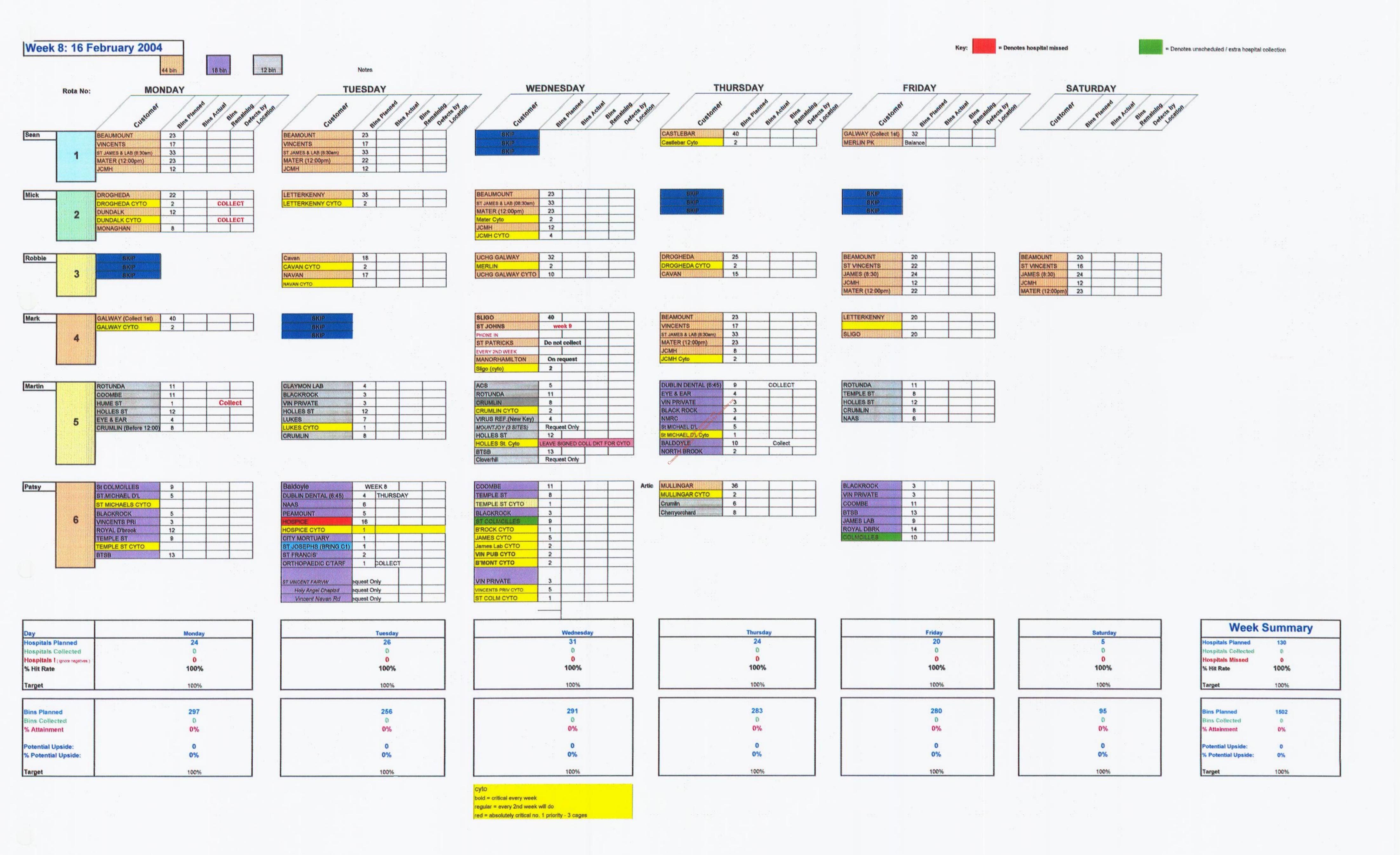
Appendix 1

Key Performance Indicators

Calibration Certificate

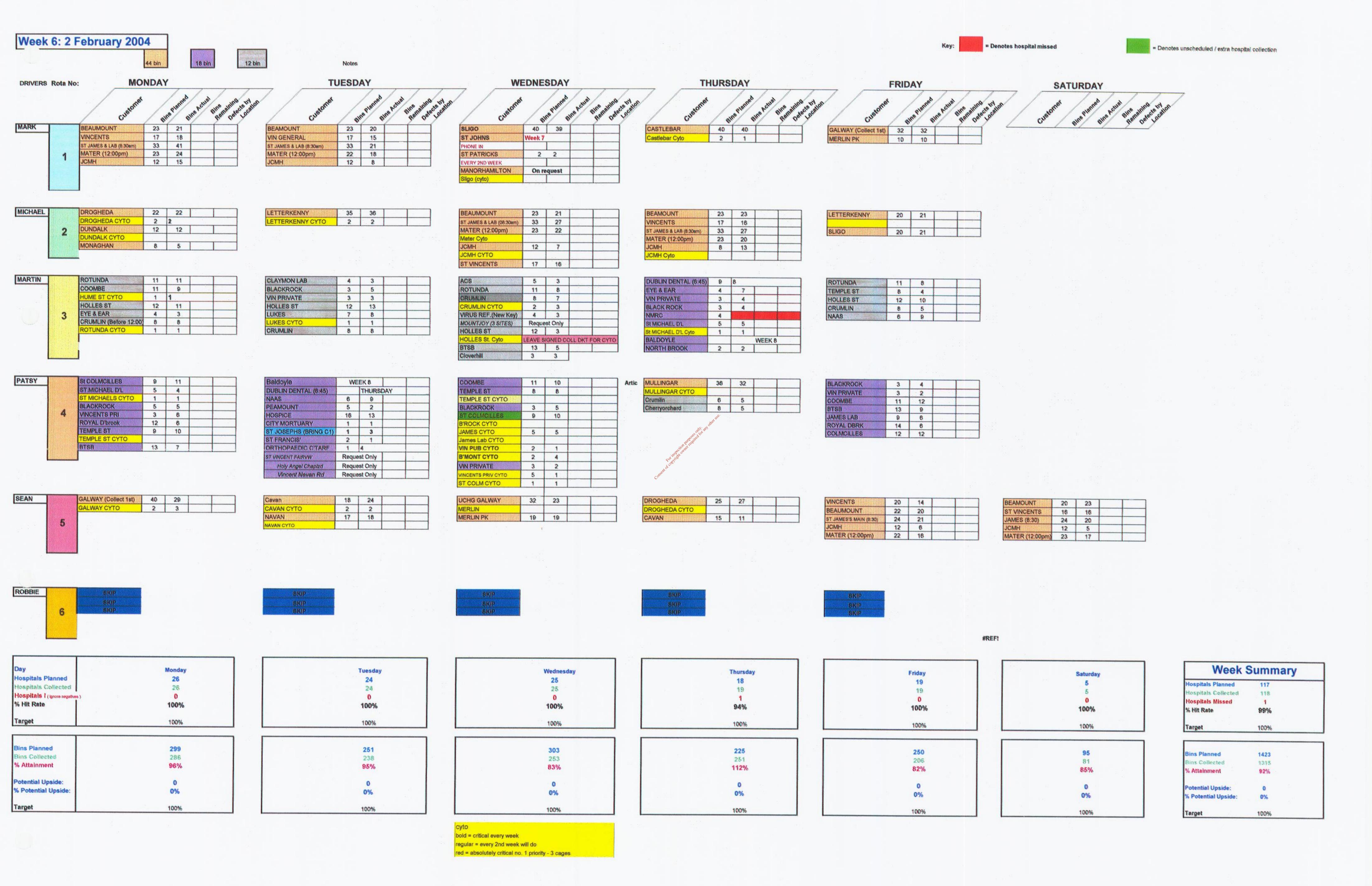


STI COLLECTION SCHEDULE



EPA Export 25-07-2013:14:09:40

STI COLLECTION SCHEDULE



EPA Export 25-07-2013:14:09:40

RiteWeigh

Industrial Weighing Solutions

Cert No: 11588

Weigh Scales Test

Certificate of Conformance

Δ	
Customer Name: Starle Teck.	Attention: STORE -
Address: Western Ind. Cel-	Location/Plant No:
Noos Rl	Engineer: Grath Blak Date: 8/1/04
Dullin	
	- "

Equipment Under Test	Capacity: 1800ks.
Make/Model: 175254	Inc Size (e): • 2 kg.
1/830	Divisions (d): 5000
Test Equipment	Certification: Mo35373 .
Type: Weight	

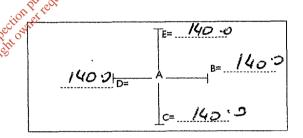
Zero Balance and Repeatability:

- (1) Zero balance scales.
- (2) Place test weight of at least 30% capacity at weighplate and note reading.
- (3) Remove test weight and note zero return reading.
- (4) Repeat steps 2-3 three times.

Readings		Test Wt	Zero Return
lst:		3200	0,0
2nd:	14.	320·0	0.0
3rd:	sofficial	320.0	0.0

Uniformity Test:

- (1) Zero balance scales.
- (2) Place test weight of at least 30% capacity at Centre weighplate and note reading on plan.
- (3) Remove test weight and moving clockwise, recapply the test weight at each corner of the weighplate, noting the corresponding readings on plan.



	11.0				- 1
Test Weight	140	Centre (A)=	140.0	Max Deviation:	mi.
lest vveigne		Center C (r ty		, iast as ornations	

Linearity

- (1) Zero balance scales.
- (2) Incremently apply test weights of 25%, 50%, 75% and 100% of capacity.
- (3) Note reading and test weight at each increment.

Test Weight	Reading	Difference
60	60.0	nil
140	140.0	
200	200.0	ni
320	320.0	nil

Calibration

- (1) Zero balance scales.
- (2) Apply test weights equivalent to manufacturers calibration specification.
- (3) Adjust calibration if necessary.
- (4) Remove test weights and check for zero return.
- (5) Repeat steps 2-5 until stable zero balance and repeatability are achieved.

Test Weight	Reading	Difference
60	60-0	nÔ
140	140.0	nil
200	200.0	ail
320	322.0	int.

S



Dunshaughlin Industrial Estate, Dunshaughlin, Co. Meath, Ireland.

ERTIFICATE CALIBRATION



ENTERPRISE IRELAND

Glasnevin Dublin 9 Ireland SUED BY NATIONAL METROLOGY LABORATORY CLIENT: Riteweight Limited Certificate No.: M02197-2 Dunshaughlin Industrial Estate Dunshaughlin File No.: 32214H Co.Meath Job No.: 130634 Order No.: 4671 Attention: Brendan Carroll Date Reed: 19/4/02 Description: 9 x Castiron Weight Set Serial No.: (NML 871) (NML 249) Client I.D. N/A **NML** Set of OIML Class F1 Mass Standards Serial No.: 73342/ 73343 Standards: **NML**

Procedure No. M-6/Issue1.Rev.0 and M-12/issue1/Rev. 0

Method:

The weights being calibrated were compared with weights of a higher accuracy OIML Class, the results are listed in the column headed "Measured value" in the enclosed table. The measured value is the conventional mass, as defined in the International Organisation for Legal Metrology, International Recommendation No. 33 resulting from weighings in air, i.e. the mass of a hypothetical weight of density 8000kg/m³, which at 20°C and in air of density 1.2kg/m³, would balance the weight being calibrated.

Calibration Date:

7/5/02

Bernard Arkins

Date of Issue:

9/5/02

Calibration By:

Approved By:

Paul Hetherington

Client work - Terms and Conditions - See overleaf

Page 1 of 2

Cert No.:M02197-2

Conditions

Standard Terms & Conditions for Calibration, Testing and Consultancy Assignments

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 - 7. This contract is governed by the laws of Ireland whose courts shall have exclusive jurisdiction.

I.D. No	<u>Nominal</u>	Measured Value		Measurement	OIML M1 Class
lai l	Value	Before Adj.	After Adj.	<u>Uncertainty</u>	Tolcrance
NML 871 / 1	g	g	g	±mg	±mg
	20,000	20,000.890	20,000.657	200	1,000
NML 871 / 2	20,000	20,001.006	20,000.660	200	1,000
NML 871/3	20,000	20,000.940	20,000.660	200	1,000
NML 871 / 4	20,000	20,001.124	20,000.643	200	1,000
NML 871 / 5	20,000	20,000.190	20,000.655	200	1,000
NML 249 / 1	10,000	9,996.596	10,000.327	100	500
NML 249 / 2	5,000	5,000.270	5,000.196	50	250
NML 871 / 1	2,000	2,000.023	N/A	20	
NML 871 / 2	1,000	1,000.012	N/A	10	50



[&]quot;o" indicates two or more weights of similar nominal value

All measurements made are traceable through standards maintained by the National Metrology Laboratory, Enterprise Ireland to National and International Standards.

The reported expanded uncertainty of measurement is stated as the standard uncertainty of measurement multiplied by the coverage factor k = 2, which for a normal distribution corresponds to a coverage probability of approx. 95%. The standard uncertainty of measurement has been determined in accordance with EA-4/02.

[&]quot;N/A" indicates that the weight was not adjusted.