

OH Sub No. 64

Joe McCarthy
&
Valerie Jennings

Recd From:

Dublin Incinerator

J McCarthy & V Jennings

April 2008

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ELS Critique

Submission to the

Environmental Protection Agency

Oral Hearing

Proposed Decision on Waste Licence

W0232-01

Applicant:

Dublin City Council

Development:

Waste to Energy Facility

Pigeon House Road

Poolbeg Peninsula

Dublin 4

Further Adjudgment

- Insufficient time allowed
 - analyse
 - research
 - critique
- Additional information
 - PM10 readings
 - NOx readings
 - Calpuff
 - LAQM and Netcen
 - Covanta / Ownership – who is the licensee / operator
 - Ad-hoc design changes
 - Electricity generated
 - Flue gas calculation – unsupported claims
 - Mass balance
 - Changed EWC codes
 - Responsible person for operation / compliance
 - Licencee v PPP Co v Covanta Operations Ltd
 - Electricity credit
 - Waste mix
- Abuse of process by DCC
 - Tactical
 - Unequal
 - Unfair
 - Contrary to requirement to inform the public

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Topics

- **Air Quality**
 - PM 10 exceedences
 - Irish standard breached
 - Collect all references
 - Calpuff model inputs and outputs
- **Climate**
 - Analyse Poolbeg 4
 - Sludge
 - Electricity
 - Produce our own model
- **Reverse Engineering to suit site selected**
 - Air quality ignored
 - Traffic avoided
 - Ash by ship
 - Sewage plant
- **1997 Business Case**
 - Cost of incineration v cost of MBT
- **Sludge**
 - Lost energy – impact on climate change
- **Errors**
 - One might be misfortunate
 - Two might be careless
 - Six look interesting
 - All one sided
- **Policy**
 - ABP handed question to EPA
 - No QA or checking
 - Who acts as devils advocate?

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Dr Porter – Air Quality

- Broderick paper
- Standards
 - Standard
 - Irish
 - EU
 - WHO
- Baseline & EIS
 - PM 10 exceedences
 - Air quality ignored
 - Traffic avoided – ash by ship
 - Site selection
- Models
 - Calpuff model inputs and outputs
 - NOx
 - Forecasts
 - LAQM / Netcen
- Conclusion

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Air Quality

- Porter Baselines
 - Cycle Way
 - Baseline
 - EIS
 - ABP Oral Hearing
 - EPA Oral Hearing
- Standards
 - Irish Regulations SI 271 2002
 - PM10 - 35 exceedences, now 7 exceedences by 2010
 - WHO Air Quality Guidance
 - Published 2006
 - PM10 – 3 exceedences
 - PM2.5 – 3 exceedences
- Porter extrapolations
 - Statistical manipulation
 - Errors in NO2 averages
 - LAQM
 - Netcen
 - Calibrate previous years

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Air Quality

- Calpuff
 - Input parameters
 - PM 10 outputs
 - NOX ?

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Air Quality

- JPMcC & VJ Baseline projection
- Sludge
 - Lost energy
 - Impact on climate change

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Climate Analysis

- **Four Poolbeg Models**
 - Our Analysis
 - Findings
 - Corrected Results
- **Comparison of All Models**
- **Recent Climate Policy Changes**
- **Conclusion**

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Poolbeg Climate Models

- Poolbeg 1
 - Published in the EIS
- Poolbeg 2
 - Submitted to ABP Oral Hearing on 26th April 2007
- Poolbeg 3
 - Submitted to ABP Oral Hearing on 28th May 2007
- Poolbeg 4
 - Submitted to EPA Oral Hearing on xx April 2008

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Conclusion

- **The EPA should refuse permission**
 - Air quality already compromised in Poolbeg
 - Take climate policy changes into account
 - Require DCC to produce a correct climate model
 - Require DCC to submit a fully revised EIS
- Allow the public to submit objections

Value from Waste

Amsterdam's Vision on the 4th-generation Waste-2-Energy

Ir. M.A.J. (Marcel) van Berlo

**Waste & Energy Company
City of Amsterdam**

IEA Bioenergy Task 40

EUBIONET2

Rotterdam, 19 february 2007

4th-generation Incineration = WFFPP

- Cost must go down
- Reliable, proven technology

- Energy Optimisation
Leap from 22% to the max !!
to >30%

- Material reuse
Fe, Al, Cu, Gypsum, CaCl₂,
Washed bottom ash = N1 quality building material
Washed fly ash = inert
to the max !!

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HR-AVI project = WFPF

- Systematic approach to optimise recovery
- Using proven technologies in new combination
- Electrical efficiency >30%
- New logistic concept

• Budget: 400 M€

• Construction start: Begin 2004

• Completion: End 2006

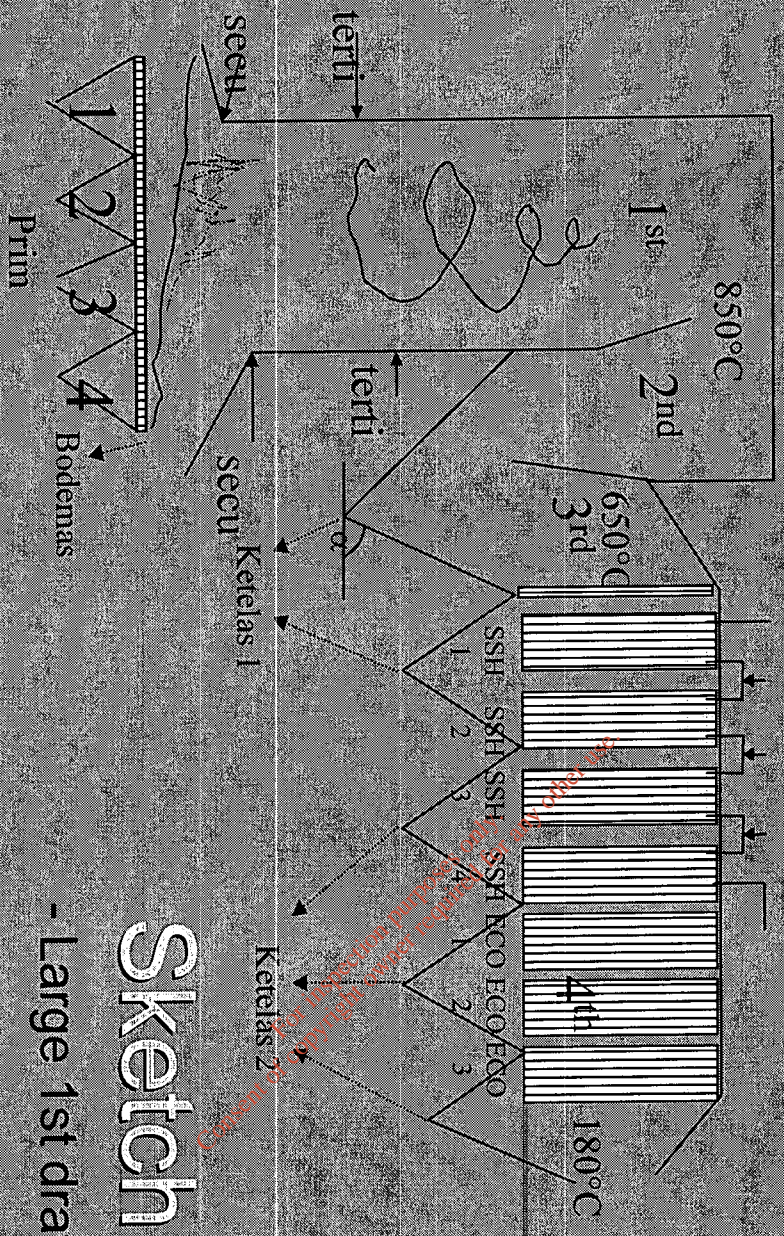
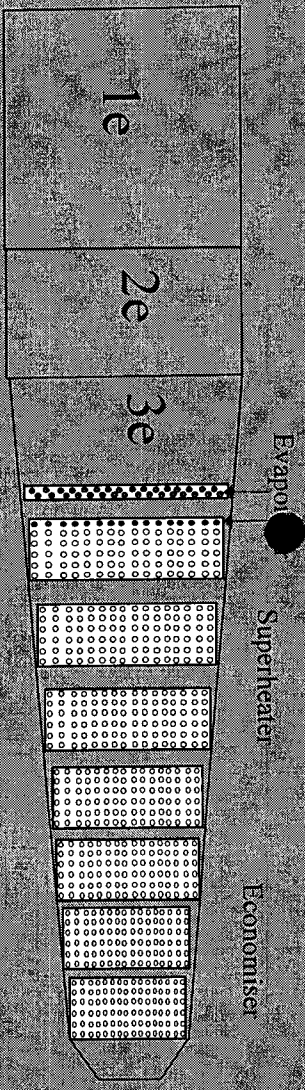
Demishe Amsterdam

Aval Energiebedrijf

Bottomash treatmentplant

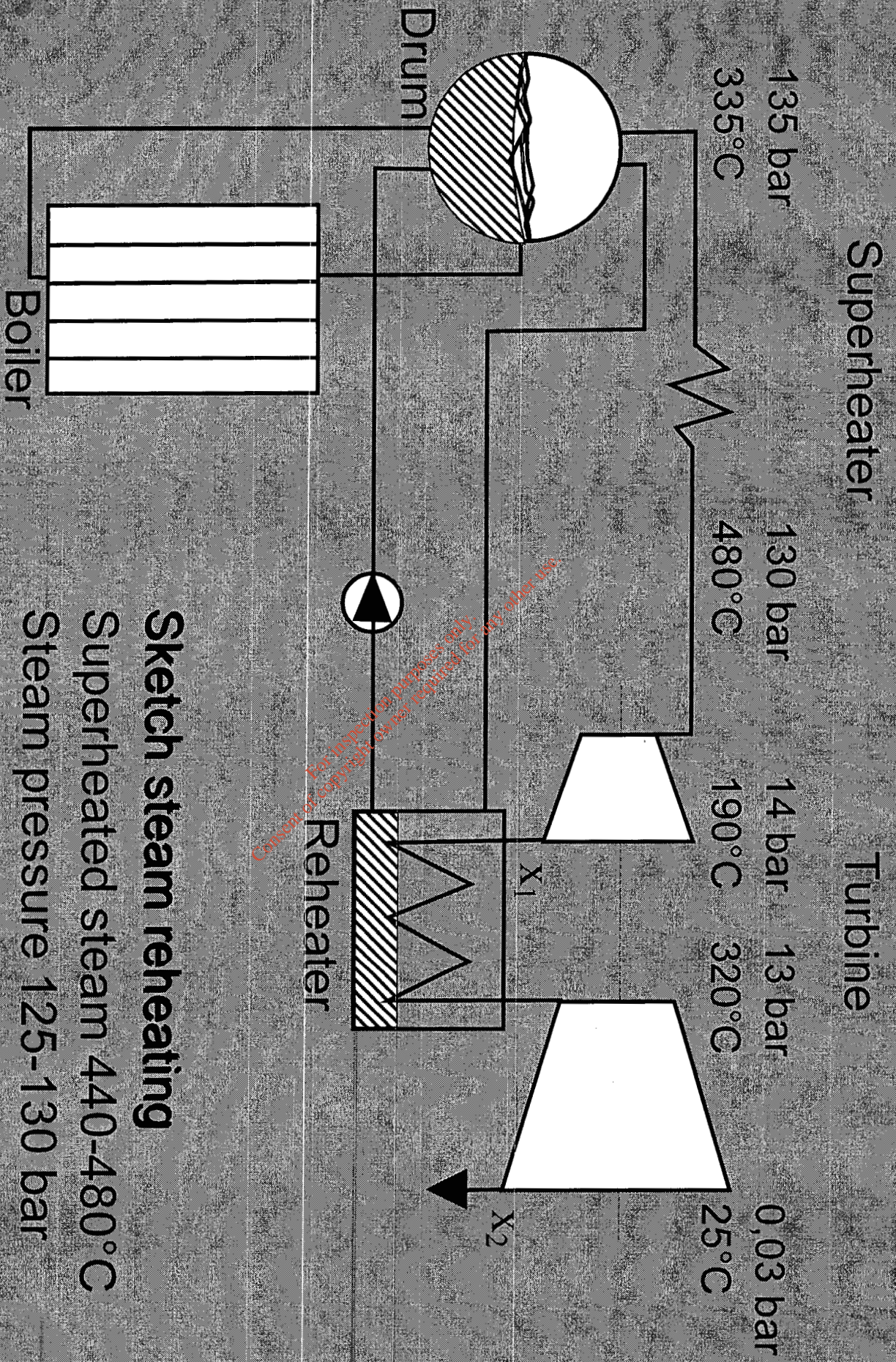
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Sketch boiler design

- Large 1st draw: Height >20m,
Flue-gas velocity < 3m/s
- Large 2nd and 3rd-draw
Flue-gas velocity < 2,5 m/s
- Super-heater: Flue-gas velocity < 2,5 m/s
- Second Economiser after fabric filter
- Flue-gas recirculation
(primary and secondary air)



Sketch steam reheating

Superheated steam 440-480°C

Steam pressure 125-130 bar

Steam reheating after HP-turbine

Extra economiser

Gemeente Amsterc
Afval Energie Beheer

HP-Turbine

Generator

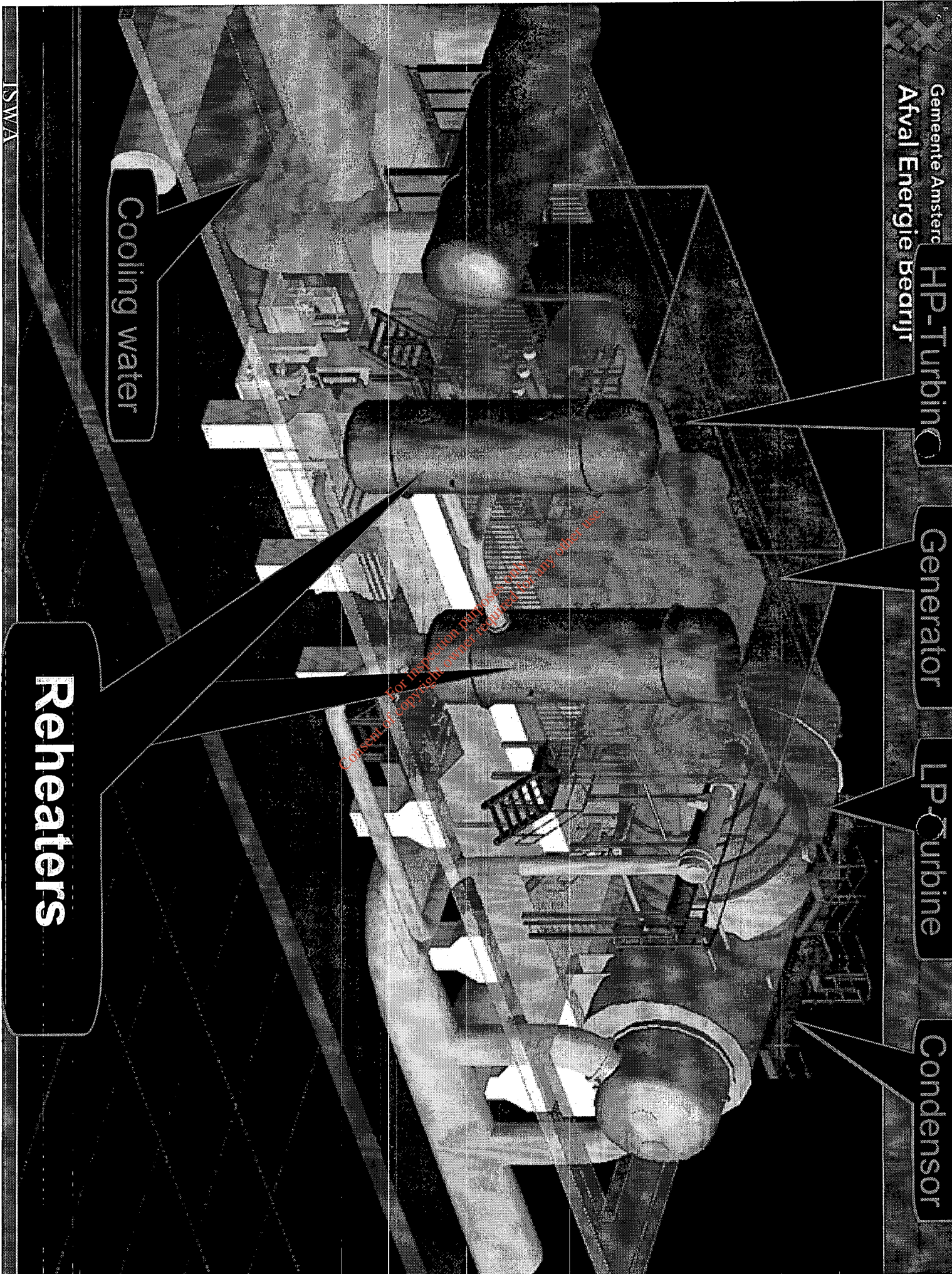
LP-Turbine

Condensator

Cooling water

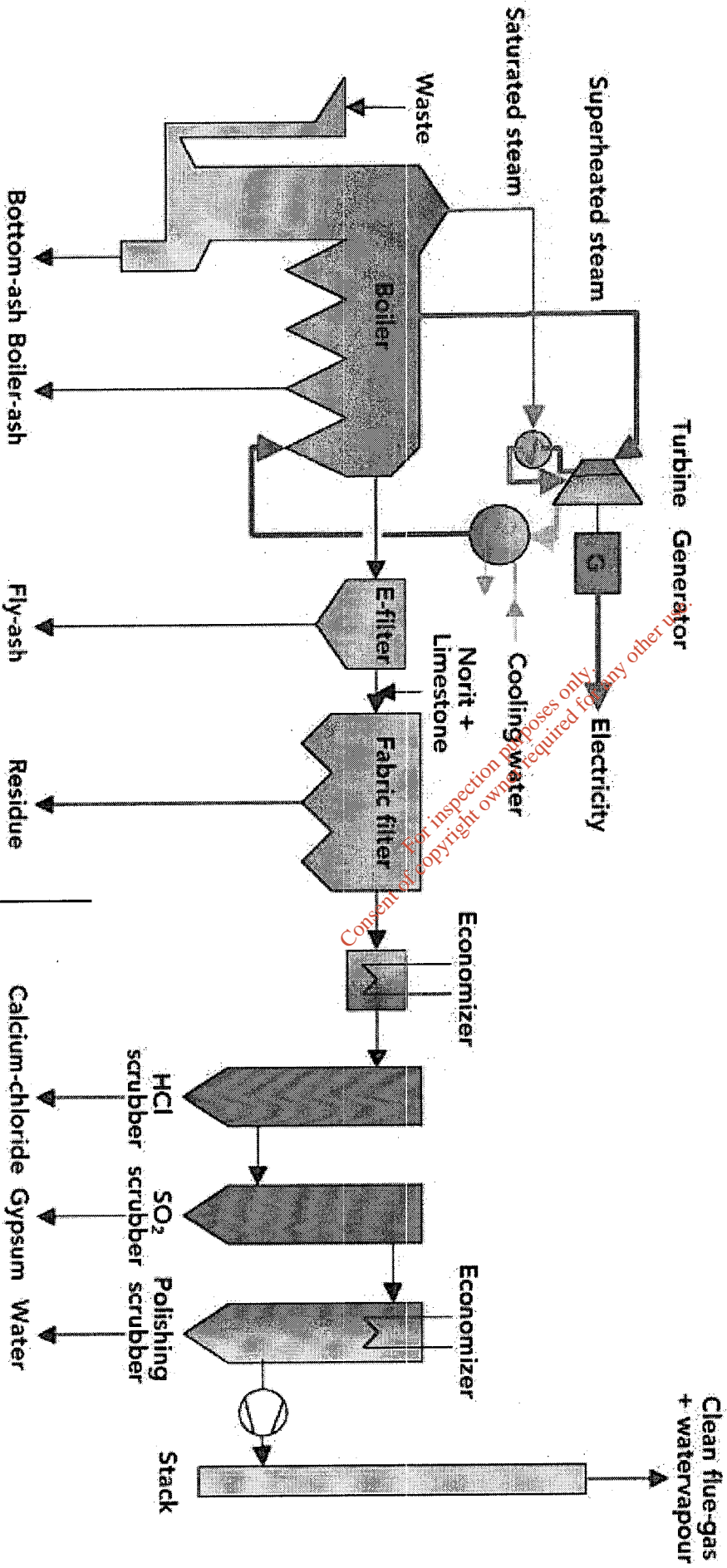
Reheaters

ISWA

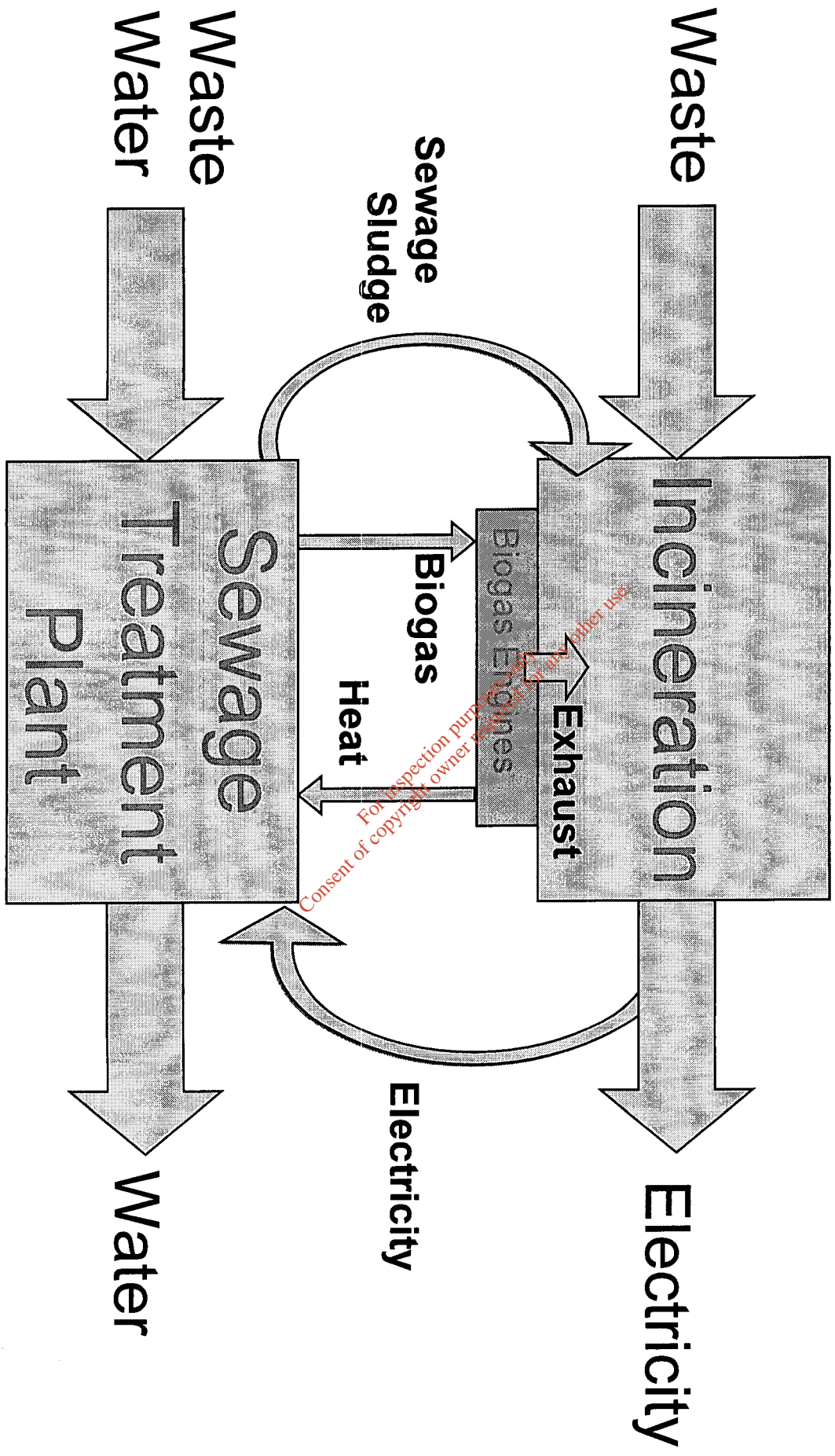


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High Efficiency concept WFPP®



SYNERGY



Patents for licensing

with support for implementation

Flue gas Cleaning

1. Dioxin removal in wet flue gas cleaning with detergents
2. Mercury removal in wet flue gas cleaning
3. Combining waste incineration and sewage treatment plant

Energy Recovery

4. High Efficiency - Waste Fired Power Plant
5. Flue gas recirculation to primary air
6. Steam super heater construction with screen pipes
7. Steam super heater with unround pipes

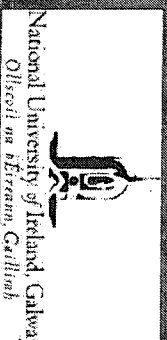
Material recovery

8. Salt fabrication from flue gas cleaning residue
9. Recovery of fine Non-Ferrous metals from bottom ash
10. Gravity Separation of Non-Ferrous metals from bottom ash

Nature and origin of PM10 / PM 2.5 and emerging issues

S. Gerard Jennings and Darius Ceburnis

School of Physics & Centre for Climate and Air Pollution Studies
Environmental Change Institute
National University of Ireland, Galway



Air Quality Guidelines

World Health Organisation (WHO) Air Quality Guidelines

- WHO Air Quality guidelines published in late 2006 are more demanding than those of the EU in December 2007
- WHO long-term guidelines for PM_{2.5} annual value: 10 $\mu\text{g m}^{-3}$
- WHO long-term guidelines for PM₁₀ annual value: 20 $\mu\text{g m}^{-3}$
- WHO in recognising important short term effects of particulate air pollution has recommended that upper limits of:
25 $\mu\text{g m}^{-3}$ for PM_{2.5} and 50 $\mu\text{g m}^{-3}$ for PM₁₀ are not exceeded by more than 3 days per year