this 24hr period had lapsed, the level of water was measured at 24hr intervals over 3 days.

Further to this testing the bund was inspected by a structural engineer to ensure that any remedial work that is required has been carried out such as protective coating applied or any cracks or faults repaired and sealed to a satisfactory standard.

Please Note: During this 3 day test period the total drop in water level, after allowing for rainfall and evaporation, should not exceed 1/500th of the average depth of water or 10mm.

2.1.10 Drum Division Sump (Area / Bund No. 10)

A CCTV survey was carried out on all drainage pipework associated with the Drum Division Sump to ensure the integrity of the pipes and associated valves. The location of the sump is shown on Figure 1 in Appendix A.

3.0 CONTROL

Due to the potential for evaporation in the settlement tanks/bunded areas, a control was put in place (note: where tanks are internal there is no risk of precipitation influencing levels). A container was filled to a specific level with liquid from the Underground Tanks. This control was left beside the internal tanks throughout the testing period. This control provides an indication of the evaporation rate active on the tanks and the influence of any rainfall during the testing period.

Due to the potential for evaporation and precipitation in the Outdoor Concrete Bund, a control was put in place. A container was filled to a specific level with water. This control was left beside the Outdoor Concrete Bund.

These controls provide an indication of the evaporation and precipitation rate active on the bunds both indoors and outdoors.

3.1 FAILURE

Should the structure not satisfy the test, remedial works will be recommended and carried out and the same procedure will be repeated.



3.2 WATER DISPOSAL

Any water used in this procedure will be disposed of through the surface water drainage system on site.

3.3 PROGRAMME FOR TESTING (BLOCK 402)

It was proposed that all testing would be carried out for Block 402 over a 5-day period (ie. from Thursday, 23rd August to Monday, 27th August 2012).

- Day 1: TOBIN staff attended Block 402 on Thursday, 23rd August 2012, before the testing commenced in order to assess all Areas / Bunds for testing and to review the locations of the Areas / Bunds to be tested (with Rilta staff).
- Day 2: Preparation of test areas including the addition of water to containers/bunds where required for hydrostatic testing (with Rilta staff). Levels were taken by TOBIN staff.
- Days 3-5: TOBIN staff attended site on Saturday, 25th August, Sunday, 26th August and Monday, 27th August to take levels at each test location. Levels were taken at the same time each day, weather conditions noted and controls checked.
- A TOBIN Structural Engineer visited site to carry out a structural assessment of the bunds and buildings on Friday, 24th August.

4 **RESULTS**

4.1 HYDROSTATIC SURVEY RESULTS

Hydrostatic testing was carried out on the Bunded areas & Underground Storage Tanks from Saturday, 25th August to Monday, 27th August 2012.

No fluctuation in liquid level was noted in the bunds or tanks during the first monitoring period Day 1 to Day 2 (25th August – 26th August 2012) and levels remained constant for the second monitoring period Day 2 to Day 3 (26th August – 27th August 2012). Results from the controls showed no variation and were consistent with readings from all storage tanks.



As no fluctuation was noted in liquid levels during the measurement period and the control remained constant, it is determined that all tested bunds and tanks are in good structural condition. No ancillary works are required for these bunds.

4.2 TESTING AT BLOCK 402, GREENOGUE BUSINESS PARK

Testing commenced 'as per methodology' on Saturday, 25th August 2012. Measurements were recorded over three consecutive days and the results were analysed by TOBIN staff. No fluctuation in liquid level was noted at any of the monitoring locations, during any of the daily monitoring events (see results below). The controls for these assessments showed no change, remaining consistent with the results from the daily monitoring.

4.2.1 Contaminated Soil Storage Building (Area / Bund No. 1)

As per methodology a structural survey was carried out by a TOBIN Engineer on the Contaminated Soil Storage Building on Friday, 24th August 2012, located as shown on Figure 1 of Appendix A.

This area is generally used to store contaminated soil. The floor is of a concrete slab with no obvious construction joints. Large areas of the floor were obscured at the time of the survey as the facility was in use. The areas of the floor that were visible, while showing some cosmetic damage due to the scraping of machinery, did not show signs of structural damage such as cracking.

4.2.2 Asbestos Storage Building (Area / Bund No. 2)

As per methodology a structural survey was carried out by a TOBIN Engineer on the Asbestos Storage Building on Friday, 24th August 2012, located as shown on Figure 1 of Appendix A.

This area is generally used to store dry material. The concrete floors have no joints and were found to be in good condition. There is a reinforced concrete wall around the perimeter of the units, this was also found to be in good structural condition. There is a valved drainage system under the floor which is manually released. The drainage system is outlined in detail in section 5.1 of this report.

4.2.3 Outdoor Bunded Tank Area (Area / Bund No. 3)

As per methodology Area / Bund No. 3 was filled with water to an appropriate level (110% tank volume) on Friday 24th August 2012. A >24hr absorption period was observed (due to weekend period) to allow the bund walls to become saturated. The test commenced on Saturday 25th August. Table 4-1 below represents recorded water levels within the bund and control over the



test period. Various levels were taken for each bund as there was a variation in floor level in some of the bunds. The overall bund was tested in 3 separate parts (Front, Middle & Rear).

	-	-		-					
Measurement Location	Sat 25 th Aug (Top of bund to water level)	Sun 26 th Aug (Top of bund to water level)	Mon 27 th Aug (Top of bund to water level)	Fluctuation	Pass / Fail				
Front of bund									
A, Front Left	114cm	114cm	114cm	0.0cm	Pass				
B, Front Right	112cm	112cm	112cm	0.0cm	Pass				
C, Rear Left	121cm	121cm	121cm	0.0cm	Pass				
D, Rear Right	122cm	122cm	122cm	0.0cm	Pass				
Middle of bund									
E, Front Left	125cm	125cm	125cm	0.0cm	Pass				
F, Front Right	126cm	126cm	126cm	0.0cm	Pass				
G, Rear Left	125cm	125cm	125cm	0.0cm	Pass				
H, Rear Right	126cm	126cm	126cm	0.0cm	Pass				
		Rear of bund	d						
I, Front Left	120cm	120cm	120cm	0.0cm	Pass				
J, Front Right	120cm	120cm	120cm	0.0cm	Pass				
K, Rear Left	120cm	120cm	120cm	0.0cm	Pass				
L, Rear Right	120cm	120cm	120cm	0.0cm	Pass				
Control	21cm	21cm	21cm	0.0cm	Pass				

Table 4-1 Bund / Area No. 3 Test Result

Testing at this location was not impacted by facility operations.

4.2.4 Indoor Oil Bund (Area / Bund No. 4)

As per methodology Area / Bund No. 4 was filled with water to an appropriate level (110% tank volume) on Friday 24th August 2012. A >24hr absorption period was observed (due to weekend period) to allow the bund walls to become saturated. The test commenced on Saturday 25th August. Table 4-2 below represents recorded water levels within the bund and control over the test period. Various levels were taken for each bund as there was a variation in floor level in some of the bunds.



Measurement Location	Sat 25 th Aug (Top of bund to water level)	Sun 26 th Aug (Top of bund to water level)	Mon 27 th Aug (Top of bund to water level)	Fluctuation	Pass / Fail
A, Front Left	123cm	123cm	123cm	0.0cm	Pass
B, Front Right	124cm	124cm	124cm	0.0cm	Pass
C, Left Centre	124cm	124cm	124cm	0.0cm	Pass
Control	6cm	6cm	6cm	0.0cm	Pass

Table 4-2 Bund / Area No	. 4	Test	Result
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Testing at this location was not impacted by facility operations.

4.2.5 Indoor Chemical Bund (Area / Bund No. 5)

As per methodology Area / Bund No. 5 was filled with water to an appropriate level (110% tank volume) on Friday 24th August 2012. A >24hr absorption period was observed (due to weekend period) to allow the bund walls to become saturated. The test commenced on Saturday 25th August. Table 4-3 below represents recorded water levels within the bund and control over the test period. Various levels were taken for each bund as there was a variation in floor level in some of the bunds.

Measurement Location	Sat 25 th Aug (Top of bund to water level)	Sun 26 th Aug (Top of bund to water level)	Mon 27 th Aug (Top of bund to water level)	Fluctuation	Pass / Fail
A, Front Left	134cm	134cm	134cm	0.0cm	Pass
B, Front Right	132cm	132cm	132cm	0.0cm	Pass
C, Rear Right	134cm	134cm	134cm	0.0cm	Pass
D, Rear Left	132cm	132cm	132cm	0.0cm	Pass
Control	6cm	6cm	6cm	0.0cm	Pass

Table 4-3 Bund / Area No. 5 Test Result

Testing at this location was not impacted by facility operations.

4.2.6 Underground Tanks (Area / Bund No. 6) {Settlement Tanks (3No.) and Wet Wells (2No.)}

As per methodology 2No. floats were placed in each of the Underground Settlement Tanks. A single float was placed in the Wet Wells. Floats were added to each tank on the Friday of the testing period and the liquid allowed stand for 24hrs to ensure a state of equilibrium.

After the 24hr period, the level of the liquid was measured at 24hr intervals over 3 consecutive days. As no fluctuation was noted in tank liquid levels during the measurement period and the



control remained constant, it is determined that the Settlement Tanks and Wet Wells are in good structural condition.

The test commenced on Saturday 25th August. Table 4-4 below represents recorded levels within the tanks and control over the test period.

Measurement Location	Sat 25 th Aug (Top of tank to float level)	Sun 26 th Aug (Top of tank to float level)	Mon 27 th Aug (Top of tank to float level)	Fluctuation	Pass / Fail		
		Settlement Tanks	(Front)				
A, Tank 1	5.480m	5.480m	5.480m	0.0cm	Pass		
B, Tank 2	1.394m	1.394m	1.394m	0.0cm	Pass		
C, Tank 3	5.614m	5.614m	5.614m	0.0cm	Pass		
Settlement Tanks (Rear)							
D, Tank 1	5.501m	5.501m	5.501m	0.0cm	Pass		
E, Tank 2	1.394m	1.394m	1.394m	0.0cm	Pass		
F, Tank 3	5.613m	5.613m	5.613m	0.0cm	Pass		
Wet Wells							
G, Well 1	3.681m	3.681m	3.681m	0.0cm	Pass		
H, Well 2	3.680m	3.680m	3.680m	0.0cm	Pass		
Control	14cm	14cm	14cm	0.0cm	Pass		

Table 4-4	Bund /	Area	No.	6	Test	Result
l able 4-4	Buna /	Area	NO.	O	rest	Result

Testing at this location was not impacted by facility operations.

4.2.7 Site Drainage Network (Area / Bund No. 7)

As per methodology a CCTV survey was carried out on the entire drainage network and associated valves at Block 402 to ensure the integrity of same. The CCTV report is included in Appendix B.

4.2.8 Brokerage Quarantine Area Portable Bund (Area / Bund No.8)

As per methodology Area / Bund No. 8 was filled with water to an appropriate level (110% tank volume) on Friday 24th August 2012. A >24hr absorption period was observed (due to weekend period) to allow the bund walls to become saturated. The test commenced on Saturday 25th August. Table 4-5 below represents recorded water levels within the bund and control over the test period. Various levels were taken for each bund as there was a variation in floor level in some of the bunds.



Measurement Location	Sat 25 th Aug (Top of bund to water level)	Sun 26 th Aug (Top of bund to water level)	Mon 27 th Aug (Top of bund to water level)	Fluctuation	Pass / Fail
A, Front Left	23cm	23cm	23cm	0.0cm	Pass
B, Front Right	23cm	23cm	23cm	0.0cm	Pass
C, Rear Right	23cm	23cm	23cm	0.0cm	Pass
D, Rear Left	23cm	23cm	23cm	0.0cm	Pass
Control	21cm	21cm	21cm	0.0cm	Pass

Table 4-5Bund / Area No. 8 Test Result

Testing at this location was not impacted by facility operations.

4.2.9 Indoor pH Plant Bund (Area / Bund No. 9)

As per methodology Area / Bund No. 4 was filled with water to an appropriate level (110% tank volume) on Friday 24th August 2012. A >24hr absorption period was observed (due to weekend period) to allow the bund walls to become saturated. The test commenced on Saturday 25th August. Table 4-6 below represents recorded water levels within the bund and control over the test period. Various levels were taken for each bund as there was a variation in floor level in some of the bunds.

Table 4-6	Bund /	∆rea	No 9	Test Result
	Dunu /	Alca	110. 3	restricsuit

Measurement Location	Sat 25 th Aug (Top of bund to water level)	Sun 26 th Aug (Top of bund to water level)	Mon 2 ^h Aug (Top of bund to water level)	Fluctuation	Pass / Fail
A, Front Left	31cm	31cm	31cm	0.0cm	Pass
B, Front Right	31cm	31cm	31cm	0.0cm	Pass
C, Rear Right	33cm	33cm	33cm	0.0cm	Pass
D, Rear Left	31cm	31cm	31cm	0.0cm	Pass
Control	6cm	6cm	6cm	0.0cm	Pass

Testing at this location was not impacted by facility operations.

Upon visual assessment of this Bund some leakage was observed at the south western corner of the bund. It is recommended that a structural survey is undertaken and that any remedial works required to repair any faults in the bund are completed. See Photo No. 1 below for location of the suspected fault in the bund.





Photo 1: Suspected fault in Area / Bund No. 9

4.2.10 Drum Division Sump (Area / Bund No. 10)

A CCTV survey was carried out on all drainage pipework associated with the Drum Division Sump to ensure the integrity of the pipes and associated valves. The CCTV report is included in Appendix B.

4.3 ADDITIONAL TESTING

4.3.1 Additional Hydrostatic Pipeline Test October 2013

An additional hydrostatic test was carried out on the section of pipe between the outdoor bunds and sump internal to the Hydrocarbon treatment building known as the sludge return pipe. Upon testing this pipework was deemed to be in good structural condition. The results of this test are included in Appendix B attached.

5 CCTV

5.1 CCTV SURVEY

A CCTV drainage inspection was carried out on May 31st 2013 on behalf of Rilta Environmental Ltd. The Inspection Report is included in Appendix B attached. A further CCTV was then carried out in October 2013 on the section of pipe between AJ & MHF-11 as shown on Figure 1 in Appendix A. Upon inspection it was discovered that there were some faults in the section of pipe between AJ & MHF-11, while these minor faults could be repaired, due to the fact that the pipe runs beneath existing hedging, it would be prudent to relocate the pipe overground next to the building wall.



6 CONCLUSION

The assessment of the bunds / areas after CCTV survey, structural and hydrostatic testing is as follows:

Areas / Bunds for testing identified within Rilta Site, Block 402, Greenogue Business Park include:

•	Area / Bund No. 1: Contaminated Soil Storage Building	=	PASS
•	Area / Bund No. 2: Asbestos Storage Building	=	PASS
•	Area / Bund No. 3: Outdoor Bunded Tank Area	=	PASS
•	Area / Bund No. 4: Indoor Oil Bund	=	PASS
•	Area / Bund No. 5: Indoor Chemical Bund	=	PASS
•	Area / Bund No. 6: Underground Tanks	=	PASS
•	Area / Bund No. 7: Site Drainage Network	=	PASS
•	Area / Bund No. 8: Brokerage Quarantine Area, Portable Bund	=	PASS
•	Area / Bund No. 9: Indoor PH Plant Bund	=	PASS

Remedial Works recommended

•	Area / Bund No.	10: Drum Division Sump	=	PASS
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APPENDIX A

Figure 1: Bund / Tank Locations for Testing (Block 402, Greenogue Business Park)



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APPENDIX B

Block 402 - CCTV Drainage Inspection Report AJ – MHF-11 – CCTV Drainage Inspection Report Pipework between outdoor Bund & internal sump – Hydrostatic Test Results

Rilta Environmental Ltd.								
Riita Environmental limited Block 402, Greenogue Business Park, Rathcoole Dublin Tel: 01 401 8000, Fax: 01 401 8080								
Project-information								
Project name: Rilta Environmental	Contract number: 01	Contact: Colm Hussey	Date: 31/05/2012					
Client	Client Rilta Environmental Ltd.							
Contact:	Colm Husse	y						
Position:								
Road	Grant's Driv	e						
Town	Town Rathcoole, Greenogue Industrial Estate							
County	Dublin							
Telephone:								
Fax:								
Mobile:								
E-Mail:								
Site	Rilta Enviro	nmental limited						
Contact:	Colm Husse	У						
Position:								
Road	Grant's Driv	e						
Town Block 402, Greenogue Business Park, Rathcoole								
County	County Dublin							
Telephone:								
Fax:	01 401 8080							
Mobile:								
E-Mail:	info@rilta.ie							
Contractor	Rilta Enviro	nmental limited						
Contact:	Martin Stehl	ik						
Position:	C.C.T.V. Ope	erator						
Road	Grant's Drive	9						
Town	Block 402, G	reenogue Business	Park, Rathcoole					
County	Dublin							
Telephone:	01 401 8000							
Fax:	01 401 8080							
Mobile:	+353 087618	5460						
E-Mail:	info@rilta.ie							

Rilta Environmental limited Block 402, Greenogue Business Park, Dublin Tel: 01 401 8000. Fax: 01 401 808							
Defect Grade Description							
Proje Rilta En	ct name: vironmental	Contract number: 01	Contact: Date: Colm Hussey 31/05/20				
<u>1:</u>	Occurances without damage: for example, laterals, joints etc.						
	NO DEFECT	IS WERE DETECTED.					
<u>2:</u>	Constructional deficiencies or occurances with insignificant influence to tightness, hydraulic or static pressure of pipe: f.e. wide joints, badly torched intakes, minor deformation of plastic pipes, minor erosions etc.						
<u>3:</u>	Construction untorched in laterals, mine REHABILIT	al deficiencies diminishing sta takes, cracks, minor drainage or damages to pipe wall, indiv ATION IS NECESSARY MEDI	tic, hydraulic and tightness obstructions such as calcic idual root penetrations, corr UM-TERM WITHIN 3 TO 5	f.e. open joints, le build ups, protruding roded pipe walls etc. YEARS.			
<u>4:</u>	Constructional damages with nonsufficient static safety, hydraulic or tightness: f.e. axial/radial pipebursts, pipe deformations, visually noticeable infiltration/exfiltration, cavities in pipe-wall, severe protruding, laterals severe root penetrations, severe corrosion of pipe wall etc.						
	REHABILITATION PROCEDURE IS URGENT AND HAS TO BE COMPLETED WITHIN 1 TO 2 YEARS. NECESSITY FOR EMERCENCY OPERATIONS HAS TO BE EXAMINED.						
<u>5:</u>	Pipe is alread drainage obs	ly or will shortly be impermea tructions. Pipe loses water or	ble: f.e. collapsed pipe, dee danger of backwater in bas	ply rooted pipe or other ements etc.			
	REHABILITA DAMAGE, NE CONDUCTE	TION IS URGENT AND SHO ECESSARY TEMPORARY SI D ON EMERGENCY LEVEL	RT-TERM. IN ORDER TO POT REPAIR HAS TO BE	PREVENT FURTHER			















э.					Rilta Enviro	onmental Ltd.			
Wind	200						<i>Riite Environment</i> Block 402, Greenogue Busine Dublin Tel: 01 401 8000. Fax (al limited ass Park, Ra	athcoole
	en lan en de la Colemania				Inspecti	on report			
D 31/0	Date: Job N°:				Weather: Operator:		section number: 8	PLR:	
Pre	Present: Vehicle:			Camera: Preset:		Cleaned: Yes	Cleaned: Grade: Yes		
Road:	Grant's D	rive		1	Division:		start MH: F8		
Place:	Greenogu	e Ind. Est.			District:		end MH: F7	8	
Location:	Difficult a	ccess			Tape No.:		Total length: 39 m		
Purpose: Use: Catchment		Resurvey Foul				Size/Shape: Material: Lining:	Circular 125 Polyvinyl chloride Pipe length	1:	
Comment:	•					Calegoly.			an ba
Location de	itails:								
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	4								
		7.50	WL	Water level, 5 % height/diameter					0
	~	9.00	WL	Water level, 20 % height/diameter					0
		9.00	GO	General Observation, Remark: PIPE SLIGHTLY DEPRESSED - HOLDING WATER Water level, 5 % height/diameter					2
		12.00	WL						0
\$									
%									
		22.50	CN	Conn	ection, at 10 o´clock, dia 1	00 mm			0
	2	23.20	CN	Connection, at 10 o'clock, dia 100 mm					0
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		32 10	CN	Conn	ection at 11 ofclock dia 1	00 mm			0
E	2	02.10	0.11	Com					U
		37.00	WL	Wate	r level, 30 % height/diame	ter			0
	1	37.00	GO	Gene	ral Observation, Remark: F	PIPE SLIGHTLY DEPRES	SSED		2
C		39.00	MH	Manh	ole Remark: F7				0












<image/> Inspection photos Proce Read: Date: section number: PLR: Maintain Strain All X All X	VIIICOD			<i>Rilta Envir</i> Block 402, Greenogue I Tel: 01 401 80	onmental limited Business Park, Rathcoole Dublin 00, Fax: 01 401 8080
		Ins	pection photos	S	
Jan1902:510045.91Output00	Place: Greenogue Ind. Est.	Road: Grant's Drive	Date: 31/05/2012	section number: 14	PLR: AJ X
1 Jan 1902:510045.9M1 Jan 1902:5102:511 Jan 1902:5102:51 </td <td></td> <td></td> <td></td> <td></td> <td></td>					
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Photo: 14_5a 46.2m, Connection defective, at 10 o'clock, dia 125 mm, intrusion 200 mm		1.11			
Photo: 14_5a 46.2m, Connection defective, at 10 o'clock, dia 125 mm, intrusion 200 mm		18			
Photo: 14_5a 46.2m, Connection defective, at 10 o'clock, dia 125 mm, intrusion 200 mm					
Photo: 14_5a 46.2m, Connection defective, at 10 o'clock, dia 125 mm, intrusion 200 mm			15		
Photo: 14_5a 46.2m, Connection defective, at 10 o´clock, dia 125 mm, intrusion 200 mm			This al		
200 mm	Photo 46.2m	: 14_5a , Connection defective,	at 10 o´clock, dia 125	mm, intrusion	
	200 m	m			

4					Rilta Envi	ronmental Ltd.	Dilta Environmen	tal limited	
WIG							Block 402, Greenogue Busin Dublin Tel: 01 401 8000, Fax:	01 401 8080	athcoole
					Inspect	ion report			
Date 31/05/2): 1012		Job N°:		Weather: Dry	Operator: MS	section number: 15	PLF S7	t: X
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Road:	Grant's D	rive			Division:		start MH: S6		
Location:	Difficult a	ccess	•		Tape No.:		Total length: 57.6 m		
Purpose:		Resurve	у			Size/Shape:	Circular 200		
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		39.20	CN	Conn	ection, at 02 o´clock, dia	125 mm			0
		42.00	WL	Wate	r level, 20 % height/diam	eter			0
		42.00	GO	Gene	al Observation, Remark:	PIPE SLIGHTLY DEPRES	SSED - HOLDING		2
1		45.60	CN	Conn	ection, at 03 o´clock, dia	125 mm			0
		57.60	MH	Manho	ole Remark: S7				0
S7		7.60	GO	Gener	al Observation: MANHO	E BURIED WITHOUT AC	CESS		2

ŧ			Rilta Envir	ronmental Litit:	Ritta Environmen Block 402, Greenogue Busir	i tal limited ness Park, Rath	ncoole
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	Email: info@rilta.ie
Project-informa	ation / Inspection: 1
Project name : Contract Number : RILTA ENVIRONMENTAL	Contact : Date : 31/10/2013
Client Colm Huse	sey
Responsible: 01 401800	0
Department: Treatment	Division
Street: Grants Dri	ve
City, St Zip: Rathcoole	
Po Box: Dublin	
Telephone:	
Fax:	
Mobile:	
e-mail:	
Proj mgr Colm Huse	sey
Responsible:	
Department: Rilta Yard	Bay 5 Rear
Street:	
City, St Zip:	
Po Box:	
Telephone:	
Fax:	
Mobile:	
e-mail:	
Contractor RILTA EN	/IRONMENTAL
Responsible: FINTAN D	UFFY
Department: CONTRAC	TS
Street: GREENOG	UE INDUSTRIAL ESTATE
City, St Zip: RATCHOO	LE
Po Box: DUBLIN	
Telephone: 01 401800	0
Fax:	
Mobile: 087 90410	52
e-mail: info@rilta.	ie



Place : RILTA

RILTA ENVIRONMENTAL GREENOGUE INDUSTRIAL ESTATE RATCHOOLE Tel: 01 4018000 Fax: Email: info@rilta.ie

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Place : RILTA Road : RATHCOOLE Location Inspection MH20.4 (D/S) MH20.3			Location Catchmen Tape nun Pipe leng	details: nt: nber : 311 th :	013_1		U/S MH : U/S Depth : D/S MH : D/S Depth :	MH20. MH20.	4 3		
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	\bigcirc										
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		<u>101.30</u> 101.30	2 WL 2 FH	Water leve Finish surv	el, 5% of sewe	er height					(Serv) 0 (Misc) 0
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Struc	tural Defects			÷		Constructional F	eatures				
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RILTA ENVIRONMENTAL // Page: 3





Photo: 1_5A, MPEG #: 311013_1, 00:14:48 54.96m, Deformed sewer, 5% of original diameter/height Your Ref: Our Ref : 7034 / KB / CH



Unit 47, Western Parkway Business Centre, Ballymount Rd, Dublin 12.

Tel: 00353 (0)1 4564991 Fax: 00353 (0)1 4564828 email: info@usa-ltd.ie

DATE	11-Oct-13					
LOCATION	Rilta, Greenogue Business Park					
OPERATIVES	Derek Tyrrell Sean Burke					
MANHOLE No. 1	Bund	Hydrostatic Pipeline Test				
MANHOLE No. 2	Sump	Location A on attached plan				
SEWER DIAMETER	90					
SEWER MATERIAL	PVC					
SEWER LENGTH	35					
EFFLUENT TYPE		Foul	Storm	Process		
VOLUME OF WATER ADDED	0					
ALLOWABLE WATER	2.63					
in 30 minute period						
TEST RESULTS			Pass	Fail		
COMMENTS						
ALLOWABLE WATER LOSS PER METER RUN OF PIPE IN EACH 30 MINUTE PERIOD						
Diameter 150mm			No. Of Litres			
160mm			0.080			
200mm			0.100			
225mm			0.113			
300mm			0.150			
375mm			0.188			

USA Ltd

APPENDIX H

Environmental Management and Staffing Structure

<u>Rilta Environmental Management Structure</u>



APPENDIX I

Decommissioning Management Plan

Granary House Rutland Street Cork



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DECOMMISSIONING MANAGEMENT PLAN RILTA ENVIRONMENTAL LTD GREENOUGE BUSINESS PARK

WASTE LICENCE NO. W0192-03

Prepared For: -

Rilta Environmental Ltd., Block 402, Grant's Drive, Greenouge Business Park, Rathcoole, County Dublin.

Prepared By: -

O' Callaghan Moran & Associates, Granary House, Rutland Street, Cork

January 2014

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Project	Decommissioning Management Plan Rilta Environmental Ltd Greenogue				
Client	Rilta Environmental Ltd W00192-03				
Report No	Date	Status	Prepared By	Reviewed By	
1950102	21/4/2011	Draft Client Review	Jim O'Callaghan MSc, CEnv, MCIWM, IEMA	Michael Watson MA	
	11/5/2011	Final			
	11/05/2012	Final Rev A			
	08/01/2014	Draft Rev B			
	13/01/2014	Draft Rev C			

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1. INTRODUCTION

RILTA Environmental Limited (RILTA) operates an Integrated Waste Management Facility at Block 402, Grant's Drive, Greenogue Business Park, Rathcoole, County Dublin. The facility operates in accordance with a Waste Licence (W0192-03) granted by the Environmental Protection Agency (Agency).

Condition 10.2.1 of the Licence requires RILTA to prepare a Decommissioning Management Plan, which addresses the proposed actions that will be taken in the event of the closure of the facility. RILTA prepared a Decommissioning Management Plan in 2005. In 2001 RILTA commissioned O'Callaghan Moran & Associates (OCM) to prepare the revised Plan.

The ELRA was submitted to the Agency in May 2012 In October 2013 the Agency responded to RILTA stating that the ELRA was not to the Agency's satisfaction and that the following issues need to be addressed:

The Decommissioning Management Plan (May 2012), is not satisfactory for the following reasons:

The DMP should be completed as if the event is unplanned and due to unforeseen circumstances may need to be undertaken by a third party. Taking this into account, the following is required to be included at a minimum in the revised submission:

- Timelines for the completion of closure including the steps outlining how the plan will be executed,
- It is not clear how the 'quantity' (tonnes) figures are calculated. Following, the site visit on the 6th November,2013, the quantities of waste held on site are in excess of what was used in the initial submission.

Justification for the quantities used is required and in doing so, submit the revised tonnages, should be based on maximum amounts of the waste types including the radioactive material, empty reconditioned drums, oil tanks, empty IBC's, soil, filter sludge, laborator chemicals etc. held on site on a sudden closure scenario. The tonnages provided must be realistic and based on operation practices.

- Costs must be provided for management of the closure, staffing costs, security costs, monitoring, overheads, equipment hire, utilities, and this needs to be included and addressed in the revised plan. These should also be broke out on a quantity x unit rate basis.
- Costs must be provided for the investigation of potential contamination beneath the site. The measures implemented must be considered plausible and contingency must be provided to remediate any potential contamination.
- Full inventory of the raw materials, including lime and other raw materials such as waste oils, treatment chemicals must have a full itemized cost to remove and dispose of off-site included, the quantity of reprocessed oil held on site. In providing the

costing, the tank or otherwise, capacity per raw material/ product must be available, along with the disposal route.

- Full Inventory of plant, equipment and buildings must have a full itemised cost to remove from site must be included in the report whether completed by either Rialta personnel or a third party waste contractor.
- Containers/drums held in the DRC are stated that they will be reconditioned and sold or sent to offsite recycling facilities. This is not factual, as only half of this building has drums that are being sold, with the remaining been waste. This has not been built into the costing and it must be included in the revised DMP.
- Contingency should be included to provide for uncertainty in the cost estimate.

RILTA requested OCM to revise the DMP to take into consideration the Agency's comments. OCM's approach was based on Agency's recently issued draft revised guidance 'Guidance on assessing and costing environmental liabilities' (July 2013)

1.1 Facility Description

The facility is located in the Greenouge Business Park. It encompasses 1.1 hectares and is entirely covered by buildings and concrete paved open yards. The site is bounded to the north by the Griffeen River, to east and west by other lots in the Business Park and to the south by an internal estate road. The elevation is 87.5mOD (Ordnance Datum-OD) and the ground gently slopes in a northerly direction.

The part of the Business Park occupied by the facility was initially developed in ca. 2003. Prior to development, it is understood that the lands were used for agricultural purposes. The RILTA facility was constructed and started operations under a Waste Licence issued by the Agency (W0192-01) in December 2004 which allowed the acceptance of 65,000 tonnes per annum (tpa) of a combination of hazardous waste, commercial waste, construction and demolition waste, industrial sludges and industrial waste.

In June 2007, RILTA applied to the Agency to revise the Waste Licence to approve an increase in the volume of waste that could be accepted to 111, 000 and on-site treatment of waste oils (2000 tpa). The Agency granted the revised Licence (W0192-02) in May 2008. In December 2008, the OEE became aware that processed waste oil was being sold as a product and instructed RILTA to stop this pending a Licence Review.

In January 2009, RILTA applied for a licence review to allow it to sell the processed waste oil as product. A revised Licence (W0192-03), which approves the use of the processed waste oil as a fuel, was granted by the Agency in July 2010.

There is no record of any historic incidents at the facility that could have impacted on soil or groundwater quality and there have been no emission to surface water or waste water which have significantly impacted offsite

1.2 Closure Scenarios

The facility has no defined lifetime and the risk of closure is low. The commercial viability of the facility will be kept under review and, if market conditions dictate the need to close the facility, the Agency and South Dublin County Coundil will be notified and the DMP will be implemented.

1.3 Closure Plan Update & Review

The Plan will be reviewed and updated annually during the preparation of the Annual Environmental Report. The Plan may also be reviewed based on the impacts of any future on-site incidents that have the potential to affect soil and groundwater.

1.4 Scope of the Plan

The Plan deals with the facility decommissioning and closure, which will involve the removal of all residual consumable materials and wastes, cleaning and removal of all plant and equipment, as well as cleaning of all buildings. Following closure, RILTA may, depending on the future plans for the facility, apply to surrender the Licence.

1.5 Limitations

The assessments of costs associated with the implementation of the DMP are on the information available at the time of the report preparation, including the Agency's draft guidance and may be subject to amendment based on future investigations.

2. SITE EVALUATION

2.1 Operator Performance

2.1.1 Facility Management

The facility is managed by a suitably qualified and experienced Facility Manager and all facility personnel are provided with appropriate training and have the requisite qualifications and experience to complete their assigned tasks. RILTA's Employee Training Programme includes training for all RILTA staff on aspects of the facility activities that could have environmental impacts, which include:

- Tanker Training
- Fire Safety
- Chemical Handling
- Hazardous Chemical Training

2.1.2 Incident History

There have been no incidents (spills, fires, leaks etc) since RILTA began operations at the site that had potential to cause environmental pollution.

2.1.3 *Compliance History*

The five site inspections carried out between 2011 and 2013 by the Agency identified a total of 13 non-compliances with the Licence conditions, which inlcuded

- Surface water gullies and manholes not marked
- Storage of waste in an unbunded area
- Incorrect assignation of EWC codes to waste consigned from the site
- Incorrect EWC codes on waste accepted at the site
- Storage of wastes in an undesignated area
- Incorrect labelling of waste containters
- Failure to track asbestos waste movement within the site
- Incorrect application of EWC codes
- Incorrect reassignment of EWC codes
- Incorrect storage of waste
- Lack of employee awareness on the licence requirements
- Failure to divert or treat drainage from bounded area, and
- Failure to complete full integrity assessment of underground tanks and pipework.

2.1.4 Enforcement History

In October 2009, the Agency successfully prosecuted RILTA for processing waste oils in a manner not authorised by the Licence (W0192-02).

2.2 Environmental Pathways & Sensitivities

2.2.1 Surface Water

Surface water run-off from the roofs and the open yard area, with the exception of the weighbridge and vehicle wash area, is collected in an underground attenuation tank (800m³), which also serves as a firewater retention tank. The water discharges from the tank to the Griffeen River at a controlled rate (maximum of 6 litres/second) via a silt trap and Class 1 oil interceptor. A manually operated valve fitted on the outlet from the interceptor can be closed to retain surface water within the site boundaries in the event of an incident that has the potential to contaminate the run-off.

2.2.2 Geology & Hydrogeology

The subsoils beneath the site are between 2.9 to 3.3 m thick and comprise grey silty CLAY with cobbles and boulders. The site is underlain by Calp limestone, which comprises dark, grey fine-grained argillaceous limestone. The limestone aquifer is Locally Important Aquifer that is productive only in local zones (Ll). Although the subsoils are poorly permeable, because the thickness is <3m in some areas, the vulnerability of the bedrock aquifer to contamination from the ground surface is considered to be extreme (E).

The groundwater monitoring conducted in compliance with the Licence conditions has identified the presence of elevated pH and trace levels of hydrocarbons and some volatile organic compounds (VOC) in the two downgradient groundwater monitoring wells (BH-1 and BH-2). The elevated pH was associated with the installation of the underground concrete storage tanks in the HWTC, and the level has declined over time.

There have not been any incidents at the facility that could be a potential source of the hydrocarbons and VOC detected in BH-1 and BH-2. Although the source of the hydrocarbons and VOC is not known, the levels are not of environmental significance.

2.2.3 Surrounding Land Use

The land immediately surrounding the facility is commercial in nature comprising a mix of, light industrial and commercial activities, including waste treatment and transfer facilities. The closest private dwelling is approximately 1km from the site boundaries.

2.3 Site Processes & Activities

2.3.1 Waste Types & Volumes

The facility is licensed to accept a maximum of 111,000 tonnes per annum which consist of the waste types and quantities specified in Schedule A of the Licence, which include: -

- Commercial and Industrial Non-Hazardous Solids and Sludges and Construction and Demolition Waste (5,000 tpa)
- Hazardous Waste, comprising oil waste, aqueous wastes, contaminated soils and asbestos containing materials and non-specified hazardous wastes, including flammables (106,000 tpa).

2.3.2 Waste Acceptance & Handling Procedures

RILTA has developed a comprehensive set of waste acceptance and handling procedures to ensure that only suitable wastes are accepted and that all waste processing complies with the Licence conditions and the emission limit values specified for the treated effluent discharge to the sewer are achieved.

2.3.3 Emissions

Potential and actual emissions from the facility include: -

- Noise,
- Dust,
- Surface Water,
- Wastewater.

2.4 Site Infrastructure

The site is occupied by four separate buildings the Drum Recover Centre (DRC), the Hydrocarbon Waste Treatment Centre (HWTC), the Hazardous Waste Transfer Station (HWTS) and an Office Block. All of the waste handling buildings are provided with internal bunding. In addition to the processing areas, there is a bunded tank farm containing to the north of the HWTC, weighbridge at the entrance, an electrical room at the southern end of the DRC and a vehicle wash at the north-western site boundary and a fuel storage area. The entire site is either covered with buildings, or paved with concrete and is surrounded by a security fence.

Table 2.1 – Site Infrastructure

Ref	Infrastructure	Details
1	DRC	1,858m ²
2	HWTS	1,859m ²
3	HWTC	1,859m ²
4	Office Block	400m ²
5	Bunded Tank Area (23	10 No. 50m ³ ; 7 No 70m ³ and 4 No 90m ³ Tanks
	No Tanks)	
6	Diesel Storage Tank	1 No 2m ³ tank inside the HWTC
7	Weighbridge	
8.	Electrical Room	
9	Vehicle Wash	
10	Storm water attenuation	800m ³
	tank	
11	Class 1 Oil Interceptor	

2.1 Plant & Equipment

Facility operations require the use of a range of fixed and mobile plant which are listed in Table 2.2

Table 2.2 Trant & Equipment				
Number	Item			
6	cb forklift (2.5t – 3.5t)			
1	Reach Forklift			
1	mini digger			
Bay 1,2				
	Racking for 20 pallet spaces			
Bay 3				
	Racking for 100 pallet spaces			
	Platform scales/pallet wrapper			
Bay 4				
	Racking for 400 pallet spaces			
	Platform Scales			
2	4m3 chemstores			
Tank Farm Bund				
10	50m3 upstanding tanks (steel)			
7	70m3 upstanding tanks (steel)			
4	90 m3 upstanding tanks (steel)			
Bay 5/6				
2	oil centrigues			
2	oil fine mesh filters			
2	35m3 oil acceptance tanks (steel)			
1	sludge decanter			
1	DAF interceptor			
4	3m3 chemical dosing tanks (HDPE)			
	Various associated pumps, valves and chains			
2	Isotankers (steel)			
4	40ft Containers			
1	Industrial Boiler (5,500 lbs/hr)			
2	High pressure washer systems			
	Washing Machine/Tumble Dryer			
Bay 7				
2	2 10m3 HDPE tanks			

Table 2.2Plant & Equipment

Number	Item			
6	cb forklift (2.5t – 3.5t)			
1	20m3 HDPE tanks			
	Racking for 300 pallet spaces			
	Compressor and stand-by compressor			
Bay 8/9/10				
1	HDPE Shredder			
1	Steel Drum Crusher			
2	Drum Washers			
1	Drum de-denter			
1	drum chimer			
1	shot blast kit			
1	spray booth			
1	drum dryer			
6	residue sumps			
1	high pressure washer			
	Washing Machine/Tumble Dryer			

The materials/products used on site and the maximum storage capacity are given in Table 2.3 and include diesel, hydraulic and engine oils, paint, acids (Sulphuric) and alkalis (Sodium Hydroxide). All fuel and oils are sorted in bunded areas, designed, constructed and maintained in accordance with Condition 4.4 of the Licence.

Table 2.2 – Raw Material Storage

Material	Quantity Stored (Litres)
Diesel	3,000
Hydraulic Oil	100
Kerosene	1000
Paint	1000
Acid	10000
Alkali	5000
Polyelectrolyte	2000
Toluene/Xylene	100

The quantities given in the Table are based on the volumes kept on site at any one time, but in the event of the planned closure, the actual quantities should be considerably smaller, as the shutdown would be preceded by a reduction in the on-site inventory.

3. CLOSURE TASKS & PROGRAMMES

3.1 Closure Tasks

3.1.1 Materials Management

A planned shutdown of operations would be carried out after the last batches of waste received at the site had been processed and consigned. It would be preceded by a scaling down of activities, thereby reducing the quantities of materials, particularly fuel and wastes, to be dealt with when implementing the DMP.

Following a decision to close the facility, waste acceptance will stop, but the site will continue to be operated by either RILTA, or a third party waste contractor until all waste has been consigned from the site.

All of the hazardous wastes in the HWTS will be consigned to the appropriately authorised off-site treatment/disposal facilities. All of the liquid waste batches in the HWTC will be treated and the effluent discharged to sewer. The remaining drums in the DRC will be reconditioned and sold. The other containers held in the DRC will be sent to off-site recycling facilities. Records of the wastes treated on site treatment and the end destination of those wastes sent off-site will be kept for inclusion in a Closure Validation Report.

Following a decision to close, the only materials accepted at the site will be those required to complete the on-site treatment processes. Once the treatment processes have been completed, it may be possible to return some of the remaining treatment chemicals, virgin oils and paints to the suppliers. The other materials will be classified as waste, some of which may be deemed hazardous. Such materials will, depending on their nature be either treated on-site or sent off-site to appropriately licensed treatment/disposal facilities. Records of the materials treated on site treatment and the end destination of the materials sent off-site will be kept for inclusion in a Closure Validation Report.

3.1.2 Buildings

Following the removal of the residual consumable materials, wastes, plant items and office furniture and equipment, the buildings will be cleaned out. The maintenance equipment, office equipment and furniture will either be sold or disposed of at appropriately licensed facilities. The buildings are suitable for a number of alternative commercial uses and therefore it is not intended to either seal or demolish them.

Once all plant and building cleaning has been completed, the oil interceptor on the surface water drainage system will be emptied and cleaned. Finally the telecom, electricity and water supply services will be disconnected.

3.1.3 Plant & Equipment

It is envisaged the most of the plant and equipment will be sold on for reuse. Those items that are considered obsolete at the time they are decommissioned or for which a buyer cannot be found will be scrapped. At this time it is not possible to identify which items will be sold and which will have to be scrapped, as this depends on the condition at the time of closure.

Following the decision to close, the facility staff will complete a detailed inventory of all plant and equipment on-site at that time, update Table 2.2 and prepare a decontamination and clean down schedule.

The decontamination will involve the clean out of storage tanks, process tanks, pump sumps, oil filter units and sludge filter presses. The materials removed will be suitable for treatment on-site. The clean down will primarily involve power washing. The decontamination will only be carried out in areas where the wash water can be collected and directed to the wastewater treatment plant in the HWTC.

The treatment plant will be the last item of the plant to be decommissioned. Following decommissioning, the plant and equipment will be dismantled and consigned from the site. Facility or third party waste contractor staff will maintain records of the end destinations. It is not proposed to seal the underground sumps and tanks, however they will be integrity tested.

3.1.4 Soil & Groundwater Assessment

As discussed in Section 2.2.2, the groundwater monitoring has identified the presence of elevated pH and trace levels of hydrocarbons and some volatile organic compounds in the two downgradient groundwater monitoring wells. The elevated pH is associated with the installation of the underground concrete storage tanks in the HWTC, and the level has declined over time.

Although the source of the hydrocarbons and VOC is not known, the levels are not of environmental significance, it is assumed that Agency will require a site investigation to be completed during the implementation of the Decommissioning Plan.

The scope of these works will be agreed in advance with the Agency, but for the purpose of this Plan it is assumed that the investigation will comprise the installation of four soil borings and one groundwater monitoring well and the collection and analysis of four soil and one groundwater samples for laboratory analysis. The analysis will include petroleum hydrocarbons, volatile organic compounds and pH.

The investigations will be supervised by an experienced geologist who will log the borings in accordance with BS5930, as amended and adopted by the GSI. The field observations and results of laboratory results will form the basis for the assessment of the significance of the impact, if any, and the need for and extent of any remedial works. If remedial works are considered necessary, a proposed scope will be submitted to the Agency for approval before implementation.

3.1.5 Environmental Monitoring

Monitoring will continue following the closure of the facility and pending the surrender of the Licence. The extent of the monitoring and the frequency may be amended, subject to the Agency's approval, to reflect the fact that the facility is closed.

3.2 Closure Programme

In the event that the entire facility is closed, all the operational areas will be decommissioned. The decommissioning will take approximately 10 weeks and will be carried out in a number of tasks, some of which will happen concurrently.

Task 1: Removal of consumables and wastes from the DRC/HWTC/HWTS 2 weeks

Task 2: Cleaning and consignment of plant and equipment; 3 weeks.

Task 3: Clean out of Buildings and degassing Tanks 1 week.

Task 4 Cleaning of yards; 1 day.

Task 5 Emptying and cleaning of underground tanks and pipework;1 week

Task 6: Decommissioning WWTP: 3 days

Task 7: Emptying and cleaning of oil interceptor

Task 8: Disconnecting site services; 1 day.

Task 9: Closure Plan Validation 2 weeks.

4. CRITERIA FOR SUCCESSFUL CLOSURE

Successful decommissioning will only be complete when:

- All wastes and residual materials have either been treated onsite or consigned to appropriately authorised recovery/disposal facilities;
- Records of all wastes, materials and plant removed from the site have been prepared;
- All buildings have been cleaned out and services disconnected;
- A site investigation, if required, confirms that soil and groundwater conditions present no significant environmental risk
- The environmental monitoring confirms no impact associated with the closure and decommissioning works;
- A Closure Audit has been completed and approved by the Agency

5. CLOSURE PLAN VALIDATION

5.1 Closure Audit & Validation Report

Following the completion of the site clean out, RILTA will appoint an experienced independent environmental auditor, who will be approved by the Agency, to carry out a Closure Audit and produce a Validation Report that demonstrates the successful implementation of the Plan. The Closure Audit will address: -

- 1. Disposal of raw materials;
- 2. Disposal of wastes;
- 3. Decommissioning of plant and equipment;
- 4. Disposal of obsolete equipment;
- 5. Results of monitoring and testing during the decommissioning period;
- 6 Soil & Groundwater Assessment, and
- 7 The need for on-going monitoring, remedial actions or aftercare management.

The Validation Report will describe all of the activities carried out during the Closure Audit and will contain records of the destinations of all wastes and materials consigned from the site during decommissioning. The Report will be submitted to the Agency within three months of execution of the Plan.

6. CLOSURE PLAN COSTING

The costs of a planned closure will be met in full by RILTA. The costs of implementing the DMP in an unplanned closure scenario where RILTA is not is a position to meet the cost are presented in Table 6.1. The costs are based on the following assumptions:

- The closure will be unforeseen and unexpected with no advance warning that would allow an orderly wind down of activities.
- The entire facility will be decommissioned and cleaned, with all wastes and consumables being removed from the site.
- The decommissioning and building and plant cleaning will be carried out by third parties.
- A temporary site manager and operatives will be appointed to manage the plant to implement the decommissioning and clean out.
- A total of 3,370 tonnes of waste will be on site, comprising 1,500 tonnes of contaminated soil 1,400 tonnes of hazardous waste and 100 tonnes of asbestos containing materials, 200 tonnes of batteries, 150 tonnes of processed oil and 20 tonnes of packaging.
- The consumables used in the process (solvents, paints etc) will managed as hazardous waste are the amount (approximately 20 tonnes) are included in hazardous waste present on site at the time of closure.
- The oil storage tanks in the HWTC and the diesel storage tank are full. Some of diesel will be consumed during plant clean out.
- The cleaning of the plant and equipment and off-site removal will be cost neutral given their resale/scrap value. This is a conservative approach given the type of plant and equipment on-site.
- The batteries and processed oil have an asset value. Surplus diesel will be removed from the site at no cost.
- It is not proposed to demolish any of the buildings or tanks.
- The rates applied are those currently incurred/charged by RILTA
- A soil and groundwater assessment will not be carried out. This will be kept under review and the DMP may be amended in the future to include for such an assessment. A contingency of 15% has been allowed to cover the cost of this if required.

Table 6.1 DMP Costs

-		Quantity	Measurement	Unit Rate		Source o	f unit
Task	Description	(No.)	Unit	(€)	Cost (€)	rates	
Facility Management	Site Manager 3 No Operatives 5 days/week for 6 weeks Utility Bills	30 Item	Day	700 500	21,000 500		
Materials/Waste Disposal/Recovery	Removal and off site disposal of hazardous waste in HWTS	400	Tonnes	250	100,000		
	Removal and off-site disposal of hazardous waste in HWTC	1,000	Tonnes	70	70,000		
	Removal and off-site disposal of ACM	100	Tonnes	150	15,000		
	Removal and off-site recovery/ disposal of contaminated soil	1500	Tonnes	60	90,000		
	Removal and off-site disposal of processed treatment sludge	1,000	Tonnes	120	120,000		
	Removal and off site recovery of processed waste oil.	150	Tonnes	300	45,000		
	Removal and off-site recovery of diesel and waste oils	40,000	litres	-			
	Removal and sale of Batteries	100	Tonnes	500	50,000		
	Removal and disposal of packaging	20	Tonnes	10	200		
Building Plant & Equipment Clean Out	Clean out of Buildings (Included in Management Cost),		Day Rate				
	Plant and Equipment(Included in Management Cost)						
	Removal of mobile Plant and Equipment*	-	-			-	
	Degassing of diesel tanks	1	1	400	400		
	Cleaning of oil interceptor, underground storage tanks and pipework	3	Day Rate	3000	1000		
	Decommission wastewater treatment plant	1	Day Rate	1000	1000	"	
Yard Cleaning	Cleaning open yard (Roadsweeper	6	Daily Hire	300	1800		
Env. Monitoring	Surface water and groundwater monitoring	8	Sample	250	2,000		
Validation Audit	Validation Report (Consultant)	1		2,500	2,500		
Security Costs	Included in Management Cost		Day				
Services Disconnection	Disconnect electricity and telecoms	1	Day	400	400		
Total Liability (€)					425,800		
Contingency (15%)					63,870		
Less the Asset Value of the Batteries and Processed Oil (€)					95,000		
Net Costs (€)					394,670		



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