



Soltec (Ireland) Ltd
EPA License W0115-01
Report Type: AER
Reporting Period: 1st Jan 2012- 31st
Dec 2012

Document	Name	Function	Date	Signature
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1 Reporting period

1.1 Report period of W0115-01 is Jan 1st 2012 until 31st of Dec 2012.

2 Waste activities carried out at the facility.

2.1 The licensed activities carried out at Soltec's facility as per Waste Licence no. W0115- 01 are as follows:

Fourth, Schedule of the waste management act 1996.

Class 1: Solvent reclamation or regeneration and

Class 13: Storage prior to recovery

Soltec are also allowed to accept solid hazardous waste under an Agency Approved pilot program.

3 Quantity and composition of waste received disposed of and recovered.

3.1 The types, quantities and destinations of waste handled by Soltec's hazardous Waste Management facility over the 12-month period 1/01/12 - 31/12/12 have been calculated using site waste records.

3.2 Table 1 summarizes the types, quantities and destinations of waste brought to Soltec's facility over the 12- month period 01/01/12 -31/12/12.

Year	Solvent Composition	Solvent Received (Kgs)	Solvent Recycled (Kgs)	Solvent Sent for off-site recovery(Kgs)	Solvent still on site
2012	Waste Solvent	993,223	625,287	270,900	97,035
2012	Solid Hazardous Waste	247,765	0	224,979.30	22785.7
Total		1240988	625,287	495,879	119820.7

Table 1: Waste accepted into Soltec in 2012. Table shows quantities accepted, quantities recycled and quantities sent off-site for recovery

3.3 Schedule A, of Waste Licence W0115-01 allows Soltec to accept up to 5,000-tonnes/year of organic solvents at the facility. The above table shows that the Soltec facility received 993,223 Kgs of waste solvent over the period January 2012 to December 2012. Therefore Soltec is in compliance with that condition of its license.

The total of solid waste received in was 247,765 Kgs.

4. Quantity and Nature of recovered solvent dispatched from the facility.

4.1 Table 2, 3 and 4 summarises the quantities and nature of recovered solvent and solid waste that was dispatched from the facility over the last 12 months. The figures are based on site records held by Soltec management.

Period	Recovered Solvent Liquid (Tonnes)	Use
Jan 12 To Dec 12	625	Used as thinners by commercial & private consumers

Table 2: *The quantity of waste liquid recycled in Soltec and its use as a product*

Period	Solid Waste Recovered as Fuel for Cement Kilns (Tonnes)
Jan 12 To Dec 12	224.9

Table 3: *The quantity of Solid waste accepted into Soltec and its subsequent outlet for recovery in the production of cement.*

Period	Liquid Waste sent off-site unsuitable for recovery
Jan 12 To Dec 12	270.9

Table 4: *The quantity of liquid waste sent off-site which was unsuitable for on-site recovery waste.*

5. Reports on Emissions

6.1 Soltec employed Axis Environmental Services to carry the following analysis. Reports available on-site for inspection.

- Emissions to the Atmosphere - Report No. 3220-12-05 dated 26th September 2012
- Emissions to the Atmosphere - Report No. 3220-12-04 dated 6th June 2012
- Environmental Noise Survey- Report No. 3220-12-01 dated 18th April 2012
- Groundwater Monitoring Water Report–Report No.3220-12-03 dated 17th May 2012

All monitoring carried out in the 2012 period was in compliance with ELVs set out in W0115-01. However noise monitoring results shown a number of elevations due to external sources from a nearby busy road and industrial park, sound sources from the Soltec site are in compliance.

6. Resource and Energy Consumption Summary

6.1 The main energy use at the Soltec facility includes:

- Electricity
- Heating Oil
- Water

6.2 A review of utility bills over the last 12 months shows that Soltec used the following quantities.

Energy	Quantity	Cost
Electricity	72,588KwH	€24,793
Heating Oil	29,158litres	€23,158
Water	259,000Litres	€567

Table 5: Energy and Resource Consumption 2012

7. Proposed Development of the facility and a time scale for such development.

7.1 The following Table outlines the proposed plant and site development and approximate time scale. There are no further proposed developments at this stage.

7.2 Proposed Site Development.

Item	Detail
Development of New IBC store	2013
New VOC vent system for process vessels and storage tanks	2013
Upgrade of internal production facility to include the decommissioning of solvent storage tanks.	2013

Table 6: *Proposed site development for 2012*

8. Report on development works undertaken during the reporting period.

8.1 Site developments implemented by Soltec during the reporting period are tabulated below.

Site Developments:

Completed Development 2012

- **Installation of larger chiller unit, chilling current & future process requirements**
- **Installation of new distillation unit**
- **Upgrade of current liquid waste storage from IBC to stainless steel tanks**
- **Installation of new bund to provide bunding to new storage tanks**
- **Upgrade of ground water monitoring wells, to include construction of concrete over ground protection pylon**
- **Upgrade bund no.3. This involved the construction of sliding doors and a roof. This is within lines with previous EPA inspection findings.**
- **Submitted License Review**

Table 7: *Site development in 2012*

9. Estimated annual and cumulative quantity of indirect emissions to groundwater.

9.1 The main solvent handling, storage and processing areas at the Soltec facility are covered in concrete or tarmac. Rainwater runs off drains from the building roof and external concrete areas directly to sewer. Groundwater sampling and analysis has shown that there are no detectable traces of solvent in the groundwater. Bund water from central bund is tested and sent off site for treatment.

9.2 There are no indirect emissions from the Soltec facility to groundwater. Soltec sends the bund water for disposal off site.

10. Report on the progress towards the achievement of the environmental Objectives & Targets contained in the previous year's report.

Objective	Target	Action	Date	Progress
Submit EPA license review				Completed
Upgrade solvent vent system to reduce VOC emission			Sep 2013	Planning stage

Table 8: *Environmental Objectives and targets*

11. Schedule of Environmental Objectives & Targets for the forthcoming year.

11.1 The environmental objectives for 2012 - 2013 are shown below.

Objectives	Date
Reduce VOC emission	2013

Table 9: *Environmental objectives*

12 Summary of written procedures developed during the previous 12 months.

12.1 Soltec has developed a series of written procedures, which relate to the operation of the facility. The following table details the procedure titles and a summary of their content:

Title	Summary of the Procedure
SOP 2.1	Quality System
SOP 9A.3	Production of Solvents
SOP 9A.4	Toxic & Dangerous Waste Regulations
SOP 9A.5	Determination of Distillation Range
SOP 9A.6	Determination of Boiling Point
SOP 9A.7	Determination of weight per Milliliters & Density
SOP 9A.8	Determination of Moisture Content
SOP 9A.9	Solvent Recovery Unit
SOP 9A.10	Satorius Scales
SOP 9A.12	Discharge of Bulk Solvent
SOP 9A.13	Proscon Soltec Batch Recovery
SOP 9A.14	To Transfer Product
SOP 9A.15	Waste Discharge
SOP 9A.16	Soltec Emergency Plan
SOP 9A.17	Clean Mode
SOP 9A.19	Epa Licence Application
SOP 9A.20	Quality Inspection
SOP 9A.21	Calibration pH Meter
SOP 9A.22	Waste Water Discharge
SOP 9A.23	Handling Storage & Disposal EWC Codes 150202 UN No 1325 Un No 3175
SOP 9A.24	Production of Solvent for Bulk Tankers
SOP 9A.25	Karl Fisher Titration
SOP 9A.26	Paint Test
SOP 9A.27	Rinsing the Lines
SOP 9A.28	Operating Instructions Jean Briel Machine
SOP 9A.29	Lone Working Policy
SOP 9A.30	Servicing Machines
SOP 9A.31	Calibration on Ecocan
SOP 9A.32	Safe Guard for Bund B3 Capacity
SOP 9A.33	Loading and Unloading IBC onto Bund 3
SOP 9A.34	Cleaning and Returning of Combination Barrels

Table 10: *List of written procedures*

12.2 The above procedures are available for inspection at the Soltec facility if required.

13. Tank, pipeline and bund testing and inspection report.

13.1 A bund integrity assessment was carried out at the site and a copy of the report is available on-site for inspection.

14 Reported Incidents and complaints summary.

14.1 There were no reported incidents or complaints in relation to Soltec's facility during the reported period covered in this AER.

15 Report on financial provision made under this licence, management, and staffing structure of the facility.

Soltec has recently invested heavily to upgrade the existing site and install additional solvent recycling plant. There are no immediate plans to stop trading.

However should Soltec cease its current operations all machinery plant and stock would either be relocated to an alternative site or sold. All solvent/chemical storage tanks would be emptied site wastes would be appropriately disposed of and the site secured against vandalism.

Soltec will render safe or remove from the site all reasonable materials waste plant or equipment contained on or in the site that may result in environmental pollution.

Soltec will consider any reasonable request by the EPA to deposit a security bond in the case of insolvency. This bond will be used to cover the cost of any site decommissioning if required.

The environmental risks associated with Soltec activities include soil groundwater and surface water contamination. These risks only occur during site operations Soltec do not store waste for long periods or dispose of any waste materials on site. If operations were to cease the potential environmental risks would be significantly reduced, there would not be any expected long-term environment effects after the site has closed.

As a result of the above Soltec, do not foresee the need for a long term site monitoring or an aftercare management plan once the operation has ceased.

15.1

An Environmental Liabilities Risk Assessment was carried out and submitted to the agency.

16 Report on staff training

Soltec has implemented an environmental training schedule for relevant staff, including attendance and completion of the F.A.S. Waste Management Course. Attendances at further relevant training courses are detailed below.

Name	Training
All Staff	Fire Safety Training Manual Handling Emergency Response training jointly with Westmeath Fire Service
David Corcoran	DGSA Course

Table 11: *Staff Training*

17. Boiler Efficiency Test Results

17.1 The Soltec facility has two boiler used for the heating of distillation columns. The boilers were tested for efficiency in 2012. Reports are available for viewing in Soltec.

Appendix PRTR

| PRTR#: W0115 | Facility Name : Soltec (Ireland) Limited | Filename : W0115_2012 PRTR Completed.xls |
Return Year : 2012 |



[Guidance to completing the PRTR workbook](#)

AER Returns Workbook

Version 1.1.16

REFERENCE YEAR	2012
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1. FACILITY IDENTIFICATION

Parent Company Name	Soltec (Ireland) Limited
Facility Name	Soltec (Ireland) Limited
PRTR Identification Number	W0115
Licence Number	W0115-01

Waste or IPPC Classes of Activity

class_name
4.1 Solvent reclamation or regeneration. Storage of waste intended for submission to any activity referred to in a preceding paragraph of this Schedule, other than temporary storage, pending collection, on the premises where such waste is produced.
4.13

Address 1	Zone A
Address 2	Mullingar Business Park
Address 3	Mullingar
Address 4	County Westmeath
	Westmeath
Country	Ireland
Coordinates of Location	-7.34319 53.5222
River Basin District	IEGBNISH
NACE Code	3832
Main Economic Activity	Recovery of sorted materials
AER Returns Contact Name	Mary Lynam-Dunne
AER Returns Contact Email Address	mary@soltec.ie
AER Returns Contact Position	Accounts Manager
AER Returns Contact Telephone Number	044 9335133
AER Returns Contact Mobile Phone Number	
AER Returns Contact Fax Number	044 9345248
Production Volume	1240788.0
Production Volume Units	Kgs
Number of Installations	1
Number of Operating Hours in Year	2288
Number of Employees	11
User Feedback/Comments	
Web Address	www.soltec.ie

2. PRTR CLASS ACTIVITIES

Activity Number	Activity Name
5(a)	Installations for the recovery or disposal of hazardous waste
50.1	General

3. SOLVENTS REGULATIONS (S.I. No. 543 of 2002)

Is it applicable?	No
Have you been granted an exemption ?	No
If applicable which activity class applies (as per Schedule 2 of the regulations) ?	
Is the reduction scheme compliance route being used ?	

4. WASTE IMPORTED/ACCEPTED ONTO SITE

[Guidance on waste imported/accepted onto site](#)

Do you import/accept waste onto your site for on-site treatment (either recovery or disposal activities) ?	
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This question is only applicable if you are an IPPC or Quarry site

4.1 RELEASES TO AIR

[Link to previous years emissions data](#)

| PRTR# : W0115 | Facility Name : Soltec (Ireland) Limited | Filename : W0115_2012 PRTR Completed.xls | Return Year : 2012 |

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SECTION A : SECTOR SPECIFIC PRTR POLLUTANTS

ADD NEW		DELETE		RELEASERS TO AIR		ADD		Please enter all quantities in this section in KGs			
POLLUTANT		Name		METHOD		Method Used		QUANTITY			
No. Annex II				M/C/E	Method Code	Designation or Description	Emission Point 1	T (Total) KG/Year	A (Accidental) KG/Year	F (Fugitive) KG/Year	
								0.0	0.0	0.0	0.0

* Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

SECTION B : REMAINING PRTR POLLUTANTS

ADD NEW		DELETE		RELEASERS TO AIR		ADD		Please enter all quantities in this section in KGs			
POLLUTANT		Name		METHOD		Method Used		QUANTITY			
No. Annex II				M/C/E	Method Code	Designation or Description	Emission Point 1	T (Total) KG/Year	A (Accidental) KG/Year	F (Fugitive) KG/Year	
								0.0	0.0	0.0	0.0

* Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

SECTION C : REMAINING POLLUTANT EMISSIONS (As required in your Licence)

ADD NEW		DELETE		RELEASERS TO AIR		ADD		Please enter all quantities in this section in KGs			
POLLUTANT		Name		METHOD		Method Used		QUANTITY			
Pollutant No.				M/C/E	Method Code	Designation or Description	Emission Point 1	T (Total) KG/Year	A (Accidental) KG/Year	F (Fugitive) KG/Year	
352			Total Organic Carbon (as Toluene)	M	OTH	EN13258		435.0	435.0	0.0	0.0
230			TA Luft organic substances class 1	M	OTH	EN13649		1379.0	1379.0	0.0	0.0

* Select a row by double-clicking on the Pollutant Name (Column B) then click the delete button

5. ONSITE TREATMENT & OFFSITE TRANSFERS OF WASTE

[RPT#R: W0115 | Facility Name: Soltec (Ireland) Limited | Filename: W0115_2012_RPTR_Compiled.xls | Return Year: 2012]

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Transfer Destination	European Waste Code	Hazardous	Quantity (Tonnes per Year)	Description of Waste	Waste Treatment Operation	Method Used		Location of Treatment	Licence/Permit No. of Next Destination Facility Not Lic. Waste Name and Licence/Permit No. of Recover/Disposer	Licence/Permit No. of Next Destination Facility Not Lic. Waste Name and Licence/Permit No. of Recover/Disposer	Name and License / Permit No. and Address of Final Recoverer / Disposer (HAZARDOUS WASTE ONLY)	Actual Address of Final Destination or Final Recovery / Disposal Site (HAZARDOUS WASTE ONLY)
						M/C/E	Method Used					
To Other Countries	07 02 08	Yes	0.19	other still bottoms and reaction residues	D10	M	Weighted	Abroad	Veolia Ellesmere Port Incinerator, B55193E	Cleanaway Ltd, Bridges Road, Ellesmere Port, South Wirral, CH65 4EQ, United Kingdom	Ellesmere Port Incinerator Cleanaway Ltd, B55193E, Bridges Road, Ellesmere Port, South Wirral, Cheshire, United Kingdom	Ellesmere Port, South Wirral, Cheshire, CH65 4EQ, United Kingdom
To Other Countries	07 05 03	Yes	7.62	organic halogenated solvents, washing liquids and mother liquors	D10	M	Weighted	Abroad	Veolia Ellesmere Port Incinerator, B55193E	Cleanaway Ltd, Bridges Road, Ellesmere Port, South Wirral, CH65 4EQ, United Kingdom	Ellesmere Port, South Wirral, Cheshire, United Kingdom	Ellesmere Port, South Wirral, Cheshire, CH65 4EQ, United Kingdom
To Other Countries	07 05 04	Yes	18.6	other organic solvents, washing liquids and mother liquors	R1	M	Weighted	Abroad	AFVALSTOFFEN, 1538449	Terminal Moerdijk BV, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands	Moerdijk Ahalstoffen Terminal BV, 1538449, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands	Moerdijk Ahalstoffen Terminal BV, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands
To Other Countries	08 01 13	Yes	86.16	sludges from paint or varnish containing organic solvents or other dangerous substances	R1	M	Weighted	Abroad	AFVALSTOFFEN, 1538449	Terminal Moerdijk BV, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands	Moerdijk Ahalstoffen Terminal BV, 1538449, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands	Moerdijk Ahalstoffen Terminal BV, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands
To Other Countries	08 03 08	No	16.23	aqueous liquid waste containing ink	D10	M	Weighted	Abroad	Veolia Ellesmere Port Incinerator, B55193E	Cleanaway Ltd, Bridges Road, Ellesmere Port, South Wirral, CH65 4EQ, United Kingdom	Ellesmere Port, South Wirral, Cheshire, United Kingdom	Ellesmere Port, South Wirral, Cheshire, CH65 4EQ, United Kingdom
To Other Countries	09 01 01	Yes	3.0	water-based developer and activator solutions	D10	M	Weighted	Abroad	Veolia Ellesmere Port Incinerator, B55193E	Cleanaway Ltd, Bridges Road, Ellesmere Port, South Wirral, CH65 4EQ, United Kingdom	Veolia Technical Services, WO050-02, Corin, Fermoy, Co Cork, Ireland	Corin, Fermoy, Co Cork, Ireland
To Other Countries	13 02 08	Yes	1.2	other engine, gear and lubricating oils	D10	M	Weighted	Abroad	Veolia Ellesmere Port Incinerator, B55193E	Cleanaway Ltd, Bridges Road, Ellesmere Port, South Wirral, CH65 4EQ, United Kingdom	Veolia Technical Services, WO050-02, Corin, Fermoy, Co Cork, Ireland	Corin, Fermoy, Co Cork, Ireland
Within the Country	20 01 27	Yes	21.58	paint, inks, adhesives and resins containing dangerous substances	R1	M	Weighted	Offsite in Ireland	Veolia Environmental Services, WO050-02	Corin, Fermoy, Co Cork, Ireland	Veolia Technical Services, WO050-02, Corin, Fermoy, Co Cork, Ireland	Corin, Fermoy, Co Cork, Ireland
ADD NEW DELETE	07 03	Yes	0.8	other solvents and solvent mixtures	D10	M	Weighted	Abroad	Veolia Ellesmere Port Incinerator, B55193E	Cleanaway Ltd, Bridges Road, Ellesmere Port, South Wirral, CH65 4EQ, United Kingdom	Ellesmere Port Incinerator Cleanaway Ltd, B55193E, Bridges Road, Ellesmere Port, South Wirral, Cheshire, United Kingdom	Ellesmere Port, South Wirral, Cheshire, CH65 4EQ, United Kingdom
To Other Countries	14 06 03	Yes	0.53	other solvents and solvent mixtures	R1	M	Weighted	Abroad	AFVALSTOFFEN, 1538449	Terminal Moerdijk BV, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands	Moerdijk Ahalstoffen Terminal BV, 1538449, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands	Moerdijk Ahalstoffen Terminal BV, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands
PRINT THIS	16 05 08	Yes	0.53	discarded organic chemicals consisting of or containing dangerous substances	R1	M	Weighted	Abroad	AFVALSTOFFEN, 1538449	Terminal Moerdijk BV, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands	Moerdijk Ahalstoffen Terminal BV, 1538449, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands	Moerdijk Ahalstoffen Terminal BV, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands
HELP	07 05 01	Yes	28.0	aqueous washing liquids and mother liquors	D9	M	Weighted	Offsite in Ireland	Erne Shannon, LW0041-01	Erne Shannon, Co Clare, Ireland	Veolia Technical Services, WO050-02, Corin, Fermoy, Co Cork, Ireland	Erne Shannon, Co Clare, Ireland
Within the Country	07 05 01	Yes	33.02	aqueous washing liquids and mother liquors	D10	M	Weighted	Offsite in Ireland	Veolia Environmental Services, WO050-02	Corin, Fermoy, Co Cork, Ireland	Veolia Technical Services, WO050-02, Corin, Fermoy, Co Cork, Ireland	Corin, Fermoy, Co Cork, Ireland
To Other Countries	07 05 01	Yes	53.45	aqueous washing liquids and mother liquors	D10	M	Weighted	Abroad	Veolia Ellesmere Port Incinerator, B55193E	Cleanaway Ltd, Bridges Road, Ellesmere Port, South Wirral, CH65 4EQ, United Kingdom	Ellesmere Port Incinerator Cleanaway Ltd, B55193E, Bridges Road, Ellesmere Port, South Wirral, Cheshire, United Kingdom	Ellesmere Port, South Wirral, Cheshire, CH65 4EQ, United Kingdom
To Other Countries	15 02 02	Yes	155.83225	absorbents, filter materials (including oil filters not otherwise specified), wiping cloths, protective clothing contaminated by dangerous substances	R1	M	Weighted	Abroad	AFVALSTOFFEN, 1538449	Terminal Moerdijk BV, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands	Moerdijk Ahalstoffen Terminal BV, 1538449, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands	Moerdijk Ahalstoffen Terminal BV, Industrieterrein Seaport M152, Viasweg 12, NL 4752 PW Moerdijk, Netherlands
To Other Countries	02 02	Yes	68.947	absorbents, filter materials (including oil filters not otherwise specified), wiping cloths, protective clothing contaminated by dangerous substances	D10	M	Weighted	Abroad	Veolia Ellesmere Port Incinerator, B55193E	Cleanaway Ltd, Bridges Road, Ellesmere Port, South Wirral, CH65 4EQ, United Kingdom	Ellesmere Port Incinerator Cleanaway Ltd, B55193E, Bridges Road, Ellesmere Port, South Wirral, Cheshire, United Kingdom	Ellesmere Port, South Wirral, Cheshire, CH65 4EQ, United Kingdom